



ABRASIVE SOLUTIONS

MARINE & COMPOSITES





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92







CUTTING & GRINDING

For the manufacture of structural components including steel or aluminium frames, Norton offers precision cutting solutions in the form of diamond blades and cutting discs. Norton cutting discs can be used on metal, fibreglass and glass reinforced plastic.

PRODUCT HIGHLIGHT: Norton Quantum3 See page 16-17.



MASKING & WIPING

For demarcation and protection applications in reconditioning and maintenance and repair jobs, masking tapes are essential. Norton offers a number of different tapes with unique properties that address many needs on all surfaces.

PRODUCT HIGHLIGHT: Norton Premium Tape See page 70.



SHAPING & DEBURRING

From grinding processes to shape metal to specific dimensions for hull frames and interior component parts, to bonding preparation in the renovation of an exterior surface, Norton offers a full solution of standard size and mini 'SpeedLokTM' abrasives.

PRODUCT HIGHLIGHT: Norton EasyTrim Flap discs See page 27.



NORTON PAINT SYSTEM

An effective solution for preparing, mixing and spraying paint, offering a faster, cleaner solution, saving time and solvent usage. Unlike other systems, the Norton Paint System can be used without the hard cup for better visibility during spraying and a lightweight, more comfortable experience.

See page 79.



STRIPPING & CLEANING

From grinding metal to removing stubborn paint layers and anti-fouling, you need abrasives that can be relied on to work fast and last! The Norton range of non-woven discs offers a huge variety of solutions for scale and rust removal as well as blending applications to ensure the surface is fully prepared for the final process stages.

PRODUCT HIGHLIGHT:
Norton Blaze Rapid Strip See page 38.



POLISHING

After surface repairs, a high gloss finish can be achieved on gelcoat using Norton abrasives and compounds for the finishing and polishing stages. Whether working on a small or large area, Norton can be relied upon to provide the best solution.

PRODUCT HIGHLIGHT: Norton Liquid Ice Xtra Cut See page 85.



SANDING

Whether it's an interior or exterior surface that needs sanding, Norton has a solution. Breathe easy with MeshPower and Multi-Air, the ultimate dust extraction solutions that make light work of clean-up. New Norton A293 discs are designed specifically for sanding composite materials, making them ideal for use in marine repair.

PRODUCT HIGHLIGHT: Norton A293 See page 55.



PERSONAL PROTECTION EQUIPMENT

Norton offers respiratory masks, gloves, glasses and overalls for protection and spraying in the boat yard or workshop.

See page 90.

FOR MORE INFORMATION VISIT www.nortonabrasives.com

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LATEST PRODUCTS





















Marine

For applications in the manufacture, to repair, maintenance and renovation of composite, metal and wooden boats, Norton provides the m powerful, precise and user-friendly abrasive solutions. In grinding, shaping or finishing, when choice and value are required, we provide the widest portfolio of abrasives and system components together with expert knowledge from more than 135 years of experience.

Norton is a true full service value partner regardless of the application and our passion is delighting our customers, making them more profitable, everyday and helping to reshape the nautical industry, together.





DISCOVER MORE ABOUT **OUR PRODUCTS AT:**



WE'RE MAKING IT EVEN EASIER TO ORDER OUR GREAT PRODUCTS



Introducing the **NEW** online ordering system from Saint-Gobain Abrasives - **MyAbrasives**

Our new user-friendly ordering system works very much like online retailers you use every day, making it much easier to navigate and get what you need, whether it's ordering, tracking or research.

With MyAbrasives, the ordering process is now so simple:









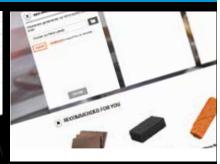


THE NEW SYSTEM MAKES ORDERING EASIER:

- Detailed product information and specifications, including images and videos
- **2.** Access to order confirmations, product availability and delivery lead times
- 3. Available from smartphones, tablets and PCs 24/7
- **4.** Automatically creates a list of most frequently ordered products for ease of future ordering
- **5.** Save favourite lists to make ordering quicker and







MYABRASIVES OFFERS GREATER FLEXIBILITY WITH NEW FEATURES AND SERVICES INCLUDING:

- Product search: you can now search by UPC, name, category, EAN number and filter and sort search results, making it much easier for you to find what you need
- Order history and reordering: you'll be able to see your past orders across all platforms (EDI, ABx, phone and fax) and these can also be easily re-ordered. Invoices, debit/credit notes and shipping status will also be visible |in the 'Order History' section so you can be sure all of your paperwork is safe in one place
- Quotes: you can now request and track quotes in MyAbrasives rather than having to contact the customer services team separately
- Saved orders: you can save orders for future reference by putting multiple items in your cart and saving it, e.g. as 'Monthly Order'. You can also add a note to indicate the order frequency, e.g. 'order every month except December' and save it so you can re-order quickly and easily
- **Bulk orders:** if you need to make a bulk order, you can upload a CSV file directly into the system rather than having to search for each product individually
- Recommended for you: a new feature showing related products you may need to order
- Extra support: navigate the new system with FAQs and how-to videos or contact our dedicated helpline

Register today

To register call your local customer service team and start using MyAbrasives today.

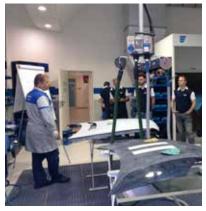
EXCELLENCE TRAINING CENTRES

It is our goal to establish a long-term relationship with our customers, with a strong emphasis on sharing our professional skills, process knowledge and providing up-to-date information regarding industry developments.

Our Excellence Training Centres in France, Italy, Germany and Poland, are fully equipped facilities offering professional technical locations for handson training based on best practices in boat yards.

Our training sessions are held on a regular basis and are open to everyone! If you are interested in participating, please contact your local Norton representative to arrange a suitable date.









Our mobile demonstration centre allows us to meet you anywhere, for a demonstration by our technicians. This provides the opportunity to "put to the test" our Norton Ad**VAN**tage program, demonstrating the benefits of Norton's innovative products in your own working environment.



THE NORTON AD**VAN**TAGE: WE CAN VISIT YOU ANY TIME, ANY PLACE, ANYWHERE.

PROCESS CHARTS





CUTTING TO BLENDING

FOR METAL AND COMPOSITE STRUCTURES

STEP

CUTTING

NORTON QUANTUM3

When speed is key, reach for none other than Norton Quantum3, thanks to its ceramic grain, it cuts through metal, aluminium and stainless steel with ease and precision.





STEP

DEBURRING & SHAPING

NORTON R928 FLAP DISC

A high performance flap disc for use with medium to high pressure on metal, stainless steel and gelcoat.





STEP

BLENDING & REFINING

VORTEX RAPID PREP (SCM) DISC

Vortex grain technology combines the cutting speed of coarse grits with the finish of fine grits. A durable product for blending, finishing, cleaning, and light deburring





PROCESS CHARTS



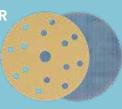
GELCOAT FINISHING

STEP

SURFACE PREPARATION

DISCS: NORTON A293 & MESHPOWER

For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair





STEP

MASKING TAPE

For masking internal or external boat surfaces, Norton offers a range of solutions. For general areas use Gold or Premium Tape easily removed without leaving residue.





STEP

PAINTING

NORTON PAINT SYSTEM

The most effective system for preparing, mixing and spraying paints which provides a fast, clean solution allowing paint to be stored and reused.





STEP

GELCOAT FINISHING

NORTON ICE XTRA CUT POLISHING COMPOUND

Removes scratches in one step after sanding with P2000 grade discs. Provides a high gloss finish on top and clear coat surfaces.







Diamond blades can be used to cut glass reinforced plastic (GRP), carbon fibre, plastic composites, laminate and fibreglass in the manufacture and repair of cracks and damage in hulls, bulkheads, decks, cabin curves, cores and liners. They cut fast and with precision, making light work of any application when used on an angle grinder. Use grinding wheels in structural repair to grind and bevel cracks to cut back to the undamaged material before filling or bonding with resin.

| FOR ANGLE GRINDER | | FOR STRAIGHT GRINDER |
|------------------------|-----|----------------------|
| Diamond Blades | 14 | Carbide Burrs |
| Cutting Discs | 14 | |
| Grinding Discs | | |
| FOR MINI ANGLE GRINDER | | |
| Cutting Discs | 4.0 | |
| Grinding Wheels | 19 | |

20



DIAMOND BLADES

Cutting fibreglass and composite materials to size is necessary in both the manufacture and repair of all types of boats. Whether cutting large panels, or replacing an existing area, Norton offers diamond blades designed to provide a clean, precise cut.





NORTON CLIPPER PRO MARMO



- An electroplated blade which is thin for an ultra precise, smooth cut
- Dropdown diamond inserts on the steel centre clean the cutting profile to ensure a good quality cut

| MACHINE | Ø (mm) | BORE (mm) | SEGMENT H/W (mm) | ITEM No. |
|--------------|-----------|--------------|---------------------|-------------|
| | 50 | 6 | 2,4 | 70184629965 |
| - | 115 | 22,23 | 2,4 | 70184626663 |
| _ | 125 | 22,23 | 2,4 | 70184626666 |
| _ | 230 | 22,23 | 2,8 | 70184626668 |



NORTON CLIPPER PRO UNI DUCTILE



- Vacuum-brazed blade for dry cutting GRP, carbon fibre, PVC, clay and fibreglass reinforced resin
- Can also be used on ductile iron, metals and wood ripping

| DIAMETER (mm) | BORE (mm) | SEGMENT H/W (mm) | ITEM No. |
|------------------|--------------|---------------------|-------------|
| 115 | 22,23 | 2,8 | 70184694459 |
| 125 | 22,23 | 2,8 | 70184694460 |
| 180 | 22,23 | 2,8 | 70184694461 |
| 230 | 22,23 | 3,1 | 70184694462 |







NORTON CLIPPER PRO PIPE CUTTER



- Designed for cutting and grinding plastic pipes in one step
- Can also be used on other materials

| DIAMETER | BORE | SEGMENT | ITEM No. |
|----------|-------|----------|-------------|
| (mm) | (mm) | H/W (mm) | |
| 125 | 22,23 | 2,5 | 70184601374 |









CUTTING & GRINDING ANGLE GRINDERS

CUTTING DISCS

Norton cutting discs are made for use on metal, steel and stainless steel for hull structures, interior and exterior components including hand rails, cleats, frames, ladders, platforms, propeller shafts, and rusted bolts where they provide long life and a smooth cut.



NORTON QUANTUM3



- When speed is key, reach for none other than Norton Quantum3, thanks to its ceramic grain, it cuts through metal, aluminium and stainless steel with ease and precision
- The ceramic grain also guarantees a smooth cut throughout the life of the disc making for a more comfortable cutting experience
- Reduce downtime and waste thanks to longer disc life

| DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|----------|-----------|---------------|--------|-------------|
| | | | | |
| 115 | 1,0x22,23 | NQ 60 ZZ | 25 | 66253371347 |
| | 1,3x22,23 | NQ 60 ZZ | 25 | 66253371348 |
| | 1,6x22,23 | NQ 46 ZZ | 25 | 66253371349 |
| 125 | 1,0x22,23 | NQ 60 ZZ | 25 | 66253371350 |
| | 1,3x22,23 | NQ 60 ZZ | 25 | 66253371351 |
| | 1,6x22,23 | NQ 46 ZZ | 25 | 66253371352 |
| | 2,5x22,23 | NQ 24 P | 25 | 66252845954 |
| 230 | 2,5x22,23 | NQ 24 P | 25 | 66252846174 |
| | 115 | 115 | 115 | 115 |



NORTON VULCAN



- Great price versus performance ratio for cutting all types of metal and stainless steel
- Long wheel life thanks to self-sharpening grain

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|------|----------|-----------|---------------|--------|-------------|
| | | | | | |
| 41 | 115 | 1,0x22,23 | A 60 S | 25 | 66252925431 |
| | | 1,6x22,23 | A 46 S | 25 | 66252925432 |
| | 125 | 1,0x22,23 | A 60 S | 25 | 66252925433 |
| | | 1,6x22,23 | A 46 S | 25 | 66252925434 |
| | 230 | 1,9x22,23 | A 46 S | 25 | 66252925436 |
| 42 | 115 | 2,5x22,23 | A 36 S | 25 | 66252925490 |
| | 125 | 2,5x22,23 | A 36 S | 25 | 66252925491 |
| | 230 | 2,5x22,23 | A 36 S | 25 | 66252925493 |



NORTON ALU 👉

- Specially developed grain and bond system to cut though aluminium without clogging
- Counteracts loading and glazing to offer fast, easy and free cutting

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|------|----------|-----------|---------------|--------|-------------|
| | | | | | |
| 41 | 115 | 1,0x22,23 | A 60 Q | 25 | 66252828236 |
| | | 1,6x22,23 | A 46 Q | 25 | 66252828233 |
| | 125 | 1,0x22,23 | A 60 Q | 25 | 66252828237 |
| | - | 1,6x22,23 | A 46 Q | 25 | 66252828234 |
| | 230 | 1,9x22,23 | A 46 Q | 25 | 66252828235 |



GRINDING WHEELS

Before and after metal parts are welded together in the manufacture of boat structures, they need to be prepared. Pre-welding preparation calls for bevelling of the surface, post welding, removal and flattening of the joining weld seam. Norton grinding discs can also be used for smaller operations including deburring after cutting and rough cleaning.

NORTON QUANTUM3



- Self sharpening ceramic grain removes material fast so grinding time is hugely reduced versus standard wheels
- Thanks to the sharp grain, vibrations through the machine are reduced for a more comfortable grinding experience
- The ultimate wheel life means less downtime and fewer wheels are needed, reducing total abrasive cost

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|----------|----------|-----------|---------------|--------|-------------|
| METAL IN | 10X | | | | |
| 27 | 115 | 7,0x22,23 | NQ 24 P | 10 | 66253371361 |
| | 125 | 7,0x22,23 | NQ 24 P | 10 | 66253371362 |
| | 230 | 7,0x22,23 | NQ 24 P | 10 | 66253371365 |
| INOX | | | | | |
| 27 | 125 | 7,0x22,23 | NQ 24 N | 10 | 66252839321 |
| | 230 | 7,0x22,23 | NQ 24 N | 10 | 66252839322 |







NORTON VULCAN



A good price versus performance ratio for general purpose grinding applications

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|------|----------|-----------|---------------|--------|-------------|
| | | | | | |
| 27 | 115 | 6,4x22,23 | A 30 S | 10 | 66252925522 |
| | 125 | 6,4x22,23 | A 30 S | 10 | 66252925523 |
| | 230 | 6,4x22,23 | A 24 S | 10 | 66252925529 |



NORTON ALU 👉

- Specially developed grain and bond system designed to cut though aluminium without clogging
- Counteracts loading and glazing to offer fast, easy and free cutting on non-ferrous metals

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|------|----------|-----------|---------------|--------|-------------|
| | | | | | |
| 27 | 125 | 7,0x22,23 | A 36 Q | 10 | 66252828228 |
| | 230 | 7,0x22,23 | A 36 Q | 10 | 66252828232 |



NORTON 1-2-3 €

- The all-in-one solution for cutting, grinding & finishing with one disc
- Three layers of reinforcement inside the disc provide maximum safety when in use at any angle even by the most inexperienced user
- Reduces time lost due to wheel changing as one disc does it all

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|---------|------------|-----------|---------------|--------|-------------|
| CUTTING | & GRINDING | ; | | | |
| 27 | 115 | 2,2x22,23 | A 46 S | 25 | 66252829704 |
| | 125 | 2,2x22,23 | A 46 S | 25 | 66252921592 |

MINI ANGLE GRINDER

When small areas require rework, a large disc and machine is not necessary. Using a smaller cutting or grinding disc on a mini grinder can be a great way to quickly repair cracks, blisters and crazing.

