

OAIKEY

MADE FOR PROFESSIONALS SINCE 1833



**PROFESSIONAL QUALITY
SANDPAPERS & ABRASIVES**



Another great **NORTON** sanding product

SAINT-GOBAIN



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The History of Oakey



The English inventor John Oakey was born in 1814. Apprenticed to a piano manufacturer, one of his tasks was to prepare sanded paper to rub down the wood and coatings. Taking pages from old ledgers, he would coat them in glue, subsequently sifting sand or powdered glass over them.

After acquiring a detailed understanding of the processes that made these compounds bond firmly, he founded John Oakey & Sons Limited in 1833, with the aim of mechanising the production of abrasives.

Originally, the process of making glass paper and emery cloth was carried out by hand, requiring a five-year apprenticeship. Over time Oakey mechanised this process, using machines that he invented and patented. Oakey also produced black lead for the household market and introduced Wellington Knife Polish in 1858 and advertisements for Oakey's Wellington Knife Polish were still a common feature on buses and trams, well into the twentieth century.



Why Oakey Is Still Great Today

Since then, generations of tradespeople have made Oakey their first choice for abrasive papers - a tradition that is still going strong to this day.



What Does Grit Mean?

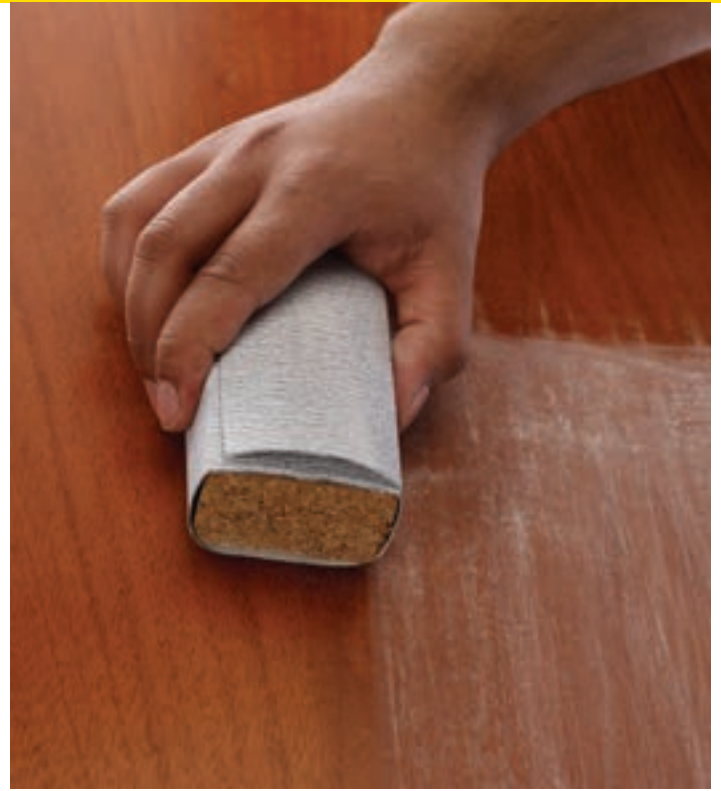
The grit number indicates the abrasive grade on the abrasive side of the product. A higher grit number indicates a smaller abrasive grain and a finer abrasive product.

For heavy sanding and stripping, you need coarse sandpaper measuring 40 to 60 grit.

For smoothing surfaces and removing small imperfections, choose 80 to 180 grit sandpaper.

For finishing surfaces smoothly, use very fine and extra fine sandpaper, such as 240 to 400 grit.

The grit numbers on Oakey packaging are shown beneath the description of the grit, i.e.; fine, medium, coarse, etc. If you compare the feel of coarse grit sandpaper and fine grit sandpaper, you will feel how much the grain changes - this is why it is so important to choose the right sandpaper for your project, to help you achieve the finish you want, as easily as possible.



Choosing the Correct Grit for Your Project

GRIT	FOR WOOD					FOR PAINT				FOR VARNISH			FOR PLASTER		FOR FILLER		FOR METAL					
	Sanding rough sawn wood	Sanding bare wood	Smoothing surface imperfections	Final sanding prior to applying first coat	Finishing	Stripping painted surfaces	Smoothing surface imperfections	Smoothing surface imperfections, between coats of paint	Final sanding prior to applying final coat	Creating a satin smooth finish	For gently stripping varnish	Smoothing surface imperfections, between coats of varnish	Final sanding prior to applying final coat	Creating a satin smooth finish	Removing rough textures	Creating a smooth and even finish	Removing rough textures	Creating a smooth and even finish	Stripping rust and surface coatings	Removing light surface imperfections or deburring edges	Creating a smooth surface prior to painting	Polishing
EXTRA COARSE	40																					
60																						
80																						
120																						
180																						
240																						
280																						
320																						
EXTRA FINE																						
400																						



Liberty Green Range

- Reduces sanding time
- Non-clogging
- Produces a superior surface finish
- Suitable for hand and machine sanding

Liberty Green is the professional decorator's first choice when sanding - it works faster, lasts longer and fails to clog; delivering everything a true tradesperson requires.

Constructed from premium grade aluminium oxide and a heavy E-weight backing, Liberty Green is self-sharpening, anti-clogging, extremely durable and lasts up to 10 times longer than standard sandpaper. Perfect for everyday decorating or even for heavy duty applications.

Applications

Due to Liberty Greens anti-clogging technology and self-sharpening aluminium oxide abrasive grain, any grade of Liberty Green can be used on:

- ✓ **WOOD**
- ✓ **METAL**
- ✓ **PLASTER**
- ✓ **FILLER**
- ✓ **VARNISH**
- ✓ **PAINT**

This versatile premium sandpaper delivers everything a true decorator requires to get any job done to a professional quality standard, without fail.

