



SAINT-GOBAIN

Transforming  
surfaces  
...and beyond



SURFACE SOLUTIONS

# DIY & HARDWARE



2025



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SAINT-GOBAIN

## 04

### A BRAND YOU CAN TRUST

With over 135 years' experience in abrasive manufacturing, we bring the highest quality, widest range and safest products to the DIY & Hardware channel.



## 07

### PROFESSIONAL VALUE FOR END USERS

A curated selection of **PRO**fessional, high performance products designed to offer a trade-up for consumers.

## 07

### VIDEO LIBRARY

See the products in use anytime, anywhere!

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**NORTON**

SAINT-GOBAIN

# A BRAND YOU CAN TRUST

With over 135 years' experience in abrasive manufacturing, we bring the highest quality, widest range and safest products to the DIY & Hardware channel. Whether painting or decorating, upcycling, cleaning, renovating or crafting, Norton has provided user-friendly solutions to transform surfaces in the home and garden for many years.



## SAFE & INNOVATIVE SOLUTIONS

Our R&D teams work hard to develop abrasive solutions to meet the ever-evolving needs of your customers. All our cutting and grinding tools are oSa certified and undergo rigorous testing to ensure the highest levels of safety and reliability when it's needed most.



## A SERVICE YOU CAN RELY ON

Backed by a team of experts, Norton offers professional customer service matched with product quality. We also have a fully integrated Product Information Management (PIM) system with content and images at our fingertips to support your needs and a YouTube library full of application videos easily accessed by a QR code on the packaging.



## TAKING SUSTAINABILITY SERIOUSLY

We work continuously to become a more sustainable manufacturer; we're an active member of SEAM, many of our abrasives are FSC® certified, we've removed unnecessary paper from our packaging, we're moving to boxes made from recycled materials, and through our wide manufacturing footprint across EMEA, we're able to reduce CO<sub>2</sub> emissions on transport. This, combined with many other processes, contributes to reaching Saint-Gobain's goal of achieving carbon neutrality by 2050.

# ABRASIVE SOLUTIONS FOR DIY & HARDWARE

The most complete range of abrasives, including cutting & grinding discs, hand and machine abrasives, diamond cutting tools, wire brushes, sharpening stones, and masking tapes.

## CLEAR PACKAGING



As the original innovator of the sanding stage selection system, the Norton Expert packaging design has been created with the end user in mind, and now it's even better!

<b>1</b>	<b>Stripping</b>	Stripping and surface levelling
<b>2</b>	<b>Sanding</b>	Surface preparation
<b>3</b>	<b>Finishing</b>	Finishing before and between coats
<b>4</b>	<b>Fine Finishing</b>	Smoothing and fine finishing

### IMAGE LED

Clear application images; customers recognise products 'at a glance' on a fixture.

### COLOUR CODING

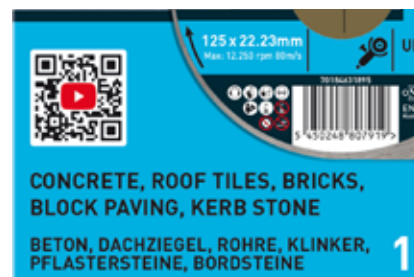
Across all product families colour coding easily identifies grit, sanding stage and application.

## NEW! QUALITY TIERING FOR DIAMOND BLADES

**PRO**  
★★★★  
The highest quality blades with a clear end-user benefit.

**PLUS**  
★★★☆☆  
The core, staple range of excellent quality blades.

**STANDARD**  
★★☆☆☆  
Good performance, value for money discs.



### QR LINK TO VIDEOS

On the front of all Norton Expert packs is a QR link to a library of videos on the Norton YouTube channel, where you can watch the product in action.



### MULTI-LINGUAL

Pictogram-based front-of-pack communication with language translations explained on the back.



### QUALITY TIERING

To differentiate between good, better and best product performance, Norton Expert diamond blades include a tiering system on the packaging.

# PRODUCT SPOTLIGHTS



**CUTTING DISCS FOR BATTERY  
POWERED ANGLE GRINDERS**



**GRINDING CUPS FOR CLEANING  
CONCRETE, BRICK AND STONE**



**CIRCULAR, JIGSAW AND  
RECIPROCATING SAW BLADES FOR  
CUTTING WOOD & COMPOSITES**



**MAKE LIGHT WORK OF STRIPPING  
WOOD AND METAL WITH  
NON-WOVEN DISCS**



**GIVE BLADES A SHARP FINISH  
THAT LASTS AND LASTS**



**FROM GENERAL PURPOSE TO  
PROFESSIONAL PERFORMANCE  
TAPES**



## PROFESSIONAL VALUE FOR END USERS

A curated selection of **PRO**essional, high-performance products have been included within the range, designed to offer a trade-up for consumers looking for peak performance from their abrasive.

Indicated by a 'PRO' symbol on the front of the pack, this small, specially selected range adds value to the end user across the hand and machine sanding and cutting and grinding ranges.

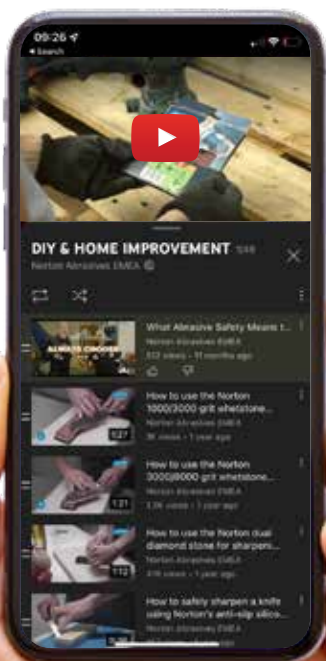


## SEE HOW IT'S DONE

**Available to watch anytime, anywhere, 'how to' application videos are available on the Norton YouTube channel!**

For instant access, a QR code has been added to the front of each pack linking directly to the videos.

A quick scan with a smart phone will take the consumer to YouTube, where they can see the products in action, renovating gates, shutters, upscaling radiators, sharpening kitchen knives, and much more!





# MAKING THE WORLD A BETTER HOME

Mitigating climate change means decarbonizing our economies, and here at Saint-Gobain, the goal is simple: by 2050, we must not emit any more carbon than we absorb. We must be carbon neutral, we must preserve our planet's assets, such as water and rare earth, and we must limit the waste that we generate.

This commitment is rooted in a history of reducing our environmental impact, and it is inseparable from our ambition to provide our customers with solutions to decarbonize and reduce their own environmental footprint. Our net zero ambition is also a concrete expression of our purpose, Making the world a better home!

## OUR COMMITMENT TO A MORE SUSTAINABLE FUTURE

Sustainability is at the core of what we do; we have clear commitments built around five pillars:



### POSITION SUSTAINABILITY AS A DRIVER FOR GROWTH

- Decarbonisation of our customers' applications
- By 2030, 100% of products covered by Environmental product declaration / Life Cycle Assessment (ISO 14040)
- Circular economy, recycling services, eco-innovation



### LIMIT OUR ENVIRONMENTAL FOOTPRINT

- By 2030, reduce energy consumption and CO<sub>2</sub> emissions by -33% (Scope 1 and 2)\*
- -50% water withdrawal and reuse by 2030
- -80% of non-valorised residues by 2030
- Reduction of waste to landfill, and reuse and recycle
- Increased biodiversity and reduced pollution



### TAKE ACTIONS ACROSS THE SUPPLY CHAIN

- Reduction of -16% CO<sub>2</sub> value chain emissions by 2030 (Scope 3)\*\*
- Decarbonizing our transportation
- 100% of packaging recyclable, >30% of recycled or bio-sourced packaging content by 2030



### SOLUTIONS WITH END-USERS' SAFETY, HEALTH, COMFORT AND WELLBEING AT HEART

- Customer centricity on safety, health, comfort & wellbeing
- Surface solutions to reduce vibration, noise, dust, VOC and odour
- Solutions that are more respectful of the environment and the people
- 100% REACH compliant



### ENCOURAGE EMPLOYEE ENGAGEMENT

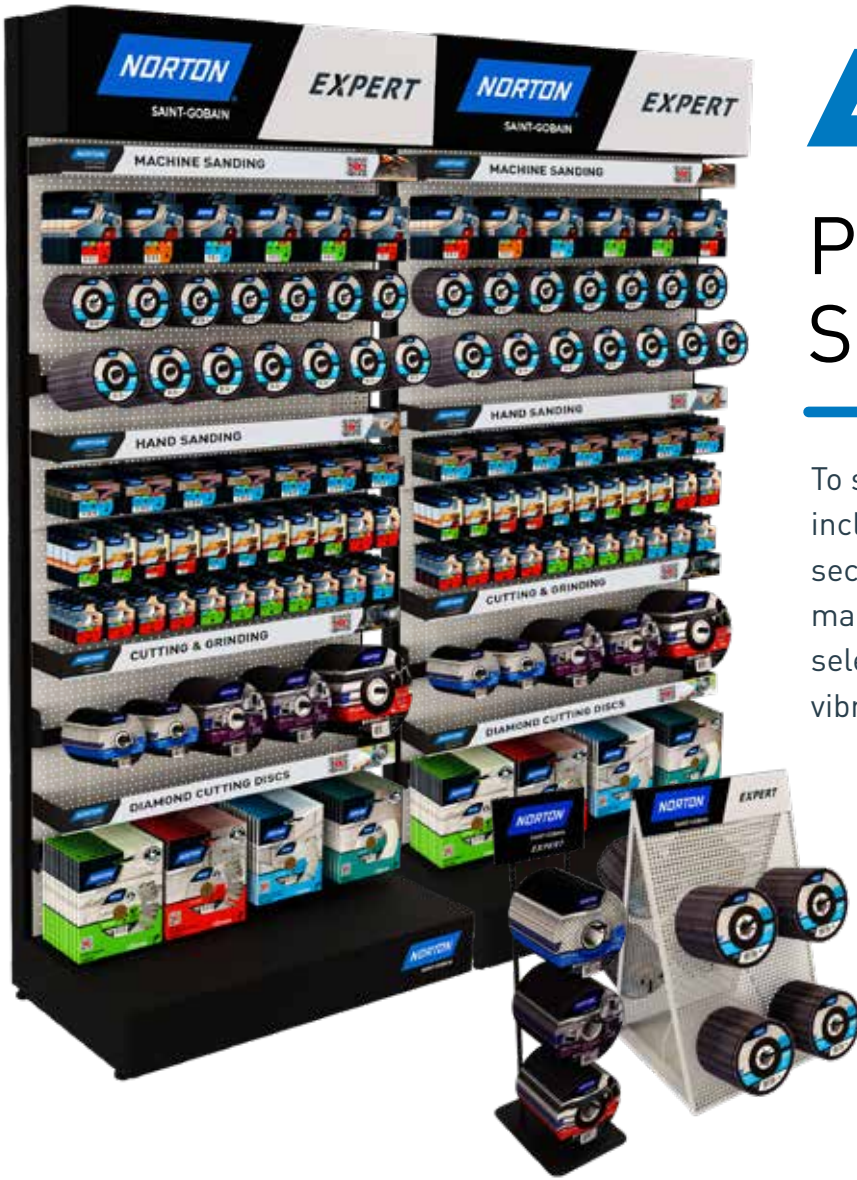
- Awareness and education programmes
- Ambassador networks and employee ideation

To understand more and to see practical examples of the steps that we've taken and targets that we work to, for each of these five pillars, visit:

[www.nortonabrasives.com](http://www.nortonabrasives.com)

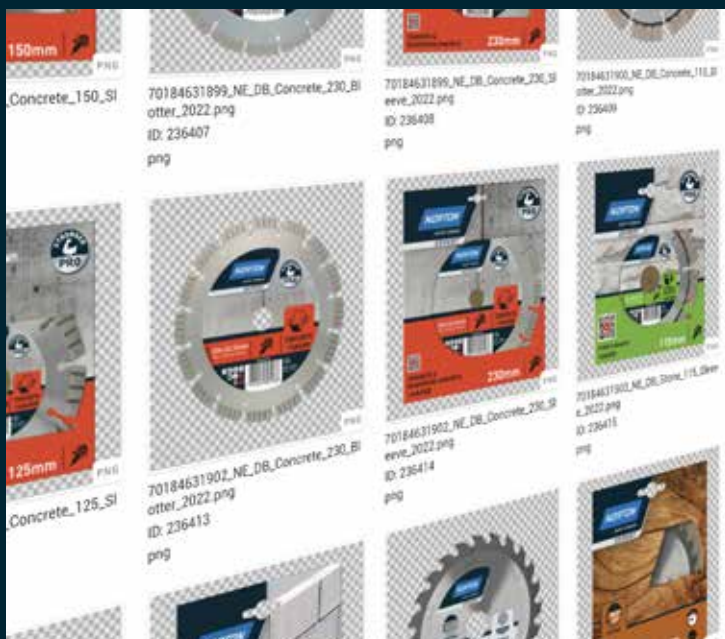
\* CALCULATION METHOD: 2025 vs 2010 at isoproduction 2010/2030 vs 2017 in absolute terms

\*\* including transport (upstream & downstream), purchases of goods and services



# POINT OF SALE SUPPORT

To support selling activity, visual aids including headers, bus stops and second site point-of-sale units can be made available, offering product and selection information in a professional, vibrant, educational format.










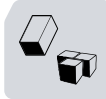





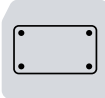








# INTEGRATED PIM SYSTEM

To help your data management, catalogue and web maintenance, our integrated PIM (Product Information Management) system allows you to utilise product content in your local language, as well as technical data and images for all ranges.

# PICTOGRAMS









## MATERIAL PICTOGRAMS

 Concrete	 Stone	 Universal materials	 Aluminium	 Inox	 Metal	 Tiles	 PVC	 Concrete, stone	 Veneer	 Laminates	 Wood	 Composites	 Wood and composites
 Multi-materials	 Brass	 Plasterboard	 Plaster	 Glass	 Paint / Varnish	 Marble	 Concrete screed						

## MACHINE PICTOGRAMS

 Angle grinder	 Drill	 Delta sander	 Mitre saw	 Circular	 Table saw	 Jigsaw	 Reciprocating saw
 Portable belt	 Orbital sander	 Eccentric sander	 Bench grinder	 Hand	 Hand brush	 Hand sander	 Chop saw
 Petrol saw	 Tile saw	 Cutting	 Grinding				

## SAFETY PICTOGRAMS

 Ear Protection	 Wear Gloves	 Mouth Protection	 Eye Protection	 Read Instructions	 Not for Side Grinding	 Do not use Damaged Wheel	 Do not use with hand-held grinding machine
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# CUTTING & GRINDING DISCS

<b>Range overview</b>	12	<b>Discs for stone</b>	
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Cutting	16		
Cutting & grinding	19		
Grinding	19		
<b>Discs for metal</b>			
Cutting	20		
Grinding	21		



Scan the QR code to see the discs in action!



## CUTTING AND GRINDING DISCS FOR RIGHT ANGLE GRINDERS

Norton Expert offers cutting and grinding discs with different characteristics for use on a variety of different materials. Manufactured to the highest safety standards in our plants across Europe, we rigorously monitor and control quality and performance consistency throughout the production process.

The 'standard' range offers true expert performance. The 'PRO' range provides unique benefits to enhance performance in applications in and around the home, garden or workshop.

## RANGE OVERVIEW

Norton PRO discs offer innovation and PROfessional performance to optimise any DIY cutting or grinding job.



### FOR BATTERY POWERED ANGLE GRINDERS

The popularity of cordless angle grinders has been rising steadily over the last few years, so these discs are designed to maximise battery life whilst providing the very best in cutting and grinding performance.



### EXTRA SAFE DISCS

We understand DIYers are often concerned with safety, so these discs have with additional reinforcements inside and a thicker profile for peace of mind for novice users when cutting and grinding.



### FOR FAST CUTTING

Specially designed tough, sharp zirconia grain slices through the material at speed.



### FOR PRECISION GRINDING

Cut-out areas make the surface underneath visible while grinding, for better control.



## CUTTING & GRINDING MULTI MATERIALS

A cost-effective option is a flexible disc that can do it all. Norton Expert Multi-Material cutting discs can tackle any material with speed and ease, ideal for plumbers, electricians and plasterers.



## CUTTING & GRINDING STEEL & INOX

The perfect disc for cutting all types of metal, including inox and carbon steel. The PRO discs contain Zirconia grain, which performs brilliantly on inox.

Discs are available in a number of sizes for angle grinders, petrol saws and chop saws.



## CUTTING & GRINDING METAL

Ideal for cutting and grinding all types of carbon steel in many different applications.



## CUTTING & GRINDING STONE

Silicon carbide discs cut through natural stone, garden tiles, bricks or concrete slabs and make light work of cutting jobs when used on an angle grinder.



## CUTTING ALUMINIUM

The open structure means these discs don't clog easily when cutting pipes, profiles, sheets, copper brass or bronze.

MULTI-MATERIALS

STEEL & INOX

METAL

STONE

ALUMINIUM

### SAFETY ADVICE:

Do not use a cutting disc for grinding, or a grinding disc for cutting. Only the Multi-Material range can be used for both applications, as indicated by the machine pictograms on the disc.



# DISCS FOR MULTI-MATERIALS

## CUTTING



YouTube



### NORTON EXPERT MULTI-MATERIAL CUTTING DISCS FOR BATTERY POWERED GRINDERS

- Cuts light and delicate tiles, PVC, copper, steel and stainless steel, ideal for small jobs around the home and garden.
- Thin 1.0mm profile consumes less battery power, enabling users to work for longer without recharging the machine.
- Ideal for cutting tiles to fit around obstacles, including pipes, furniture or toilets.



Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	C 60 R T41	25	66252836871	5900442688819
125 x 1.0 x 22.23	C 60 R T41	25	66252836874	5900442688857



YouTube



### NORTON EXPERT MULTI-MATERIAL CUTTING DISCS FOR ANGLE GRINDERS

- Sharp silicon carbide grain enables this disc to cut through many different materials.
- Ideal for plumbers and tradespeople, cutting everything from tiles to PVC tubes and copper pipes used in wet rooms.
- Great for electricians and plasterers cutting stainless steel and steel cable runners and wall structures.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	C 60 R T41	25	66252836871	5900442688819
115 x 1.6 x 22.23	C 46 R T41	25	66252836873	5900442688833
125 x 1.0 x 22.23	C 60 R T41	25	66252836874	5900442688857
125 x 1.6 x 22.23	C 46 R T41	25	66252836875	5900442688864
230 x 1.9 x 22.23	C 46 R T41	25	66252837321	5900442697811



YouTube

MULTI-PACK



### NORTON EXPERT MULTI-MATERIAL CUTTING DISCS FOR MINI GRINDERS

- Norton Expert 76mm discs for cutting steel and inox are versatile and efficient for smaller jobs or hard-to-reach areas
- Cut tiles, PVC, copper, steel and stainless steel with Norton Expert Multi-material 76mm discs, perfect for small jobs around the home and garden

Dimensions (mm)	Specification	Material	Box Qty.	Article Number	Barcode
76 x 1.0 x 10	C 60 T41	Multi-materials	5	66252849415	5903112980022



**NORTON EXPERT MULTI-MATERIAL CUTTING DISC SET X10**



- Set of 10 discs for cutting multiple materials.
- The combination of sharp silicon carbide grain and a smart bond system makes cutting easy.
- Ideal for plumbers, electricians, plasterers and tradespeople, cutting everything from tiles to pipes and steel cable runners.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	C 60 R T41	10	66252849671	6111252837154

## CUTTING & GRINDING



**NORTON EXPERT EXTRA SAFE MULTI-MATERIAL CUTTING & GRINDING DISCS FOR ANGLE GRINDERS**



- Contains additional reinforcements to enable cutting and grinding with one disc.
- Cuts and grinds tiles, PVC, copper, steel and inox, ideal for small jobs around the home and garden, including cleaning cement from the back of tiles or creating bevelled edges on stones.
- Ideal for beginners as it is extra safe in both cutting and grinding jobs.



Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 2.2 x 22.23	C 46 P T27	25	66252849511	5903112983917
125 x 2.2 x 22.23	C 46 P T27	25	66252849512	5903112983924



## DISCS FOR STEEL &amp; INOX

## CUTTING



YouTube

### NORTON EXPERT ULTRA THIN STEEL & INOX CUTTING DISCS FOR BATTERY POWERED ANGLE GRINDERS

- Specially designed to consume less battery power while cutting.
- Super thin 0.8mm and 1.0mm cutting discs help to preserve battery life, reduce noise, sparks and dust while being comfortable and safe to use.
- Achieve a precise, straight cut every time.



Dimensions (mm)	Specification	Application	Box Qty.	Article Number	Barcode
115 x 0.8 x 22.23	A 60 Z T42	Cutting	25	66252849290	8719362308502
125 x 0.8 x 22.23	A 60 Z T42	Cutting	25	66252849291	8719362308526
115 x 1.0 x 22.23	A 60 T T41	Cutting	25	66252849184	5903112983023
125 x 1.0 x 22.23	A 60 T T41	Cutting	25	66252849183	5903112983016



YouTube

### NORTON EXPERT FAST CUTTING STEEL & INOX DISCS FOR ANGLE GRINDERS

- Zirconia grain inside the disc enhances the cutting speed, especially on inox.
- Self-sharpening, tough grain also increases the life of the disc.
- Special formulation means it will not contaminate inox.



Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.3 x 22.23	ZA 60 V T41	25	66252849389	5903112978449
125 x 1.3 x 22.23	ZA 60 V T41	25	66252849390	5903112978456



YouTube

### NORTON EXPERT STEEL & INOX STRAIGHT CUTTING DISCS FOR ANGLE GRINDERS

- Disc life and cutting speed are boosted thanks to the heat-treated aluminium oxide grain.
- Thinner 1.0mm discs provide a fast and comfortable high-quality cut.
- The slightly thicker 1.6mm & 1.9mm discs have a longer life, and the 2.5mm discs are more suitable for heavy use.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	A 60 S T41	25	66252835983	3157629186251
115 x 1.6 x 22.23	A 46 S T41	25	66252835982	3157629186268
125 x 1.0 x 22.23	A 60 S T41	25	66252835981	3157629186275
125 x 1.6 x 22.23	A 46 S T41	25	66252849660	6111252837048
180 x 1.6 x 22.23	A 46 S T41	25	66252849664	6111252837086
230 x 1.9 x 22.23	A 46 S T41	25	66252836542	3157629212868
115 x 2.5 x 22.23	A 30 R T41	25	66252849639	6111252836836
125 x 2.5 x 22.23	A 30 R T41	25	66252849640	6111252836843
180 x 2.5 x 22.23	A 30 R T41	25	66252849641	6111252836850
230 x 2.5 x 22.23	A 30 R T41	25	66252849642	6111252836867



**NORTON EXPERT DEPRESSED CENTRE STEEL & INOX CUTTING DISCS FOR ANGLE GRINDERS**

- Depressed centre discs are robust, including the 0.8mm thick PRO disc, and provide guidance for a straight cut every time.
- Ideal for cutting close to walls or in tight areas.
- The depressed centre will protect the locking nut and improve cutting visibility.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 0.8 x 22.23 PRO	A 60 Z T42	25	66252849290	8719362308502
125 x 0.8 x 22.23 PRO	A 60 Z T42	25	66252849291	8719362308526
115 x 3.2 x 22.23	A 30 R T42	25	66252835426	3157629163337
125 x 3.2 x 22.23	A 30 R T42	25	66252849643	6111252836874
180 x 3.2 x 22.23	A 30 R T42	25	66252849644	6111252836881
230 x 3.2 x 22.23	A 30 R T42	25	66252835435	3157629163429



**NORTON EXPERT STEEL & INOX CUTTING DISCS FOR MINI GRINDERS**

- Norton Expert 76mm discs for cutting steel and inox are versatile and efficient for smaller jobs or hard-to-reach areas.
- Cut tiles, PVC, copper, steel and stainless steel with Norton Expert Multi-material 76mm discs, perfect for small jobs around the home and garden.

Dimensions (mm)	Specification	Material	Box Qty.	Article Number	Barcode
76 x 1.0 x 10	A 60 T41	Steel & inox	5	66252849414	5903112980015



**NORTON EXPERT STEEL & INOX CUTTING DISC SET X5**

- Set of 5 cutting discs for cutting steel and inox.
- Thin discs are ideal for use with a cordless/battery-powered angle grinder to cut thin metal sheets and plates.
- Thicker discs have additional reinforcements for cutting thicker metal.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
<b>SHRINK WRAP</b>				
115 x 0.8 x 22.23	A 60 V T42	5	66252849461	8719362315906
125 x 0.8 x 22.23	A 60 V T42	5	66252849462	8719362315920
230 x 1.9 x 22.23	A 46 S T41	5	66252849685	6111252837291





**NORTON EXPERT STEEL & INOX CUTTING DISC SET X10**

- Set of 10 cutting discs for cutting steel and inox.
- Thin 1mm discs are ideal for use with a cordless/battery-powered angle grinder to cut thin metal sheets and plates.
- Thicker discs have additional reinforcements for cutting thicker metal.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
<b>SHRINK WRAP</b>				
115 x 1.0 x 22.23	A 60 S T41	10	66252849674	6111252837185
125 x 1.0 x 22.23	A 60 S T41	10	66252849675	6111252837192
115 x 2.5 x 22.23	A 30 R T41	5	66252849688	6111252837321
125 x 2.5 x 22.23	A 30 R T41	5	66252849689	6111252837338
<b>METAL BOX</b>				
115 x 1.0 x 22.23	A 60 S T41	10	66252849672	6111252837161
125 x 1.0 x 22.23	A 60 S T41	10	66252849673	6111252837178



**NORTON EXPERT CUTTING DISCS FOR CHOP SAWS AND FIXED MACHINES**

- Contains an advanced grain and bond system, which provides longer wheel life and burr-free cutting.
- Produces a clean, true, good-quality cut throughout the long life of the disc.
- Slices through the workpiece easily without requiring a lot of pressure.

Dimensions (mm)	Specification	Box Qty.	Max RPM (m/s)	Article Number	Barcode
350 x 3.0 x 25.4	A 36 P	10	80	66252849694	5903112988615
350 x 3.5 x 25.4	A 24 R	10	80	66252848955	5903112964411
350 x 4.5 x 25.4	A 24 P	10	80	66252849416	5903112980039



**NORTON EXPERT CUTTING DISCS FOR PETROL SAWS**

- Extra thick reinforcements enhance safety.
- Aluminium oxide grain provides a fast cut throughout the long life of the disc.
- Highly stable, free-cutting discs with limited burn on the workpiece.

Dimensions (mm)	Specification	Box Qty.	Max RPM (m/s)	Article Number	Barcode
300 x 3.5 x 22.23	A 24 R	10	80	66252849693	5903112988202
300 x 3.5 x 20.0	A 24 R	10	80	66252849692	5903112988196



# CUTTING & GRINDING



## NORTON EXPERT EXTRA SAFE STEEL & INOX CUTTING & GRINDING DISCS FOR ANGLE GRINDERS

- Contains additional reinforcements to enable cutting and grinding with one disc.
- Avoid changing the disc while working, saving time.
- Ideal for beginners as it is extra safe in both cutting and grinding jobs.



Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 2.2 x 22.23	A 46 R T27	10	66252849695	5903112988622
125 x 2.2 x 22.23	A 46 R T27	10	66252849696	5903112988639

# GRINDING



## NORTON EXPERT ULTRA THIN STEEL & INOX GRINDING DISCS FOR BATTERY POWERED ANGLE GRINDERS

- Specially designed to consume less battery power while grinding.
- At 3.0mm thick, these grinding discs are the best option for small grinding jobs as they're light, comfortable and easy to use.
- Combines speed and precision in grinding, bevelling and deburring jobs.



Dimensions (mm)	Specification	Application	Box Qty.	Article Number	Barcode
115 x 3.0 x 22.23	A 30 R T27	Grinding	10	66252849463	6111252836713
125 x 3.0 x 22.23	A 30 R T27	Grinding	10	66252849464	6111252836737



## NORTON EXPERT VISIBILITY STEEL & INOX GRINDING DISCS FOR ANGLE GRINDERS

- Cut-out areas make the surface underneath visible while grinding, for better control.
- Ideal for lighter grinding jobs due to the bobbled pattern on the underside of the disc; use grit 36 for weld removal and grit 60 for defect removal.
- Reduces heat generation, reducing part damage and improving disc life.
- A36 is designed for rough grinding and A60 for light finishing



Dimensions (mm)	Specification	Application	Box Qty.	Article Number	Barcode
115 x 4.0 x 22.23	A 36 T T29	Rough Grinding	20	66252849279	5903112974533
125 x 4.0 x 22.23	A 36 T T29	Rough Grinding	20	66252849245	5903112972553
115 x 4.0 x 22.23	A 60 T T29	Light Grinding	20	66252849280	5903112974540
125 x 4.0 x 22.23	A 60 T T29	Light Grinding	20	66252849247	5903112972560



## NORTON EXPERT STEEL & INOX GRINDING DISCS FOR ANGLE GRINDERS

- Contains three fibreglass reinforcements to withstand high side-load pressure for chamfering, grinding and deburring.
- Long product life thanks to a large grit reservoir and optimised bond system.
- High material removal rate and reduced vibration through the machine to minimise user fatigue.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 6.0 x 22.23	A 30 R T27	10	66252849653	6111252836973
125 x 6.0 x 22.23	A 30 R T27	10	66252849654	6111252836980
180 x 6.0 x 22.23	A 30 R T27	10	66252849655	6111252836997
230 x 6.0 x 22.23	A 30 R T27	10	66252849656	6111252837000

## DISCS FOR METAL

### CUTTING



## NORTON EXPERT METAL CUTTING DISCS FOR ANGLE GRINDERS

- Sharp abrasive grain maximises cutting performance on all types of carbon steel metals.
- Thin disc profile offers a smooth, chip-free and clean cut on thinner metal plates and sheets.
- Includes an active filler for reduced heat generation.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	A 60 S T41	25	66252848900	6111252836157
115 x 1.6 x 22.23	A 46 S T41	25	66252848901	6111252836164
125 x 1.0 x 22.23	A 60 S T41	25	66252848904	6111252836195
125 x 1.6 x 22.23	A 46 S T41	25	66252848905	6111252836201
230 x 1.9 x 22.23	A 46 S T41	25	66252848906	6111252836218



## NORTON EXPERT DEPRESSED CENTRE METAL CUTTING DISCS FOR ANGLE GRINDERS

- Depressed centre cutting discs made from high-quality aluminium oxide grain.
- Comfortable to use with limited vibration through the disc.
- The thicker profile is ideal for use on thicker metal and heavy-duty applications.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 3.2 x 22.23	A 30 R T42	25	66252848902	6111252836171
230 x 3.2 x 22.23	A 30 R T42	25	66252848907	6111252836225

# GRINDING



## NORTON EXPERT METAL GRINDING DISCS FOR ANGLE GRINDERS

- Contains three fibreglass reinforcements to withstand high side-load pressure for chamfering, grinding and deburring.
- Includes an active filler and reduced heat generation during grinding.
- Can be used to sharpen blades of garden tools.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 6.4 x 22.23	A 30 R T27	10	66252848903	6111252836188
230 x 6.4 x 22.23	A 30 R T27	10	66252848908	6111252836232



# DISCS FOR STONE

# CUTTING



## NORTON EXPERT STONE CUTTING DISCS FOR ANGLE GRINDERS

- Tough silicon carbide grain is strong enough to penetrate stone and concrete.
- Also cuts non-ferrous metals and cast iron.
- Comfortable to use thanks to lower vibration from the disc through the machine.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 2.5 x 22.23	C 30 R T41	25	66252849646	6111252836904
125 x 2.5 x 22.23	C 30 R T41	25	66252849647	6111252836911
230 x 2.5 x 22.23	C 30 R T41	25	66252849648	6111252836928
115 x 3.2 x 22.23	C 30 R T42	25	66252835442	3157629163504
125 x 3.2 x 22.23	C 30 R T42	25	66252849650	6111252836942
180 x 3.2 x 22.23	C 30 R T42	25	66252849651	6111252836959
230 x 3.2 x 22.23	C 30 R T42	25	66252835445	3157629163535



MULTI-PACK



## NORTON EXPERT STONE CUTTING DISC SET X10

- Set of 10 cutting discs for stone, bricks and concrete.
- Can also cut non-ferrous metals and cast iron.
- Comfortable to use thanks to lower vibration from the disc through the machine.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 3.2 x 22.23	C 30 R T42	10	66252849686	6111252837307
125 x 3.2 x 22.23	C 30 R T42	10	66252849687	6111252837314



## GRINDING



### NORTON EXPERT STONE GRINDING DISCS FOR ANGLE GRINDERS

- Tough silicon carbide grain is strong enough to grind away stone and concrete with ease.
- Can also be used for removing old mortar when re-pointing brickwork.
- Very sharp grain reduces vibration through the machine for more comfortable grinding.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 6.0 x 22.23	C 30 R T27	10	66252849657	6111252837017
125 x 6.0 x 22.23	C 30 R T27	10	66252849658	6111252837024
230 x 6.0 x 22.23	C 30 R T27	10	66252849659	6111252837031

## DISCS FOR ALUMINIUM

## CUTTING



### NORTON EXPERT ALUMINIUM CUTTING DISCS FOR ANGLE GRINDERS

- Sharp aluminium oxide grain cuts with ease through aluminium sheets and profiles.
- Ideal for thin-walled and soft metals.
- Open structure of the grain inside the disc helps to prevent clogging.

Dimensions (mm)	Specification	Box Qty.	Article Number	Barcode
115 x 1.0 x 22.23	A 60 Q T41	25	66252849255	6111252836751
125 x 1.0 x 22.23	A 60 Q T41	25	66252849256	6111252836775





# DIAMOND CUTTING DISCS

## Diamond cutting discs for angle grinders

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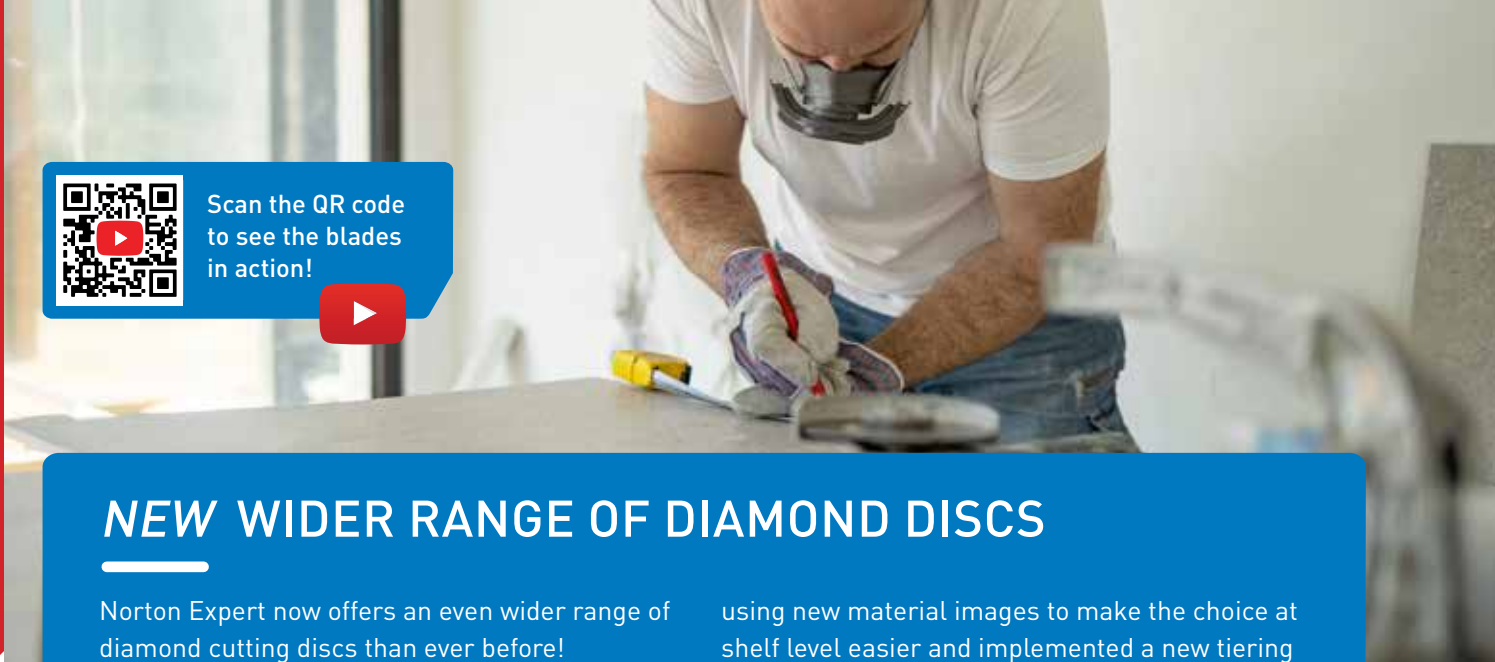
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Scan the QR code to see the blades in action!