NORTON BLUEFIRE



- High performance grain for long life and reduced vibration
- Minimizes blueing, burrs and the need for rework
- Small diameter discs for small and intricate cutting jobs

| TYPE | DIA (mm) | TxB (mm) | SPECIFICATION | PK QTY | ITEM No. |
|----------|----------|----------|---------------|--------|-------------|
| CUTTING | | | | | |
| 41 | 50 | 1.0x6.35 | A60T | 50 | 66252842745 |
| | 76 | 1.0x10.0 | A60T | 50 | 66252828241 |
| | | 1.0x10.0 | A60T | 50 | 66252828242 |
| | 76 | 1.0x10.0 | A60T | 25 | 66252828246 |
| GRINDING | | | | | |
| 01 | 50 | 6.0x6.35 | A24R | 10 | 66252828248 |
| | 76 | 7.0x10.0 | A24R | 10 | 66252828250 |







CARBIDE BURRS

Carbide burrs can be used to grind metal from small or intricate areas as their unique shapes can access even the most awkward applications. This comprehensive range of ALU carbide burrs, especially developed for high stock removal on aluminium, covers a variety of cutting shapes providing optimum results in preparing and removing welds, chamfering and deburring of aluminium frames for the marine market.

FOR CAST IRON & SOFT STEELS

ALU COATED

+++++

- 'ALU' cut style, coated with TiLAN (titanium aluminium nitride) for better sliding characteristics
- Reduced heat generation on the workpiece
- Excellent chip removal and reduced wear of teeth
- Reduces cutting pressure required due to improved lubrication

ALU



- 'ALU' cut style, for de-burring aluminium alloys and plastic
- A number of sizes available for a variety of applications
- Wide tooth formation for easy chip flow



| PRODUCT SHAPE | $D_1xL_1xD_2xL_2$ (mm) | PK QTY | ALU COATED | ALU |
|-------------------------|------------------------|--------|--------------|--------------|
| A CYLINDER | | | | |
| 002200 T 45 4 51 | 10x19x6x65 | 1 | 69957383216 | 60157638195 |
| | 12x25x6x70 | 1 | 69957383220* | 63642586517 |
| 1 | | | | |
| B CYLINDER WITH END CUT | | | | |
| | 10x19x6x65 | 1 | - | 7660739845 |
| | | | | |
| C BALL NOSED CYLINDER | | | | |
| | 10x19x6x65 | 1 | 69957383239* | 60157638182 |
| | 12x25x6x70 | 1 | 69957383278* | 7660707846 |
| | | | | |
| F BALL NOSED TREE | | | | |
| NA PROPERTY. | 10x19x6x65 | 1 | 69957383300 | 63642586951 |
| 1990 | 12x25x6x70 | 1 | 69957383303 | 60157638181 |
| | | | | |
| L BALL NOSED CONE | | | | |
| | 6x16x6x50 | 1 | - | 63642587095* |
| of all all all a | 12x30x6x75 | 1 | 69957383325 | 63642587101 |

^{*} Made-to-order

ALU BURR KIT FOR CAST IRON & SOFT STEELS



| KIT | SHAPE | $D_1xL_1xD_2xL_2$ (mm) | PK QTY | ITEM No. |
|-------|-------|------------------------|--------|---------------|
| o AA | С | 12x25x6x70 | 1 | |
| ng vy | D | 10x9x6x53 | 1 | |
| | F | 12x25x6x70 | 1 | - 66254428260 |
| | L | 12x30x6x75 | 1 | |





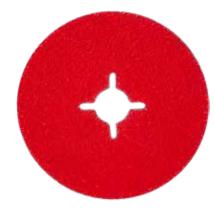
After initial cutting and grinding, the frame or component parts need to be shaped to specific dimensions, or levelled in preparation for the next stage. During general repairs where steel or aluminium needs to be welded, Norton offers a choice of products to bevel and prepare joining edges, or flatten and blend weld seams ready for the next stage. Often, during renovation, the composite area to be bonded must be prepared before applying fibreglass (in core repair for instance) and Norton offers a number of abrasives to accommodate all steps of this process.

| ANGLE GRINDERS | | STRAIGHT GRINDERS | |
|---------------------|-------------|---------------------|-------------|
| Fibre Discs | - 24 | Flap Wheels | 22 |
| Semi Flexible Discs | | BearTex Flap Wheels | - 32 |
| Flap Discs | _ | Spirabands | _ |
| Flap Wheels | | | |
| MINI ANGLE GRINDERS | | FILE BELT MACHINES | |
| Speedlok Discs | _ 29 | File Belts | 25 |
| Mini Flap Discs | Z7 | | |



FIBRE & SEMI FLEXIBLE DISCS

Choose a fibre or semi-flexible disc for the removal of burrs and edges left from cutting metal or fibreglass. The strong backing makes fibre discs tough and resistant to breaking. For more aggressive applications including stripping paint or scale build up from boats, use a flap disc as the multiple layers of abrasive and convex shape makes light work of contoured surfaces. Always use fibre and semi-flexible discs with a suitable backup pad.



NORTON QUANTUM F996

- Ideal for use in the repair of fibreglass, stainless steel and composites
- Use for deburring the casting mould edges of metal boat parts
- High performance ceramic grain works well in tough, heavy duty applications with high material removal and long life

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|-----------|-----------------|-----------------|
| | | | |
| 115x22 | P36 | 25 | 66623327494 |
| | P50 | 25 | 66623327496 |
| 125x22 | P36 | 25 | 66623327501 |
| | P50 | 25 | 66623327502 |
| 180x22 | P36 | 25 | 66623327506 |
| | P50 | 25 | 66623327507 |
| | Available | in arits P36 to | P120 on request |



F100 METAL

/+++

- A general purpose disc for use on a variety of metals, wood and composite materials
- Has a good, consistent cut rate when used with medium pressure
- Tough aluminium oxide grain is ideal for light weld grinding and blending as well as removing coatings and burrs

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|------|--------|-------------|
| | | | |
| 115x22 | P36 | 25 | 66623385741 |
| | P50 | 25 | 66623385747 |
| 125x22 | P36 | 25 | 66623385768 |
| | P50 | 25 | 66623385733 |
| 180x22 | P36 | 25 | 66623385760 |
| | P50 | 25 | 66623385793 |

Available in grits P16 to P120 on request.



FIBRE DISC BACK UP PADS

NYLON FIBREGLASS REINFORCED

- Curved ribs allow air to flow through the pad, keeping the abrasive cooler
- The ribs also provide flexibility when used on curves such as the hull
- Strong fibreglass reinforcement is ideal for tough grinding applications
- For use with grit 36 and finer

| DIMENSIONS | THREAD | DENSITY | MAX RPM | PK QTY | ITEM No. |
|------------|--------|---------|---------|--------|-------------|
| 115mm | M14 | Rigid | 13300 | 5 | 66623376727 |
| 125mm | M14 | Rigid | 12200 | 5 | 66623376821 |
| 180mm | M14 | Rigid | 8500 | 5 | 66623376822 |



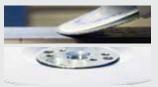


NYLON REINFORCED

- Universal general purpose back up pad
- For use with grit 60 and finer

| DIMENSIONS | THREAD | DENSITY | MAX RPM | PK QTY | ITEM No. |
|------------|--------|---------|---------|--------|-------------|
| 115mm | M14 | Hard | 13300 | 5 | 69957382828 |
| 125mm | M14 | Hard | 12200 | 5 | 69957382829 |
| 180mm | M14 | Hard | 8500 | 5 | 69957382830 |







CP FIBRE FLEX

++++

- A silicon carbide discs made from heavy duty fibre coated with multiple layers of a special resin bonded abrasive
- Ideal for fast removal of rust, old coatings, paint and epoxy resins from metal, stone and fibreglass

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|------|--------|-------------|
| | | | |
| 125x22 | P16 | 25 | 66261083476 |
| | P24 | 25 | 7660719292 |
| | P36 | 25 | 7660719293 |
| | P60 | 25 | 7660719294 |
| | P80 | 25 | 7660719295 |
| 180x22 | P16 | 25 | 66261083479 |
| | P24 | 25 | 7660719296 |
| | P36 | 25 | 7660719297 |
| | P60 | 25 | 7660719298 |
| | P80 | 25 | 7660719299 |

FLAP DISCS

Flap discs are effective for lapping, cropping and trimming of hulls and grinding and removing weld seams. They cut faster and provide a better finish than fibre discs while having the added benefit of longer life thanks to the flap construction. They're durable and can be used not only on metal but also on fibreglass and composite materials.



NORTON QUANTUM R928







- A high performance flap disc for use with medium to high pressure on metal, stainless steel and gelcoat
- Ceramic grain on a polycotton backing ensures cut rate and life is maintained
- A versatile disc for structural repair applications on fibreglass and metal
- Use to remove gelcoat, repair gouges or grind edges of newly formed pieces

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|-----------|------------------|-----------------|
| | | | |
| 115x22 | P40 | 10 | 66261143333 |
| | P60 | 10 | 66261143336 |
| 125x22 | P40 | 10 | 66261143339 |
| | P60 | 10 | 66261143340 |
| 180x22 | P40 | 10 | 66261143344 |
| | P60 | 10 | 66261143345 |
| | Also avai | lable in P80 and | P120 on request |



NEW NORTON EASYTRIM R842



- A new concept in flap discs, EasyTrim can carry on grinding long after the product's life is over
- Trim down to the red line on the label and a 125mm disc becomes 115mm, exposing new grain on the inside of the flaps
- The projecting flaps are then ideal for grinding in curved, hard to reach areas of the hull, propeller or hatch cover
- Use fewer discs and save time and money
- With the colour coded back plate, choosing the right disc is quick and easy for each application

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|------|--------|-------------|
| | | | |
| 125x22 | P40 | 10 | 78072705358 |
| | P60 | 10 | 78072705359 |
| | P80 | 10 | 78072705360 |
| | P120 | 10 | 78072705361 |







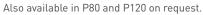


NORTON VULCAN R842



- Versatile product for rough grinding and deburring on steel and stainless steel
- Self-sharpening zirconium abrasive grain
- High & regular cut rate at medium and low pressures
- Excellent price-performance ratio

| DIMENSIONS (mm) | GRIT | PK QTY | ITEM No. |
|-----------------|------|--------|-------------|
| | | | |
| 115x22 | P40 | 10 | 63642502311 |
| | P60 | 10 | 63642502312 |
| 125x22 | P40 | 10 | 63642502315 |
| | P60 | 10 | 63642502317 |
| 180x22 | P40 | 10 | 63642502341 |
| | P60 | 10 | 63642502343 |







SHAPING & DEBURRING ANGLE GRINDERS

FLAP WHEELS

A great alternative to flap and fibre discs thanks to flexibility of the flaps, particularly on curved applications like paint removal on hulls. The life of a flap wheel is also longer, allowing more grinding time from one product.





NORTON QUANTUM R928

HIGH PERFORMANCE +++++



- Excellent results on contours and uneven surfaces thanks to a uniform cut rate and consistent finish
- No dressing or preparation is required, the flap wheels are ideal for repairing gouges in metal, preparing and removing welds
- Ceramic aluminium oxide grain ensures long life in even the toughest applications on hard materials

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|-------------|-------------|
| | | | | |
| 115 x 20 x M14 | P40 | 5 | | 69957307345 |
| | P60 | 5 | 6700 - 8300 | 69957307350 |
| | P80 | 5 | | 69957307353 |
| | P120 | 5 | | 69957307354 |
| 125 x 20 x M14 | P40 | 5 | | 69957307355 |
| | P60 | 5 | 6000 - 7700 | 69957307356 |
| | P80 | 5 | | 69957307359 |
| | P120 | 5 | | 69957307360 |
| | | | | |



NORTON BDX R207 PLUS



- A universal wheel for use on steel, stainless steel, paint, plastic, wood, fibreglass, resins and composites
- Works well in applications even in lower pressure applications, providing an aggressive cut and long life

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|-------------|-------------|
| | | | | |
| 115 x 20 x M14 | P40 | 5 | | 66261121351 |
| | P60 | 5 | 6700 - 8300 | 66261121353 |
| | P80 | 5 | | 66261121411 |
| | P120 | 5 | | 66261121415 |
| 125 x 20 x M14 | P40 | 5 | 6000 - 7700 | 66261121426 |
| | P60 | 5 | | 66261121427 |
| | P80 | 5 | | 66261121428 |
| | P120 | 5 | | 66261121429 |

SHAPING & DEBURRING MINI ANGLE GRINDERS



SPEEDLOK DISCS

For applications on small areas, SpeedLokTM discs can access areas other larger discs can't. They're just as effective, but have the added benefit of working quickly and efficiently in tight spaces. Quick fix attachment system 'SpeedLok' does exactly as suggested, locks onto the machine with one twist, reducing wasted downtime.

NORTON BLAZE R980 P



- Small diameter discs perfect for grinding off hardened gelcoat in stress crack repair applications
- Aggressive surface removal over smaller and intricate areas
- Can also be used on steel, stainless steel, inconels and titanium with great durability and life

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|--------------|-------------|
| | | | | |
| 50 | P36 | 50 | E 700 12 /00 | 63642597039 |
| | P60 | 50 | 5,700-13,400 | 63642597050 |
| 75 | P36 | 50 | 3,800-8,900 | 63642597053 |
| | P60 | 50 | | 63642597060 |

Also available in P80 and P120 on request.







NORTON X-TREME S R422

- Provides good material removal in both low and medium pressure application
- Silicon carbide grain works especially well on non-ferrous materials, glass and fibre reinforced plastic

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|--------------|-------------|
| | | | | |
| 50 | P60 | 50 | 5,700-13,400 | 66261137014 |
| 75 | P60 | 50 | 3,800-8,900 | 66261137015 |

Also available in P80 and P120 on request.



NORTON BDX ARY19

- An economical option for general grinding applications in small areas
- Good cut rate on less demanding applications

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|--------------|-------------|
| | | | | |
| 50 | P60 | 50 | 5,700-13,400 | 69957389332 |
| 75 | P60 | 50 | 3,800-8,900 | 63642586731 |

Also available in P80 and P120 on request.

SPEEDLOK BACK UP PADS



BACK-UP PADS FOR MINI ANGLE GRINDER

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|--------|--------|--------|-------------|
| 6mm spindle | | | | |
| 50 | Hard | 1 | 19,000 | 63642586931 |
| 75 | Hard | 1 | 12,800 | 66254401460 |
| 50 | Medium | 1 | 19,000 | 07660717817 |
| 75 | Medium | 1 | 12,800 | 63642556631 |
| | | | | |

MINI FLAP DISCS

NORTON BLAZE R980 P



- For aggressive applications where high material removal is required, on stainless steel, titanium and super alloys
- Supersize layer applied to the grain reduces heat generation for better quality results through reduced burn
- Ideal for grinding through laminate layers in the repair and refinishing

| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|-----------------|-------------|
| | | | | |
| 50 | P40 | 10 | 11 500 15 000 | 66261120104 |
| | P60 | 10 | - 11,500-15,000 | 66261120109 |
| 75 | P40 | 10 | 7 500 10 000 | 66261120112 |
| | P60 | 10 | 7,500-10,000 | 66261120116 |

Also available in P80 on request.



