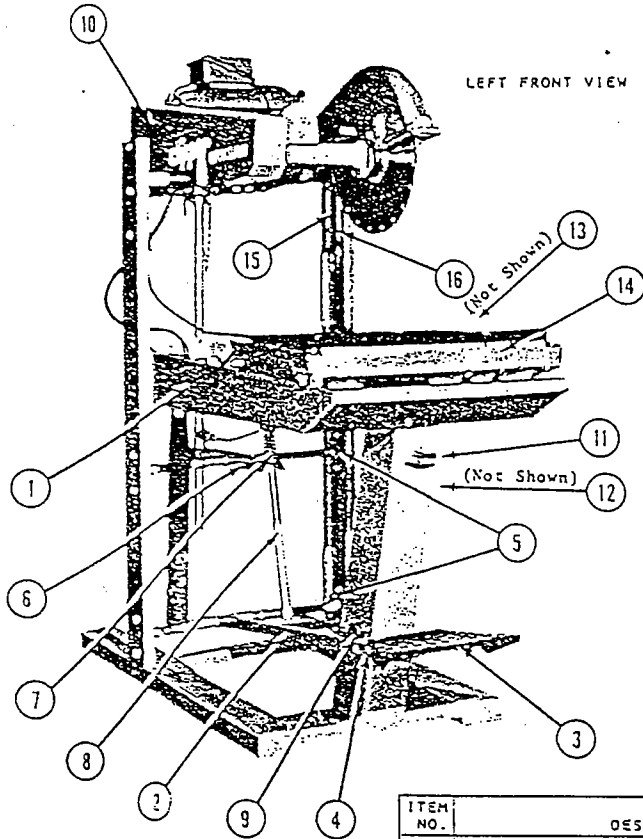


elipper MASONRY SAWS

Models: BE-142, BE-143, BE-145,

BE-203 & BE-205 Parts List



LEFT FRONT VIEW

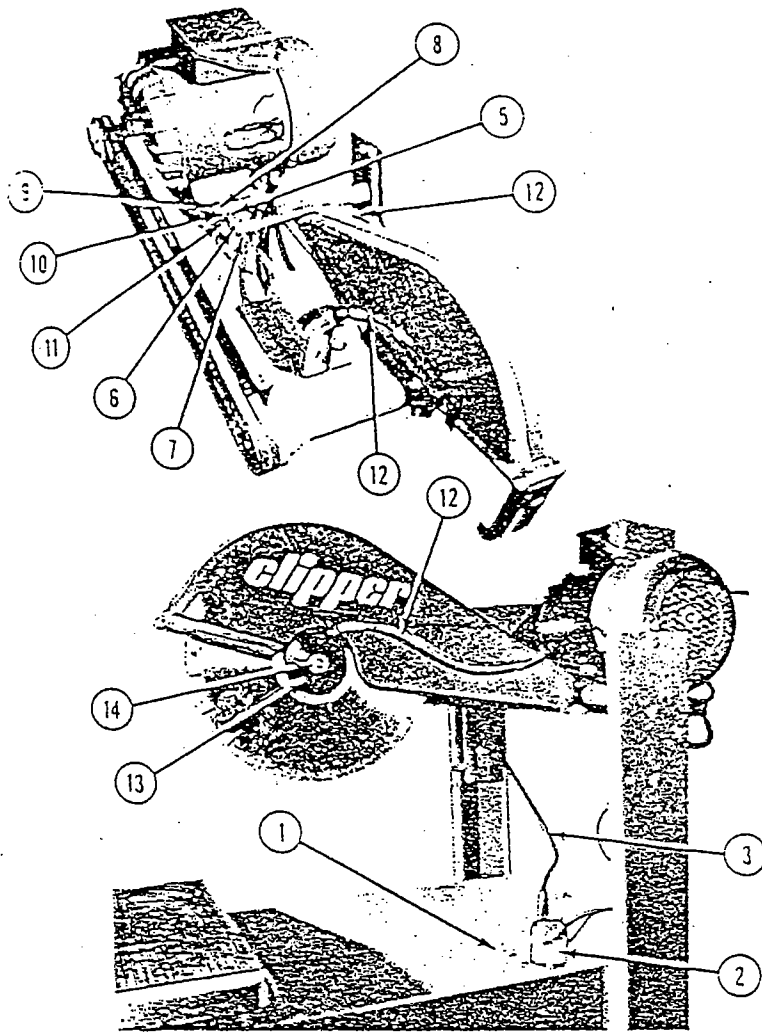
WARRANTY

NORTON WARRANTS ALL PRODUCTS MANUFACTURED BY IT AGAINST DEFECTS IN WORKMANSHIP OR MATERIALS FOR A PERIOD OF ONE (1) YEAR FROM THE DATE OF SHIPMENT TO CUSTOMER. THE RESPONSIBILITY OF NORTON UNDER THIS WARRANTY IS LIMITED TO REPLACEMENT OR REPAIR OF DEFECTIVE PARTS AT NORTON'S WORCESTER, MASS. FACTORY, OR AT A POINT DESIGNATED BY IT, OF SUCH PART AS SHALL APPEAR TO US UPON INSPECTION AT SUCH POINT TO HAVE BEEN DEFECTIVE IN MATERIAL OR WORKMANSHIP, WITH EXPENSE FOR TRANSPORTATION AND LABOR BORNE BY CUSTOMER. IN NO EVENT SHALL NORTON BE LIABLE FOR CONSEQUENTIAL DAMAGES ARISING OUT OF THE FAILURE OF ANY PRODUCT TO OPERATE PROPERLY. INTEGRAL UNITS SUCH AS GASOLINE ENGINES, ELECTRIC MOTORS, TRANSMISSION, ETC. ARE EXCLUDED FROM THIS WARRANTY AND ARE SUBJECT TO THE PRIME MANUFACTURER'S WARRANTY. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED.

ORDERING INFORMATION

1. LIST MODEL NUMBER AND SERIAL NUMBER OF MACHINE.
2. LIST PART NUMBER AND DESCRIPTION OF PART (NOT ITEM NO.)
3. WHENEVER ALTERNATE PARTS ARE SHOWN DUE TO PRODUCT IMPROVEMENT, INSPECT THE PART YOU HAVE AND PROVIDE ADDITIONAL DESCRIPTION AS NECESSARY.
4. SPECIFY MODE OF SHIPPING DESIRED, FOR EXAMPLE, PARCEL POST, TRUCK, AIR FREIGHT, UPS, BEST WAY, ETC.

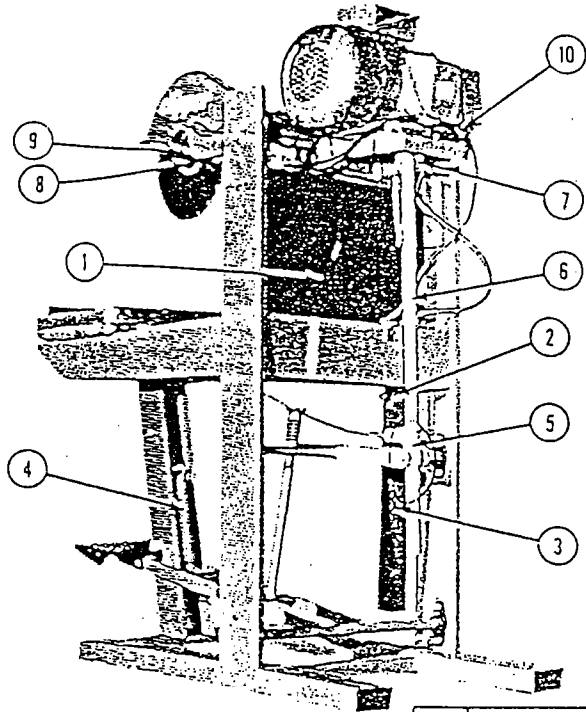
ITEM NO.	DESCRIPTION	QTY.	PART NO.	
1	FRAME WELDMENT FRAME KIT - WET (INCLUDES FRAME, FOOT PEDAL, PIVOT ARM, CONTROL CABLE & WATER PUMP) FRAME KIT - DRY (INCLUDES FRAME, FOOT PEDAL, PIVOT ARM & CONTROL CABLE - NO WATER PUMP)	1 1 1	246100 246110 246111	OBS
