

## PART NUMBER

Norton Zinc-Rich Weld-Through Primer

076607**82781**

## PACKAGE SIZE

16 oz. Can/13.75 oz. Net Weight

12/Case

## DESCRIPTION

Aerosol primer for use on bare metal parts before welding. This zinc rich primer provides excellent conductivity to minimize weld spatter. It is fast drying, resists sags and settling, is water resistant after 15 minutes and may be top coated, if desired. Heat resistant up to 500°F. Apply to metal surface either before or after welding to restore OEM zinc corrosion protection. It is formulated to be VOC compliant in California.



## APPLICATION

1. Sand to bare metal and clean surface. Wipe completely dry
2. Ready to use, shake aerosol can for 1 minute after ball breaks free before each use. Shake frequently during application
3. Spray 1-2 medium wet coats (approximately 2 mils) on mating surfaces
4. Flash 5-10 minutes between coats at 70°F (21°C)
5. After welding, remove visible Weld-Through Primer prior to applying any filler or coating. Acetone is recommended for clean up
6. When finished, invert can and spray until valve is free of material to prevent clogging

## SUBSTRATES

Steel, Galvanized Steel

## TECHNICAL DATA

MIXING: Ready to Spray  
 APPEARANCE: Silver Gray  
 FLASH TIME: 5-10 Minutes @ 70°F (21°C)  
 SHELF LIFE: 1 Year

## REGULATORY

CATEGORY: WTP - MIR <1.0

Approximate Coverage: 432 ft<sup>2</sup> /gal @ 1 mil

## PRECAUTIONS

For professional use only. Before use, read and follow all TDS, label and SDS precautions.