USE A SPEEDLOK BACK-UP PAD 63642556629

NORTON X-TREME S R828



- Works well when grinding carbon steel, in weld preparation where lots of material removal is required
- Small diameter is ideal for grinding small and intricate areas
- Grinds through metal layers in the repair and refinishing process

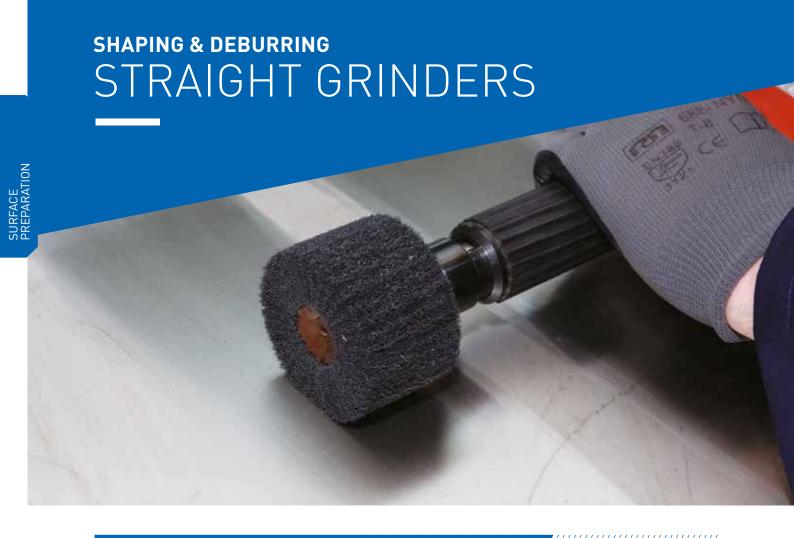
| DIMENSIONS (mm) | GRIT | PK QTY | RPM | ITEM No. |
|-----------------|------|--------|-----------------|-------------|
| | | | | |
| 50 | P40 | 10 | 11 500 15 000 | 66261180892 |
| | P60 | 10 | - 11,500-15,000 | 66261180893 |
| 75 | P40 | 10 | 7,500-10,000 | 63642527476 |
| | P60 | 10 | | 66261180904 |

Also available in P80 on request.



USE A SPEEDLOK BACK-UP PAD 63642556629





FLAP WHEELS

All the advantages of the larger flap wheels, but with the added benefits of being easy to control and accessing small and hard to reach areas with ease. Ideal for curves and corners for paint and rust removal. The life of a flap wheel is also longer than standard SpeedLok $^{\text{TM}}$ discs, allowing more grinding time from one product.



NORTON QUANTUM R2928 HIGH PERFORMANCE

- The best choice for use on stainless steel, inconels, chromium cobalt, titanium and hard materials
- Aggressive cutting removes defects quickly and effectively without gouging the surface, or needing rework
- Ceramic aluminium oxide grain ensures excellent durability and long life
- Ideal for shaping, blending, edge breaking and weld removal on stainless steel and alloys in the manufacture of metal components

| DIMENSIONS DIA X W X S (mm) | GRIT | PK QTY | RPM | ITEM No. |
|--------------------------------|------|--------|----------------|-------------|
| | | | | |
| 30 x 15 x 6 | P60 | 10 | 9,500 - 15,900 | 66261154300 |
| 60 x 30 x 6 | P60 | 10 | 4,800 - 7,900 | 66261154316 |
| | | | | |

Available in other grits & dimensions on request.



NORTON BDX R207 PLUS

+++

- A universal product for grinding applications on steel and stainless steel
- The new generation premium aluminium oxide grain ensures an excellent cut and long product life
- Good cutting action, conforms to the surface thanks to the flexible cotton backing
- Achieves a good, linear cut rate thanks to loading resistance capabilities

| DIMENSIONS DIA X W X S (mm) | GRIT | PK QTY | RPM | ITEM No. |
|--------------------------------|------|--------|----------------|-------------|
| | | | | |
| 30 x 15 x 6 | P120 | 10 | 9,500 - 15,900 | 63642551593 |
| 60 x 30 x 6 | P120 | 10 | 7,100 - 12,000 | 63642531861 |

Also available in P40 to P120 on request.



NORTON BEARTEX



- Coated abrasive interleaved with Beartex Non-woven provides a gentle cushioning action for use on contoured & shaped surfaces
- Consistent & uniform finish with no risk of gouging
- Provides a consistent finish without smearing or component discolouration

| DIMENSIONS DIA X W X S (mm) | GRADE | RPM | PK QTY | CAP CODE | ITEM No. |
|--------------------------------|--------------------|--------|--------|----------|-------------|
| | | | | | |
| 30 x 20 x 6 | Medium A | 22,000 | 10 | F2300 | 66261032155 |
| | Fine A | 22,000 | 10 | F2401 | 66261032160 |
| 40 x 20 x 6 | Medium A | 16,500 | 10 | F2300 | 66261032156 |
| | Fine A | 16,500 | 10 | F2401 | 66261032161 |
| | Very fine A | 16,500 | 10 | F2501 | 66261032165 |
| 60 x 30 x 6 | Coarse | 11,500 | 10 | F2202 | 66261032167 |
| | Medium A | 11,500 | 10 | F2300 | 66261032157 |
| 80 x 50 x 6 | Fine A interleaved | 8,000 | 10 | F2401 | 63642515544 |
| | Fine A | 8,000 | 10 | F2401 | 63642515583 |



SHAPING & DEBURRING STRAIGHT GRINDERS

SPIRABANDS

Spirabands are abrasive rings made from reinforced cotton cloth backing and zirconium abrasive. They're ideal for small jobs on curved parts like portholes and small profiles where precision is needed.



NORZON R822

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- Ideal for use on composites, fibreglass, plastic, wood and steel to shape or grind the surface
- Sharp zirconia grain cuts fast and is self-sharpening so the spiraband can be used for longer before dulling
- Reinforced cotton backing is heavy for improved wear resistance and excellent durability

| DIMENSIONS DIA X W (mm) | GRIT | PK QTY | ITEM No. |
|----------------------------|---------|--------|-------------|
| | | | |
| 22 x 20 | P36 | 100 | 63642539865 |
| | P50 | 100 | 63642528497 |
| | P60 | 100 | 63642539866 |
| | P80 | 100 | 63642539867 |
| | Mandrel | 1 | 63642562578 |
| 30 x 30 | P36 | 100 | 63642566870 |
| | P50 | 100 | 63645235053 |
| | P60 | 100 | 63642545925 |
| | P80 | 100 | 63642545926 |
| | Mandrel | 1 | 7660707918 |

Available in other grits & dimensions on request.







FILE BELTS

Thanks to their long, narrow shape, file belts lend themselves well to grinding, shaping and removing burrs in small or hard to reach areas. Depending on the grit used (coarse to fine), they can also be used for blending to prepare for the finishing stage.

NORZON R822

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- Ideal for material removal, roughing and finishing applications in hard to access areas
- Norzon grain continually exposes new cutting surfaces for long belt life even at high pressure
- Extremely durable for use on wood, metal, steel, plastics, composites and fibreglass
- X-weight cotton backing for moderate to light pressure applications

| DIMENSIONS L x W (mm) | GRIT | PK QTY | ITEM No. |
|--------------------------|------|--------|-------------|
| | | | |
| 10 x 330 | 40 | 10 | 66261144347 |
| | 60 | 10 | 66261144348 |
| | 80 | 10 | 66261144349 |
| | 120 | 10 | 66261144350 |
| 13 x 457 | 40 | 10 | 66261141253 |
| | 60 | 10 | 66261141254 |
| | 80 | 10 | 66261141255 |
| | 120 | 10 | 66261141256 |



ALSO AVAILABLE ON REQUEST NORTON R445, SILICON CARBIDE GRAIN WITH POLYESTER BACKING FOR HIGH CUT RATE ON COMPOSITES, NON-FERROUS METALS, GLASS AND PLASTIC



Make light work of removing rust and scale from metal propellers, rudders, anchors or railings, or removing layers of old paint, varnish, wax or lacquer from internal or external wooden or composite parts with Norton non-woven discs. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they can withstand aggressive use, yet prevent gouging or rework.

| ANGLE GRINDERS | |
|---------------------|-------------|
| Blaze Rapid Strip | _ 20 |
| Rapid Blend | _ 38 |
| Vortex Rapid Prep | |
| | |
| MINI ANGLE GRINDERS | |
| Blaze Rapid Strip | _ 41 |
| Rapid Strip | 41 |
| Rapid Blend | |
| Vortex Rapid Prep | |
| | |

| DIE GRINDERS | |
|--------------------|-------------|
| Blaze Rapid Strip | 44 |
| Rapid Strip | _ 44 |
| Vortex Rapid Blend | |
| | |
| MANUAL USE | |
| R222 Handy Roll | / 7 |
| | - 47 |
| | |



NON-WOVEN DISCS

Make light work of removing rust and scale from metal propellers, rudders, anchors or railings, or removing layers of old paint, varnish, wax or lacquer from internal or external wooden or composite parts with Norton non-woven discs. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they're stiff enough to withstand aggressive use, but soft enough to prevent gouging or rework.



BLAZE RAPID STRIP DPC TYPE 27



- The best choice for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in hull or external component repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer

| SHAPE | DIMENSIONS (mm) | CAP CODE | PK QTY | RPM | ITEM No. |
|-------|--------------------|----------|--------|--------|-------------|
| | | | | | |
| | 115 x 22 | R9101 | 10 | 12,000 | 66623303783 |
| | 125 x 22 | R9101 | 10 | 11,000 | 66623303916 |
| | 178 x 22 | R9101 | 10 | 8,000 | 66623303920 |
| | 125 x 22 | R9101 | 10 | 12,000 | 66261118630 |



RAPID STRIP DPC TYPE 27



- A general purpose disc for removing coatings and light contaminants from many materials
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life

| SHAPE | DIMENSIONS DIA X H (mm) | CAP CODE | PK QTY | RPM | ITEM No. |
|-------|----------------------------|---------------------|--------|--------|-------------|
| | | | | | |
| | 115 x 22 | R4104 (Strippa) | 5 | 11,000 | 63642585732 |
| | 125 x 22 | R4104 (Strippa) | 5 | 8,500 | 63642585749 |
| | 115 x 22 | R4101 (Rapid Strip) | 10 | 12,000 | 66261009649 |
| | 125 x 22 | R4101 (Rapid Strip) | 10 | 12,000 | 66261030655 |

RAPID BLEND NEX DPC TYPE 27



- A unitized construction with varying weave from open structure for deburring to tighter for finishing
- Fine silicon carbide for a smooth, controlled blending/finishing application
- Finish faster with a wide range of products to suit all finishing requirements, even to a mirror shine
- Can be used on the flat side and the edge for large or small finishing applications

| SHAPE | DIMENSIONS (mm) | TYPE | CAP CODE | PK QTY | RPM | ITEM No. |
|-------|--------------------|--------|----------|--------|--------|-------------|
| | | | | | | |
| | 115x12x22 | NEX2SF | U4401 | 10 | 12,000 | 66261020546 |
| | | NEX3SF | U4401 | 10 | 12,000 | 66254461726 |
| | | NEX2AF | U2401 | 10 | 12,000 | 66261020547 |
| | | NEX2AM | U2301 | 10 | 12,000 | 66261020548 |
| | | HSMA | F2303 | 10 | 12,000 | 66261020549 |
| | 125x12x22 | NEX2SF | U4401 | 10 | 12,000 | 66254496320 |
| | | NEX3SF | U4401 | 10 | 12,000 | 77696067125 |
| | | | | | | |

*HMSA = High Strength Disc



39



VORTEX RAPID PREP DISCS

SCM SELF-GRIP WITH REMOVABLE 22mm CENTRE HOLE



- Vortex grain technology combines the cutting speed of coarse grits with the finish of fine grits
- Durable product for blending, finishing, cleaning, and light deburring
- A very consistent finish throughout the life of the disc thanks to the Clean Bond™ technology which prevents smearing and loading on soft materials

| DIMENSIONS (mm) | GRADE | CAP CODE | PK QTY | ITEM No. |
|-----------------|--------------|----------|--------|--------------|
| | | | | |
| 115 | Extra coarse | S2103 | 25 | 66623378971 |
| | Coarse | S2203 | 25 | 66623378974 |
| | Medium | S2303 | 25 | 66623378977 |
| | Fine | S2403 | 25 | 66623333607 |
| | Very Fine | S2503 | 25 | 66623378980 |
| 125 | Extra coarse | S2103 | 25 | 66623378972 |
| | Coarse | S2203 | 25 | 66623378975 |
| | Medium | S2303 | 25 | 66623378978 |
| | Fine | S2403 | 25 | 66623333609 |
| | Very Fine | S2503 | 25 | 66623378981 |
| 178 | Extra coarse | S2103 | 25 | 66623378973 |
| | Coarse | S2203 | 25 | 66623378976 |
| | Medium | S2303 | 25 | 66623378979 |
| | Fine | S2403 | 25 | 66623334955* |
| | Very Fine | S2503 | 25 | 66623334969* |

*Made to order

SELF GRIP BACK UP PADS

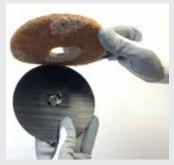
BACK-UP PAD WITH LOCATING CENTRE PIN

• Easy location of disc onto centre pin reduces vibration

| DIMS (mm) | ATTACHMENT | DENSITY | PK QTY | ITEM No. |
|-----------|------------|---------|--------|-------------|
| 115mm | M14 | Medium | 1 | 77696076935 |
| 125mm | M14 | Medium | 1 | 77696076941 |
| 180mm | M14 | Medium | 1 | 63642575296 |

BACK-UP PAD

| DIMS (mm) | ATTACHMENT | DENSITY | PK QTY | ITEM No. |
|-----------|------------|---------|--------|-------------|
| 115 | M14 | Medium | 1 | 69957382846 |
| | 5/8 | Medium | 1 | 63642595937 |
| 125 | M14 | Medium | 1 | 69957382841 |
| | 5/8 | Medium | 1 | 63642595938 |
| 150 | M14 | Medium | 1 | 69957382843 |
| | 5/8 | Medium | 1 | 63642595939 |
| 178 | M14 | Medium | 1 | 69957382844 |
| | 5/8 | Medium | 1 | 63642595940 |







NON-WOVEN DISCS

Get all the benefits of larger non-woven discs with the added advantage of accessing small and hard to reach areas. SpeedLok™ discs for mini-grinders make light work of removing rust and scale from awkward steel or stainless steel components like railings, handles and cleats. They're also ideal for removing layers of old paint and gelcoat in crack or bubble repair. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they're stiff enough to withstand aggressive use, but soft enough to prevent gouging or rework.