## NEW WIDER RANGE OF DIAMOND DISCS

Norton Expert now offers an even wider range of diamond cutting discs than ever before!

To help end users select the right blade at point of purchase, we've updated the packaging design,

using new material images to make the choice at shelf level easier and implemented a new tiering system to identify blades with good, better and best performance.

## NEW! QUALITY TIERING

**PRO**

★★★

The highest quality blades with a clear end-user benefit.

**PLUS**

★★☆

The core, staple range of excellent quality blades.

**STANDARD**

★☆☆

Good performance, value for money.

## NEW! RANGE OVERVIEW



**UNIVERSAL**

The most versatile blades, designed to cut multiple materials, including concrete, roof tiles, bricks, block paving and kerb stone.



**CONCRETE & REINFORCED CONCRETE**

Segments are laser welded to the steel core, for added strength when used on concrete, stone and heavy masonry.



**CERAMIC & PORCELAIN TILES**

Ideal for interior and exterior wall and floor tiles, it provides a smooth, straight cutting edge.



**STONE**

Diamond cutting discs for stone also have segments laser welded to the blade core, making them extra safe for cutting even the hardest stone.

# DIAMOND CUTTING DISCS FOR ANGLE GRINDERS

## UNIVERSAL MATERIALS



### NORTON EXPERT FASTER PRO DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (JET RIM)

- 10mm corrugated rim cuts fast through the hardest materials throughout the long blade life.
- Cuts without chipping for a straight, smooth finish, even on brittle materials like roof tiles.
- Ideal for the more cost-conscious user, or lighter users looking for flexible usage from their blade.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Jet	10	1	Wet & dry	70184633222	5450248835493
125 x 22.23	Jet	10	1	Wet & dry	70184631895	5450248807919
230 x 22.23	Jet	10	1	Wet & dry	70184633223	5450248835509

NEW



### NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (JET RIM)

- Sintered corrugated rim blade for an aggressive cut on harder materials.
- The continuous rim of the diamond cutting blade provides a smooth, straight cut.
- Ideal for hard materials like roof tiles which require a clean cut.

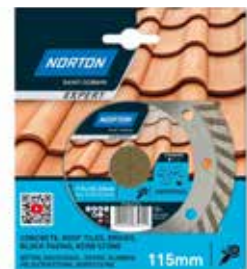
Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Jet	7	1	Wet & dry	70184631891	5450248807872
125 x 22.23	Jet	7	1	Wet & dry	70184631892	5450248807889
150 x 22.23	Jet	7	1	Wet & dry	70184631893	5450248807896
230 x 22.23	Jet	7	1	Wet & dry	70184631894	5450248807902



### NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (JET RIM)

- For cutting soft materials like roof tiles and bricks.
- An economical solution which provides a clean, reliable cut.
- For use with an angle grinder.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Jet	7	1	Wet & dry	70184633243	5450248835721
125 x 22.23	Jet	7	1	Wet & dry	70184633244	5450248835738
150 x 22.23	Jet	7	1	Wet & dry	70184633245	5450248835745
230 x 22.23	Jet	7	1	Wet & dry	70184633246	5450248835752





**LASER** ★★★ PRO **NEW**

**NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (LASER WELDED)**

- A versatile blade with 10mm high segments for more cuts from a single blade.
- Cuts through lightweight materials, including bricks and clay blocks.
- Can be used dry, or wet for less cutting dust.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Segmented Laser	10	1	Wet & dry	70184633230	5450248835592
125 x 22.23	Segmented Laser	10	1	Wet & dry	70184633231	5450248835608
180 x 22.23	Segmented Laser	10	1	Wet & dry	70184633232	5450248835615
230 x 22.23	Segmented Laser	10	1	Wet & dry	70184633233	5450248835622
350 x 25.4	Segmented Laser	10	1	Wet & dry	70184633235	5450248835646

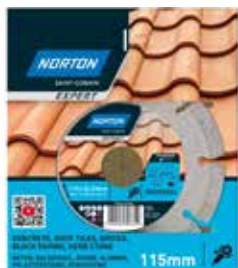


★★★ PLUS **PLUS**

**NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (TURBO RIM)**

- The sintered segmented turbo rim provides a more aggressive cut on harder materials.
- The corrugated pattern of the rim lets air pass through, which also has a cooling effect during cutting.
- Turbo segments push material away from the grinding area for a fast cut.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Turbo	8	1	Wet & dry	70184631984	5450248807803
125 x 22.23	Turbo	8	1	Wet & dry	70184631887	5450248807834
180 x 22.23	Turbo	8	1	Wet & dry	70184631889	5450248807858
230 x 22.23	Turbo	8	1	Wet & dry	70184631890	5450248807865



★★★ STANDARD **STANDARD**

**NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS**

- Diamond segments are sintered to the blade core for dry cutting on softer materials.
- Ideal for general masonry, stone, concrete, bricks, block paving and kerb stone.
- A versatile blade for more cost-conscious users.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Segmented	7	1	Wet & dry	70184631885	5450248807810
230 x 22.23	Segmented	7	1	Wet & dry	70184631886	5450248807827





**NORTON EXPERT STRONGER PRO DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (VACUUM BRAZED)**

- Very strong blades, thanks to the vacuum brazed segment attachment.
- Can be used wet or dry; use wet for cleaner cutting and less dust.
- One blade cuts all material, including ductile iron and metal, stone, concrete, PVC, clay and fibreglass-reinforced resin.

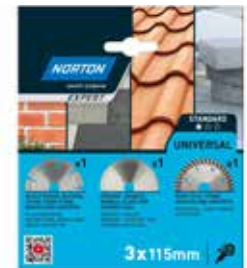


Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Vacuum Brazed	NA	1	Wet & dry	70184633268	5450248835844
125 x 22.23	Vacuum Brazed	NA	1	Wet & dry	70184633271	5450248835851
180 x 22.23	Vacuum Brazed	NA	1	Wet & dry	70184633272	5450248835868
230 x 22.23	Vacuum Brazed	NA	1	Wet & dry	70184633273	5450248835875



**NORTON EXPERT DIAMOND CUTTING DISC FOR UNIVERSAL MATERIALS (MULTI-PACK)**

- A complete set of blades for cutting multiple materials.
- 115mm & 125mm pack contains three blades, one for block paving and stone, one for ceramic tiles, and one for roof tiles, granite and stone.
- The 230mm set contains one blade for cutting block paving, natural stone and brick, and a continuous rim blade for roof tiles, granite and concrete.



Dimensions (mm)	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	7	3	Wet & dry	70184633276	5450248836100
125 x 22.23	7	3	Wet & dry	70184633277	5450248836117
230 x 22.23	7	2	Wet & dry	70184633278	5450248836124



**NORTON EXPERT DIAMOND CUPS FOR GRINDING UNIVERSAL MATERIALS**

- Removes excess concrete, and cleans bricks, stones and hardened tile adhesive.
- Provides a smooth finish ready for the next stage of the process.
- Cups with a double rim will grind for longer; cups with a slanted rim are lightweight and easy to use, and a jet rim reduces vibration for more comfortable grinding.

Dimensions (mm)	Rim Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
100 x 22.23	Double	5	1	Wet & dry	70184633575	5450248842828
115 x 22.23	Double	5	1	Wet & dry	70184633576	5450248842835
125 x 22.23	Double	5	1	Wet & dry	70184633577	5450248835998
180 x 22.23	Double	5	1	Wet & dry	70184633776	5450248852391

Dimensions (mm)	Rim Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
105 x 22.23	Jet	5	1	Wet & dry	70184633779	5450248852896
115 x 22.23	Jet	5	1	Wet & dry	70184633266	5450248836025
125 x 22.23	Jet	5	1	Wet & dry	70184633267	5450248836032

Dimensions (mm)	Rim Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Slant	5	1	Wet & dry	70184633264	5450248836001
125 x 22.23	Slant	5	1	Wet & dry	70184633265	5450248836018



# CONCRETE & REINFORCED CONCRETE



**LASER**

★★★  
PRO



**NEW**

## NORTON EXPERT SILENCIO PRO DIAMOND CUTTING DISC FOR REINFORCED CONCRETE (LASER WELDED)

- Our patented noise-dampening technology reduces cutting noise. Fine resin-filled notches in the steel centre absorb vibration and cutting noise during use.
- Cuts quickly and efficiently, even on reinforced concrete.
- Get more cuts from one blade with 10mm segments.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Segmented Laser	10	1	Wet & dry	70184633236	5450248835653
125 x 22.23	Segmented Laser	10	1	Wet & dry	70184633237	5450248835660
230 x 22.23	Segmented Laser	10	1	Wet & dry	70184633238	5450248835677



**LASER**

★★★  
PRO



## NORTON EXPERT STRONGER PRO DIAMOND CUTTING DISC FOR CONCRETE AND REINFORCED CONCRETE (TURBO LASER)

- Segments are laser welded onto the steel core for extra strength, stability and safety when cutting extremely hard materials.
- Each segment is corrugated, making the blades tough and long-lasting
- These discs can be used for dry or wet cutting, although wet is recommended, helping to remove cutting dust from the job site.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Segmented turbo laser	10	1	Wet & dry	70184631900	5450248807964
125 x 22.23	Segmented turbo laser	10	1	Wet & dry	70184631901	5450248807971
230 x 22.23	Segmented turbo laser	10	1	Wet & dry	70184631902	5450248807988



YouTube



★★★  
PLUS



## NORTON EXPERT DIAMOND CUTTING DISC FOR CONCRETE

- Sintered diamond segments for lighter, less dense concrete, such as slabs and partition walls.
- Good value for money as these concrete cutting discs can also cut other materials, including bricks, blocks and paving stones.
- The gullets help to remove dust build-up on the blade when cutting.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Sintered segmented	7	1	Wet & dry	70184631896	5450248807926
125 x 22.23	Sintered segmented	7	1	Wet & dry	70184631897	5450248807933
150 x 22.23	Sintered segmented	7	1	Wet & dry	70184631898	5450248807940
230 x 22.23	Sintered segmented	7	1	Wet & dry	70184631899	5450248807957



YouTube



**NORTON EXPERT DIAMOND CUTTING DISC FOR CONCRETE**

- For cutting different types of concrete and garden paving slabs.
- Get more cuts from one blade thanks to the 10mm segments.
- Use dry, or wet to reduce dust build-up from cutting.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Sintered segmented	10	1	Wet & dry	70184633239	5450248835684
125 x 22.23	Sintered segmented	10	1	Wet & dry	70184633240	5450248835691
230 x 22.23	Sintered segmented	10	1	Wet & dry	70184633241	5450248835707



DIAMOND CUTTING DISCS



**NORTON EXPERT DIAMOND CUTTING DISC FOR CONCRETE**

- Sintered diamond segments for lighter, less dense concrete, such as slabs and partition walls.
- Good value for money as these concrete cutting discs can also cut other materials including bricks, blocks and paving stones.
- The gullets help to remove dust build-up on the blade when cutting.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Sintered segmented	10	1	Wet & dry	70184633323	5450248837114
125 x 22.23	Sintered segmented	10	1	Wet & dry	70184633324	5450248837121
180 x 22.23	Sintered segmented	10	1	Wet & dry	70184633325	5450248837138
230 x 22.23	Sintered segmented	10	1	Wet & dry	70184633326	5450248837145



## STONE



**NORTON EXPERT STRONGER PRO DIAMOND CUTTING DISC FOR STONE & GRANITE (TURBO LASER)**

- The 10mm high segments are corrugated, generating less friction for maximum cutting efficiency.
- Segments are laser welded to the steel core for extra strength and long life of the stone cutting disc.
- Specially designed for use on granite, concrete slabs and other hard materials.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Segmented turbo laser	10mm	1	Wet & dry	70184631903	5450248807995
125 x 22.23	Segmented turbo laser	10mm	1	Wet & dry	70184631904	5450248808008



# CERAMIC & PORCELAIN TILES



## NORTON EXPERT STRONGER PRO DIAMOND CUTTING DISC FOR HARD TILES AND GRES (TURBO RIM)

★★★  
PRO



- Premium diamond grade and free-cutting metal bond provide strength, perfect for cutting even the hardest tiles and gres.
- 10mm continuous rim blade is the perfect choice for a clean cut.
- Reinforced flange on the steel centre helps to keep the blade straight without causing damage to the tile.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Thin continuous rim turbo	10	1	Wet & dry	70184632409	5450248817352
125 x 22.23	Thin continuous rim turbo	10	1	Wet & dry	70184631884	5450248807803



## NORTON EXPERT FASTER PRO DIAMOND CUTTING DISCS FOR TILES (TURBO RIM)

★★★  
PRO



- The continuous rim provides additional cutting speed and strength on hard tiles.
- The fine diamond grains ensure a precise cut throughout the life of the blade.
- Can be used to cut interior and exterior tiles.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Continuous rim turbo	8	1	Wet & dry	70184631882	5450248807681
125 x 22.23	Continuous rim turbo	8	1	Wet & dry	70184631883	5450248807797
180 x 22.23	Continuous rim turbo	7.5	1	Wet & dry	70184633256	5450248835905 <b>NEW</b>
180 x 25.4	Continuous rim turbo	7.5	1	Wet & dry	70184633257	5450248835912 <b>NEW</b>
200 x 25.4	Continuous rim turbo	7.5	1	Wet & dry	70184633258	5450248835929 <b>NEW</b>
230 x 22.23	Continuous rim turbo	7.5	1	Wet & dry	70184633259	5450248835936 <b>NEW</b>

★★★  
**PRO**



### NORTON EXPERT FASTER PRO DIAMOND CUTTING DISC FOR TILES

- Continuous rim blade provides a smooth, chip-free cut on ceramic, granite, marble, slate and quarry tiles.
- The fine diamond grains ensure a neat, clean cut throughout the life of the cutting disc.
- Can be used to cut interior and exterior tiles.



Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Continuous rim	7	1	Wet & dry	70184631880	5450248807667
125 x 22.23	Continuous rim	7	1	Wet & dry	70184631881	5450248807674



YouTube

DIAMOND CUTTING DISCS

★★★  
**PLUS**



### NORTON EXPERT DIAMOND CUTTING DISC FOR SOFT CERAMIC & PORCELAIN TILES

- Continuous rim diamond blade provides a clean cut through ceramic, glazed ceramic and porcelain tiles.
- Small blade diameter available for more intricate jobs.
- The 180mm and 200mm blades are specially designed for use with a wet tile cutter.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Continuous rim	5	1	Wet & dry	70184631872	5450248807605
125 x 22.23	Continuous rim	5	1	Wet & dry	70184631873	5450248807612
180 x 25.4/22.23	Continuous rim	5	1	Wet	70184631876	5450248807629
230 x 22.23	Continuous rim	5	1	Wet & dry	70184631878	5450248807643



YouTube

★★★  
**STANDARD**



**NEW**

### NORTON EXPERT DIAMOND CUTTING DISC FOR TILES (TURBO RIM)

- For cutting ceramic and porcelain tiles.
- Continuous rim provides a smooth, fast cut.
- Can be used dry, or wet to reduce cutting dust.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
115 x 22.23	Thin continuous rim turbo	7.5	1	Wet & dry	70184633321	5450248837091
125 x 22.23	Thin continuous rim turbo	7.5	1	Wet & dry	70184633322	5450248837107





☆☆☆  
STANDARD



**NEW**

### NORTON EXPERT DIAMOND CUTTING DISC FOR TILES

- For use on ceramic, glazed ceramic and porcelain tiles for the kitchen or bathroom.
- The continuous rim blades cut smoothly without chipping.
- Wet cutting blades are for use with a tile machine.

Dimensions (mm)	Blade Type	Segment Height (mm)	Pack Qty.	Wet/Dry Cutting	Article Number	Barcode
110 x 22.23	Continuous rim	6,5	1	Wet & dry	70184633294	5450248836605
115 x 22.23	Continuous rim	5	1	Wet & dry	70184633248	5450248835776
125 x 22.23	Continuous rim	5	1	Wet & dry	70184633249	5450248835783
180 x 25.4/22.23	Continuous rim	5	1	Wet	70184633251	5450248835806
200 x 25.4	Continuous rim	5	1	Wet	70184633252	5450248835813
230 x 22.23	Continuous rim	5	1	Wet & dry	70184633253	5450248835820

## ACCESSORIES

**NEW**

### NORTON ANGLE GRINDER FIXING NUT M14



- Tool-free disc change quickly and easily.
- Compatible with all angle grinders.

Dimensions (mm)	Disc fitting type	Pack Qty.	Article Number	Barcode
50 x 15	M14	1	70184633275	5450248836094

**NEW**

### NORTON REDUCTION RINGS



- Adapt blade size to fit any machine.
- Suitable for use with all diamond blades.

