



AFTERMARKET MARINE

Step 1 IDENTIFY DEFECTS

Identify the type of defect in the surface.

OBJECTIVE

Restore oxidized and weathered gel coat surfaces.



Step 2 CHOOSE CORRECT GRIT

Once the defect has been identified, determine the right grit to remove it. The size of the defect will establish the grit required for the repair. A larger blemish requires a coarser grit. Sand to a minimum of P1200 grit.

NOTE

Choose the correct grit abrasive. The coarser the grit, the faster the defect is removed. If necessary, use regular sanding steps prior to P1200 grit.

PREFERRED PRODUCTS	GRIT	PART #
Norton Pure Ice		
6" Hook and Loop Disc	P1500	776960 88716
6" Hook and Loop Disc	P1200	776960 88715
Q775 Super Flexible Film		
6-11/16" x 5-1/8" - Perforated Hook & Loop Cut Sheets	1500	666233 90555
6-11/16" x 5-1/8" - Perforated Hook & Loop Cut Sheets	1200	666233 90554
6" Hook & Loop Disc	1500	666233 90556
A275 Hook & Loop Discs		
6" Hook & Loop Disc	1500	662611 31550
6" Hook & Loop Disc	1200	662611 31551



Step 3 POLISHING

COMPOUND APPLICATION

On a clean surface apply Farécla Profile 350 Premium Liquid using a Farécla Cutting Wool Pad at a recommended RPM of 1500-1800 to remove sand scratches.

FINISH APPLICATION (for dark colors)

Using a Farécla Blended Wool Pad, apply Farécla Profile 700 Finish Light Cut Polish and Swirl Remover at a recommended RPM of 1100-1400 to remove all remaining swirls from the finish.

NOTE

Use Farécla Clean and Protect with a microfiber cloth to clean up any residual compound / polish from surrounding areas.

PREFERRED PRODUCTS	PART #
Compound Application	
Profile 350 Premium Liquid GRP Fast Medium Cut Liquid Compound 1 L PRL112	780727 63911
Profile 350 Premium Liquid GRP Fast Medium Cut Liquid Compound 1 US Gal. PRL118	780727 64005
8" Single Sided Advanced Wool	780727 45649

Finish Application	
Farécla Profile 700 Finish Light Cut Polish and Swirl Remover 1L	780727 60447
8" Single Sided Blended Wool	780727 59561
Farécla Back-Up Plate	666233 91314
8" Double-Sided Blended Wool	780727 59563
Farécla Double-Sided Pad Adapter	666233 91313
Farécla Clean and Protect	780727 66935



TECH TIP

Composite surfaces (Gel Coat, Tooling Gel, Solid Surface, Cultured Marble) polish better with wool pads as they generate less heat down into the substrate.

www.nortonabrasives.com/en-us/Farécla

USA CUSTOMER SERVICE:

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