BLAZE RAPID STRIP



- The best choice for use in small and awkward areas for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in boat repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the process
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer

| DIMENSIONS DIA X H (mm) | CAP CODE | PK QTY | RPM | TR | 3 | TR+ | |
|----------------------------|----------|--------|--------|-------|--------|-------|--------|
| | | | | | | | |
| 50 | R9101 | 25 | 20,000 | 66623 | 303912 | - | |
| 75 | R9101 | 25 | 15,000 | 66261 | 096557 | - | |
| 100 | R9101 | 5 | 8,000 | - | | 66261 | 137035 |





RAPID STRIP

+++



- A general purpose disc for removing coatings and light contaminants from many materials in small or hard to reach areas
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life

| DIMENSIONS (mm) | CAP CODE | PK QTY | RPM | TR 🕭 | TR+ |
|-----------------|----------|--------|--------|-------------|-------------|
| | | | | | |
| 50 | R4101 | 10 | 20,000 | 63642588173 | - |
| | R4104 | 10 | 20,000 | - | 63642556605 |
| 75 | R4101 | 10 | 15,000 | 63642588175 | - |
| | R4104 | 10 | 15,000 | - | - |
| 100 | R4101 | 5 | 8,000 | 63642585751 | - |
| | | | | | |



RAPID BLEND NEX

+++



- Excellent for blending alloys, polishing and finishing to a bright finish on stainless steel
- Abrasive grain is distributed around the entire disc so all three faces can be used
- The disc does not load so provides a great finish throughout the life of the disc

| DIMENSIONS (mm) | GRADE | CAP CODE | PK QTY | RPM | TR 🍣 |
|-----------------|------------|----------|--------|--------|-------------|
| | | | | | |
| 50 | 2 A Medium | U2301 | 10 | 22,000 | 63642585684 |
| | 6 A Medium | U2301 | 10 | 22,000 | 63642585725 |
| | 2 S Fine | U4401 | 10 | 22,000 | 63642585677 |
| | 3 S Fine | U4401 | 10 | 22,000 | 66254473613 |
| | 4 A Fine | U2401 | 10 | 22,000 | 63642585679 |
| 75 | 2 A Medium | U2301 | 10 | 18,000 | 63642585697 |
| | 6 A Medium | U2301 | 10 | 18,000 | 63642585726 |
| | 2 S Fine | U4401 | 10 | 15,000 | 63642585691 |
| | 3 S Fine | U4401 | 10 | 15,000 | 66254473614 |
| | 4 A Fine | U2401 | 10 | 15,000 | 63642585695 |



RAPID PREP A/O SCM



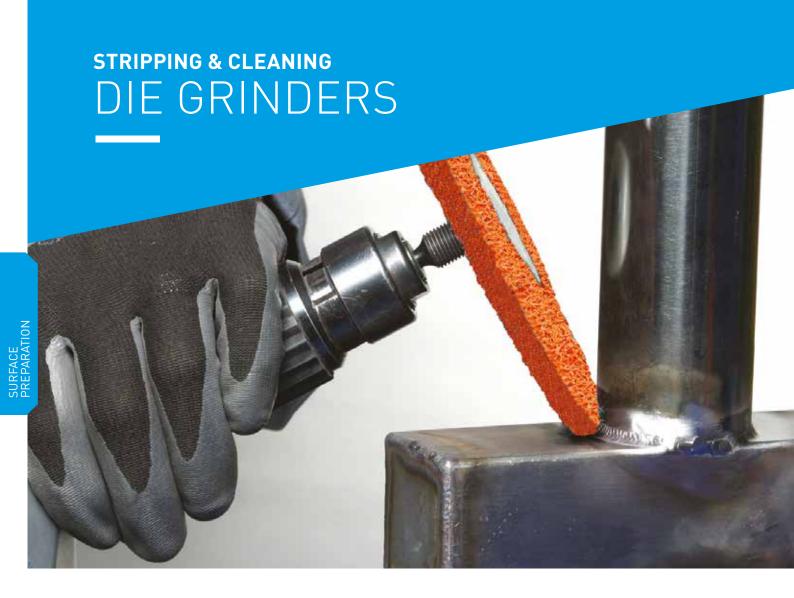


- For general purpose cleaning and conditioning, gain high material removal, long life and consistent, smear-free finishes, even on high nickel content alloys
- The layer of grain throughout the product extends life as the grain does not sit on top of fibres
- Flexible backing enables the disc to conform to contours
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented

| DIMENSIONS (mm) | GRADE | CAP CODE | PK QTY | TR 🕭 |
|-----------------|--------------|----------|--------|-------------|
| | | | | |
| 50 | Extra coarse | S2108 | 50 | 66623378355 |
| | Coarse | S2208 | 50 | 66623378359 |
| | Medium | S2308 | 50 | 66623378363 |
| | Fine | S2408 | 50 | 66623378366 |
| | Very fine | S2508 | 50 | 66623378372 |
| 75 | Extra coarse | S2108 | 25 | 66623378356 |
| | Coarse | S2208 | 25 | 66623378360 |
| | Medium | S2308 | 25 | 66623378364 |
| | Fine | S2408 | 25 | 66623378382 |
| | Very fine | S2508 | 25 | 66623378373 |











BLAZE RAPID STRIP

- The best choice for use in awkward areas for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in boat repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the process, Ceramic aluminium oxide grain ensures excellent durability and long life
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer

| DIMENSIONS DxWxB (mm) | CAP CODE | PK QTY | RPM | ITEM No. |
|--------------------------|----------|--------|-------|-----------------|
| STANDARD | | | | |
| 100x13x12 | R9101 | 25 | 8,000 | 66623304856 |
| 150x13x12 | R9101 | 15 | 8,000 | 66261099378 |
| 200x13x12 | R9102 | 5 | 4,500 | 66623393517* |
| SPINDLE MOUNTED | | | | |
| 100x13x6 | R9101 | 5 | 8,000 | 66623378059 |
| 150x13x6 | R9101 | 10 | 5,500 | 66623334482 |
| | | | | * Made to order |



RAPID STRIP

- A general purpose disc for removing coatings and light contaminants from many materials
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life

| DIMENSIONS DxWxB (mm) | CAP CODE | PK QTY | RPM | ITEM No. | |
|--------------------------|----------|--------|--------|-------------|--|
| STANDARD | | | | | |
| 100x13x12 | R4101 | 25 | 8,000 | 63642585700 | |
| 150x13x12 | R4101 | 15 | 8,000 | 63642585703 | |
| 200x13x12 | R4101 | 5 | 4,500 | 63642585704 | |
| SPINDLE MOUNTED | | | | | |
| 100x13x6 | R4101 | 10 | 8,000 | 63642557741 | |
| 150x13x6 | R4101 | 10 | 5,500 | 63642557742 | |
| 150x13x6 | R4101 | 10 | 6,000 | 63642557743 | |
| SPINDLE MOUNTED - LA | RGE AREA | | | | |
| 75x25x6 | R4101 | 5 | 10,000 | 63642557744 | |
| 100x25x6 | R4101 | 5 | 8,000 | 63642557745 | |
| 150x25x8 | R4101 | 5 | 6,000 | 63642557746 | |





MANDRELS STANDARD WHEELS

| DIMS (mm) | SPINDLE DIA (mm) | PK QTY | ITEM No. |
|------------|------------------|--------|-------------|
| <150x13x12 | 6 | 1 | 07660707022 |
| <200x13x12 | 8 | 1 | 07660707023 |









VORTEX RAPID BLEND UNITISED WHEEL

- Can be used for a number of applications including removing light weld beads and splatter
- Proprietary engineered Vortex aluminium oxide aggregate grain produces a great finish first time, reducing cycle times, and overall abrasive cost
- Reduces heat build-up on the workpiece which helps the disc last up to 2x longer without shredding
- Special resin chemistry ensures the disc will not shed or smear

| DIMENSIONS (mm) | GRADE | CAP CODE | PK QTY | RPM | ITEM No. |
|--------------------|---------|----------|--------|--------|-------------|
| STANDARD | | | | | |
| 50x6x6 | VOR-7AM | U2305 | 60 | 22,100 | 66261080270 |
| 75x3x6 | VOR-5AM | U2305 | 40 | 18,000 | 66261093448 |
| | VOR-7AM | U2305 | 40 | 18,000 | 66261191445 |
| 75x6x6 | VOR-5AM | U2305 | 40 | 18,000 | 66254414832 |
| | VOR-7AM | U2305 | 40 | 18,000 | 66261199696 |
| 75x13x6 | VOR-7AM | U2305 | 20 | 18,000 | 66261080267 |
| 125x6x22 | VOR-5AM | U2305 | 20 | 9,000 | 66254488602 |
| 150x6x25 | VOR-5AM | U2305 | 8 | 7,500 | 66254414167 |
| | VOR-7AM | U2305 | 8 | 7,500 | 66254407225 |
| SPINDLE MOUN | ITED | | | | |
| 150x13x8 | 3AM | U2305 | 10 | 8,000 | 66623375067 |





NORTON R222 HANDY ROLL

+++++

- Thin strips of aluminium oxide abrasive with cloth backing designed for removing rust, scale, corrosion and paint from wood and metal
- The abrasive cuts through the surface with ease
- The cloth backing provides excellent flexibility for consistent sanding on tubes, curves and spindle shaped components where conformity to the surface is important
- Handy dispenser unit for easy storage and product accessibility in everyday use

| DIMENSIONS | | | |
|------------|------|--------|-------------|
| WxL (mm) | GRIT | PK QTY | ITEM No. |
| | | | |
| 38 x 25m | P40 | 1 | 69957393819 |
| | P50 | 1 | 69957375534 |
| | P60 | 1 | 69957377802 |
| | P80 | 1 | 69957374796 |
| | P100 | 1 | 69957375075 |
| | P120 | 1 | 69957375074 |
| | P150 | 1 | 66261159485 |
| | P180 | 1 | 69957393824 |
| | P220 | 1 | 69957375532 |
| | P240 | 1 | 66261153914 |





SANDING

Whether preparing surfaces for bonding in the repair of core related damage, sanding gelcoal and laminate, smoothing filler or resin, or preparing barrier coats ahead of paint or varnish applications, Norton offers a wide variety of sanding discs, sheets and rolls for use on Dual Action (DA) sanders, machines or hand blocks. New Norton A293 discs have been developed specially for use on composite materials and achieve a great performance versus cost ratio.

| MACHINE SANDING | |
|--------------------------------------|----|
| Heavy Duty Sanding Discs | E0 |
| Sanding Discs | 50 |
| Finishing Discs | |
| Back-up Pads & Accessories for Discs | |
| Defect Guide Coat | |
| Cut Sheets | |
| Sanding Blocks & Kits | |
| Deltas | |

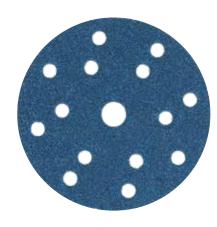
| MANUAL SANDING | |
|-----------------------------------|----|
| Waterproof Sheets & Sanding Block | |
| Rolls | 64 |
| | |
| Sponges & Hand Pads | |
| | |



DISCS

Abrasive discs are used widely for applications from stripping to finishing, depending on the grit and abrasive type. Use with a Dual Action (DA) sander to speed up the process on larger areas. The Norton range is wide, providing a solution for any application and offering many benefits including superior dust extraction and anti-clogging for an excellent finish.

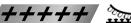
HEAVY DUTY SANDING



MOUNTING

For best results use with the 150mm and 203mm hard density Norton back-up pad on an orbital machine. See page 57.

BLUE FIRE NORZON H835



- Sharp Norzon grains cut through hard coatings, old paint layers, filler and can smooth sharp edges with ease without clogging, ideal for anti-fouling stripping hulls
- High strength E-weight paper backing makes discs strong, tear resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system ensures the grain stays intact for longer for maximum productivity for the life of the disc

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | ITEM No. |
|--------------------|------|--------------|-----------|-------------|
| | | | | |
| 150 | P40 | 15 | 50 | 66254444904 |
| | P60 | 15 | 50 | 66254444905 |
| | P80 | 15 | 50 | 66254444908 |
| | P120 | 15 | 100 | 66254444909 |
| 203 | P40 | 8 | 25 | 69957391263 |
| | P60 | 8 | 25 | 69957391268 |
| | P80 | 8 | 50 | 69957391269 |
| | P120 | 8 | 50 | 69957391272 |
| | | | | |



H231

++++

- Aluminium oxide abrasive for roughing and intermediate sanding of wood, at a great price/performance ratio for antifouling
- Finer grits are ideal for preparing to polish metal, for sanding plastic and smoothing filler
- Grains are given an anti-static charge with open coat so won't clog during use, providing good surface quality

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | ITEM No. |
|--------------------|------|--------------|-----------|-------------|
| | | | | |
| 150 | P40 | 15 | 50 | 66261105352 |
| | P60 | 15 | 50 | 66261105353 |
| | P80 | 15 | 50 | 66261105354 |
| | P120 | 15 | 100 | 66261105795 |



NORZON CLOTH DISCS R822







- Aggressive Norzon grain removes old paint, rust, weld beads & burrs quickly from wood and metal
- Heavy cloth backing provides strength & durability for aggressive applications
- Full resin bond system holds on to the grains for longer for extended disc life
- · Active cooling agents help to prevent heat build-up and thermal damage

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | ITEM No. |
|--------------------|------|--------------|-----------|-------------|
| | | | | |
| 115 | P40 | 0 | 50 | 77696083466 |
| | P60 | 0 | 50 | 66261032286 |
| | P80 | 0 | 100 | 69957396693 |



USE A SELF-GRIP BACK-UP PAD FOR ANGLE GRINDERS 69957350743



SANDING



NORTON MESHPOWER M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- The ceramic grain, combined with the mesh backing structure means less pressure is required even on vertical panels, to remove material and less dust is generated for a more comfortable sanding experience
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair
- No-fil® technology is applied to the abrasive grain for longer product life and a consistent cut
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go

| DIMENSIONS (mm) | GRIT | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|-----------|------------|--------------|
| | | | | |
| 150 | P60 | 50 | 400 | 78072712627* |
| | P80 | 50 | 400 | 69957325723 |
| | P120 | 50 | 400 | 69957325730 |
| | P180 | 50 | 400 | 69957325731 |
| | P240 | 50 | 400 | 69957325732 |
| | P320 | 50 | 400 | 69957325733 |
| | P400 | 50 | 400 | 69957325736 |
| 203 | P60 | 50 | 400 | 78072712626* |
| | P80 | 50 | 400 | 69957326072 |
| | P120 | 50 | 400 | 69957326073 |
| | P180 | 50 | 400 | 69957326075 |
| | P240 | 50 | 400 | 69957326076 |
| | P320 | 50 | 400 | 69957326077 |
| | P400 | 50 | 400 | 69957326078 |

*Available Spring 2020

MOUNTING

For best results, use with the medium or hard Multi-Air back up pad, and for longer pad life, use with the pad saver.
See page 57.