2	FOOT PEDAL WELDMENT	1	246102	
3	FOOT TREAD WELDMENT	1	212137	
	PEDAL SPACER	1	246112	
4	CAPSCREW (3/8-16 N.C. X 3-1/2" LG. HEX. HD.) LOCKNUT (3/8-16 N.C. HEX.)	1 1	304194J 316300J	8160003 OBS
5	BEARING (PIVOT) CAPSCREW (5/16-18 N.C. X 1" LG. HEX. HD.) LOCKNUT (5/16-18 N.C. HEX.)	4 3 3	246113 3041023 8160002	OBS 8041028 8160002
6	PIVOT ARM WELDMENT	1	246114	OBS
7	EQUALIZER SPRING ASSEMBLY	1	200072	
	SPACER	1	216113	
8	CARRIAGE BOLT WING NUT (1/2-13 N.C.)	1 1	246115 3155011	
9	FOOT PEDAL BUMPER ASSEMBLY	2	246116	
10	BELT GUARD ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW & ITEM 14 FIG. 4) MACHINE SCREW (1/4-20 N.C. X 1/2" LG. RD. HD.) WASHER (1/4 S.A.E.)	1 4 4	246117 3062175 3172007	8172007
11	CONTROL CABLE	1	215120	OBS
12	BLADE SHAFT WRENCH	1	212105	OBS
13	GUIDE-A-CUT ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW) THUMB SCREW NUT (5/16-18 N.C. REG. SQUARE)	1 1 1	246118 210650 3141302	83892 210660 8140002
14	CONVEYOR CART ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW) SHEAVE ASSEMBLY BACKSTOP ASSEMBLY (INCLUDES RULE & SCREW) RULE DRIVE SCREW (#2 X 1/4" LG.) WOOD STRIP	1 4 1 1 3 1	246119 200062 210625 200072 4123015 246120	213311 200062 210625 200072A 8128013 213613
15	ADJUSTING BAR WELDMENT (SHOWN) ADJUSTING BAR WELDMENT (OPPOSITE SIDE) CAPSCREW (1/2-16 N.C. X 1-1/2" LG. HEX. HD.) LOCKNUT (1/2-16 N.C. HEX.)	1 1 4 4	213122 213123 3041352 3162001	OBS OBS 8041052 8162003
16	LOCK BAR ASSEMBLY (SHOWN) LOCK BAR ASSEMBLY (OPPOSITE SIDE)	1 1	213124 216125	OBS



