

CASE STUDY

The Challenge: A foundry was grinding a cobalt nickel chrome alloy part in a robotic cell. They tested the Norton RazorStar R990S belt against a competitive ceramic belt to determine if they could improve overall throughput by decreasing cycle time, while also maintaining or improving part quality.

APPLICATION: ROBOTIC GATE REMOVAL

BASELINE PRODUCT:
COMPETITIVE
36+ GRIT BELT

3" x 132"



NORTON PRODUCT:
RAZORSTAR R990S
36+ GRIT BELT

3" x 132"

MARKET:

Foundry

MATERIAL:

Cobalt Nickel Chrome Alloy

PART:

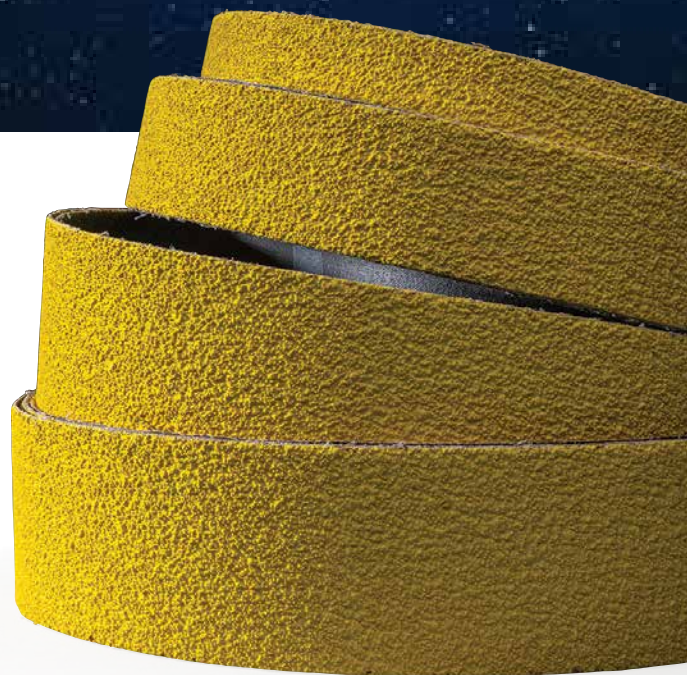
Cast Disc

MACHINE:

Backstand Grinder

RESULTS:

The Norton RazorStar R990S belt performed exceptionally well and was able to withstand up to 50 lbs of contact force pressure. This allowed a significant decrease in cycle time resulting in a 30% increase in parts per belt compared to the competitive product.



Competitor

Norton RazorStar R990S

FORM #8999

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