Dimensions (mm)	Pack Qty.	Article Number	Barcode
25.4 - 22.23/20	2	70184633711	5450248847700
30 - 25.4/22.23	2	70184633712	5450248847717

## A NEW RANGE OF SAW BLADES FOR WOOD

A professional, extra-safe cutting range designed for use on some of the most common materials in the home and garden, including composite worktops, fence panels, tree branches, pallets, composite decking, laminate flooring, pipes, frames, and much more! Made with tungsten carbide tips, they are comfortable to use, reducing vibration and wobbling. They also have greater heat resistance, thanks to the gullet pattern. Ideal for use on circular saws, mitre saws and table saws.

### CIRCULAR SAW BLADE TYPES



#### RIPPING BLADES

Blades for 'ripping' have fewer teeth than finishing blades, and cut extremely fast through the material, with a rougher finish.



#### FINISHING BLADES

Blades for 'finishing' despite having many more teeth, cut slower through the material and produce a very clean cut compared to ripping blades.

## BLADE TEETH SHAPES

The shape of the blade teeth is important in defining the type of cut achieved:



#### ALTERNATE TOP BEVEL (ATB)

Bevelled on top, with every other tooth bevelled in the opposite direction. These blades are recommended for cross-cutting solid wood and veneered plywood. A higher tooth count provides a finer cut.



#### TRIPLE CHIP GRIND (TCG)

The trapezoidal teeth cut first, then the flat top teeth clean out chips and widen the cut. Ideal for really hard materials, like coated chipboards (HDF / MDF) and aluminium. This tooth type delivers very clean cuts on laminates and non-ferrous metals. These blades are made for heavy-duty cuts.

### NUMBER OF TEETH (TPI)

The number of teeth, or 'teeth per inch' (TPI) is the number of teeth each blade has per inch. This determines the speed and quality of the cut. The fewer the number, the faster and rougher the cut. The higher the number, the slower the cut and smoother the finish. This applies to all blade types.

### PACKAGING SAFETY

Unlike traditional diamond cutting discs, these blades have very sharp teeth which can be dangerous. To protect end users who still want to see the blade teeth inside the packaging, the blades are first sealed in a blister wrap, which is then packed in a cardboard sleeve which communicates its specific application.

# BLADE RANGE OVERVIEW



## WOOD & COMPOSITES

Designed to cut different types of wood, from hard and soft wood, wooden panels, MDF and HDF; these wood cutting blades are built for power, precision and durability.





## VENEER & LAMINATES

For cutting melamine-faced boards, plywood, laminated panels or sheets of HPL, we have a blade to suit every need. Ideal for kitchen worktops, panels and flooring, thanks to the precise, clean cut the blade provides.





## ALUMINIUM & NON-FERROUS METALS

A specialist range of blades with carbide tips for cutting aluminium, brass, and copper. The carbide tips ensure the aluminium doesn't become sticky and clog the blade. They're also extremely hardwearing for great results, time after time.

## NEW! MULTI-MATERIAL

Designed for cutting multiple materials, including timber, pallets, nails and non-ferrous metals. One blade cuts it all; there's no job too large or small for the multi-material cutting discs.




# BLADES FOR CIRCULAR, MITRE & TABLE SAWS



## NORTON EXPERT SAW BLADE FOR RIPPING WOOD & COMPOSITES

- Wood cutting discs for rough cutting of all types of natural, soft and hard wood and composites (OSB, MDF and fibreboard).
- Ripping blades have fewer teeth and a coarser finish than finishing blades.
- The tungsten carbide tip provides long blade life.

Dia (mm)	Thickness (mm)	Bore (mm)	No. of teeth	Teeth Design	Machine	Pack Qty.	Article No.	Barcode
160	2.2 / 1.4	20/16	24	ATB		1	70184632183	5450248811800
165	2.2 / 1.4	20/16	24	ATB		1	70184632184	5450248811817
180	2.2 / 1.4	30/20	24	ATB		1	70184632185	5450248811824
184	2.2 / 1.4	20/16	24	ATB		1	70184632186	5450248811831
190	2.2 / 1.4	30/20/16	24	ATB		1	70184632187	5450248811848
210	2.4 / 1.6	30/25.4/20	24	ATB		1	70184632188	5450248811855
230	2.4 / 1.6	30/20	24	ATB		1	70184632190	5450248811879
235	2.4 / 1.6	20/16	24	ATB		1	70184632191	5450248811886
235	2.4 / 1.6	30/25.4	24	ATB		1	70184632192	5450248811893
250	2.6 / 1.8	30/20	24	ATB		1	70184632193	5450248811909



## NORTON EXPERT FINISHING SAW BLADE FOR WOOD & COMPOSITES

- A range of circular saw finishing blades optimised for cross-cutting to produce a clean, smooth cut on all types of natural, soft and hard wood and composites (OSB, MDF and fibreboard).
- Thanks to the higher number of teeth, these blades slice through the material with ease for a high quality cut.
- Long blade life thanks to the tungsten carbide tip.

Dia (mm)	Thickness (mm)	Bore (mm)	No. of teeth	Teeth Design	Machine	Pack Qty.	Article No.	Barcode
160	2.2 / 1.4	20/16	48	ATB		1	70184632194	5450248811916
165	2.2 / 1.4	20/16	48	ATB		1	70184632195	5450248811923
180	2.2 / 1.4	30	48	ATB		1	70184632196	5450248811930
184	2.2 / 1.4	20/16	48	ATB		1	70184632197	5450248811947
190	2.2 / 1.4	30/20/16	54	ATB		1	70184632198	5450248811954
210	2.4 / 1.6	20/16	48	ATB		1	70184632200	5450248811978
230	2.4 / 1.6	30/20	48	ATB		1	70184632204	5450248812012
235	2.4 / 1.6	20/16	48	ATB		1	70184632205	5450248812029
235	2.4 / 1.6	30/25.4	48	ATB		1	70184632206	5450248812036
250	2.6 / 1.8	30/20	48	ATB		1	70184632207	5450248812043
115	1.6 / 1.0	22.23	18	ATB		1	70184632258	5450248812463
125	1.8 / 1.2	22.23	24	ATB		1	70184632259	5450248812470
216	2.4 / 1.6	30/25.4/20	48	ATB NEG		1	70184632201	5450248811985
254	2.6 / 1.8	30/25.4	80	ATB NEG		1	70184632208	5450248812050





### NORTON EXPERT FINISHING SAW BLADE FOR VENEER & LAMINATES

- The TCG teeth cut through veneer and laminate quickly and cleanly.
- The super sharp high-quality carbide tips offer extreme performance for the perfectly finished edge.
- Cuts with precision, minimal effort and comfort through melamine.

Dia (mm)	Thickness (mm)	Bore (mm)	No. of teeth	Teeth Design	Machine	Pack Qty.	Article No.	Barcode
216	2.4 / 1.6	30	60	TCG		1	70184632202	5450248811992
254	2.4 / 1.6	30	60	TCG		1	70184632203	5450248812005



### NORTON EXPERT FINISHING SAW BLADE FOR ALUMINIUM

- High-quality mitre saw blades with TCG negative angled teeth specially designed for cutting aluminium, can also cut brass and copper tubing, rails and pipes.
- High-strength carbide teeth are ultra-hard wearing, and the negative hook angle maintains a powerful, clean cut time after time.
- Long-lasting durable blade ideal for plumbing and light building jobs.

Dia (mm)	Thickness (mm)	Bore (mm)	No. of teeth	Teeth Design	Machine	Pack Qty.	Article No.	Barcode
190	2.2 / 1.4	30/20/16	54	TCG NEG		1	70184632199	5450248811961
216	2.4 / 1.6	30	80	TCG NEG		1	70184632209	5450248812067
250	2.8 / 2.0	30	80	TCG NEG		1	70184632210	5450248812074
254	2.8 / 2.0	30/25.4	80	TCG NEG		1	70184632211	5450248812081



# JIGSAW & RECIPROCATING SAW BLADES

Jigsaw and reciprocating saw blade teeth are made from one of four types of metal: high speed steel, high carbon steel, bi-metal or tungsten carbide.

## High Carbon Steel (HCS)

Very flexible blades and ideal for general purpose jobs on soft materials like tree branches, pallets and other soft woods.

## Tungsten carbide (TCT)

Great heat resistance and better durability than other blade types. Instead of having teeth, their cutting edge is coated in a tungsten carbide grit. Recommended for use on steel, porous concrete and fibre cement.

## Bi-Metal (BIM)

The body of the blade is made from carbon steel, and the teeth from high speed steel. This gives the advantage of both flexibility and wear resistance. Ideal for use on hard woods and metal.

## High Speed Steel (HSS)

Harder and more durable than HCS blades, although not as flexible. High-speed steel blades are ideal for small jobs on metal or aluminium, where fast cutting is the main objective.

## JIGSAW BLADES



### NORTON EXPERT JIGSAW BLADE FOR WOOD AND COMPOSITES

- Norton Expert jigsaw blades provide power, precision, durability and long life.
- Achieve a fast, clean cut through a variety of different natural and man-made wood materials, including timber, softwood, chipboard, wood core plywood, fibre board, laminated panels, doors and kitchen worktops.
- Ideal for lighter DIY jobs to heavier building work.

Total length (mm)	Material	Cut Type	TPI	Spec.	Teeth Mat.	Pack Qty.	Article No.	Barcode
117	Composites & hard wood	Extra clean & straight	10T	T308BF	BIM	3	70184632215	5450248812128
100	Hard wood & abrasive composites	Extra clean & straight	12T	T308BFP	BIM	3	70184632222	5450248812197
132	Soft wood	Fast & straight	6T	T344D	HCS	3	70184632212	5450248812098
116	Composites & soft wood	Clean, straight & curved	8T	T301CD	HCS	3	70184632214	5450248812111
100	Composites & laminate	Fast & straight	6T	T144DP	HCS	3	70184632217	5450248812142
76	Composites & laminate	Fast & straight	12T	T119B	HCS	3	70184632223	5450248812203
100	Composites & laminate	Extra clean & straight	10T	T101BR	HCS	3	70184632219	5450248812166
100	Composites & laminate	Fast & curved	6T	T244D	HCS	3	70184632220	5450248812173
76	Composites & laminate	Fast & curved	12T	T119B0	HCS	3	70184632221	5450248812180

### WOOD & COMPOSITE JIGSAW ASSORTED KIT

Assorted	Soft wood & composites	Fast & straight	6T	HCS	HCS	10	70184632236	5450248812258
		Fast & straight	6T					
		Clean & straight	10T					
		Fast & curved	6T					
		Clean & curved	20T					





### NORTON EXPERT JIGSAW BLADE FOR VENEER & LAMINATES

- The perfect blade for cutting laminates and veneer, thanks to the extra sharp carbide tips.
- Excellent performance, achieving a burr-free cut.
- Cuts with precision and comfort through melamine-faced boards, plywood, laminated panels and sheets of HPL.

Total length (mm)	Material	Cut Type	TPI	Spec.	Teeth Mat.	Pack Qty.	Article No.	Barcode
76	Veneer & laminates	Clean & curved	20T	T101AO	HCS	3	70184632218	5450248812159
82	Veneer & laminates	Extra clean & straight	14T	T101BIF	BIM	3	70184632224	5450248812210
100	Composites & laminate	Clean & straight	10T	T101B	HCS	3	70184632216	5450248812135
116	Veneer & laminates	Clean & straight	8/12 T	T234X	HCS	3	70184632213	5450248812104



### NORTON EXPERT JIGSAW BLADE FOR ALUMINIUM, FERROUS & NON-FERROUS METALS

- A combination of corrugated and milled teeth with hardened steel blades for clean, precise cutting.
- Cuts fast through thin to thicker sheet metal, pipes and profiles.
- Strong, durable and long-lasting.

Total length (mm)	Material	Cut Type	TPI	Spec.	Teeth Mat.	Pack Qty.	Article No.	Barcode
100	Aluminium	Fast, clean & straight	8T	T127D	HSS	3	70184632227	5450248812241
76	Aluminium, ferrous & non-ferrous metals	Clean & straight	12T	T118B	HSS	3	70184632226	5450248812234
76	Aluminium, ferrous & non-ferrous metals	Clean & curved	21T	T128A	HSS	3	70184632225	5450248812227



# RECIPROCATING BLADES



## NORTON EXPERT RECIPROCATING SAW BLADE FOR WOOD AND COMPOSITES

- Norton Expert reciprocating blades provide power and performance for fast, straight and curved cutting.
- They can be used on a variety of different woods, including fuel wood, tree branches, timber, plywood, chipboard and wooden panels.
- Ideal for lighter DIY jobs to heavier building work.

Total length (mm)	Material	Cut Type	TPI	Spec.	Teeth Mat.	Pack Qty.	Article No.	Barcode
240	Hardwood & branches	Fast	5T	S1131L	HCS	2	70184632238	5450248812272
240	Soft wood, building wood	Fast	3T	S1542K	HCS	2	70184632237	5450248812265
200	Soft wood & building wood	Clean	6-10T	S2345X	HCS	2	70184632239	5450248812289
152	Soft wood & building wood	Curved & clean	6T	S644D	HCS	2	70184632240	5450248812296



## NORTON EXPERT RECIPROCATING SAW BLADE FOR MULTI-MATERIALS

- Multi-material reciprocating saw blades offer super-fast cutting performance.
- Available in three different blade types; TCT, BIM and BIM/CO, for cutting bricks to reinforced plastic and pallets.
- Very strong blades, achieve a fast cut through even the hardest materials.

Total length (mm)	Material	Cut Type	TPI	Spec.	Teeth Mat.	Pack Qty.	Article No.	Barcode
240	Perforated brick, cellular concrete	Fast	2T	S1543HM	TCT	2	70184632241	5450248812302
204	Honeycomb brick, aerated concrete	Fast	2T	S1243HM	TCT	1	70184632242	5450248812319
455	Honeycomb brick, aerated concrete	Fast	2T	S2243HM	TCT	1	70184632243	5450248812326
228	Wood & metal	Straight & fast	10T	S1122HF	BIM	2	70184632244	5450248812333
300	Wood & metal	Curved & fast	6T	S1411DF	BIM	2	70184632245	5450248812340
228	Wood with nails, non-ferrous metals	Fast	6T	S1111DF	BIM	2	70184632246	5450248812357
152	Wood with nails, non-ferrous metals	Fast	10T	S922HF	BIM	2	70184632247	5450248812364
152	Wood with nails, non-ferrous metals	Fast	5-8T	S610VF	BIM/CO	2	70184632248	5450248812371
300	Wood with nails, non-ferrous metals	Fast	5-8T	S1210VF	BIM/CO	2	70184632249	5450248812388
300	Wood with nails, non-ferrous metals	Fast	5-8T	S1110VF	BIM/CO	2	70184632250	5450248812395



# MULTI-MATERIAL DIAMOND CUTTING DISC



## NORTON EXPERT CUTTING DISC FOR MULTI-MATERIALS

- For use on wood (with or without nails), composite materials, plastic, PVC and plaster.
- Each blade has electroplated carbide segments for fast cutting.
- Cuts comfortably and tidily through many different materials.

Diameter (mm)	Blade type	Segment Height (mm)	Pack Qty.	Article No.	Barcode
76 x 10	N/A	2	1	70184632255	5450248812432
115 x 22.23	N/A	2	1	70184632256	5450248812449
125 x 22.23	N/A	2	1	70184632257	5450248812456
230 x 22.23	N/A	2	1	70184633710	5450248847694

NEW

# TCT GRINDING CUPS



## NORTON EXPERT TCT GRINDING CUP FOR WOOD, CONCRETE AND LIGHT STONE

- Convex tungsten carbide cup for grinding materials, including light-density concrete, brick and stone.
- To be used with an angle grinder for dry grinding, which prevents clogging.



Dia. (mm)	Bore	TCT size	Application	Material	Teeth Material	Pack Qty.	Article No.	Barcode
125	22.23	Grit 20/30	Grinding	Wood and light stone	TCT	1	70184632251	5450248812401
125	22.23	Grit 30/40	Grinding	Wood and light stone	TCT	1	70184632252	5450248812418



# HAND & MACHINE SANDING

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# THE SECRET TO A PERFECT FINISH

**1** | **Stripping** | Stripping and surface levelling

**2** | **Sanding** | Surface preparation

**3** | **Finishing** | Finishing before and between coats

**4** | **Fine Finishing** | Smoothing and fine finishing

Using a sequence of grits is key to achieving the perfect finish and using a numbered and colour coded system to represent each grit number and stage of sanding, we're able to help the end user understand the most suitable product for their job.

Each colour, stage, grit number and description is clearly printed on the front of the packaging and explained further on the back, making product selection at the point of sale as quick, hassle free and simple as possible.



See Norton hand and machine abrasives in action in the video 'How to renovate a wooden shutter'.



## FSC® CERTIFICATION

Look out for our FSC®-certified products. By choosing FSC®-certified products, you are supporting responsible management of the world's forests.

## PACKAGING FORMATS

### RETAIL PRE-PACKS

Designed to be displayed from merchandising hooks in store. Small pack quantities, bespoke product communication, ideal for a DIY environment.



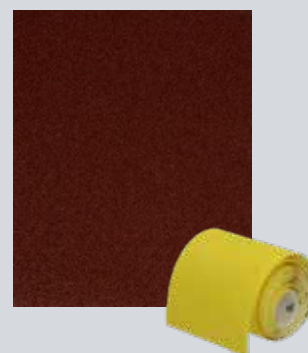
### BLISTER PACKS

Abrasives are shrink-wrapped inside a blister pack with a bespoke insert detailing product information. Blister packs come in shelf-ready boxes which can be opened to display the packs inside.



### SINGLE UNITS

Products are packed in bulk quantities for single-unit selling. Applies to sheets, rolls and some sanding blocks, which each have a sticker with a barcode applied to them.





# HAND SANDING

The Norton Expert abrasive range for hand sanding offers a variety of different products for up-cycling, restoring, and renovating furniture, painting and decorating, crafting, woodworking and metal working.

