

# A revolutionary bond that lowers your process cost in 3 ways

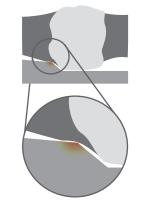


## **Cool Cutting**

An improved holding power utilising less bond-to-abrasive ratio exposes a larger grain surface area. This enables the wheel to cut freely, improving cut rate. The reduced bond-part interaction also minimizes heat build-up, reducing burn and power consumption and grinding forces on the part. Thinner bond posts enable better coolant flow and chip clearance for a cooler cut and improved part quality.

Use Vitrium<sup>3</sup> to improve part quality and ensure part integrity.

STANDARD BOND **BOND-PART INTERACTION** 



VITRIUM<sup>3</sup> BOND **BOND-PART INTERACTION** 



#### **Precise Profile**

Vitrium<sup>3</sup> provides superior grain holding properties than that of any other bond, significantly improving wheel form and corner holding. This reduces dressing time, dresser wear and dresser replacement requirements.

Vitrium<sup>3</sup> considerably reduces unit process cost.





**AFTER 5 GRINDING CYCLES** 





### **High Speed**

The Norton Vitrium<sup>3</sup> bond provides the ultimate wheel strength. This allows lighter construction and high speed operation. Machines can work at higher feed rates, speed and pressure, significantly increasing production with existing equipment.

Vitrium<sup>3</sup> maximizes equipment utility to improve your process and throughput.

STANDARD WHEEL







STOP THE MACHINE

**CONTINUE GRINDING** 

## GRINDWELL NORTON LTD.

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artwork size: 210mm x 297mm