

NORTON STEP DRILLS

THE NEXT GENERATION



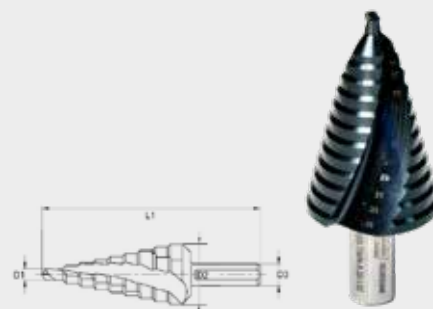
STEP INTO A NEW GENERATION

HSSM2 TiAlN COATED +++++

Coated with TiAlN (Aluminium Titanium Nitride), this high performance step drill is tough and wear resistant with low heat conductivity.

Recommended for: Heat resistant alloys, stainless steel, titanium alloys and NiCo alloys, aluminium, steel, brass, plastic, bronze, cast iron...

L ₁ x D ₁ x D ₂ x D ₃ (mm)	STEPS	HOLE DIAMETERS (mm)	MAX HOLE DEPTH (mm)	PK QTY	ART NO.
82x5x35x12.7	13	5-13-15-17-19-21-23-25-27-29-31-33-35	3	1	5539553846



HSSM2 TIN COATED ++++

TiN coated step drills provide a cost effective solution with long tool life. Hard, with good temperature stability and a low friction coefficient.

Recommended for: general purpose use on most materials including steel, stainless steel, cast iron, brass, bronze and plastic.

L ₁ x D ₁ x D ₂ x D ₃ (mm)	STEPS	HOLE DIAMETERS (mm)	MAX HOLE DEPTH (mm)	PK QTY	ART NO.
65x4x12x6	5	4-6-8-10-12	5	1	66261140028
65x4x12x6	9	4-5-6-7-8-9-10-11-12	3	1	78072765476
75x4x20x8	9	4-6-8-10-12-14-16-18-20	4	1	5539553840
100x4x30x10	14	4-6-8-10-12-14-16-18-20-22-24-26-28-30	4	1	5539553845



PRO TIP!

Always use a cutting oil when drilling metal to reduce friction and prevent overheating. OneBond CO 500 is a high power synthetic lubricant and cutting oil designed for professional drilling operations.

- Non-irritant and safe to use
- Transparent for full surface visibility

Size	BOX QTY	ART NO.
1 Litre	12 pcs	78072763659



NEW KIT HSSM2 TIN COATED STEP DRILLS ++++

3 step drills, 18 different hole diameters, countless possibilities.

GET EVERYTHING YOU NEED IN ONE HANDY KIT!

L ₁ x D ₁ x D ₂ x D ₃ (mm)	STEPS	HOLE DIAMETERS (mm)	MAX HOLE DEPTH (mm)	PK QTY	ITEM ART NO.	ART NO.
65x4x12x6	9	4-5-6-7-8-9-10-11-12	3	1	78072765476	
75x4x20x8	9	4-6-8-10-12-14-16-18-20	4	1	5539553840	5539553847
100x4x30x10	14	4-6-8-10-12-14-16-18-20-22-24-26-28-30	4	1	5539553845	



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