Thanks to a wide network of manufacturing sites across Europe, including sandpaper from France and non-wovens from Portugal, we are able to reduce our transportation footprint, ensure quality is controlled within our plants and provide excellent service to our customers.



## SANDING SHEETS

Single-unit aluminium oxide sheets come in paper and cloth-backed varieties for use on wood, paint, plaster and metal. Silicon carbide waterproof sheets excel on metal and can be used wet or dry.



## SANDING ROLLS

A number of abrasive types and backings are available in Norton Expert rolls. What's more, rolls are cut to different lengths from 1m to 5m for bigger or smaller sanding jobs.



## SANDING SPONGES

Many end users often prefer to sand using abrasive sponges, thanks to their ability to conform to contoured surfaces and get into tight corners. They're also easier to grip for a more comfortable sanding experience.



## NON-WOVEN ABRASIVE PADS

Ideal for cleaning and removing surface coatings, creating a key prior to painting and cleaning glass, plastic and chrome surfaces without scratching. Norton abrasive pads are flexible, washable and reusable and can be used wet or dry.



## SANDING TOOLS & BLOCKS

Sanding tools support the use of abrasive, providing an ergonomic grip and giving a more even finish. Two size blocks are available which can be used with Norton Expert sandpaper sheets or rolls, when torn to size. In addition, new to the range is a coarse silicon carbide block, ideal for rough sanding jobs on plasterboard, concrete screed and removing old layers of paint, varnish and plastic coatings.

# HAND SANDING SHEETS

## PRODUCT RECOMMENDATION CHART



**T44X**  
(Silicon Carbide)  
★★★



**T100**  
(Aluminium Oxide)  
★★☆



**K20N**  
(Aluminium Oxide)  
★★☆



**A12N**  
(Aluminium Oxide)  
★★☆

Recommended ✓

MATERIAL	APPLICATION	WATERPROOF SHEETS	CLOTH SHEETS	PAPER SHEETS
	Metal			
	Wet sanding		✓	
	Dry sanding		✓	✓
	Hard wood			
	Coarse sanding		✓	
	Varnish/Paint/Primer			
	Wet sanding	✓		
	Stone			
	Dry sanding	✓		✓
	Glass			
		✓		

★★★  
PRO



### NORTON EXPERT MULTI-PURPOSE WET AND DRY SANDING SHEETS (SILICON CARBIDE T44X)

- High-performance silicon carbide sandpaper can be used wet or dry; wet use affords a cleaner surface while sanding.
- Achieve fast material removal and a smoother and brighter finish, ideal for use on lacquered surfaces and metal.
- Can be used alone, with a sanding block, clip-fixing electric or cordless sander.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
230 x 280	<b>SINGLE SHEETS</b>					
	Stripping	60	1	50	69957373871	5900442181716
	Sanding	80	1	50	69957373872	5900442181723
	Sanding	100	1	50	69957373873	5900442181747
	Finishing	120	1	50	69957373874	5900442181761
	Finishing	150	1	50	69957373875	5900442181792
	Fine finishing	180	1	50	69957373876	5900442181808
	Fine finishing	220	1	50	69957373877	5900442181921
	Fine finishing	240	1	50	69957373878	5900442181945
	Fine finishing	280	1	50	69957373879	5900442181952
	Fine finishing	320	1	50	69957373880	5900442181969
	Fine finishing	360	1	50	69957373881	5900442182072
	Fine finishing	400	1	50	69957373882	5900442182089
	Fine finishing	500	1	50	69957373883	5900442182096
	Fine finishing	600	1	50	69957373884	5900442182102
	Fine finishing	800	1	50	69957373885	5900442182119
	Fine finishing	1000	1	50	69957373886	5900442182126
	Fine finishing	1200	1	50	69957373887	5900442182133
	Fine finishing	1500	1	50	69957384627	5900442999991
	Fine finishing	2000	1	50	69957384629	5900442999984



YouTube



### NORTON EXPERT MULTI-PURPOSE WET AND DRY SANDING SHEETS (ALUMINIUM OXIDE T100)

- A multi-purpose sandpaper which can be used wet or dry; wet use affords a cleaner surface while sanding.
- Made with aluminium oxide grain and flexible paper backing, ideal for use on varnish and metal.
- Can be used alone, with a sanding block or clip-fixing electric or cordless sander.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE SHEETS</b>						
230 x 280	Stripping	60	1	50	77696081101	5900442808941
	Sanding	80	1	50	77696069788	5900442808934
	Finishing	120	1	50	77696081103	5900442808965
	Fine finishing	180	1	50	77696081105	5900442808989
	Fine finishing	220	1	50	77696069787	5900442808927
	Fine finishing	240	1	50	77696081106	5900442808996
	Fine finishing	400	1	50	77696081109	5900442809023
	Fine finishing	600	1	50	77696081111	5900442809047
	Fine finishing	800	1	50	77696081112	5900442809054
	Fine finishing	1000	1	50	77696081113	5900442809061
	Fine finishing	1500	1	50	63642531009	3157629610404



YouTube



### NORTON EXPERT MULTI-PURPOSE CLOTH SANDING SHEETS (ALUMINIUM OXIDE K20N)

- Strong cloth backing provides great flexibility for sanding curved and contoured surfaces.
- Sharp aluminium oxide grain removes paint, metal and varnish from wood with ease and can also be used on metal.
- Can be used alone, with a sanding block, clip-fixing electric or cordless sander.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE SHEETS</b>						
230 x 280	Stripping	40	1	50	69957373888	5900442182140
	Stripping	60	1	50	69957373889	5900442182157
	Sanding	80	1	50	69957373890	5900442182164
	Sanding	100	1	50	69957373891	5900442182171
	Finishing	120	1	50	69957373892	5900442182188
	Finishing	150	1	50	69957374314	5900442200752
	Fine finishing	180	1	50	69957374315	5900442200769
	Fine finishing	220	1	50	69957374316	5900442200776
	Fine finishing	240	1	50	69957374317	5900442200783



YouTube



**NORTON GENERAL PURPOSE SANDPAPER SHEETS  
(ALUMINIUM OXIDE A12N)**

- Aluminium oxide abrasive grain combined with flexible, lightweight paper backing.
- Can be used on wood, plaster, paint and varnish alone or cut to size and used with a sanding block, clip-fixing electric or cordless sander.
- A good value, economical solution for cost-conscious users.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE SHEETS</b>						
230 x 280	Stripping	40	1	50	69957374179	5900442194426
	Stripping	60	1	50	69957374180	5900442194433
	Sanding	80	1	50	69957374181	5900442194440
	Sanding	100	1	50	69957374182	5900442194457
	Finishing	120	1	50	69957374183	5900442194556
	Finishing	150	1	50	69957374184	5900442194563
	Fine finishing	180	1	50	69957374185	5900442194570
	Fine finishing	220	1	50	69957374186	5900442194587
	Fine finishing	240	1	50	69957374187	5900442194594
	Fine finishing	280	1	50	69957374188	5900442194600

# SANDING ROLLS

## PRODUCT RECOMMENDATION CHART



Recommended ✓

MATERIAL	APPLICATION	PAPER ROLLS			CLOTH ROLLS
	<b>Metal</b>	Wet sanding			
		Dry sanding	✓	✓	✓
	<b>Wood</b>	Hard wood	✓	✓	✓
		Medium/Soft wood		✓	
	<b>Varnish/paint/primer</b>	Wet sanding			
		Dry sanding	✓	✓	✓
	<b>Drywall</b>	-	✓		



### NORTON EXPERT MULTI-PURPOSE FASTER PRO SANDPAPER ROLLS (ALUMINIUM OXIDE G131F)

- Strong heavy-weight backing and aluminium oxide grain designed for the toughest sanding jobs.
- Quickly removes paint and varnish from wood and plaster.
- Can be used alone, with a sanding block, clip-fixing electric or cordless sander.



Dimensions	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE ROLLS</b>						
93mm x 3m	Stripping	40	1	30	77696097137	5903112988042
	Sanding	80	1	30	77696097155	5903112988059
	Finishing	120	1	30	77696097135	5903112988028
	Fine finishing	180	1	30	77696097136	5903112988035
115mm x 3m	Stripping	40	1	30	77696097163	5903112988110
	Stripping	60	1	30	77696097156	5903112988066
	Sanding	80	1	30	77696097164	5903112988127
	Sanding	100	1	30	77696097157	5903112988073
	Finishing	120	1	30	77696097158	5903112988080
	Finishing	150	1	30	77696097159	5903112988097
	Fine finishing	180	1	30	77696097160	5903112988103



These products are made from FSC®-certified and other controlled material.



HAND SANDING



These products are made from FSC®-certified and other controlled material.



### NORTON EXPERT MULTI-PURPOSE SANDPAPER ROLLS (ALUMINIUM OXIDE A203F)

- A good quality all-purpose product.
- Sharp, high-quality aluminium oxide abrasive grain, combined with flexible lightweight paper backing.
- Can be used on wood, plaster, paint, metal, and varnish alone or cut to size for use with a sanding block or clip-fixing electric or cordless sander.

Dimensions	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE ROLLS</b>						
115mm x 5m	Stripping	40	1	6	78072760862	5903112979293
	Stripping	60	1	6	78072760870	5903112979309
	Sanding	80	1	6	78072760872	5903112979422
	Finishing	120	1	6	78072760871	5903112979415
	Fine finishing	180	1	6	78072760875	5903112979446
	Fine finishing	240	1	6	78072760874	5903112979439



### NORTON GENERAL PURPOSE SANDPAPER ROLLS (ALUMINIUM OXIDE A12N)

- A good value solution for cost-conscious users.
- Aluminium oxide abrasive grain and flexible lightweight paper backing.
- Can be used on wood, plaster, paint and varnish alone or cut to size for use with a sanding block or clip-fixing electric or cordless sander.

Dimensions	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE ROLLS</b>						
93mm x 5m	Stripping	60	1	10	77696097029	5903112987809
	Sanding	100	1	10	77696097027	5903112987786
	Finishing	120	1	10	77696097028	5903112987793
115mm x 3m	Stripping	40	1	20	77696097120	5903112987915
	Sanding	80	1	20	77696097121	5903112987922
	Finishing	120	1	20	77696097116	5903112987892
	Fine finishing	180	1	20	77696097119	5903112987908
115mm x 5m	Stripping	40	1	10	77696097111	5903112987861
	Stripping	60	1	10	77696097114	5903112987878
	Sanding	80	1	10	77696097115	5903112987885
	Sanding	100	1	10	77696097059	5903112987816
	Finishing	120	1	10	77696097062	5903112987823
	Finishing	150	1	10	77696097063	5903112987830
	Fine finishing	180	1	10	77696097108	5903112987847
Fine finishing	240	1	10	77696097109	5903112987854	



## NORTON EXPERT CLOTH SANDING ROLLS (ALUMINIUM OXIDE K20N)

- Strong cloth backing provides flexibility for sanding curved and contoured surfaces.
- Sharp aluminium oxide grain removes paint and varnish from wood with ease and can also be used on metal.
- Can be used alone, cut to size with a sanding block, clip-fixing electric or cordless sander.



Dimensions	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE ROLLS</b>						
93mm x 2.5m	Stripping	40	1	20	77696097133	5903112988004
	Sanding	80	1	20	77696097134	5903112988011
	Finishing	120	1	20	77696097130	5903112987984
	Fine finishing	180	1	20	77696097132	5903112987991
	Fine finishing	220	1	20	77696097129	5903112987977
100mm x 1m	Sanding	80	1	2	78072701865	6426031081131
	Sanding	100	1	2	77696091185	6426031080912
	Finishing	120	1	2	77696092571	6426031080950
	Finishing	150	1	2	78072701866	6426031081148
	Fine finishing	180	1	2	78072701868	6426031081155
100mm x 5m	Sanding	80	1	2	78072701870	6426031081179
	Sanding	100	1	2	77696092520	6426031080929
	Finishing	120	1	2	77696092572	6426031080967
	Finishing	150	1	2	78072701871	6426031081186
	Fine finishing	180	1	2	78072701872	6426031081193
115mm x 3m	Stripping	40	1	20	77696097125	5903112987953
	Sanding	80	1	20	77696097127	5903112987960
	Finishing	120	1	20	77696097122	5903112987939
	Finishing	150	1	20	77696097124	5903112987946
	Fine finishing	180	1	20	77696097124	5903112987946

## SANDING SPONGES



### NORTON EXPERT 4-SIDED SANDING SPONGE

- Washable and reusable sponges with abrasive on all four sides.
- Can be used on wood, paint, metal and plaster, for aggressive material removal to create a key prior to painting.
- Great alternative to sandpaper, for a more comfortable grip.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
100 x 66 x 25	Stripping	60	1	20	78072760937	5903112979620
	Sanding	100	1	20	78072760897	5903112979521
	Fine finishing	180	1	20	78072760936	5903112979613
<b>BLISTER PACK</b>						
100 x 66 x 25	Stripping	60	1	20	78072766281	5903112989919
	Sanding	100	1	20	78072766291	5903112989933
	Fine finishing	180	1	20	78072766290	5903112989926





### NORTON EXPERT 2-SIDED SANDING SPONGE

- Washable and reusable abrasive sponge for curved surfaces.
- Can be used flat or folded on wood, paint, plaster or metal, a great alternative to sandpaper for a more comfortable grip.
- Can be used for jobs from aggressive material removal to creating a surface key prior to painting.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
123 x 98 x 12	Stripping	60	1	20	78072760941	5903112979712
	Sanding	100	1	20	78072760938	5903112979637
	Fine finishing	180	1	20	78072760940	5903112979644
<b>BLISTER PACK</b>						
123 x 98 x 12	Stripping	36	1	20	78072760896	5903112979514
	Stripping	60	1	20	78072766294	5903112989964
	Sanding	100	1	20	78072766292	5903112989940
	Fine finishing	180	1	20	78072766293	5903112989957



### NORTON EXPERT DOUBLE ANGLED SANDING SPONGE

- Washable and reusable sponges with two acute angles for intricate corners and hard-to-reach areas and contours.
- Can be used on wood, paint, metal and plaster, for stripping and sanding material removal or creating a key prior to painting.
- Great alternative to sandpaper, for a more comfortable grip.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
125 x 75 x 25	Stripping	60	1	10	78072760944	5903112979729
	Sanding	100	1	10	78072760942	5903112979743
	Fine finishing	180	1	10	78072760947	5903112979750

# NON-WOVEN PADS



## NORTON NON-WOVEN FLEXIBLE STRIPPING PAD

- Nylon fibre impregnated with sharp abrasive grain for aggressive removal of rust and paint from metal and wood.
- Strong and durable, can be used in place of steel wool or sandpaper.
- Great flexibility for even sanding results on curved surfaces and hard-to-reach areas.
- Can be used wet or dry, washable and reusable.



**AGGRESSIVE AND DURABLE**



Dimensions (mm)	Sanding Stage	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>					
115 x 150	Stripping	2	5	78072729925	8719362272346



## NORTON NON-WOVEN FLEXIBLE FINISHING PAD

- Nylon fibre impregnated with abrasive, ideal for smoothing bare and varnished wood, and creating a key ready to paint. It can also be used on metal.
- Acts like a very fine sandpaper to blend out scratches, remove surface imperfections, blending paint and scuffing acrylics.
- Great flexibility for even sanding results on curved surfaces and hard-to-reach areas.
- Can be used wet or dry, washable and reusable.



**READY TO PAINT**



Dimensions (mm)	Sanding Stage	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>					
115 x 150	Finishing	2	5	78072729918	8719362272339



## NORTON NON-WOVEN FLEXIBLE CLEANING PAD

- Nylon fibre without abrasive for cleaning in and around the home.
- Ideal for tackling tough grease and grime, and can be used with a liquid detergent for even faster cleaning.
- Does not scratch the surface so can be used on glass, ceramics, chrome, plastics and wood.
- Can be used wet or dry, washable and reusable.



**SCRATCH-FREE**



Dimensions (mm)	Sanding Stage	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>					
115 x 150	Cleaning	2	5	78072729914	8719362272322

# SANDING TOOLS AND BLOCKS



## NORTON EXPERT HAND SANDER

- Comfortable, lightweight and easy-to-use handle with spring-loaded clips for easy sheet changing.
- Ideal for sanding large areas quickly and smoothly.
- Can be used with Norton Expert sheets and rolls cut to size.



Dimensions (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
93 x 230	1	2	77696035975	3157629538791
115 x 280	1	2	77696068987	3157629544662



## NORTON EXPERT SANDING BLOCK



- Extra coarse, sharp silicon carbide block for aggressive sanding jobs.
- Can be used on plasterboard, concrete screed and for removing stubborn or old layers of paint, varnish and plastic.
- When used, the crumbling nature of the block exposes new sharp cutting edges that keep the block working for longer.



Dimensions (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
70 x 140 x 35	1	1	78072766360	5903112989735





## MACHINE SANDING

The Norton Expert abrasive range for machine sanding offers a variety of different products for up-cycling, restoring, and renovating furniture, painting and decorating, crafting, woodworking and metalworking.

Thanks to a wide network of manufacturing sites across Europe, including sandpaper from France and non-wovens from Portugal, we are able to reduce our transportation footprint, ensure quality is controlled within our plants and provide excellent service to our customers.

## RANGE OVERVIEW



### SANDING BELTS

Sanding belts are available in a range of dimensions for use on small to large surface areas. Made with strong cloth backing, all belts can be used with any machine brand for excellent results on wood, paint and metal.



### SANDING CUT SHEETS

Perforated and non-perforated sheets are available in four grit grades for stripping to finishing on self-grip and clip-fixed machines. Available in standard sandpaper and mesh abrasive for the ultimate dust extraction.



### DELTA SANDING SHEETS

Available for use with most brands of detail sanders, Norton Expert sheets offer a product for every stage of the sanding process. Saves time when sanding large areas and can access corners and tight spaces that other abrasives can't. Perforated sheets available for better dust extraction.

