

NORTON

SAINT-GOBAIN

VORTEX[®]

RAPID PREP

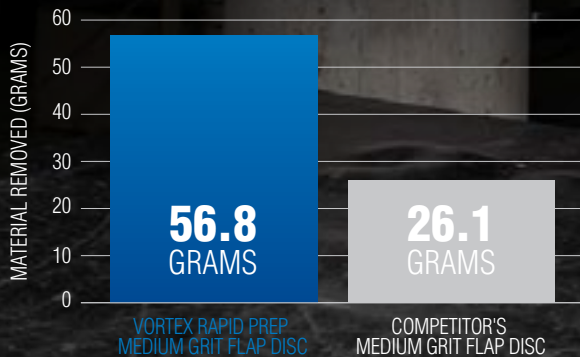
Transforming
surfaces
...and beyond

RAPID, DURABLE BLENDING AND FINISHING

Norton Vortex Rapid Prep flap discs, featuring layers of non-woven surface conditioning material, offer a longer life over traditional single layer products. Featuring high-performance Vortex grain technology that cuts coarser and finishes finer with a smear free resin system. This combination means excellent cut rate and fewer product changes to boost efficiency.

The Type 27 shape provides forgiveness when going over uneven surfaces and reduces vibration to improve the ergonomics of any operation. All geared towards a solution that will reduce steps and increase productivity.

NON-WOVEN FLAP DISC COMPARISON



KEY MARKET SEGMENTS

METAL FABRICATION | WELDING | MRO | AEROSPACE | AUTOMOTIVE | RAILROAD | SHIPYARDS | OIL & GAS | CONSTRUCTION

KEY MARKET APPLICATIONS

LIGHT BLENDING | DEBURRING | STRIPPING | EDGE BREAKING | SURFACE PREPARATION

FEATURES & BENEFITS

- Special, three dimensional non-woven abrasive layers ensure uniform finishing with a consistently low surface finish value
- High-performing, patented Vortex agglomerated aluminum oxide grain provides the cutting power of a coarser grit with the finish of a finer grit
- Proprietary Clean Bond resin technology guarantees smear-free finishes even on high nickel content alloys and reduces loading on aluminum and other soft metals
- Longer life and durability with smear-free cut and finish in one action
- Multiple layers of surface conditioning material provide added life, fewer disc changes, and reduced vibration
- Ideal for cleaning, light deburring and processing TIG welded seams on stainless steel

**CLEAN
BOND**[®]
TECHNOLOGY

PART #	SIZE (D x H)	GRADE	PKG QTY
Norton Vortex Rapid Prep - Type 27			
776960 97539	4-1/2" x 7/8"	Coarse	10
776960 97540	4-1/2" x 7/8"	Medium	10
776960 97541	4-1/2" x 7/8"	Fine	10
776960 97542	4-1/2" x 7/8"	Very Fine	10
776960 97544	4-1/2" x 5/8"-11	Coarse	10
776960 97545	4-1/2" x 5/8"-11	Medium	10
776960 97546	4-1/2" x 5/8"-11	Fine	10
776960 97547	4-1/2" x 5/8"-11	Very Fine	10

*Always ensure the machine guards properly fit the abrasive and application.
Refer to the machine builder's instructions and recommendations for specific products.*

Perfect complement to Coated Abrasive flap and fiber discs in the blending and finishing process. Upgrade from traditional surface conditioning single layer discs.



BLENDING

Excellent for the blending of welded seams and surface scratch removal.



DEBURRING

Ideal for light deburring work, especially on corners/edges and profiles.



CLEANING

Reworking thermal damage and removal of surface imperfections.



FINISHING

Can be used sequentially to deliver desired finish level.



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NO-RISK TEST

