



STEP 1 Place bushing on guide rod



STEP 2 Hold over guide rod at "nose" of tool



SHARPENING BLADE

Bring blade in glancing contact with file as you move it along rod.

Do not bear down on file

- Let the tool do the work.



TIPS

USE OF HANDLE HOLE & SADDLE

- · Place index finger in hole while bearing down on saddle of handle with other hand.
- · Pull with index finger. This method allows you to reduce fatigue in your hand by simply "pulling" rather than "gripping" tool.

USES FOR DIFFERENT BLADES

A narrower blade can apply more pressure per square inch for difficult areas. In contrast, the wider blade would allow you to shave off paint spatters without digging the surface. One handle fits both blades.





ROUND CORNERS & BLEND WORK

After sharpening the blade, glide corners of blade across file (while resting bushing against guide rod) to take off "burr" edges. Keep fingers clear of tool path. This allows for a smoother cut and the ability to blend work.

CORRECTING OVER SHARPENED BLADE

After blade is initially sharpened, it only takes a few pulls to resharpen again. Additional pulls can cause blade to "fold over" on itself resulting in a dull blade. To correct this move backside of blade across file removing burr edge. Once burr is removed, resharpen.

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