### SANDING DISCS

From 115mm to 225mm, discs are available for use on machines from orbital sanders to giraffe sanders. All discs are self-gripping and perforated for better dust extraction.



### FIBRE DISCS

Another aggressive disc type, fibre discs grind away metal and wood quickly, making light work of tough paint or rust removal jobs. They're strong and resilient thanks to the thick fibre backing.



## FLAP DISCS

For the ultimate material removal and stripping jobs, flap discs are the best product for the job. For use with an angle grinder, they're very aggressive, making them ideal for removing welds and stubborn paint layers or rust from metal.



## SEMI-FLEXIBLE DISCS

The ultimate hard-wearing aggressive disc made with silicon carbide is used for surface cleaning and grinding of concrete, marble and stone. The silicon carbide grain breaks down under pressure when used to produce new cutting edges, which always stay sharp.



## NON-WOVEN DISCS

Norton non-woven discs are strong nylon fibre-infused with abrasive grains for stripping and tough cleaning rust, corrosion and weld spatter from metal, and old paint and varnish layers from different types of wood. Discs are available for use with drills and angle grinders.



FSC

MIX

Paper

FSC® C106037

## FSC® CERTIFICATION

Look out for our FSC®-certified products. By choosing FSC®-certified products, you are supporting responsible management of the world's forests.

# SANDING BELTS

## PRODUCT RECOMMENDATION CHART





**R82B**  
(Zirconia / Aluminium Oxide)  
★★★



**R230**  
(Aluminium Oxide)  
★★☆

Recommended ✓

MATERIAL	APPLICATION		CLOTH BELTS	
	<b>Metal</b>	Dry sanding	✓	
	<b>Wood</b>	Hard wood Dry sanding	✓	
		Medium/Soft wood Dry sanding	✓	✓

★★★  
PRO



### NORTON EXPERT FASTER PRO SANDING BELTS (ZIRCONIA / ALUMINIUM OXIDE R82B)

- Sharp zirconia grain for superior performance in the removal of paint, varnish and rust from a variety of materials, including wood and metal.
- X-weight cotton cloth backing supports high-pressure applications.
- Open grain distribution helps to prevent the sandpaper clogging for long product life.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
75 x 533	Stripping	36	2	5	78072760218	5903112978395
	Sanding	80	2	5	78072760219	5903112978401
	Finishing	120	2	5	78072760220	5903112978418



YouTube

MACHINE SANDING

★★★  
PLUS



**NORTON EXPERT SANDING BELTS (ALUMINIUM OXIDE R230)**

- Aluminium oxide abrasive for removing paint, varnish and rust from a variety of materials, including wood and metal.
- Strong cloth backing supports heavy-duty use and excellent material removal.
- Open grain distribution helps prevent the abrasive from clogging for longer product life.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
75 x 457	Stripping	40	2	5	78072760887	5903112979460
	Sanding	80	2	5	78072760878	5903112979453
	Finishing	120	2	5	78072760889	5903112979477
75 x 533	Stripping	40	2	5	78072760890	5903112979484
	Sanding	80	2	5	78072760892	5903112979491
	Finishing	120	2	5	78072760893	5903112979507
<b>BLISTER PACK</b>						
75 x 457	Heavy stripping	24	3	12	77696084599	5903112987625
	Stripping	40	3	12	77696084601	5903112987632
	Sanding	80	3	12	77696084602	5903112987649
	Finishing	120	3	12	77696084597	5903112987618
75 x 533	Heavy stripping	24	3	12	77696084608	5903112987663
	Stripping	40	3	12	77696084614	5903112987670
	Sanding	80	3	12	77696084615	5903112987687
	Finishing	120	3	12	77696084606	5903112987656



# SANDPAPER CUT SHEETS

## PRODUCT RECOMMENDATION CHART



**Q43N**  
**(Silicon Carbide)**  
★★★



**A203F**  
**(Aluminium Oxide)**  
★★☆

Recommended ✓

MATERIAL		APPLICATION	MESH SHEETS	PAPER SHEETS	
	<b>Metal</b>	Wet sanding	✓		
		Dry sanding	✓	✓	
	<b>Wood</b>	Hard wood	✓	✓	
		Medium/Soft wood	Coarse sanding	✓	✓
			Light sanding & finishing	✓	✓
	<b>Varnish/paint/ primer</b>	Wet sanding	✓		
		Dry sanding	✓	✓	
	<b>Drywall</b>	-	✓		

★★★  
PRO



### NORTON EXPERT MESH SANDING SHEETS (SILICON CARBIDE Q43N)

- Ideal for plaster and filler, the sharp silicon carbide removes material quickly for fast preparation of walls prior to painting.
- Open mesh structure eliminates sanding dust clogging the abrasive so it can be used for longer.
- Self-grip backing for quick and easy sheet changeover.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>BLISTER PACK</b>						
93 x 230	Fine	120	10	10	78072766358	5903112989711
	Extra fine	220	10	10	78072766359	5903112989728
<b>PRE-PACK</b>						
105 x 280	Coarse	60	5	10	69957387668	5900442124584
	Medium	80	5	10	69957387669	5900442124607
	Medium	100	5	10	69957387670	5900442124614
	Fine	120	5	10	69957387671	5900442124621
	Extra fine	180	5	10	69957387673	5900442124645
<b>SINGLE SHEETS</b>						
105 x 280	Coarse	40	1	50	69957387442	5900442091787
	Coarse	60	1	50	69957387443	5900442091794
	Medium	80	1	50	69957387444	5900442091800
	Medium	100	1	50	69957387445	5900442091817
	Fine	120	1	50	69957387446	5900442091824
	Fine	150	1	50	69957387447	5900442091831
	Extra fine	180	1	50	69957387448	5900442091848
	Extra fine	220	1	50	69957387449	5900442091855



★★★  
PLUS



### NORTON EXPERT SANDPAPER CUT SHEETS (ALUMINIUM OXIDE A203F)

- Aluminium oxide abrasive grain with light paper backing ideal for general-purpose use on a number of substrates.
- Holes punched into the sheet provide dust extraction for a cleaner working environment and longer product life.
- Available to fit a number of machine sizes, self-gripping sheets provide a speedy and efficient changeover.



These products are made from FSC®-certified and other controlled material.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
93 x 190 	Stripping	40	5	10	78072760765	5903112979118
	Sanding	80	5	10	78072760764	5903112979095
	Finishing	120	5	10	78072760776	5903112979125
93 x 190 	Stripping	40	5	10	78072760777	5903112979132
	Sanding	80	5	10	78072760779	5903112979149
	Finishing	120	5	10	78072760782	5903112979156
93 x 230 	Stripping	40	10	10	78072760785	5903112979163
	Sanding	80	10	10	78072760789	5903112979170
	Finishing	120	10	10	78072760790	5903112979187
<b>BLISTER PACK</b>						
93 x 230 	Stripping	40	5	10	77696097009	5903112987694
	Sanding	80	5	10	77696097011	5903112987700
	Finishing	120	5	10	77696097012	5903112987717
93 x 230 	Stripping	40	5	10	77696097013	5903112987724
	Sanding	80	5	10	77696097018	5903112987731
	Finishing	120	5	10	77696097019	5903112987748
115 x 280 	Stripping	40	5	10	77696097025	5903112987762
	Sanding	80	5	10	77696097026	5903112987779
	Finishing	120	5	10	77696097024	5903112987755



# DELTA SANDING SHEETS

## PRODUCT RECOMMENDATION CHART



**A203F**  
**(Aluminium Oxide)**

★★★☆☆

Recommended ✓

MATERIAL	APPLICATION	PAPER SHEETS
	Wet sanding	
	Dry sanding	✓
	Coarse sanding	✓
	Light sanding & finishing	✓
	Dry sanding	
	Wet sanding	
	Dry sanding	✓

★★★  
PLUS



### NORTON EXPERT DELTA SANDPAPER SHEETS (ALUMINIUM OXIDE A203F)

- Aluminium oxide abrasive grain with light paper backing for general purpose use.
- Hole configuration provides dust extraction for a cleaner working environment.
- Sanding sheets can be used on large and small surfaces and are good for corners and tight spaces.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
98 x 140 	Stripping	40	5	10	78072760799	5903112979217
	Sanding	80	5	10	78072760804	5903112979231
	Finishing	120	5	10	78072760802	5903112979224
	Fine finishing	180	5	10	78072760797	5903112979194
102 x 152 	Stripping	40	5	10	78072760810	5903112979255
	Sanding	80	5	10	78072760812	5903112979279
	Finishing	120	5	10	78072760811	5903112979262
	Fine finishing	180	5	10	78072760809	5903112979248
95 x 95 x 95 	Fine finishing	240	5	10	78072760813	5903112979286
	Stripping	40	5	10	78072760844	5903112979323
	Sanding	80	5	10	78072760845	5903112979316
	Finishing	120	5	10	78072760843	5903112979101



These products are made from FSC®-certified and other controlled material.



YouTube



MACHINE SANDING

# SANDING DISCS

## PRODUCT RECOMMENDATION CHART



**H416 (Silicon Carbide)** ★★★  
**H835 (Zirconia / Aluminium Oxide)** ★★★  
**A203F (Aluminium Oxide)** ★★☆☆  
**H231 (Aluminium Oxide)** ★☆☆

Recommended ✓

MATERIAL	APPLICATION	PAPER DISCS					
	<b>Metal</b>	Wet sanding					
		Dry sanding		✓	✓		
	<b>Wood</b>	Hard wood	Coarse sanding	✓	✓	✓	✓
		Medium/Soft wood	Light sanding & finishing	✓	✓	✓	✓
			Dry sanding	✓			✓
	<b>Varnish/ paint/ primer</b>	Wet sanding					
		Dry sanding		✓	✓		
	<b>Stone</b>	-	✓				
	<b>Glass</b>	-	✓				
	<b>Cast Iron</b>		✓				

MACHINE SANDING



### NORTON EXPERT PRO SANDING DISCS FOR MARBLE, GRANITE & STONE (SILICON CARBIDE H416)

- Sharp silicon carbide grains for powerful material removal on marble, granite and stone.
- Heavy weight backing supports demanding stripping and sanding jobs.
- Sanding discs can be used with many different machine brands.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
125	Stripping	40	3	10	78072760213	5903112978340
	Sanding	80	3	10	78072760214	5903112978357
	Finishing	120	3	10	78072760212	5903112978333




★★★  
PRO



### NORTON EXPERT PRO SANDING DISCS FOR METAL (ZIRCONIA / ALUMINIUM OXIDE H835)

- Self-sharpening Norzon® grain gives superior performance on metal, especially stainless steel.
- The heavy-weight backing is super strong to support demanding stripping and sanding.
- Sanding discs can be used with many different machine brands.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
125 	Stripping	40	3	10	78072760216	5903112978371
	Sanding	80	3	10	78072760217	5903112978388
	Finishing	120	3	10	78072760215	5903112978364

These products are made from FSC®-certified and other controlled material.



YouTube


★★☆  
PLUS

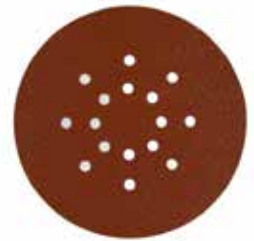


### NORTON EXPERT PRO SANDING DISCS (ALUMINIUM OXIDE H231)

- Aluminium oxide abrasive grain and strong paper backing for heavy-duty use.
- 16 holes provide great dust extraction for a cleaner working environment.
- Sanding discs can be used with many different machine brands.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
225 	Sanding	80	1	100	66254445447	3157629282847
	Finishing	120	1	100	66254445448	3157629282854
	Finishing	150	1	100	66254445449	3157629282861



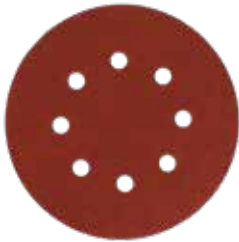
MACHINE SANDING

★★★  
PLUS



**NORTON EXPERT SANDING DISCS (ALUMINIUM OXIDE A203F)**

- Aluminium oxide abrasive grain with light paper backing for general-purpose use.
- Hole configuration provides dust extraction for a cleaner working environment.
- Discs can be used with many different machine brands.



These products are made from FSC®-certified and other controlled material.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PRE-PACK</b>						
115	Stripping	40	5	10	78072758604	5903112976087
	Sanding	80	5	10	78072758606	5903112976094
	Finishing	120	5	10	78072760198	5903112978319
125	Stripping	40	5	10	78072758589	5903112976933
	Sanding	80	5	10	78072758591	5903112976940
	Finishing	120	5	10	78072758577	5903112976407
	Fine finishing	180	5	10	78072758587	5903112976926
150	Stripping	40	5	10	78072758601	5903112976971
	Sanding	80	5	10	78072758597	5903112976957
	Finishing	120	5	10	78072758599	5903112976964
<b>BLISTER PACK</b>						
125	Stripping	40	5	10	78072758412	5903112976506
	Sanding	80	5	10	78072758413	5903112976445
	Finishing	120	5	10	78072758408	5903112976483
	Fine finishing	180	5	10	78072758323	5903112976117
125	Stripping	40	5	10	78072758423	5903112976537
	Sanding	80	5	10	78072758425	5903112976551
	Finishing	120	5	10	78072758422	5903112976520
	Fine finishing	180	5	10	78072758416	5903112976513
150	Stripping	40	5	10	78072758427	5903112976568
	Sanding	80	5	10	78072758428	5903112976575
	Finishing	120	5	10	78072758430	5903112976582
225	Stripping	40	5	5	78072758445	5903112976056
	Sanding	80	5	5	78072758442	5903112976025
	Sanding	100	5	5	78072758447	5903112976070
	Finishing	120	5	5	78072758444	5903112976049
	Fine finishing	180	5	5	78072758443	5903112976032
	Fine finishing	240	5	5	78072758446	5903112976063



# FIBRE DISCS



## NORTON EXPERT FIBRE DISCS (ALUMINIUM OXIDE F100)

- Aluminium oxide fibre discs are tough and versatile, ideal for use with an angle grinder on metal.
- The heavy-weight backing supports aggressive use for demanding sanding jobs, and even resists tearing when sanding wood with nails.
- Removes light welds and weld spatter from metal.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
115	Stripping	24	1	25	66254442714	3564651006325
	Stripping	40	1	25	69957387384	5900442193825
	Sanding	80	1	25	69957387386	5900442193849
	Finishing	120	1	25	69957387389	5900442193863
125	Stripping	16	1	25	69957387390	5900442193870
	Stripping	24	1	25	69957387391	5900442193887
	Stripping	40	1	25	69957387393	5900442193900
	Stripping	60	1	25	69957387394	5900442193917
	Sanding	80	1	25	69957387395	5900442193924
	Sanding	100	1	25	69957387396	5900442193931
180	Stripping	24	1	25	69957387402	5900442194006
	Stripping	40	1	25	69957387403	5900442194020
	Stripping	60	1	25	69957387406	5900442194051
	Sanding	80	1	25	69957387407	5900442194099



# FLAP DISCS

## PRODUCT RECOMMENDATION CHART



**R842**  
(Zirconia / Aluminium Oxide)

★★★



**R82B**  
(Zirconia / Aluminium Oxide)

★★☆



**R26X**  
(Aluminium Oxide)

★☆☆

Recommended ✓

MATERIAL		ECO PAD	FIBREGLASS PAD	
	Wood	✓	✓	✓
	Paint Stripping	✓	✓	✓
	Carbon Steel	✓	✓	
	Stainless Steel	✓		

MACHINE SANDING

★★★  
PRO



### NORTON EXPERT PRO FASTER FLAP DISCS (ALUMINIUM OXIDE/ZIRCONIA R842)

- Contains a high percentage of self-sharpening zirconium abrasive, which makes light work of removing rust, paint and coatings from metal when used at low and medium pressure.
- Flap discs cut faster and provide a better finish than fibre discs when removing light welds.
- Long-lasting thanks to the flap construction and anti-loading properties on aluminium and soft materials.



Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
115 (ECOPAD)* 	Stripping	40	1	200	78072758638	8013414845077
	Stripping	60	1	200	78072758639	8013414845084
	Sanding	80	1	200	78072758640	8013414845091
	Finishing	120	1	200	78072758641	8013414845107
115	Stripping	40	1	200	78072758660	8013414845206
	Stripping	60	1	200	78072758661	8013414845213
	Sanding	80	1	200	78072758662	8013414845220
	Finishing	120	1	200	78072758659	8013414845190
125	Stripping	40	1	160	78072758664	8013414845244
	Stripping	60	1	160	78072758665	8013414845251
	Sanding	80	1	160	78072758666	8013414845268
	Finishing	120	1	160	78072758663	8013414845237

\* Ecopad is made with 35% recycled plastic.