MESHPOWER APPLICATION GUIDE

| GRIT | APPLICATION | BACK-UP PAD | DA SANDER | RPM |
|------------|--|----------------------------|---------------------|-----|
| P60 | Heavy stripping & removing anti-fouling layers | | | |
| P80 | Heavy stripping & sanding composites | Multi-Air HARD | | |
| P120 | Paint stripping & filler levelling | | Orbit 5mm | |
| P180 | Filler sanding & levelling | | _ | |
| P240 | Filler finishing | Multi-Air MEDIUM | | |
| P320 & 400 | Final sanding & finishing | | Orbit 2.5mm | V |



MULTI-AIR PLUS A975

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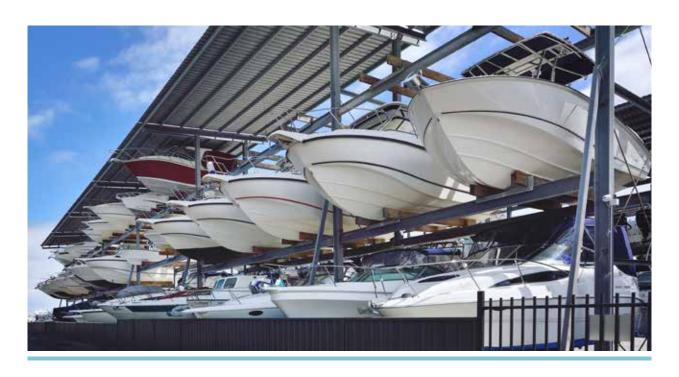
- The hole configuration of Multi-Air discs provides substantially longer life thanks to excellent dust extraction which reduces clogging, cutting faster than discs with a conventional hole configuration
- SG Ceramic grain blended with heat treated aluminium oxide grains provides a high, fast cut rate on primer, paint, composites, gelcoat and non-ferrous metals
- The blend of grain provides a consistent and uniform scratch pattern, maintaining the desired surface finish and excellent wear resistance
- The unique hole configuration and No-Fil® coating resists clogging to extend disc life by up to two times more than conventional discs when sanding dry or wet. Disc colour will not transfer to the surface of the working area

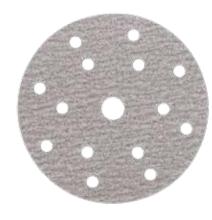
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| DIMENSIONS (mm) | GRIT | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|-----------|------------|-------------|
| | | | | |
| 150 | P80 | 100 | 400 | 63642565916 |
| | P120 | 100 | 400 | 63642523429 |
| | P150 | 100 | 400 | 63642523430 |
| | P180 | 100 | 400 | 63642565920 |
| | P220 | 100 | 400 | 63642523434 |
| | P240 | 100 | 400 | 63642523435 |
| | P280 | 100 | 400 | 63642523436 |
| | P320 | 100 | 400 | 63642523437 |
| | P400 | 100 | 400 | 63642565925 |
| | P500 | 100 | 400 | 66254477924 |
| | P600 | 100 | 400 | 63642532657 |
| | P800 | 100 | 400 | 66254477926 |

MOUNTING

For best results, use with the 150mm medium or hard Multi-Air back up pad on an orbital sander.
See page 57





MOUNTING

For best results use with the 150mm and 203mm Norton back-up pad on an orbital machine. See page 58.

NORTON PRO A275

++++ Description



- Premium, heat-treated aluminium oxide grains provide a fast cut rate in the final, finer sanding stages of deck sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating significantly improves load resistance and eliminates the risk of colour transfer thanks to the pigment free layer

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|--------------|-----------|------------|--------------|
| | | | | | |
| 150 | P80 | 15 | 100 | 400 | 66254405540 |
| | P100 | 15 | 100 | 400 | 66254405542 |
| | P120 | 15 | 100 | 400 | 66254405528 |
| | P150 | 15 | 100 | 400 | 66254405530 |
| | P180 | 15 | 100 | 400 | 66254405546 |
| | P220 | 15 | 100 | 400 | 66254405548 |
| | P240 | 15 | 100 | 400 | 66254405549 |
| | P280 | 15 | 100 | 400 | 66254405550 |
| | P320 | 15 | 100 | 400 | 66254405539 |
| | P360 | 15 | 100 | 400 | 66254405551 |
| | P400 | 15 | 100 | 400 | 66254405552 |
| | P500 | 15 | 100 | 400 | 66254405553 |
| | P600 | 15 | 100 | 400 | 66254405554 |
| | P800 | 15 | 100 | 400 | 66254405555 |
| 203 | P80 | 8 | 100 | 400 | 63642585236 |
| | P100 | 8 | 100 | 400 | 63642585242 |
| | P120 | 8 | 100 | 400 | 63642585243 |
| | P150 | 8 | 100 | 400 | 63642585244 |
| | P180 | 8 | 100 | 400 | 63642585245 |
| | P240 | 8 | 100 | 400 | 63642585248 |
| | P320 | 8 | 100 | 400 | 63642585250 |
| | P400 | 8 | 100 | 400 | 63642585252* |







NORTON PRO SOFT TOUCH A275



- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer

| DIMENSIONS (mm) | GRIT | COLOUR | No. HOLES | PK QTY | BOX QTY | ITEM No. |
|--------------------|-------|-----------|--------------|-----------|------------|-------------|
| | | | | | | |
| 150 | P320 | Salmon | 15 | 20 | 80 | 66623382800 |
| | P400 | Yellow | 15 | 20 | 80 | 66623382802 |
| | P500 | Dark blue | 15 | 20 | 80 | 66623382803 |
| | P800 | Turquoise | 15 | 20 | 80 | 66623382804 |
| | P1000 | White | 15 | 20 | 80 | 66623382806 |
| | P1500 | Green | 15 | 20 | 80 | 66623382808 |



MOUNTING

For best results use with the 150mm Norton back-up pad on an orbital machine. See page 58.



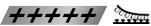
FINISHING



MOUNTING

For best results, use with the Norton self grip Duo Foam interface. See page 58.

PURE ICE FILM DISCS Q175



- The ultra-thin film backing provides excellent flexibility which, when used with a foam interface, conforms very well to contours, helping the disc to sand evenly, even on the curves of a hull
- Patented resin technology promotes excellent grain adhesion that keeps the disc sharper for longer and imparts a consistent finish that's easier to buff out
- Water based No-Fil[®] stearate coating resists loading, eliminates pigtails and further extends the life of the product
- Colour coded grits provide an at-a-glance identification of the correct product across all hole configurations

| DIMENSIONS (mm) | GRIT | COLOUR | No. HOLES | PK QTY | BOX QTY | ITEM No. |
|--------------------|-------|--------|--------------|-----------|------------|-------------|
| | | | | | | |
| 76 | P1000 | Red | No holes | 50 | 100 | 66261110859 |
| | P1500 | Blue | No holes | 50 | 100 | 66261110860 |
| 150 | P800 | Black | 15 | 50 | 300 | 66261110837 |
| | P1000 | Red | 15 | 50 | 300 | 66261110838 |
| | P1200 | Green | 15 | 50 | 300 | 66261110839 |
| | P1500 | Blue | 15 | 50 | 300 | 66261110840 |



NORTON ICE Q255



- Polishes out gelcoat on small and large crack repairs thanks to the uniform cut, smooth finish and lower scratch depth
- The foam backing moulds to the surface for even distribution of pressure for consistent finish
- The mesh foam is waterproof, making the disc washable and reusable and discs can also be used by hand without a machine for accessing between cracks
- Colour coded discs make grit identification possible at-a-glance

| DIMENSIONS (mm) | GRIT | COLOUR | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|--------|-----------|------------|-------------|
| | | | | | |
| 80 | 1500 | Blue | 12 | 48 | 66623324958 |
| | 2000 | Pink | 12 | 48 | 66623324955 |
| , | 3000 | Green | 12 | 48 | 66623324956 |
| 150 | 1500 | Blue | 15 | 60 | 66623324933 |
| | 2000 | Pink | 15 | 60 | 66623324952 |
| | 3000 | Green | 15 | 60 | 66623324954 |



MULTI-AIR BACK-UP PADS

The Multi-Air back up pad draws dust into a collection chamber for optimal airflow and powerful dust extraction

| for optimal | l airflow and powerful dust extraction | |
|-------------|--|--|
| DENSITY | APPLICATIONS | |

| DENSITI | ALT EIGATIONS |
|---------|--|
| Hard | Heavy duty sanding, best for flat surfaces or dimensions |
| Medium | Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites, metal |
| Soft | Final sanding, to obtain the best finishes |
| | |



Packed in individual boxes with Festool and Rupes adapter, M8 &~5/16" bolts, 1 metal and 3 fibre ring spacers.

| DIMENSIONS | TYPE | ART NO. | PK QTY |
|------------|---|--------------|--------|
| 150mm | Hard | 7660719198 | 1 |
| | Soft | 63642560605 | 1 |
| | Medium HT** (Suitable for Festool and Rupes) | 63642585872 | 1 |
| | Medium HT** - Fixed screw (Compatible with most common brands such as Dynabrade, Rupes, except Festool) | 63642582245 | 1 |
| | Adapter for Rupes | 63642526648* | 1 |
| | Adapter for Rupes SK2 | 66261131280 | 1 |
| | | | |

^{**} Made to order

MULTI-AIR ACCESSORIES

MULTI-AIR INTERFACE PADS

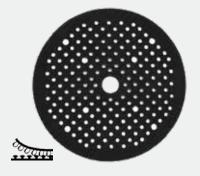
| DIAMETER | ART NO. | PK QTY |
|----------|-------------|--------|
| 150mm | 07660719359 | 12 |





NORTON MULTI-AIR PAD SAVER

| DIMENSIONS | TYPE/GRADE | ART NO. | PK QTY |
|------------|--------------|-------------|--------|
| 150mm | Multi-Air | 69957328425 | 1 |
| | 14 + 1 holes | 69957328430 | 1 |



NORTON PRO SELF-GRIP BACK-UP PADS

Self-grip back-up pads are available in four hole configurations, three densities & with a versatile attachment system (M8 & 5/16" + key + 3 washers)

To improve the versatility of Norton discs, a complete range of interface pads and conversion interfaces are also available



| | | | | DENSITY | | _ |
|----------|--------------|------------|-------------|--------------|-------------|--------|
| DIAMETER | PERFORATIONS | TYPE | SOFT | MEDIUM | HARD | PK QTY |
| 76mm | No holes | 5/16" | - | 63642567810 | - | 6 |
| 150mm | No holes 🕝 | 5/16" & M8 | - | 66623338436 | - | 1 |
| | 15 holes 💮 | 5/16" & M8 | 66623338452 | 66623338450 | 66623338451 | 1 |
| 203mm | 8 holes | M5 | - | 69957371442* | - | 3 |

| DIAMETER | TYPE | ART NO. | PK QTY |
|----------|-----------------------------|--------------|--------|
| 150mm | Adapter for Rupes | 63642526648* | 1 |
| | Adapter for Rupes SK2 & SK3 | 66261131280 | 1 |

^{*} Made to order

SELF-GRIP INTERFACE PADS



NORTON PRO SELF-GRIP FOAM INTERFACE

Super soft interfaces with 10mm foam thickness for the best finish even on curved surfaces.

| DIAMETER | PERFORATIONS | ART NO. | PK QTY |
|----------|--------------|-------------|--------|
| 76mm | No holes | 63642563533 | 10 |
| 150mm | 15 holes | 66261067436 | 10 |
| | | | |



NORTON SELF-GRIP DUO FOAM INTERFACES



Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system which features the 'flat-top mushroom' shape

| DIAMETER | PERFORATIONS | ART NO. | PK QTY |
|----------|--------------|-------------|--------|
| 76mm | No holes | 63642567831 | 12 |
| 150mm | No holes | 63642567836 | 6 |
| | 15 holes | 63642567840 | 6 |
| | | | |



DEFECT GUIDE COAT

++++

- Quickly identifies pinholes and deep scratches in primer to ensure the total primed area is sanded prior to top coating
- Does not require masking and takes no time to dry
- Does not contain solvents and can be used for both wet and dry sanding

| VOLUME | PK QTY | ITEM No. |
|--------|--------|-------------|
| | | |
| 100g | 6 | 77696072696 |



CUT SHEETS

To ensure a flat finish when sanding large surfaces, a sanding block is a good tool to use. Norton offers a number of blocks in different dimensions as well as the abrasives to apply to them. With the Multi-Air hole configuration, dust is extracted from the surface to ensure a high quality finish.

MULTI-AIR NORZON H835



- Aggressive cutting performance for heavy applications including paint stripping and removal of filler when sanding and flattening sharp edges
- Leaves a consistent and uniform scratch pattern
- Heavy E weight paper backing adds resistance to help this range withstand tough applications on bare metal

| DIMENSIONS (mm) | GRIT | PK QTY | BOX QTY | ITEM No. |
|---|------|-----------|------------|-------------|
| | | | | |
| 70x198 | P40 | 50 | 200 | 69957394363 |
| | P60 | 50 | 200 | 69957394367 |
| • · · • · · • · · • | P80 | 50 | 200 | 69957394369 |
| | P120 | 50 | 200 | 69957394451 |
| 70x420 | P40 | 50 | 200 | 69957394450 |
| | P60 | 50 | 200 | 69957394358 |
| | P80 | 50 | 200 | 69957394360 |
| | P120 | 50 | 200 | 69957394361 |
| 115x230 | P40 | 50 | 200 | 69957394452 |
| *************************************** | P60 | 50 | 200 | 69957394453 |
| ********* | P80 | 50 | 200 | 69957394454 |
| | P120 | 50 | 200 | 69957394455 |





NORTON MESHPOWER M920

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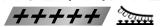
- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repairs
- No-fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go

| DIMENSIONS (mm) | GRIT | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|-----------|------------|-------------|
| | | | | |
| 70x198 | P80 | 50 | 200 | 69957325962 |
| | P120 | 50 | 200 | 69957325963 |
| | P180 | 50 | 200 | 69957325964 |
| | P240 | 50 | 200 | 69957325965 |
| | P320 | 50 | 200 | 69957325966 |
| 70x420 | P80 | 50 | 200 | 69957325986 |
| | P120 | 50 | 200 | 69957325987 |
| | P180 | 50 | 200 | 69957325988 |
| | P240 | 50 | 200 | 69957325990 |
| | P320 | 50 | 200 | 69957325991 |
| 115x230 | P80 | 50 | 200 | 69957326057 |
| | P120 | 50 | 200 | 69957326062 |
| | P180 | 50 | 200 | 69957326063 |
| | P240 | 50 | 200 | 69957326065 |
| | P320 | 50 | 200 | 69957326068 |





MULTI-AIR PLUS A975



- The advanced No-Fil® coating both prevents build-up of dust and avoids premature clogging, in very fine grits it can be used for final dry sanding
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear resistant in all the applications
- Specifically designed for paint sanding from levelling filler to finishing primer
- With the self-grip backing, the Multi-Air Plus is easily affixed or removed from the sanding block as required

| DIMENSIONS (mm) | GRIT | PK QTY | BOX QTY | ITEM No. |
|--------------------|------|-----------|------------|-------------|
| | | | | |
| 70x198 | P80 | 50 | 200 | 69957394470 |
| \$3,55 AAA \$3,55 | P120 | 50 | 200 | 69957394472 |
| | P150 | 50 | 200 | 69957394473 |
| | P180 | 50 | 200 | 69957394474 |
| | P220 | 50 | 200 | 69957396410 |
| | P240 | 50 | 200 | 69957394475 |
| | P280 | 50 | 200 | 69957396411 |
| | P320 | 50 | 200 | 69957394477 |
| | P400 | 50 | 200 | 69957394478 |
| 70x420 | P80 | 50 | 200 | 69957394463 |
| | P120 | 50 | 200 | 69957394464 |
| | P150 | 50 | 200 | 69957394465 |
| | P180 | 50 | 200 | 69957394466 |
| | P220 | 50 | 200 | 69957396406 |
| | P240 | 50 | 200 | 69957394467 |
| | P280 | 50 | 200 | 69957396407 |
| | P320 | 50 | 200 | 69957394468 |
| | P400 | 50 | 200 | 69957394469 |
| 115x230 | P80 | 50 | 200 | 69957394479 |
| ******* | P120 | 50 | 200 | 69957394481 |
| ******** | P150 | 50 | 200 | 69957394482 |
| | P180 | 50 | 200 | 69957394483 |
| | P220 | 50 | 200 | 69957396414 |
| | P240 | 50 | 200 | 69957394484 |
| | P280 | 50 | 200 | 69957396415 |
| | P320 | 50 | 200 | 69957394485 |
| | P400 | 50 | 200 | 69957394486 |
| 115x405 | P80 | 50 | 200 | 66261066786 |
| | P120 | 50 | 200 | 66261066788 |







MULTI-AIR SANDING BLOCKS

· 20000

- The perfect partner for Norton abrasives for high dust extraction, including Norton Cyclonic, Multi-Air or MeshPower, for cut sheets or rolls, available in a range of sizes for any product dimension
- An in-built air chamber keeps sanding dust-free and the workplace clean
- Robust, impact resistant plastic body that has been built to last and stand up to the rigours of day-to-day use
- Comfortable rubber grip helps the user maintain control over the process







70 x 198mm

70 x 400mm

115 x 230mm

PK QTY

69957396646

69957396648

69957396644

1



ATTACHABLE HOSE

- The 4m flexible tube comes with a universal conical adaptor that can be connected to any vacuum system.
- This universal adaptor can be removed to be connected directly to an adapted vacuum system.

| DESCRIPTION | ART NO. | PK QTY |
|--------------|-------------|--------|
| 25/30mm x 4m | 07660767979 | 1 |



SANDING BLOCK STARTER KIT

Contains one sanding block in the following dimensions:

- 70 x 125mm
- 70 x 198mm
- 70 x 400mm
- 115 x 230mm

Also contains valve and adaptor for fixing to the machine

| DESCRIPTION | ART NO. | PK QTY |
|-------------|-------------|--------|
| Starter kit | 69957396649 | 1 |

DELTAS

Delta sanding sheets are a unique shape for accessing both flat areas and narrow angles and corners. Whether stripping, sanding or finishing Norton has an offer for all applications.

