

PART NUMBER

Norton Rocker-Panel Texture Coat

076607**82770**

PACKAGE SIZE

16 oz. Can/13 oz. Net Weight

DESCRIPTION

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures found on rocker panels and valances. Paintable in 60 minutes. Highly chip resistant.

APPLICATION

1. Clean surface with Norton Panel and Adhesive Cleaner (076607**82780**)
2. Prepare bare metal with appropriate metal primer
3. Sand with 220 grit. Blow surface clean with air and wipe with Norton Panel and Adhesive Cleaner (076607**82780**)
4. Shake can vigorously
5. Apply in 1-3 light even coats. Film build should be about 3.0 mils per coat. Total film build should not exceed 8-10 mils
6. Flash 10-15 minutes between coats. **IMPORTANT: KEEP CAN IN MOTION WHEN APPLYING TO AVOID EXCESSIVE FILM BUILD**
7. Allow final application to flash 30-60 minutes at 75°F (25°C) before topcoating
8. Follow manufacturer's instructions before topcoating

SUBSTRATES

Bare Steel, Bare Galvanized, Bare Aluminum, OEM E-Coat, Plastic- Rigid (SMC, BMC), Flexible (ABD, PPO) and Soft (PUR), Body Filler, Primer- self-etch, 1K, 2K

TECHNICAL DATA

Appearance: White
 Mixing: By Volume: Ready to Use
 Flash Time: 10-15 Minutes @ 70°F (21°C)
 Shelf Life: 1 Year

REGULATORY

CATEGORY: ABT	4303	4313
MIR	<1.70	<1.70



PRECAUTIONS

For professional use only. Before use, read and follow all TDS, label and SDS precautions.