### NORTON EXPERT FLAP DISCS (ZIRCONIA / ALUMINIUM OXIDE R82B)

- Contains zirconium grain for good cutting performance.
- Flap discs cut faster and provide a better finish than fibre discs when removing light welds.
- Good product life.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
115	Stripping	40	1	200	78072758644	8013414845121
	Stripping	60	1	200	78072758645	8013414845138
	Sanding	80	1	200	78072758646	8013414845145
	Finishing	120	1	200	78072758642	8013414845114
125	Stripping	40	1	160	78072758648	8013414845169
	Stripping	60	1	160	78072758656	8013414845176
	Sanding	80	1	160	78072758658	8013414845183
	Finishing	120	1	160	78072758647	8013414845152



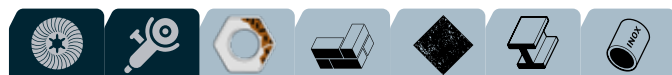
### NORTON FLAP DISCS (ALUMINIUM OXIDE R26X)

- Aluminium oxide grain removes rust, old paint and varnish from wood and metal.
- Good performance throughout the life of the disc.
- Can be used with most common brands of angle grinder.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
125	Stripping	40	1	160	63642589253	5900442652087
	Stripping	60	1	160	63642589254	5900442652094
	Sanding	80	1	160	63642589255	5900442652117
	Finishing	120	1	160	63642589256	5900442652124



## SEMI-FLEXIBLE DISCS



### NORTON EXPERT SEMI-FLEXIBLE DISCS FOR STONE, CONCRETE & MARBLE

- Rigid discs made from heavy-duty fibre backing coated with layers of sharp silicon carbide abrasive grains.
- Suitable for cleaning and grinding stone, rust, old adhesive, resins, concrete and marble.
- Can be used at high pressure for very aggressive applications.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE DISCS</b>						
125	Stripping	24	1	25	7660719292	3157625442856
	Stripping	36	1	25	7660719293	3157625442863
	Stripping	60	1	25	7660719294	3157625442887
	Sanding	80	1	25	7660719295	3157625442894
180	Stripping	60	1	25	7660719298	3157625442924





# NON-WOVEN RAPID STRIP DISCS



## NORTON NON-WOVEN RAPID STRIP DISCS FOR METAL

- Strong nylon fibres infused with sharp silicon carbide grain for powerful stripping jobs.
- Removes rust oxidation on garden furniture, gates and even car bodywork. Can be used on large flat surfaces as well as small intricate shapes.
- Very quickly strips the surface, whilst maintaining metal integrity throughout the long disc life.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>FOR ANGLE GRINDERS</b>						
115	Stripping	Coarse	1	5	66261122388	3157629695029
125	Stripping	Coarse	1	5	78072729906	8719362272315
<b>FOR DRILLS</b>						
100	Stripping	Coarse	1	5	63642503236	3157629689110



## NORTON NON-WOVEN RAPID STRIP DISCS FOR WOOD

- Strong nylon fibres infused with aluminium grain for stripping wood.
- Removes paint, varnish and coatings from indoor or outdoor furniture, sheds and fences.
- Very quickly strips the surface, leaving it ready to paint, varnish or wax.

Dimensions (mm)	Sanding Stage	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
<b>FOR ANGLE GRINDERS</b>						
115	Stripping	Medium	1	5	66261122390	3157629695036
125	Stripping	Medium	1	5	78072729898	8719362272308
<b>FOR DRILLS</b>						
100	Stripping	Medium	1	5	63642503234	3157629689103

MACHINE SANDING



See the Norton Rapid Strip discs in action in the video 'How to restore a metal gate'.





# WIRE BRUSHES & POLISHING ACCESSORIES

<b>Range overview</b>	<b>68</b>
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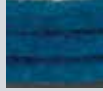

















See Norton wire brushes in action in the video 'How to restore a metal radiator'.



## WIRE BRUSHES & POLISHING ACCESSORIES

Norton wire brushes offer a great alternative to traditional abrasive products for stripping coatings from metal, wood and stainless steel. Two types of brushes are available; steel wire for stripping and cleaning metal and wood, and nylon wire for wood. Both types are available in different shapes, sizes and wire diameters, for use with drills and angle grinders to satisfy different stripping and cleaning applications in and around the home and garden.

		HEAVY STRIPPING		STRIPPING				CLEANING		POLISHING	
		HARD		MEDIUM				LIGHT		SOFT	
		Used on steel surfaces that require a tough stripping. Typical applications include removing heavy corrosion, weld cleaning, stock removal and rough surface preparation.		Ideal for cleaning, renewing and refreshing wood, steel and stainless steel. A great choice when faced with dirty, tarnished, or rusty surfaces.				Brushes for smoothing, removing light rust, paint and burrs from a surface.		For polishing and finishing metal, plastic, glass, marble and stone surfaces.	
Material		Knotted Steel	Knotted Stainless Steel	Crimped Steel	Crimped Stainless Steel	Red Nylon	100% Brass	Blue Nylon	Felt	Cotton/Wool	
											
											
Steel		✓		✓		✓		✓	✓	✓	
Stainless steel			✓		✓	✓		✓	✓	✓	
Wood				✓		✓	✓	✓	✓	✓	
Non ferrous metal					✓	✓	✓	✓	✓	✓	
Glass/ Marble									✓	✓	

Recommended ✓

# WIRE BRUSHES FOR ANGLE GRINDERS



## NORTON TWIST KNOTTED WHEEL BRUSHES FOR HEAVY STRIPPING METAL

- Thick steel wire diameter with rigid structure for very fast, aggressive stripping of garden furniture, machinery and tools.
- Wheels with a safety guard protect the user against dust and particles generated when in use.
- Wheel brushes are ideal to access corners, channels and hollows.

Dimensions (mm)	Wire dia. (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE BRUSH</b>					
100 (with protection guard)	0.50	1	1	69957366097	8719362189590
<b>PREPACK</b>					
100	0.50	1	5	69957365508	8719362188814
115	0.50	1	5	69957365514	8719362188838
<b>BULK PACK</b>					
100	0.50	1	10	69957365495	8719362188715



## NORTON TWIST KNOTTED CUP BRUSHES FOR HEAVY STRIPPING METAL

- Thick steel wire diameter with rigid structure for very fast, aggressive stripping and deburring jobs on garden furniture, machinery and tools.
- Wheels with a safety guard protect the user against dust and particles generated when in use.
- Cup brushes work quickly across large, flat surface areas.

Dimensions (mm)	Wire dia. (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE BRUSH</b>					
100 (with protection guard)	0.50	1	1	69957366090	8719362189545
<b>PREPACK</b>					
75	0.50	1	5	69957365241	8719362188487
100	0.50	1	5	69957365244	8719362188500
<b>BULK PACK</b>					
100	0.50	1	10	69957365242	8719362188494



## NORTON CRIMPED WHEEL BRUSH FOR STRIPPING METAL

- A thinner steel wire diameter of 0.30mm is suitable for lighter applications, which also require more flexibility.
- Safety guard included to protect against dust and particles generated.
- Wheel brushes work well in corners and tight areas when renovating or restoring garden furniture, gates, radiators and railings.

Dimensions (mm)	Wire dia. (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE BRUSH</b>					
100 (with protection guard)	0.30	1	1	69957366093	8719362189576





### NORTON CRIMPED CUP BRUSHES FOR STRIPPING METAL & STAINLESS STEEL

- A thinner steel wire diameter of 0.30mm is suitable for lighter applications; restoring garden furniture, gates, radiators and railings.
- Wheels with a safety guard protect the user against dust and particles generated when in use.
- Cup brushes work quickly across large, flat surface areas.

Dimensions (mm)	Wire dia. (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE BRUSH</b>					
75 (with protection guard)	0.30	1	1	69957366086	8719362189514
100 (with protection guard)	0.30	1	1	69957366088	8719362189538
<b>PREPACK</b>					
75 (stainless steel)	0.30	1	5	69957365156	8719362188296
100	0.30	1	5	69957365235	8719362188425
<b>BULK PACK</b>					
100	0.30	1	10	69957365234	8719362188418



### NORTON CRIMPED CUP BRUSHES FOR CLEANING BRASS & WOOD

- Brass wire is thin and more flexible than steel wire, for less aggressive cleaning to bring garden furniture, gates, ornaments and tools back to life.
- Wheels with a safety guard protect the user against dust and particles generated when in use.
- Cleans up large, flat surface areas quickly and easily.

Dimensions (mm)	Wire dia. (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>SINGLE BRUSH</b>					
75 (with protective guard)	0.30	1	1	69957365949	8719362189774
<b>PREPACK</b>					
75	0.30	1	5	69957365108	8719362188074

WIRE BRUSHES & POLISHING ACCESSORIES



# WIRE BRUSHES FOR DRILLS



## NORTON TWIST KNOTTED END BRUSHES FOR HEAVY STRIPPING METAL

- Thick wire diameter and rigid structure provide very fast, aggressive stripping of metal.
- Ideal for heavy rust removal from intricate garden furniture, machinery and tools.
- Small diameter end brushes are versatile, perfect for use in tight spaces.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25	0.50	1	5	69957365247	8719362188524
<b>BULK PACK</b>					
25	0.50	1	10	69957365246	8719362188517



## NORTON TWIST KNOTTED WHEEL BRUSHES FOR HEAVY STRIPPING METAL & STAINLESS STEEL

- Thick wire diameter and rigid structure provide very fast, aggressive stripping of heavy rust, corrosion, and old paint layers from metal.
- Wheel shaped brush is ideal for use in corners and tight spaces.
- A great alternative to flap and fibre discs for weld removal.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
75	0.50	1	5	69957365249	8719362188548
75 (stainless steel)	0.30	1	5	69957365154	8719362188289
100	0.50	1	5	69957365253	8719362188562
100 (stainless steel)	0.30	1	5	69957365238	8719362188456
<b>BULK PACK</b>					
75	0.50	1	10	69957365248	8719362188531
100	0.50	1	10	69957365250	8719362188555



## NORTON TWIST KNOTTED CUP BRUSHES FOR HEAVY STRIPPING METAL

- Thick wire diameter and rigid structure provide rapid stripping of heavy rust and corrosion from metal over large surface areas.
- Twist knotted wire and cup-shaped design makes light work of even the most demanding jobs.
- A great alternative to flap and fibre discs for weld removal.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
75	0.50	1	5	69957365240	8719362188470
<b>BULK PACK</b>					
75	0.50	1	10	69957365239	8719362188463





### NORTON CRIMPED END BRUSHES FOR STRIPPING METAL & STAINLESS STEEL



- Thick wire diameter and rigid structure provide very fast, aggressive stripping and deburring jobs on metal.
- Ideal for heavy rust removal from intricate garden furniture, machinery and tools.
- Small diameter end brushes are versatile, perfect for use in tight spaces.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25	0.30	1	5	69957365159	8719362188302
25 (for stainless steel)	0.30	1	5	69957365148	8719362188241
<b>BULK PACK</b>					
25	0.30	1	10	69957365161	8719362188319



### NORTON CRIMPED WHEEL BRUSHES FOR STRIPPING METAL & STAINLESS STEEL



- Wheel brush style is ideal for use in grooves, hollows and corners.
- Thinner wire diameter for stripping light rust from metal and steel.
- A great alternative to flap and fibre discs for weld removal.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
50	0.30	1	5	69957365212	8719362188340
50 (for stainless steel)	0.30	1	5	69957365153	8719362188272
75	0.30	1	5	69957365221	8719362188388
100	0.30	1	5	69957365233	8719362188401
100 (for stainless steel)	0.30	1	5	69957365237	8719362188449
<b>BULK PACK</b>					
75	0.30	1	10	69957365218	8719362188371
100	0.30	1	10	69957365231	8719362188395



### NORTON CRIMPED CUP BRUSHES FOR STRIPPING METAL



- Thinner diameter wire is suited to lighter stripping applications.
- Perfect for removing light rust from metal, steel and wood during the renovation of garden furniture, garage doors, tables and even stone walls, prior to painting.
- Cup brushes work quickly over large, flat surface areas.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
50	0.30	1	5	69957365167	8719362188333
75	0.30	1	5	69957365215	8719362188364
<b>BULK PACK</b>					
50	0.30	1	10	69957365578	8719362188791
75	0.30	1	10	69957365214	8719362188357



### NORTON ASSORTED CRIMPED BRUSH KIT FOR STRIPPING METAL

- Kit contains a steel wire crimped end brush, cup brush and wheel brush for stripping metal with a drill.
- Thinner wire diameter for stripping light rust and corrosion from metal, and paint and varnish layers from wood.
- Multi-pack is ideal for all surface types; from large flat surfaces to small and intricate areas.
- 6mm hexagonal shank fits all drill types.



Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25 end brush		1			
75 cup brush	0.30	1	5	69957365946	8719362189408
100 wheel brush		1			



### NORTON CRIMPED END BRUSHES FOR CLEANING BRASS & WOOD

- Brass wire is thinner and more flexible than steel wire, for less aggressive cleaning jobs.
- Perfect for cleaning brass, non-ferrous metals and wood to bring garden furniture, gates, ornaments and tools back to life.
- Ideal for use in small and intricate areas where attention to detail is important.
- 6mm hexagonal shank fits all drill types.



Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25	0.30	1	5	69957365099	8719362188005
<b>BULK PACK</b>					
25	0.30	1	10	69957365100	8719362188012



### NORTON CRIMPED WHEEL BRUSHES FOR CLEANING BRASS & WOOD

- The brass wire is thinner and more flexible than steel wire, for less aggressive cleaning jobs.
- Perfect for cleaning brass, non-ferrous metals and wood to bring garden ornaments, furniture and more back to life.
- Wheel brushes are ideal for use in corners, grooves and hollows.
- 6mm hexagonal shank fits all drill types.



Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
75	0.30	1	5	69957365092	8719362187466
100	0.30	1	5	69957365093	8719362187473
<b>BULK PACK</b>					
75	0.30	1	10	69957365095	8719362187480
100	0.30	1	10	69957365098	8719362187497



**NORTON CRIMPED CUP BRUSHES FOR CLEANING BRASS & WOOD**

- Brass wire is thinner and more flexible than steel wire, for less aggressive cleaning jobs.
- Perfect for cleaning brass, non-ferrous metals and wood to bring garden ornaments, furniture and more back to life.
- Cup brushes work quickly over large, flat surface areas.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
50	0.30	1	5	69957365102	8719362188036
75	0.30	1	5	69957365105	8719362188043
<b>BULK PACK</b>					
75	0.30	1	10	69957365106	8719362188050



**NORTON ASSORTED BRUSH KIT FOR CLEANING BRASS & WOOD**

- Kit contains a brass wire crimped end brush, cup brush and wheel brush for stripping with a drill.
- Thinner brass wire strips light rust and corrosion from non-ferrous metal and paint and varnish layers from wood.
- Multi-pack is ideal for all surface types; large, small and intricate areas.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25		1			
50	0.30	1	5	69957365947	8719362189750
100		1			

**WIRE BRUSH FOR BENCH GRINDERS**



**NORTON CRIMPED WHEEL BRUSH FOR STRIPPING METAL**

- For use on a bench grinder for restoring garden and agricultural tools.
- Quickly removes light rust to bring tarnished, dirty metal and steel back to life.
- Can be used with most common brands of bench grinder.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
50	0.30	1	5	69957365167	8719362188333

# NYLON BRUSHES FOR DRILLS



## NORTON RED NYLON END BRUSHES FOR STRIPPING WOOD

- Red nylon wire brushes are coarser and more aggressive than their blue counterparts, thanks to the thicker, more stiff wire type.
- Quickly strips paint, varnish and old adhesive from hard wood surfaces.
- End brushes are ideal for corners and grooves and where attention to detail is important.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
25	1.20	1	5	69957365138	8719362188173
<b>BULK PACK</b>					
25	1.20	1	10	69957365137	8719362188166



## NORTON RED NYLON CUP BRUSHES FOR STRIPPING WOOD

- Red nylon wire brushes are coarser and more aggressive than their blue counterparts, thanks to the thicker, more stiff wire type.
- Quickly strips paint, varnish and old adhesive from hard wood surfaces.
- Cup brushes are ideal for quickly stripping large, flat surfaces.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
75	1.20	1	5	69957365142	8719362188210
<b>BULK PACK</b>					
75	1.20	1	10	69957365141	8719362188203



## NORTON RED NYLON WHEEL BRUSHES FOR STRIPPING WOOD

- Red nylon wire brushes are coarser and more aggressive than their blue counterparts, thanks to the thicker, more stiff wire type.
- Quickly strips paint, varnish and old adhesive from hard wood surfaces.
- Wheel brushes are perfect for use in corners, channels and tight spaces.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
<b>PREPACK</b>					
75	1.20	1	5	69957365140	8719362188197
100	1.20	1	5	69957365147	8719362188234
<b>BULK PACK</b>					
75	1.20	1	10	69957365139	8719362188180
100	1.20	1	10	69957365146	8719362188227





### NORTON BLUE NYLON END BRUSH FOR CLEANING WOOD

- Fine blue nylon wire is significantly less coarse and aggressive in use.
- Ideal for cleaning paint, varnish and old adhesive from all types of wooden surfaces.
- End brushes are ideal for corners, grooves and tight spaces which are hard-to-reach.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
PREPACK					
25	0.70	1	5	69957365136	8719362188159



### NORTON BLUE NYLON CUP BRUSH FOR CLEANING WOOD

- Fine blue nylon wire is significantly less coarse and aggressive in use.
- Ideal for cleaning paint, varnish and old adhesive from all types of wooden surfaces.
- Cup brushes clean large, flat surfaces quickly and efficiently.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
PREPACK					
75	0.70	1	5	69957365112	8719362188111



### NORTON BLUE NYLON WHEEL BRUSHES FOR CLEANING WOOD

- Fine blue nylon wire is significantly less coarse and aggressive in use.
- Ideal for cleaning paint, varnish and old adhesive from all types of wooden surfaces.
- Wheel brushes are ideal for corners, grooves, channels and hollows.
- 6mm hexagonal shank fits all drill types.

Dimensions (mm)	Wire diameter (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
PREPACK					
75	0.70	1	5	69957365110	8719362188098
100	0.70	1	5	69957365114	8719362188135



# STEEL WIRE HAND BRUSHES



## NORTON STEEL WIRE HAND BRUSHES FOR STRIPPING & CLEANING METAL & WOOD

- The yellow plastic hand brush is made with brass wire for cleaning non-ferrous metal and wood.
- The red plastic hand brush has steel wires for stripping steel and wood.
- The green plastic hand brush has stainless steel wire for stripping stainless steel.
- Assorted kit contains one of each brush for multiple applications.

Description	Application	Pack Qty.	Box Qty.	Article No.	Barcode
<b>PREPACK</b>					
Assorted kit	Stripping & cleaning	1	5	69957369455	8719362195225
<b>BULK PACK</b>					
Red handle: steel wire	Stripping	1	10	69957365529	8719362188869
Green handle: stainless steel wire	Stripping	1	10	69957365517	8719362188845
Yellow handle: brass wire	Cleaning	1	10	69957369459	8719362195232



## NORTON STEEL WIRE HAND BRUSHES FOR STRIPPING & CLEANING METAL & WOOD

- Long-handled brushes with ergonomic, anti-slip grip handle.
- Brass wire brush cleans non-ferrous metal and wood quickly and easily.
- The steel wire brush is more aggressive for stripping steel and harder types of wood.