BLUE FIRE NORZON H835



- The sharp Norzon grains cut through hard coatings, old paint layers and dried filler
- Smooth sharp edges without clogging in stripping and anti-fouling applications
- High strength paper backing makes the sheets tear resistant and the self-grip backing is ideal for quick and easy changing on the machine

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | ITEM No. |
|--------------------|------|--------------|-----------|-------------|
| | | | | |
| 100 x 150 | P40 | 7 | 25 | 69957391019 |
| | P60 | 7 | 25 | 69957391020 |
| | P80 | 7 | 50 | 69957391023 |
| • | P120 | 7 | 250 | 69957391025 |



NORTON PRO A275



- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer

| DIMENSIONS (mm) | GRIT | No. HOLES | PK QTY | ITEM No. |
|--------------------|------|--------------|-----------|-------------|
| | | | | |
| 100 x 150 | P80 | 7 | 100 | 69957391028 |
| | P120 | 7 | 100 | 69957391030 |
| | P150 | 7 | 100 | 69957391033 |
| • | P180 | 7 | 100 | 69957391034 |
| | P220 | 7 | 100 | 69957391037 |
| | P240 | 7 | 100 | 63642576688 |
| | P280 | 7 | 100 | 69957351543 |
| | P320 | 7 | 100 | 69957351544 |
| | P360 | 7 | 100 | 69957351545 |
| | P400 | 7 | 100 | 69957351546 |
| | P500 | 7 | 100 | 69957351547 |



MANUAL SANDING



WATERPROOF SHEETS

All Norton's sandpaper sheets are designed to be used wet, which produces less dust and prevents clogging meaning longer life and a smoother surface compared with dry sanding. Use with a block for best results, see page 65.



BLACK ICE T417

- Premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond gives flexibility to the sandpaper, without cracking or curling, ideal when used on vehicle contours
- Use with a sanding block on flat surfaces or by hand, the extended grit range into higher grades is ideal for finer finishing applications
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints

| GRIT | PK QTY | 230 x 280mm | GRIT | PK QTY | 230 x 280mm |
|------|--------|-------------|------|--------|-------------|
| | | | | | |
| 80 | 50 | 66261021180 | 500 | 50 | 66261021192 |
| 120 | 50 | 66261021183 | 600 | 50 | 66261021193 |
| 180 | 50 | 66261021185 | 800 | 50 | 66261021195 |
| 220 | 50 | 66261021186 | 1000 | 50 | 66261021196 |
| 240 | 50 | 66261021187 | 1200 | 50 | 66261021197 |
| 280 | 50 | 66261021188 | 1500 | 50 | 63642534713 |
| 320 | 50 | 66261021189 | 2000 | 50 | 63642534719 |
| 360 | 50 | 66261021190 | 2500 | 50 | 63642565497 |
| | | | | | |



NORTON T489

++++

- Sharp silicon carbide grain cuts through rust and corrosion fast
- Flexible backing conforms to curves and contours
- Can be used wet or dry on lacquer, paint, metal, glass and composites



| GRIT | PK QTY | 230 x 280mm | GRIT | PK QTY | 230 x 280mm |
|------|--------|-------------|------|--------|-------------|
| | | | | | |
| 60 | 50 | 63642532956 | 320 | 50 | 63642532995 |
| 80 | 50 | 63642532988 | 360 | 50 | 63642532996 |
| 100 | 50 | 63642532989 | 400 | 50 | 63642532997 |
| 120 | 50 | 63642532990 | 500 | 50 | 63642532998 |
| 150 | 50 | 63642532991 | 600 | 50 | 63642532999 |
| 180 | 50 | 63642532957 | 800 | 50 | 63642533000 |
| 220 | 50 | 63642532992 | 1000 | 50 | 63642533001 |
| 240 | 50 | 63642532993 | 1200 | 50 | 63642533002 |
| 280 | 50 | 63642532994 | | | |

NORTON T100

+++

- Aluminium oxide waterproof paper can be used wet or dry for removing p spots and dust
- The flexible latex backing helps the sheets adapt to curves and contours
- Electrostatic deposition of the grain provides good stock removal due to its aggressive cutting action. The sandpaper is well suited to removing paint spots and dust inclusions



| GRIT | PK QTY | 230 x 280mm |
|------|--------|-------------|
| | | |
| 60 | 50 | 77696081101 |
| 80 | 50 | 77696069788 |
| 100 | 50 | 77696081102 |
| 120 | 50 | 77696081103 |
| 150 | 50 | 77696081104 |
| 180 | 50 | 77696081105 |
| 220 | 50 | 77696069787 |
| 240 | 50 | 77696081106 |
| 280 | 50 | 77696081107 |

| GRIT | PK QTY | 230 x 280mm |
|-------|--------|-------------|
| | | |
| P320 | 50 | 77696069784 |
| P360 | 50 | 77696081108 |
| P400 | 50 | 77696081109 |
| P500 | 50 | 77696081110 |
| P600 | 50 | 77696081111 |
| P800 | 50 | 77696081112 |
| P1000 | 50 | 77696081113 |
| P1200 | 50 | 77696081114 |
| P1500 | 50 | 63642531009 |

SANDING BLOCK FOR WATERPROOF PAPER







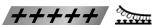
65

ROLLS & SPONGES

Norton sanding rolls come in a number of grit sizes for applications from more aggressive stripping to finer sanding and finishing or creating a key prior to painting.



NORTON MESHPOWER M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair
- No-fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results

| GRIT | 75mm x 10m | 115mm x 10m | PK QTY | BOX QTY |
|------|--------------|--------------|--------|---------|
| | | | | |
| P60 | 78072712625* | 78072712624* | 1 | 4 |
| P80 | 69957326171 | 69957326288 | 1 | 4 |
| P120 | 69957326176 | 69957326289 | 1 | 4 |
| P180 | 69957326178 | 69957326291 | 1 | 4 |
| P240 | 69957326179 | 69957326292 | 1 | 4 |
| P320 | 69957326182 | 69957326294 | 1 | 4 |

* P60 available Spring 2020



SELF-GRIP H231



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Heavy paper backing strengthens the abrasive, making these rolls ideal for heavy sanding on filler, wood, fiberglass and composites
- Self grip backing means the abrasive can be used with sanding blocks of different sizes

| GRIT | 115mm x 25M | PK QTY |
|------|-------------|--------|
| | | |
| P40 | 69957391121 | 2 |
| P60 | 69957391123 | 2 |
| P80 | 69957391133 | 2 |
| | | |



NORTON PRO SELF-GRIP A275

- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gelcoat, aluminium, wood and composite materials
- Self grip backing means the abrasive can be used with sanding blocks of different sizes



| GRIT | 115mm x 25M | PK QTY |
|------|-------------|--------|
| | | |
| P120 | 69957391218 | 2 |
| P150 | 69957391219 | 2 |
| P180 | 69957391220 | 2 |
| P220 | 69957391221 | 2 |

| GRIT | 115mm x 25M | PK QTY |
|------|-------------|--------|
| | | |
| P240 | 69957391222 | 2 |
| P320 | 69957391224 | 2 |
| P400 | 69957391225 | 2 |

NORTON PRO PAPER ROLLS A275



- Aluminium oxide abrasive with No-Fil[®] layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gelcoat, aluminium, wood and composite materials



2

2

2

2

| GRIT | 115mm x 50M | PK QTY | GRIT | 115mm x 50M |
|------|-------------|--------|------|-------------|
| | | | | |
| P80 | 69957380739 | 2 | P240 | 69957380777 |
| P120 | 69957380761 | 2 | P280 | 69957380778 |
| P150 | 69957380765 | 2 | P320 | 69957380779 |
| P180 | 69957380767 | 2 | P400 | 69957380781 |
| P220 | 69957380769 | 2 | P500 | 69957396696 |

LONG SANDING FILES

| DIMENSIONS (mm) | TYPE | PK QTY | ITEM No. |
|--------------------|----------|-----------|-------------|
| 115 x 800 | Rigid | 1 | 78072713816 |
| 115 x 1000 | Rigid | 1 | 78072713822 |
| 115 x 1200 | Rigid | 1 | 78072713825 |
| 115 x 800 | Flexible | 1 | 78072713823 |
| | | | |





NORTON R222 HANDY ROLL

+++++

- Thin strips of aluminium oxide abrasive with cloth backing designed for removing rust, scale, corrosion and paint from wood and metal
- The abrasive cuts through the surface with ease
- The cloth backing provides excellent flexibility for consistent sanding on tubes, curves and spindle shaped components where conformity to the surface is important
- Handy dispenser unit for easy storage and product accessibility in everyday use

| DIMENSION (mm) | GRIT | PK QTY | ITEM No. |
|----------------|------|--------|-------------|
| | | | |
| 38 x 25m | P40 | 1 | 69957393819 |
| | P50 | 1 | 69957375534 |
| | P60 | 1 | 69957377802 |
| | P80 | 1 | 69957374796 |
| | P100 | 1 | 69957375075 |
| | P120 | 1 | 69957375074 |
| | P150 | 1 | 66261159485 |
| | P180 | 1 | 69957393824 |
| | P220 | 1 | 69957375532 |
| | P240 | 1 | 66261153914 |



NORTON K20N HANDY ROLL

++++

- Thin strips of aluminium oxide abrasive designed for removing rust, scale, corrosion and paint from wood and metal
- Cuts through the surface with ease and works especially well on tubes, curves and spindle shaped components where conformity to the surface is important.
- Handy dispenser unit for easy storage and product accessibility in everyday use

| DIMENSION (mm) | GRIT | PK QTY | ITEM No. |
|----------------|------|--------|-------------|
| | | | |
| 38 x 25m | P40 | 1 | 69957393819 |
| | P50 | 1 | 69957375534 |
| | P60 | 1 | 69957377802 |
| | P80 | 1 | 69957374796 |



ROTOLO FOAM A275

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- Norton Pro A275 is a premium abrasive available in the full grit range for all common sanding and finishing applications and thanks to the No-fil® treatment clogging is reduced, increasing product performance and life
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Rolls are packed in a handy dispenser box and have colour coded labels that show the grit size for quick product selection and easy storage

| LABEL | GRIT | PK QTY | BOX QTY | 115mm x 25M |
|---------------|-------|-----------|------------|-------------|
| | | | | |
| Apple Green | P120 | 1 | 2 | 63642535316 |
| Orange | P150 | 1 | 2 | 63642557584 |
| Purple | P180 | 1 | 2 | 63642557599 |
| Red | P220 | 1 | 2 | 63642557600 |
| Electric blue | P240 | 1 | 2 | 63642557602 |
| Grey | P280 | 1 | 2 | 63642557604 |
| Salmon | P320 | 1 | 2 | 63642557606 |
| Pink | P360 | 1 | 2 | 63642557607 |
| Yellow | P400 | 1 | 2 | 63642557608 |
| Dark Blue | P500 | 1 | 2 | 63642557611 |
| Fuchsia | P600 | 1 | 2 | 63642557612 |
| Turquoise | P800 | 1 | 2 | 63642557613 |
| White | P1000 | 1 | 2 | 63642557616 |
| Green | P1500 | 1 | 2 | 63642557617 |



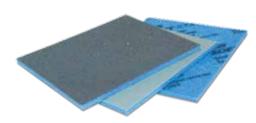
BEARTEX ROTOLO PRE-CUT ROLLS

++++

- Thin web of nylon coated with abrasive grain which cuts well through any surface type including composites, wood, metal and fibreglass
- The open web construction prevents clogging from the abrasive dust and any excess dust can be rinsed as the product is washable
- The ultra flexible nature of the pads means they conform very well to contours and can be folded or rolled to access tight spaces
- Rolls are pre-cut so can easily be torn from the dispenser

| DIMENSIONS (mm) | GRADE | COLOUR | CAP | PK QTY | ITEM No. |
|--------------------|--------------|--------|-------|--------|-------------|
| | | | | | |
| 115x10m | Very fine A | Maroon | F2504 | 1 | 77696009598 |
| | Ultra fine S | Grey | F4807 | 1 | 77696042071 |
| | Micro fine A | Yellow | F2802 | 1 | 66261124481 |
| | Non-abrasive | White | F0001 | 1 | 66261124480 |
| | | | | | |
| 115x10m | Very fine A | Maroon | F2504 | 1 | 77696042073 |
| | Ultra fine S | Grey | F4807 | 1 | 77696042075 |





SOFT TOUCH SANDING SPONGES

++++

- With a soft foam sponge backing, the abrasive conforms to the most complex surface shapes
- They generate a finer finish than conventional coated abrasives and when used wet, have a very long life

| GRADE | GRIT | FINISH GENERATED | APPLICATION | 140 x 115 x 6mm | BOX QTY |
|------------|------|---------------------|--|--------------------|------------|
| | | | | | |
| Medium | 60 | 180/120 | Scuffing, shaping filler | 63642550599 | 20 |
| Fine | 100 | 400/320 | Feather edging, scuffing primer, & new parts before painting | 63642550601 | 20 |
| Super fine | 180 | 600/500 | Preparing panel for base coat | 63642550602 | 20 |
| Ultra fine | 220 | 1000/800 | Sanding base coat, removing clear coat defects | 63642550603 | 20 |
| Micro fine | 280 | 1500/1200 | Clear coat sanding, removing minor defects | 63642550604 | 20 |

BEARTEX NON-WOVEN PADS



Norton BearTex hand pads are a fantastic solution for conforming to contours thanks to the synthetic nylon. The nylon is impregnated with abrasive, which depending on the grade can be used for cutting through light paint layers to final cleaning.

