

NORTON

SAINT-GOBAIN®



A BLAZING COMBINATION

Blaze*Plus* and Blaze*X* work together to provide a quality finish by providing the best cut-rate and longevity on the market.



THE **MUSCLE** BEHIND THE MACHINE®

FEATURES & BENEFITS

- Super-sharp premium ceramic grain cuts fast and delivers unparalleled longevity resulting in less belt changes and more footage per job. Leaves a fine scratch for easier sanding and a better overall finish.
- Heavy grain weight design offers extra long life and a multitude of cutting points to easily sand through multiple layers of tough coatings and UV-cured finishes.
- Heavy-weight cotton backing is extremely strong and durable and has excellent tracking capabilities.



For The Toughest Applications

Norton BlazePlus belts and rolls features state-of-the-art ceramic grain that delivers an incredibly sharp cut unrivaled in floor sanding market.

The heavy grain coating of the BlazePlus offers exceptional product life. The high performance ceramic grain is designed with super sharp cutting action allowing it to easily penetrate the hardest of surfaces.

Designed specifically for the toughest sanding applications, Norton BlazePlus tackles gym floor re-sands with ease and is proven to cut through UV-cured pre-finished floors in one pass.

Norton BlazePlus R980PP Belts

PART #	GRIT	PKG/CASE
7-7/8" x 29-1/2"		
780727 18349 *	60	5/5
780727 19569 *	50	5/5
780727 15991	40	5/5
780727 15992	36	5/5
780727 15993	24	5/5
9-7/8" x 29-1/2"		
780727 15988 *	40	5/5
780727 15989 *	36	5/5
780272 15990 *	24	5/5
11-7/8" x 29-1/2"		
780727 15997	40	5/5
780727 15998	36	5/5
780727 16007	24	5/5
11-7/8" x 31-1/2"		
780727 23954 *	40	5/5
780727 23955 *	36	5/5
780727 23956 *	24	5/5

* Non-stock

Norton BlazePlus R980P Rolls

PART #	GRIT	PKG/CASE
12" x 25 YD		
662611 21207 *	40	1/1
780727 13926 *	36	1/1
780727 04407 *	24	1/1

* Non-stock



FEATURES & BENEFITS

- Improved ceramic alumina micro-fracturing grain constantly exposes sharper grain edges to significantly increase cut rate and life.
- Heavier fiber backing for additional strength and tear resistance.
- Product design is ideal for applications where aggressive cut rate and product life is critical.
- Ceramic grain offers super-fine scratch patterns.

Built For The Hardest Surfaces

Designed for the most rugged of floor sanding applications, BlazeX fiber discs offer superior cut rates and product life. The stiffer fiber back gives BlazeX an aggressive cut while the ceramic grain gives it a natural super-fine scratch pattern. Whether you are dealing with aluminum oxide coated pre-finished flooring or several layers of hard finish the Norton BlazeX fiber disc will offer the best cut rate and longevity of any product on the market.

Norton BlazeX F970 Fiber Discs

PART #	GRIT	STD. PKG.
7" x 7/8"		
699573 70204	80	25
699573 70203	60	25
699573 70202	50	25
699573 70201	36	25



Pre-Finished Wood Sanding Sequence

The combination of BlazePlus and BlazeX, the hardest working abrasives in the industry, provide the perfect union for restoring nearly impossible to sand prefinished floors. With three times the product life of our nearest competitor. We are confident you will be impressed with the results. See sanding guide below.

STEP	SOLID WOOD V GROOVE	SOLID WOOD MICRO BEVEL	ENGINEERED WOOD 4MM OR MORE WEAR LAYER	ENGINEERED WOOD 3MM OR LESS WEAR LAYER
1st Cut				
Belt Sander 1st Cut Sand at 15°-20° angle to remove finish, flatten floor and remove most of the bevel. Increase angle up to 45° depending on condition of floor	Use BlazePlus Start with 36 grit for most floors. Start with 24 grit for deeper bevels, harder finishes.	Use BlazePlus Start with 36 grit for most floors. It may be possible to start with 40 grit for softer finishes.	Use BlazePlus Start with 40 grit being careful not to cut through wear layer. Sanding pressure may need to be reduced and walking speed increased.	Use Blaze While it is generally not recommended sanding floors with thin wear layers it is possible with care. Start with 50 grit.
Edger 1st Cut	Use BlazeX Start with 36 grit	Use BlazeX Start with 36 grit	Use BlazeX Start with 40 or 50 grit	Use BlazeX Start with 50 grit
Intermediate Sanding				
Belts Sander 2nd Cut Sand with direction of floor to remove previous sanding marks and remaining bevel.	Use Blaze If 1st cut was with 24 grit then progress 36 grit. If 1st cut was with 36 grit then progress to 40 grit.	Use Blaze If 1st cut was with 36 grit then progress to 40 grit. If 1st cut was with 40 grit then progress to 50 grit Blaze or Red Heat.	Use Blaze If 1st cut was with 40 grit then progress to 50 grit Blaze or Red Heat. If 1st cut was with 50 grit then progress to 60 grit Blaze or Red Heat	Use Red Heat Sand with 80 grit.
Edger 2nd and 3rd Cut	Use Red Heat Sand with 50 grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Sand with 50 grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Sand with 60 or 80 grit depending on starting grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Sand with 80 grit then progress to final desired finish not skipping more than one grit between cuts
Final Sanding				
Belt Sander Sand with direction of wood to remove previous sanding marks	Use Red Heat Sand with 50 or 60 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Sand with 60 or 80 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Sand with 80 or 100 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	Use Red Heat Progress to final desired finish not skipping more than one grit between cuts
Buffer or Multi-Disc	Use Red Heat or Mesh Power on a Buffer or Multi-Disc Sander to blend the edges and field for final sanding			



THE MUSCLE BEHIND THE MACHINE®

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USA CUSTOMER SERVICE:

Toll Free Phone: 1 (800) 551-4415
Phone: 1 (254) 918-2306
Fax: 1 (254) 918-2309

CANADA CUSTOMER SERVICE:

Toll Free Phone: 1 (800) 263-6565
Toll Free Fax: 1 (800) 561-9490

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