Description	Application	Pack Qty.	Box Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Steel hand brush	Stripping	1	10	69957365572	8719362188746
Brass hand brush	Cleaning	1	10	69957365571	8719362188722



## NORTON STEEL WIRE HAND BRUSHES FOR STRIPPING & CLEANING METAL & WOOD

- Long-handled brushes with ergonomic, anti-slip grip handle.
- Brass wire brush cleans non-ferrous metal and wood quickly and easily.
- The steel wire brush is more aggressive for stripping steel and harder types of wood.

Description	Application	Pack Qty.	Box Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Steel hand brush: metal	Stripping	1	10	69957365938	8719362189248
Brass hand brush: wood	Cleaning	1	10	69957365940	8719362189743



## NORTON STEEL WIRE VIOLIN HAND BRUSH FOR STRIPPING METAL & WOOD

- Wooden handle violin brush for stripping steel, wood and stone surfaces.
- Comfortable to hold and perfect for small jobs in and around the garden on BBQ grills, radiators and gates.
- Removes rust quickly and easily.

Description	Wire diameter (mm)	Pack Qty.	Box Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Steel wire violin brush	0.30	1	10	69957365939	8719362189736





**NORTON BRASS WIRE VIOLIN HAND BRUSH FOR CLEANING BRASS & WOOD**

- Ergonomic plastic handle for more comfortable cleaning.
- Brass wires are softer and more flexible for cleaning small or larger non-ferrous metal and wood surfaces
- Removes rust, paint and varnish quickly and easily.

Description	Wire diameter (mm)	Pack Qty.	Box Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Brass wire bi-material violin brush	0.30	1	10	69957365532	8719362189712



**NORTON BRASS SPARK PLUG BRUSH FOR CLEANING**



- A compact brush with dense brass wire, with a wooden handle.
- Ideal for electrical terminals and spark plug cleaning.

Description	Wire diameter (mm)	Box Qty.	Pack Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Brass wire brush	0.30	1	10	69957365934	8719362189231



**NORTON STEEL WIRE BRUSH FOR CLEANING WELDS**



- Short bristles for removing surface contamination, including rust or discolouration from burning, without removing the base material.
- Ideal for small welds to knock off slag with a few passes.
- Wooden handle provides a more ergonomic grip.

Description	Wire diameter (mm)	Pack Qty.	Box Qty.	Article No.	Barcode
<b>BULK PACK</b>					
Steel wire brush	0.30	1	10	66623319870	3157629397978



# POLISHING WHEELS & COMPOUNDS



## NORTON EXPERT BENCH GRINDER POLISHING WHEELS

- Cotton cloth wheel for polishing steel, stainless steel, brass, aluminium and copper.
- Can be used with or without a polishing compound
- For use on a bench grinder.

Dimensions	Pack Qty.	Box Qty.	Article No.	Barcode
<b>PREPACK</b>				
125 x 15 x 12.7	5	5	78072766413	8719362330152
125 x 20 x 20	5	5	78072766420	8719362330169
150 x 15 x 12.7	5	5	78072766422	8719362330176
150 x 20 x 20	5	5	78072766428	8719362330183



## NORTON FELT WHEEL FOR POLISHING

- Blue felt material provides a polished finish on metal after cleaning, and can be used with or without a compound.
- Removes very fine scratches from glass, marble and natural stone.
- The wheel shape is ideal for accessing corners and tight spaces.
- 6mm hexagonal shank fits all drill types.

Dimensions	Pack Qty.	Box Qty.	Article No.	Barcode
<b>PREPACK</b>				
75mm	1	5	69957365580	8719362189019
100mm	1	5	69957365860	8719362189729



## NORTON FELT CUP FOR POLISHING

- Blue felt material provides a polished finish on metal after cleaning and can be used with or without a compound.
- Removes very fine scratches from glass, marble and natural stone.
- The cup shape is ideal for large, flat surfaces.
- 6mm hexagonal shank fits all drill types.

Dimensions	Pack Qty.	Box Qty.	Article No.	Barcode
<b>PREPACK</b>			5	
75mm	1	5	69957365579	8719362189002



## NORTON COTTON POLISHING WHEEL

- Thick cotton wheel for buffing and polishing steel, stainless steel, brass, aluminium and copper.
- Produces a high gloss finish thanks to the multiple layers of cloth bound concentrically, meaning the wheel can withstand being used with pressure.
- Can be used with or without the Norton polishing compound; use with for best results.
- 6mm hexagonal shank fits all drill types.

Dimensions	Pack Qty.	Box Qty.	Article No.	Barcode
<b>PREPACK</b>				
100mm	1	5	69957365582	8719362189026





### NORTON LAMBSWOOL POLISHING PAD

- Removes deep scratches and imperfections from metal and wood, and paint, lacquer and gelcoat on car bodywork.
- Achieves a high gloss finish thanks to the low heat generation and natural fibres, which provide a gentle abrasion.
- For use with an angle grinder or polishing machine.

Dimensions	Pack Qty.	Box Qty.	Article No.	Barcode
PREPACK				
125mm	1	5	77696092865	3157629791325



### NORTON POLISHING PASTE & COMPOUND

- The brown cleaning compound can be used on softer metals like brass, copper, aluminium and wood surfaces, providing a lustrous finish.
- The green intermediate metal polishing compound is used to finish stainless steel surfaces, removing scratches and providing a mirror-like finish.
- Can be used with felt, cotton or lambswool wheels or pads.

Description	Pack Qty.	Box Qty.	Article No.	Barcode
PREPACK				
Green polishing paste	1	5	69957365574	8719362188760
Brown cleaning compound	1	5	69957365577	8719362188784



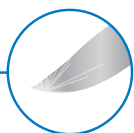
# SHARPENING STONES FOR KITCHEN & GARDEN TOOLS

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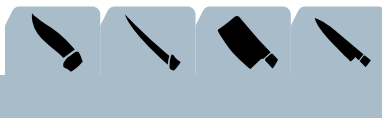
# SHARPENING STONES FOR KITCHEN & GARDEN TOOLS

PROFESSIONAL SHARPENING SERIES



Norton's range of professional quality sharpening tools improve blade cutting performance and transform dull blades into sharp tools that last a lifetime. A full solution for different blade types from utility knives to premium Japanese blades used by cooking enthusiasts to head chefs. Our solutions do more than simply 'sharpen' the blade.

The stones can be used for redressing and removal of notches and scratches, to sharpening and polishing for a mirror finish. In addition, the Norton Expert range offers a variety of shapes and sizes of stone for different blades found in the home and garden.



## NORTON WHETSTONES & ANTI-SLIP MAT

- Dual-sided stones with a coarse side for quick blade sharpening and fine side for finishing and polishing.
- High-quality abrasive grain provides long life and excellent durability for a sharp finish every time.
- Contains an anti-slip silicon mat, for additional safety when using the whetstone.

VIDEO LINK



VIDEO LINK



VIDEO LINK

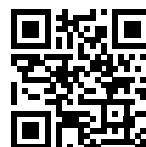


Use	Grit side 1	Grit side 2	Pack Qty.	Box Qty.	Article Number	Barcode
Redress blades and erase imperfections	240	1000	1	3	69078678584	8719362245708
Sharpen and light polish dull blades	1000	3000	1	3	69078678676	8719362245715
Polish blades to a mirror finish	3000	8000	1	3	69078678677	8719362245722

## NORTON ANTI-SLIP SILICONE MAT

Use	Dimensions (mm)	Pack Qty.	Box Qty.	Article Number	Barcode
Prevents whetstone from moving when in use	350x200x2	1	3	69078678683	8719362245685

VIDEO LINK





## NORTON DUAL DIAMOND SHARPENING STONE

- Dual-sided stones combine a coarse side for sharpening and a fine side for honing.
- Extremely hard diamond grain can be used for sharpening all blade types, even ceramic knives.
- Includes a non-slip base and plastic protective cover to prevent the stone from moving when in use.

VIDEO LINK



Use	Grit side 1	Grit side 2	Pack Qty.	Box Qty.	Article Number	Barcode
Sharpening & polishing depending on pressure used	360	600	1	3	66260214859	3157629907313



## NORTON DUAL KNIFE SHARPENER

- Features a diamond ceramic abrasive for use with kitchen knives and scissors.
- The coarse side sharpens the blade, and the ceramic side gives a super sharp finish.
- Includes a positioning dial to adjust the sharpening angle and a non-slip base for secure and stable sharpening.

VIDEO LINK



Use	Grit side 1	Grit side 2	Pack Qty.	Box Qty.	Article Number	Barcode
Knife sharpener	360	600	1	3	69078678681	8719362245760



## NORTON SHARPENING ROD

- Nickel-chrome plated steel rod for sharpening and honing kitchen knives.
- Ergonomic handle for comfortable grip.
- Easy to use and suitable for regular use.

VIDEO LINK



Use	Pack Qty.	Box Qty.	Article Number	Barcode
Honing and blade sharpening	1	3	69078678679	8719362245746



## NORTON KNIFE SHARPENING GUIDE

- The angled knife sharpening guide helps to maintain the blade angle when sharpening.
- Easy to use; slides on and off the knife blade.
- Provides the perfect angle for sharpening knives with a whetstone and is compatible with all whetstones and knives.

VIDEO LINK



Use	Pack Qty.	Box Qty.	Article Number	Barcode
Positioning Guide	1	3	69078678678	8719362245739



### NORTON EXPERT DUAL SHARPENER



- Combines a sharp coarse side for sharpening and a fine aluminium oxide side for smoothing and honing.
- Suitable for regular sharpening of kitchen knives, pocket knives, multi-tool blades and garden tools.
- Long-lasting tool with sharp abrasive grain.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
125 x 50 x 19	Coarse/Fine	1	5	7660717599	3157620460688



### NORTON EXPERT CURVED BLADE SHARPENER



- Unique-shaped slip sharpening stone with rounded edge.
- Use for blades on curved knives, tools and wood-turning tools.
- Long-lasting tool with sharp abrasive grain.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
115 x 45 x 10	Medium	1	5	7660718327	3157620585091



### NORTON EXPERT HANDY SHARPENER



- Ergonomic handle for comfortable, easy use.
- Stone shape conforms to both flat and curved cutting edges.
- Long-lasting tool with sharp abrasive grain.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
190 x 15	Fine	1	5	7660717592	3157620453819



### NORTON EXPERT GARDEN TOOL SHARPENER



- Perfect for all large garden and workshop tools, including shears, sickles and scythes.
- Contains silicon carbide grain which rapidly restores worn-out tools to maximum sharpness.
- Curved stone shape can be used with flat or curved blades.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
240 x 35 x 13	Medium	1	5	7660718322	3157620453604



### NORTON EXPERT SMALL TOOL SHARPENER

- Perfect for small blades in the home and garden, from nail scissors to secateurs.
- Small stone is easy to use and store.
- Aluminium oxide grain provides long-lasting sharpness.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
6 x 19 x 100	Medium	1	5	7660718323	3157620453703



### NORTON EXPERT KNIFE SHARPENER

- Compact, easy-to-use rolling wheel sharpener.
- Contains two slots, one for each side of the blade.
- Has a built-in angle for optimum razor-sharp results.

Dimensions (mm)	Grit	Pack Qty.	Box Qty.	Article Number	Barcode
35 x 45	Medium	1	12	66243530493	3157625595866







# MASKING & REPAIR TAPES

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# MASKING TAPE

Norton Masking Tapes are designed for general purpose to professional applications on a wide range of materials, providing the best results, ease of use and versatility. Applications range from delicate surfaces – wallpaper, ceilings, tiles, polished floorboards, skirting boards, cured painted surfaces, and feature walls (water and oil-based paints) – to drywall, glass, aluminium, steel, render, concrete, brickwork and roof tiles.



	Paint & Decorator	Façades	Precision	Samurai Multi-Surfaces	Samurai Delicate Surfaces
Removes cleanly up to	2 Days	14 Days	10 Days	14 Days	60 Days
Use	Indoor	Indoor/Outdoor	Indoor	Indoor/Outdoor	Indoor
Edge Finish	Good	Good	Precision	Samurai Precision	Samurai Precision
<b>MASKING PAINTED / ENAMELLED SURFACES</b>					
Bricks		●	◐	◐	
Blocks		●	◐	◐	
Concrete	◐	●	◐	◐	
Cabinets	●		●	●	●
Doors	●		●	●	●
Plasterboard	●		●	●	●
Ceilings	●		●	●	●
Windows & Trim	●		●	●	●
Aluminium Joinery	●	●	●	●	●
Metal Fixtures	●	●	●	●	●
<b>MASKING DELICATE SURFACES</b>					
Freshly cured paints **					●
Wallpapers ##					●
<b>MASKING OTHER SURFACES</b>					
Glass	●	●	●	●	●
Laminates	●		●	●	●
Plastics	●		●	●	●
Porcelain	●		●	●	●
Counter Tops	●		●	●	●
Carpet		●	◐	◐	
Terracotta		●	◐		
Roof Tiles		●	◐		
Rendered Walls		●			
Timber (Untreated)		●	●	●	
Floorboards (Polished)					●
<b>COATING TO BE APPLIED AFTER MASKING</b>					
Water-Based Paint	●	●	●	●	●
Oil-Based Paint	●	●	●	●	●
Textured / External Plaster		●			

Legend: ● Recommended ◐ Suitable

\*\* Determine if the paint is cured, see the manufacturer's recommendation for the time interval before the fresh paint surface can be washed.

## Wall coverings vary greatly so it's important to test tape removability on an inconspicuous area before application.

**NOTE: THIS TABLE IS OFFERED AS A GUIDE ONLY.**

It is the user's responsibility to determine the suitability of the product for its intended use.

## NORTON PAINTER & DECORATOR MASKING TAPE

- Crepe paper provides flexibility to conform well to contoured and curved surfaces.
- Easy to remove; peels off without breaking
- Rubber adhesive provides instant adhesion to a variety of indoor surfaces, including glass, wood, paint, aluminium, steel and drywall.

Dimensions	Pack Qty.	Box Qty.	Article Number	Barcode
18mm x 50m	1	48	78072710019	8719362236263*
24mm x 50m	1	36	78072710020	8719362236270
36mm x 50m	1	24	78072710021	8719362236287
48mm x 50m	1	24	78072710022	8719362236294

\*Made to order



## NORTON PRECISION MASKING TAPE

- Crepe paper produces a crisp, professional paint line with no paint bleed.
- Clean removal even after ten days as the adhesive will not transfer.
- For indoor use on cured painted walls, wood trim, glass, metal and aluminium.

Dimensions	Pack Qty.	Box Qty.	Article Number	Barcode
18mm x 50m	1	48	78072710204	8719362236805*
24mm x 50m	1	36	78072710206	8719362236539
36mm x 50m	1	24	78072710229	8719362236546
48mm x 50m	1	24	78072710230	8719362236553

\*Made to order



## NORTON FAÇADE MASKING TAPE

- A strong, waterproof tape for internal and external use on porous surfaces.
- Heavy-duty cloth combined with UV-stabilised rubber adhesive makes this tape tough and hardwearing even after 14 days of adhesion.
- A professional-grade solution for use on concrete, stone, brickwork and roof tiles, as well as windows, glass and wood.

Dimensions	Pack Qty.	Box Qty.	Article Number	Barcode
24mm x 25m	1	24	78072710032	8719362236331
36mm x 25m	1	15	78072710033	8719362236348
48mm x 25m	1	12	78072710034	8719362236355



## NORTON SAMURAI MULTI-SURFACE MASKING TAPE

- Washi tape is completely flat, resisting bleed-through for sharp paint lines.
- Medium adhesion and excellent UV resistance even after long exposure to sunlight (up to 14 days) adhesion is still effective.
- Conforms well to all surfaces and has high tensile strength in the most demanding applications inside and outside, including cured paint, skirting boards, ceilings, PVC, metal and glass.

Dimensions	Pack Qty.	Box Qty.	Article Number	Barcode
24mm x 50m	1	36	78072710028	8719362236300
36mm x 50m	1	24	78072710029	8719362236317
48mm x 50m	1	24	78072710030	8719362236324





### NORTON SAMURAI DELICATE SURFACE MASKING TAPE

- Washi tape is completely flat, resisting bleed-through for sharp paint lines.
- Low adhesion makes these tapes ideal for delicate surfaces like drywall and wallpaper, offering clean removal up to 60 days.
- Excellent UV resistance and good conformability on internal and external freshly painted surfaces (24hrs), ceiling tiles and polished floorboards.

Dimensions	Pack Qty.	Box Qty.	Article Number	Barcode
24mm x 50m	1	36	78072710040	8719362236362*
36mm x 50m	1	24	78072710043	8719362236379*

\*Made to order

## REPAIR TAPE



### NORTON MULTI-PURPOSE PVC REPAIR TAPE

- Made from PVC for excellent stretch, conformability and durability.
- Strong adhesive for quick and reliable fixing on a number of repairs.
- Multi-purpose indoor and outdoor use on plastic, wood and metal, available in black and silver.

Dimensions	Colour	Pack Qty.	Box Qty.	Article Number	Barcode
48mm x 25m	Silver	1	36	78072710101	8719362236447
48mm x 25m	Black	1	36	78072710102	8719362236454*

\*Made to order



### NORTON UNIVERSAL REPAIR TAPE

- Ultra-tough heavy-duty tape is strong, with powerful adhesion, leaving no residue behind.
- Suitable for multiple uses, including securing, sealing, holding, repairing and binding on automotive jobs, cables, wires, walls, tarps, boxes, packaging, and garden hoses.
- Professional quality tape with good conformability and tensile strength, excellent for the most demanding applications.

Dimensions	Colour	Pack Qty.	Box Qty.	Article Number	Barcode
50mm x 9m	Black	1	24	78072710096	8719362236409*
50mm x 9m	Silver	1	24	78072710097	8719362236416*
50mm x 18m	Black	1	12	78072710099	8719362236423*
50mm x 18m	Silver	1	12	78072710100	8719362236430

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