NON-WOVEN APPLICATION GUIDE

- BearTex is made from silicon carbide and aluminium oxide grains bonded to synthetic resins to provide a cushioned, 3D material which is pliable, long lasting and provides an excellent finish without cutting through the undercoat/paint layer.
- The open mesh construction is both flexible and waterproof, meaning that it will not load, shapes itself to the contours of any surface and is washable and reusable.
- From cleaning to finishing, BearTex can be used in many body shop applications as it is available in pads, rolls, and discs in very fine to micro fine grades.

| COLOUR | GRADE | GRIT GENERATED | FEATURES | APPLICATIONS |
|--------|--------------|-------------------|--|--|
| RED | Very fine | P320/400 | Quick and aggressive cut. Tear-resistant. | Cutting back surface inside a brand new part. |
| GREY | Ultra fine | P600/800 | Quick cut, uniform finish. Incredibly flexible, yet tear-resistant. | Finishing a primer on sharp edges. Gentle cutting back before flush joint. Can be used with Scuff Gel. |
| GOLD | Micro fine | P1000 | Ideal for pearls and metallics. | Cleaning of clear coat or lacquer. Can be used with Scuff Gel. |
| WHITE | Non-abrasive | - | Use on all surfaces. | For final cleaning. |
| | | | | |



PRE-CUT HAND PADS BEARTEX

+++

- Excellent flexibility, easy to tear, for use wet or dry.
- Combine the grey and gold pads with Norton Scuff Gel to clean, degrease and abrade in one step.

| COLOUR | GRADE | GRIT GENERATED | 152 x 229mm | PK QTY |
|--------|--------------|-------------------|-------------|-----------|
| Red | Very fine A | P320/P400 | 66261058000 | 60 (20x3) |
| Grey | Ultra fine S | P600/P800 | 66261058002 | 60 (20x3) |
| Gold | Micro fine A | P1000 | 66261058005 | 30 (10x3) |
| White | Non-abrasive | Non-abrasive | 66261058001 | 60 (20x3) |



THIN-FLEX HAND PADS BEARTEX

+++

- Thinner than standard BearTex, when greater precision is needed.
- Flexible and durable, for use on contoured surfaces and hard to reach areas.



| COLOUR | GRADE | APPLICATION | 115 x 230mm | PK QTY |
|--------|--------------|---|-------------|-------------|
| Red | Very fine A | For use before primer and on primer surfaces. Removes rust and cleans off metal. | 63642506166 | 100 (25x4) |
| Grey | Ultra fine S | Ideal for blending applications. Final scuffing of primer. Flexible. Non loading. | 63642506167 | 100 (25x4) |
| Gold | Micro fine A | Use for fine finishing and clear blend prep. Ideal for pearls and metallics | 66261113519 | 100 (10x10) |

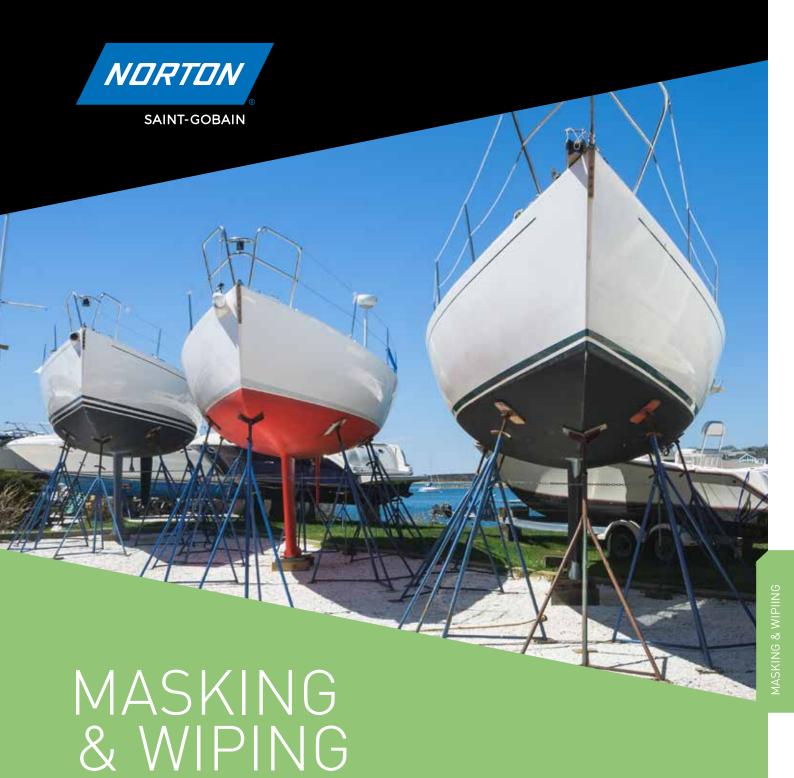
SCUFF GEL

- Norton Scuff Gel is formulated to clean, degrease and abrade in one step.
- Designed for use with grey and gold BearTex pads, using Scuff Gel gives better paint adhesion.
- The water based formula rinses easily and leaves no mess.

| APPLICATIONS | ART NO. | WEIGHT | PK QTY |
|-----------------------------------|-------------|-----------|-----------|
| Use with grey and gold BearTex | 63642574653 | 700 grams | 6 bottles |

Rinses off easily and completely. Water-based formula, very low in V.O.C (Volatile Organic Compounds)





For masking internal or external boat surfaces, Norton offers a range of solutions. Once the surface is clean and dry, mask the intricate areas using Fine Line Tape. For general areas use Gold or Premium Tape, easily removed without leaving residue which requires further cleaning

| MASKING | |
|----------------------|-------------|
| Gold Tape | - 74 |
| Premium Masking Tape | /4 |
| Challenger Tape | |
| Fine Line Tape | |
| Polyethene Tape | |
| | |

| WIPING | |
|------------------------------|----|
| Blue Magnet Microfibre Cloth | 77 |
| Cotton Tack Rag | |
| Non-Woven Tack Rag | |



MASKING TAPES



GOLD TAPE

+++++

- Rice paper tape with a water based acrylic adhesive designed for fine line masking
- High adhesion on many substrates including paint, plastic, trims and rubber
- Flexible, waterproof and prevents paint bleeding

| DIMENSIONS | PK QTY | ITEM No. |
|------------|--------|------------------|
| 19mm x 50m | 24 | 66261067434 |
| 25mm x 50m | 36 | 66254490982* |
| 38mm x 50m | 12 | 66261067435 |
| 50mm x 50m | 18 | 66254490986 |
| | | *140 do to ondon |

^{*}Made to order



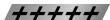
PREMIUM MASKING TAPE

- For demanding applications, contours and irregular surfaces, does not bleed through, seep or leave residue when removed
- Excellent adhesion on all surface types thanks to the rubber solvent based adhesive
- Compatible with the most common paints and lacquers

| DIMENSIONS | PK QTY | ITEM No. |
|------------|--------|-------------|
| 19mm x 50m | 48 | 69957394601 |
| 25mm x 50m | 36 | 69957394602 |
| 30mm x 50m | 32 | 66261193492 |
| 38mm x 50m | 24 | 69957394603 |
| 50mm x 50m | 24 | 69957394604 |



CHALLENGER TAPE



- Excellent resistance to paint, solvents, lacquer thinners, Challenger Tape shows outstanding tape to tape adhesion
- Saturated semi-crepe paper based masking tape is optimised for most surfaces and ideal for use on metal and plastic

| DIMENSIONS | PK QTY | ITEM No. |
|------------|--------|-------------|
| 18mm x 45m | 48 | 66261133208 |
| 24mm x 45m | 36 | 66261133211 |
| 36mm x 45m | 24 | 66261133214 |
| 48mm x 45m | 18 | 66261133216 |
| | | |



FINE LINE TAPE

+++++

- Fine line tape is ideal for the demarcation of delicate paint work
- Conforms to the tightest contours without wrinkling
- Vinyl backing won't leave adhesive residue when the tape is removed
- Stretches to provide excellent flexibility

| DIMENSIONS | PK QTY | ITEM No. |
|------------|--------|-------------|
| 3mm x 55m | 10 | 66261194993 |
| 6mm x 55m | 10 | 66261194994 |
| 9mm x 55m | 10 | 66261194995 |
| 12mm x 55m | 10 | 66261194996 |
| 19mm x 55m | 10 | 66261194997 |







POLYETHENE TAPE - 357

- Excellent adhesion to all surfaces for edge protection and wrapping
- Water and heat resistant

| DIMENSIONS | PK QTY | ITEM No. |
|------------|--------|------------|
| 50mm x 50m | 24 | 7660717720 |



DOUBLE-SIDED ATTACHMENT FOAM TAPE

- High-density foam tape is coated with high strength acrylic adhesive on both sides, with red polyethylene release liner, for bonding medium to large mouldings and accessories
- High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces
- Used for many applications including: attaching body side mouldings, cladding, door edges, emblems, fascia rub strips, garnish mouldings, interior trim panels, rocker panel mouldings and pillar covers.

| DIMENSIONS | PK QTY | ITEM No. |
|--------------------|--------|-------------|
| 6mm x 18m x 1.1mm | 12 | 63642505620 |
| 12mm x 18m x 1.1mm | 12 | 63642505621 |
| 22mm x 18m x 1.1mm | 12 | 63642505622 |



MASKING & WIPIING

BLUE MAGNET MICROFIBRE CLOTH

- Blue Magnet is the ultimate performance cleaning cloth for general purpose applications such as dusting, drying, polishing and waxing
- Absorbs 8 times its weight in water, dries faster than chamois material and is ultra soft, reusable and machine washable
- Can be used dry or slightly damp to easily remove dirt, grease and dust from most surfaces including metal, paint, glass, plastic and leather

| DIMENSIONS (mm) | PK QTY | ITEM No. |
|-----------------|--------|-------------|
| 400 x 400 | 5 | 63642504402 |



COTTON TACK RAG

- The 100% bleached cotton (15 threads per sq inch) is coated with an adhesive resin, which picks up and retains particles effectively
- Solvent and silicon free so won't cause surface contamination

| DIMENSIONS (mm) | PK QTY | ITEM No. |
|-----------------|------------|------------|
| 420 x 750 | 20 x 10pcs | 7660708050 |



NON-WOVEN TACK RAG

- Polyester cloth impregnated with resin to absorb small particles and invisible dust between coats, preparing the surface prior to painting
- The non-woven construction gives strength and tear resistance

| DIMENSIONS (mm) | PK QTY | ITEM No. |
|-----------------|------------|------------|
| 320 x 400 | 10 x 10pcs | 7660708051 |





The most effective system for preparing, mixing and spraying paints which provides a fast, clean solution allowing paint to be stored and reused. A major advantage of the Norton Paint System is that it can be used without the hard cup, the liner alone is strong enough to support the paint inside, and as it's sprayed, the vacuum inside the liner folds to reduce space and increase visibility when used at all angles, even upside-down, without leaking.

| PAINT SYSTEM | |
|------------------------|----|
| Disposable Kits | 80 |
| Reusable Hard Cups | OU |
| Starter Kit | |
| Mixing Cups | |
| Paint Strainer | |
| Adapters & Accessories | |





DISPOSABLE KIT

- Two kits are available with different mesh weights built in to the filter inside the lids: 190 μ , 125 μ and 80 μ
- Refer to the paint manufacturer's recommendation for the correct filter mesh.
- Each kit comes complete with lids with membranes, liners, rings, plugs and a mixing bar

| VOLUME (ml) | PK QTY | FILTER 80µ | FILTER 120µ | FILTER 190µ |
|-------------|--------|-------------|-------------|-------------|
| 250 | 48 | = | 63642504727 | 63642504734 |
| 750 | 48 | 63642504739 | 63642504742 | 63642504744 |



REFILL KITS INCLUDES LIDS / CAPS

- A refill kit is available for when the paint cup needs to be refilled
- Each kit contains lids with membrane and plug

| VOLUME (ml) | PK QTY | FILTER 80µ | FILTER 120µ | FILTER 190µ |
|-------------|--------|-------------|-------------|-------------|
| 250 | 24 | - | 66261103841 | 66261103842 |
| 750 | 24 | 66261112807 | 63642504747 | 63642504748 |



REUSABLE HARD CUP

• The reusable mixing cup has preprinted mixing ratio scales for greater convenience

| VOLUME (ml) | PK QTY | ITEM No. |
|-------------|--------|------------|
| 250 | 8 | 7660721650 |
| 750 | 8 | 7660721651 |



STARTER KIT

 An ideal starter kit to introduce the use of Norton Paint System complete with 1 hard cup, 12 lids, 12 liners, 12 rings, 12 caps, 4 paint strainers and 1 mixing bar (adapter not included)

| VOLUME (ml) | PK QTY | ITEM No. |
|-------------|--------|-------------|
| 750 | 1 | 66261136686 |



MIXING CUPS

- Disposable plastic mixing cups for paint preparation and storage
- Printed with 7 different mixing ratios for accurate measuring, and base feet which protect against cold transfer during mixing

| VOLUME (ml) | SIZE (ml) | PK QTY | ITEM No. |
|---------------------------|-----------|--------|-------------|
| Mixing Cup | 400 | 25 | 66261140644 |
| Lid for 400ml Mixing cup | | 50 | 66261140652 |
| Mixing Cup | 650 | 25 | 66261140653 |
| Lid for 650ml Mixing cup | | 50 | 66261140655 |
| Mixing Cup | 1300 | 25 | 66261140659 |
| Lid for 1300ml Mixing cup | | 50 | 66261140665 |
| Mixing Cup | 2240 | 25 | 66261140668 |
| Lid for 2240ml Mixing Cup | | 50 | 66261140670 |



PAINT STRAINER

- Disposable strainer filters the paint before it is sprayed
- High quality paper and mesh, gives the highest purity in the preparation of waterborne, basecoat and clear-coat paints

| DESCRIPTION | PK QTY | BLUE FILTER 125µ | WHITE FILTER 190µ |
|----------------|-------------|---------------------|----------------------|
| Paint Strainer | 4 x 250 pcs | 63642530324 | 63642530358 |



ADAPTERS

• The new improved Norton Paint System can only be used with the adapter serie A.1



Adapter 2A.1



Adapter 5A.1



Adapter 9A.1



Quick Connect (QCC)