ITEM NO.	DESCRIPTION	QTY.	PART NO.
1	DRAIN PLUG ASSEMBLY	1	200293
2	WATER PUMP ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW)	1	214169
	PUMP CLAMP	1	76097
	CARRIAGE BOLT (1/4-20 N.C. X 1-1/2" LG. BRASS)	1	9025022
	WING NUT (1/4-20 N.C. BRASS)	1	9163007
	INLET SCOOP	1	211139
	IMPELLER HOUSING	1	211137
	IMPELLER	1	211138
	HOSE ADAPTER	1	210438
3	HOSE (PUMP TO HEAD)	1	210643
4	WATER DISTRIBUTION ASSEMBLY (INCLUDES ITEMS 5, 6, 7, 8, 9, 10 & 11)	1	210641
5	VALVE (SHUT-OFF)	1	200259
6	TEE (BRASS)	1	200332
7	HOSE INSERT	2	9600002
8	ELBOW	1	2105-2
9	HOSE COUPLING	1	9600009
10	CONE WASHER	1	210539
11	MOUNTING PLATE	1	210644
12	JECTS AND TUBING ASSEMBLY	1	210645
13	LOOSE COLLAR (INCLUDED WITH ITEM 1 FIG. (4))	1	200132
14	NUT (INCLUDED WITH ITEM 1 FIG. (4))	1	3146005

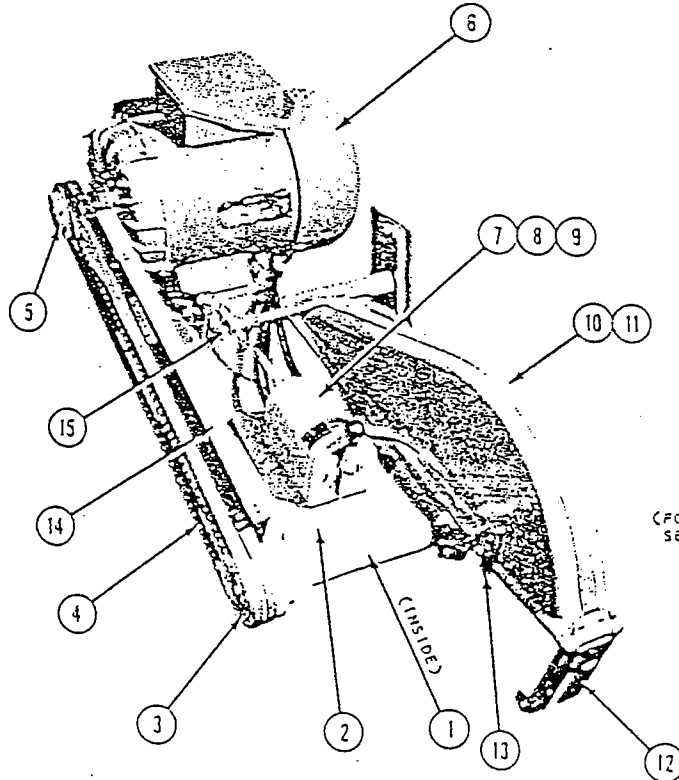
200298A
214169
76097
OBS
200132B
8146005

*USED ON WET CUTTING MODELS ONLY



ITEM NO.	DESCRIPTION	QTY.	PART NO.	
1	*WATER CURTAIN ASSEMBLY	1	219038	219038
2	*CLAMP (DRAIN HOSE)	1	121123	121123
3	*DRAIN HOSE	1	200132	OBS
4	TENSION SPRING ASSEMBLY	1	200132	OBS
5	CONNECTING BAR CASTING ASSEMBLY (INCLUDES REPLACEMENT PART LISTED BELOW)	1	200132	
	SHOULDER BOLT	2	200132	
6	CONNECTING BAR ASSEMBLY	1	213244	
7	CLEVIS ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW)	1	219038	
	MACHINE SCREW (3/8-16 N.C. X 1" LG. FL. HO.)	2	3063003	
	LOCKNUT (3/8-16 N.C. HEX.)	2	3130003	8160003
8	LOOSE COLLAR (INCLUDED WITH ITEM 1 FIG. 4)	1	200132	200132B
9	NUT (INCLUDED WITH ITEM 1 FIG. 4)	1	3146005	8146005
10	WATER PUMP PIGTAIL	1	213158	OBS

* USED ON WET CUTTING MODELS ONLY



CUTTING HEAD
 (FOR P/N DESCRIPTION)
 SEE OPPOSITE PAGE