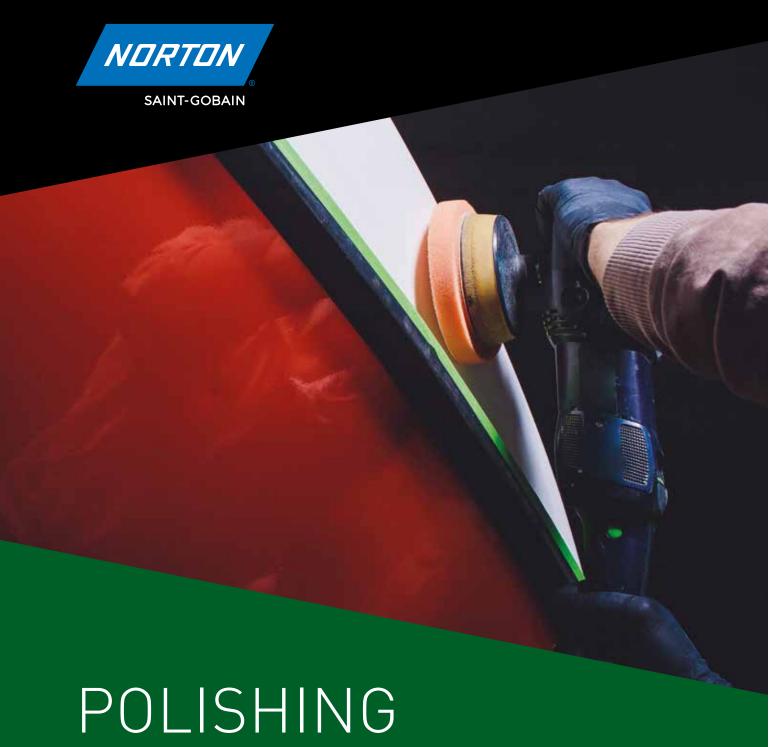
| BRAND | MODELS | | ADAPTER | ART No. | PK QTY |
|-----------|--|-------|--|-------------|-----------|
| Accuspray | Issac | 7A.1 | 3/8 Female, 18 Thread (BSP) | 63642501581 | 4 |
| | 10, 12s,19,19c | 18A.1 | 3/8 Female, 18 Thread (NSP) | 63642571614 | 4 |
| | PerfoMax 05-300 mini | 21A.1 | 14mm Female, 1.0mm Thread | 63642571639 | 4 |
| Airgunsa | AZ3, AZ5, AZ30 HTE, AZ40 HTE | 6A.1 | 1/4 Male, 19 Thread (BSP) | 63642501560 | 4 |
| Asturo | OM Green | 6A.1 | 1/4 Male, 19 Thread (BSP) | 63642501560 | 4 |
| | ECO/SSP | 18A.1 | 3/8 Female, 18 Thread (NSP) | 63642571614 | 4 |
| Binks | Mach 1, 1SL, 95, 95SL, 95SLV, M.Featherlite, | 18A.1 | 3/8 Female, 18 Thread (NSP) | 63642571614 | 4 |
| | 2001, 2001SS, 2001V, Model 7, SV-100 Siphon | 18A.1 | 3/8 Female, 18 Thread (NSP) | 63642571614 | 4 |
| DeVilbiss | PRI, GTI, GTI Pro, GFG, GFV,GFHV 510, FLG4 | 15A.1 | 3/8 Male, 19 Thread (BSP) | 63642501355 | 4 |
| | SRI Minigun | 14A.1 | 7/16 Male, 14 Thread (UNC) | 63642501565 | 4 |
| | TGHV-635, JGX-501, 502, FUN Gravity | 10A.1 | Elbow Swive Nut 1/4 Fe19 Thread (BSP | 63642571593 | 4 |
| | 506, 507, 510, EXL 520S, FLG 606, 626, 693, 694, VTX | 18A.1 | 3/8 Female, 18 Thread (NSP) | 63642571614 | 4 |
| | EGA-503 Mini Siphon Feed, EGHV 531 Mini | 23A.1 | 1/4 Female, 1/8 Thread (NPS) | 63642571647 | 4 |
| | FUN Siphon | 25A.1 | 1/4 Female, 19 Thread (BSP) | 63642571649 | 4 |
| Eminent | E13 | 6A.1 | 1/4 Male, 19 Thread (BSP) | 63642501560 | 4 |
| Graco | 600 Side Cup Mount | 10A.1 | Elbow Swive Nut 1/4 Fe19 Thread (BSP) | 63642571593 | 4 |
| IWATA | W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400, LPH 440 | 2A.1 | 16mm Female, 1.5mm Thread | 63642501558 | 4 |
| | W300, LPH300 | 6A.1 | 1/4 Male, 19 Thread (BSP) | 63642501560 | 4 |
| | Supernova WS400, LS400 | 43A.1 | 1/4" Male, 19 Thread | 63642501564 | 4 |
| | LPH-80 Mini Spray Gun | 31A.1 | 1/8 Male 28 Thread (BSP) | 63642501568 | 4 |
| | LPH-50 Mini, LPH-100, W-100G, RG3L, W-71 | 10A.1 | Elbow Swive Nut 1/4, Fe19 Thread (BSP) | 63642571593 | 4 |
| | Mini Siphon Feed Guns, Europe | 17A.1 | 1/4 Female, 19Thread (BSP) | 63642571606 | 4 |
| | W-200 Siphon, LPSI, W101 Siphon, W200 Siphon | 19A.1 | 3/8 Female, 19 Thread | 63642571629 | 4 |
| | W-100, Siphon | 25A.1 | 1/4 Female, 19 Thread (BSP) | 63642571649 | 4 |
| Kremlin | M 21 G | 6A.1 | 1/4 Male, 19 Thread (BSP) | 63642501560 | 4 |
| Sagola | 475 Mini-Gun | 12A.1 | 10mm Male, 1.0mm Thread | 63642501563 | 4 |
| | 403 G, 433 G, 434 G, 444 G, 450 G, 4100 G, 4200 G, 4300 | 5A.1 | 12mm Male, 1.5mm Thread | 63642501540 | 4 |
| | 4400 Xtreme, 4500 Xtreme | 32A.1 | 18mm x 1,5mm Female Thread | 63642501567 | 4 |
| SATA | SATAjet 2000 HVLP w/o QCC, SATAjet RP w/o QCC, SATA LM 2000 HVLP/RRP, SATA KLC HVLP/RRP, KLC P, SATAjet 90 | 9A.1 | 16mm Male, 1.5mm Thread | 63642501559 | 4 |
| | SATA Jet 3000/4000/5000 | 40A.1 | 12mm Male, 1.5mm Thread | 63642501539 | 4 |
| | SATAjet B NR 92,NR 95 HVLP | 2A.1 | 16mm Female, 1.5mm Thread | 63642501558 | 4 |
| | SATA LM B 92 | 5A.1 | 12mm Male, 1.5mm Thread | 63642501540 | 4 |
| | SATA Mini-Jet 1, 2, 3 | 12A.1 | 10mm Male, 1.0mm Thread | 63642501563 | 4 |
| Sharpe | GT1,Platinum, Titanium, Cobalt, SGF 98 | 11A.1 | Male 3/8 Net.18 (NPS) | 63642501576 | 4 |
| | MFG, MPF Mini-Gun HVLP | 20A.1 | 1/8 Male, 27 Thread | 63642571632 | 4 |
| Snap-On | BF515 R-Angle Mini | 24A.1 | El Sw Nut, 1/4Fe, 18 Thread | 63642571648 | 4 |
| Tekna | Tekna Cooper, Prolite, Quick Clean | 15A.1 | 3/8 Male, 18 Thread (NSP) | 63642501355 | 4 |
| Walcom | FX GEO, FX HVLP | 8A.1 | 12mm Male, 1.0mm Thread | 63642501566 | 4 |
| | Touch-up STM | 22A.1 | 8mm Male, 0.75mm Thread | 63642501577 | 4 |
| | Suction gun | 16A.1 | 3/8 Female, 19 Thread (BSP) | 63642501583 | 4 |



ACCESSORIES

| DESCRIPTION | PK QTY | ITEM No. |
|---------------------------------|--------|-------------|
| Mixing bar | 250 | 66254405711 |
| Gun & adapter wash attachment | 4 | 63642506281 |
| Cleaning brush for NPS adapters | 6 | 63642506317 |
| | | |





The polishing stage is vital for removing final scratches from production gelcoat, creating a surface shine and adding to the protective barrier against future wear and tear.

| POLISHING COMPOSITES | | POLISHING METAL | |
|-----------------------------|--------------|---------------------------|----|
| Liquid Ice Xtra Cut | 86 | Norton Rapid Polish | 00 |
| Polishing Heads & Lambswool | _ 00 | Polishing Compound Blocks | |
| Liquid Ice Detailer Spray | _ | | |
| Clav Starter Kit | _ | | |



POLISHING COMPOSITES

When only the perfect finish is acceptable, use Norton Liquid Ice Xtra Cut compound and accessories. A practical solution to improve productivity, removing scratches in only one step after sanding with P2000 grade discs. Provides a high gloss finish on top and clear coat surfaces.



LIQUID ICE XTRA CUT





- Remove scratches in a single step after grade 2000 and finer
- For best results, use with hard foam or lambswool polishing heads
- Only one step is required for the most common clear coat applications, for high gloss finishing and fast application

| VOLUME | PK QTY | ITEM No. |
|---------|-----------|-------------|
| 1 Litre | 6 Bottles | 66623339742 |





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FOAM POLISHING HEADS

- An excellent combination of density and softness for polishing and creating shine
- The open cell design allows the compound to flow through and is held in the foam during use with little or no splattering



| SIZE | PK QTY | DESCRIPTION | BACKING COLOUR | DENSITY / SHAPE | ITEM No. | |
|----------|----------|---------------------------|-------------------|-----------------|-------------|--|
| 150x30mm | 10x2 pcs | Flat white cutting foam | Red | Hard / flat | 63642537212 | |
| 80x25mm | 4x5 pcs | Flat white cutting foam | Red | Hard / flat | 63642537215 | |
| 150x30mm | 10x2 pcs | White waffle cutting foam | White | Hard / waffle | 63642541644 | |
| 80x25mm | 4x5 pcs | White waffle cutting foam | White | Hard / waffle | 63642541544 | |

NORWOOL LAMBSWOOL POLISHING HEADS

- Made from lambswool natural fibers for cool cutting and immediate shine
- Provides a medium cut and fine finish

| DIMENSIONS (mm) | PK QTY | ITEM No. |
|-----------------|--------|-------------|
| 203 | 10 | 77696091090 |
| 150 | 12 | 63642567955 |
| 76 | 6 | 63642567956 |



LIQUID ICE DETAILER SPRAY

- Liquid Ice Detailer Spray cleans up excess buffing residue and provides paint protection
- Simply spray on and wipe off with a Blue Magnet microfibre cloth for the perfect shine

| VOLUME | PK QTY | ITEM No. |
|-------------------------------------|--------|-------------|
| Liquid Ice - Detailer Spray 1 litre | 4 | 63642574651 |



CLAY STARTER KIT

• The Norton Clay Starter Kit contains 1 clay disc, 1 clay glove, 1 Liquid Ice detailer spray and 1 Blue Magnet microfibre cloth.

| VOLUME | PK QTY | ITEM No. |
|--|--------|-------------|
| ø150mm Clay disc | 1 | |
| Clay glove | 1 | |
| Liquid Ice - Detailer Spray 1 litre | 1 | 66261140442 |
| Blue Magnet MicroFiber cloth (400x400mm) | 1 | |
| Instruction sheet | 1 | |



POLISHING

POLISHING METAL

Use the Norton Rapid Polish felt flap disc with the Norton polishing compound blocks. Select the desired finish depending on your application, whether a smooth, pre-polished finish is sufficient, or a mirror shine, each compound provides a different appearance. Simply hold the block to the rotating disc and apply to the surface to polish.





NORTON RAPID POLISH

- Felt wool polishing pad without abrasive for a professional mirror shine without scratches
- Use with polishing compound blocks for best results

| DIMENSIONS (mm) | GRADE | CAP CODE | RPM | PK QTY | ITEM No. |
|-----------------|--------------|----------|-------|--------|-------------|
| 115x22 | Non-abrasive | F0005 | 8,500 | 10 | 66254481899 |
| 125x22 | Non-abrasive | F0005 | 7,700 | 10 | 63642573692 |



POLISHING COMPOUND BLOCKS

For use with Norton Rapid Polish felt polishing pad, for metal and plastics

| COLOUR | WxLxH (mm) | FINISH | GUIDE | PK QT | Y ITEM No. |
|--------|------------|--------------------|--|-------|------------|
| Brown | 55x160x38 | Pre-polishing | Cleaning very dirty material (alu & non ferrous) | 1 | 7660739107 |
| Green | 55x160x38 | Gloss | Aluminium & stainless steel | 1 | 7660739108 |
| White | 55x160x38 | Super high gloss | Polishing stainless steel, alu & non-ferrous | 1 | 7660739109 |
| Blue | 55x160x38 | General high gloss | All metals & hard plastic | 1 | 7660739112 |





Designed for the highest level of protection against sanding dust, paint fumes and even anti-fouling. Safety in the workplace is one of Norton's top priorities and here you'll find all the protection equipment needed for repair applications.

| MASK | |
|------------------------------------|----|
| Dual Cartridge Respirator Mask | 90 |
| Particulate Filter Pad Replacement | 70 |
| | |
| GLASSES | |
| Safety Glasses | 01 |
| | 7 |

| GLOVES | |
|----------------------------|-----|
| Non-Sterile Nitrile Gloves | 01 |
| Non-Sterile Latex Gloves | 7 1 |
| | |
| OVERALLS | |
| Painting Overall | 02 |
| Multi-Purpose Overall | 72 |





DUAL CARTRIDGE RESPIRATOR MASK EN405:2001+A1:2009 CE1094

- Soft, non-allergenic material is smooth & comfortable to wear on the face
- Patented hygienic form guard maintains the shape of the mask and its cleanliness after use
- Low profile cartridge provides unimpeded vision to the user
- Cradle suspension and adjustable head straps give the user a secure and comfortable fit

| MODEL | PRODUCT DESCRIPTION | PROTECTION LEVEL | PK QTY | ITEM No. |
|-------|--------------------------------|------------------|--------|-------------|
| 2016 | Dual cartridge respirator mask | FFA A2P2 | 1 | 66254482016 |



PARTICULATE FILTER PAD **REPLACEMENT** EN405:2001+A1:2009

- Use with the Dual Cartridge Respirator mask to protect against dust and gas.
- Filter replacement pads are low maintenance and can be frequently replaced to prevent replacing the mask itself.



| MODEL | PRODUCT DESCRIPTION | PROTECTION LEVEL | PK QTY | ITEM No. |
|-------|---|------------------|--------|-------------|
| 2016 | Particulate filter pad replacement for dual cartridge respirator mask | P2 | 12 | 66254482017 |

SAFETY GLASSES STANDARD EN 166

- Ideal for general purpose applications, protects from dust and paint particles.
- Markings on the frame and lens indicate conformity to quality and safety standards

| MODEL | PRODUCT DESCRIPTION | PROTECTION LEVEL | PK QTY | ITEM No. |
|-------|------------------------|---------------------|--------|-------------|
| 2025 | Standard glasses | P2 | 1 | 66254482025 |



NON-STERILE NITRILE GLOVES

- Disposable gloves are designed for handling chemical compounds
- The gloves are powder-free and resistant to disinfectants
- Made from 100% synthetic nitrile rubber and latex-free to prevent skin irritation
- One size fits all

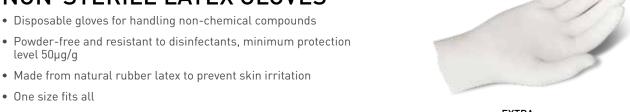


| MODEL | PRODUCT DESCRIPTION | MEDIUM | LARGE | LARGE | PK QTY |
|-------|---------------------------------------|-------------|-------------|-------------|--------|
| 2022 | Nitrile gloves for chemical compounds | 66623398849 | 66254482022 | 66623398850 | 100 |

NON-STERILE LATEX GLOVES

- level 50µg/g
- One size fits all







PAINTING OVERALL

- The light polyester fabric makes the painting overall breathable, anti-static, washable and reusable.
- Available in sizes medium, large and extra large.

| MODEL | DESCRIPTION | SIZE | PK QTY | ITEM No. |
|-------|---------------|-------------|--------|-------------|
| 8976 | Paint Overall | Medium | 10 | 66254428976 |
| 8977 | Paint Overall | Large | 10 | 66254428977 |
| 8978 | Paint Overall | Extra Large | 10 | 66254428978 |



MULTI-PURPOSE OVERALL

- Made from polycotton, the multi-purpose overall is breathable, washable and reusable
- Can be worn for all applications, protecting clothes from marks, tears, spills and splashes
- Available in sizes medium, large and extra large

| MODEL | DESCRIPTION | SIZE | PK QTY | ITEM No. |
|-------|-----------------------|-------------|--------|-------------|
| 8314 | Multi-purpose Overall | Medium | 5 | 07660718314 |
| 8315 | Multi-purpose Overall | Large | 5 | 07660718315 |
| 8316 | Multi-purpose Overall | Extra Large | 5 | 07660718316 |



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