Grades/Grits

Depending on your application will depend on the grade/ grit you need. Liberty Green comes in four grades:



TRADE QUALITY SANDPAPER SHEETS FOR HAND AND MACHINE SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
280 x 230	Assorted: 1 x 60, 1 x 80, 1 x 120	3 sheets	66261116761
280 x 230	Assorted: 2 x 60, 4 x 80, 4 x 120	10 sheets	66261136427

TRADE QUALITY SANDPAPER ROLLS FOR HAND AND MACHINE SANDING



Size L (m) x W (mm)	Grit	Article No.
5 x 115	40	66261116693
5 x 115	60	66261116692
5 x 115	80	66261116688
5 x 115	120	66261116687
10 x 115	40	66261116753
10 x 115	60	66261116752
10 x 115	80	66261116751
10 x 115	120	66261116749





Between Coats Range

- Removes imperfections
- Non-clogging
- Produces the perfect surface finish
- Suitable for hand and machine sanding

Between Coats helps you achieve a professional smooth finish when sanding between coats of paint or varnish. Use on plaster and filler to remove surface imperfections, or on wood to finish surfaces for professional results.

Constructed from premium grade aluminium oxide grains and a durable, yet lightweight B-weight backing paper, Between Coats is self-sharpening, anti-clogging and provides a consistent scratch pattern for greater surface removal and better results.

Perfect for fine finishing of plaster, wood and coated surfaces.

Applications

Between Coats is the perfect product for those looking to achieve professional results in their woodworking and plastering projects.

Due to Between Coats anti-clogging technology and self-sharpening aluminium oxide abrasive grain, any grade of Between Coats can be used on:

- ✓ **WOOD**
- ✓ **PLASTER**
- ✓ **VARNISH**
- ✓ **PAINT**

This range of sandpaper is designed for those who demand professional smooth finishes, every time. Use between coats of paint and varnish to eliminate the smallest of imperfections like brush lines, without clogging or tearing - achieving the best possible finish.

Grades/Grits

Depending on your application will depend on the grade/ grit you need. Between Coats comes in four grades:

FINE 120 grit	VERY FINE 180 grit	VERY FINE 240 grit	EXTRA FINE 320 grit
FOR CREATING A SURFACE KEY PRIOR TO APPLYING SUBSEQUENT COATS	FOR SMOOTHING LIGHT SURFACE IMPERFECTIONS	FOR CREATING A SURFACE KEY PRIOR TO APPLYING FINAL COAT	FOR SMOOTHING PRIOR TO APPLYING FINAL COAT

FINISHING SANDPAPER FOR HAND AND MACHINE SANDING

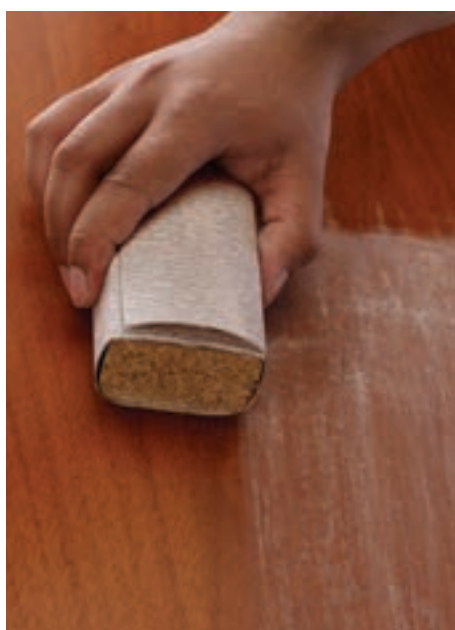


Size L x W (mm)	Grit	Pack Qty	Article No.
280 x 230	Assorted: 2 x 180, 1 x 240	3 sheets	66261116760

FINISHING SANDPAPER ROLLS FOR HAND AND MACHINE SANDING



Size L (m) x W (mm)	Grit	Article No.
5 x 115	120	66261116747
5 x 115	180	66261116746
5 x 115	240	66261116745
5 x 115	320	66261116744
10 x 115	120	66261116759
10 x 115	180	66261116758
10 x 115	240	66261116757
10 x 115	320	66261116756





Superflex Range

- For contoured surfaces
- Flexible cloth backing
- Produces detailed surface smoothing and finishing
- Suitable for hand sanding

Superflex has a super flexible, yet durable cloth backing and can be used to sand contoured surfaces and crevices, such as stair spindles and fittings.

Constructed from premium grade aluminium oxide grains, Superflex is self-sharpening and anti-clogging, which provides a consistent scratch pattern for greater surface removal, faster sanding and better results.

Applications

Superflex features a durable J-weight backing cloth for extra flexibility and is perfect for contour sanding. It can also be easily and neatly torn into workable strips for detailed sanding.

Due to Superflex anti-clogging technology and self-sharpening aluminium oxide abrasive grain, any grade of Superflex can be used on:

- ✓ **WOOD**
- ✓ **METAL**
- ✓ **PAINT**

This range is ideal for woodworkers, decorators and those working on renovation projects. Superflex removes the frustration of sanding contoured or intricate surfaces that are often hard-to-reach or laborious to sand.

Grades/Grits

Depending on your application will depend on the grade/grit you need. Superflex comes in three grades:

<div style="background-color: #FFD700; border-radius: 50%; width: 60px; height: 60px; margin: 0 auto; display: flex; flex-direction: column; justify-content: center; align-items: center;"> <div style="font-weight: bold; font-size: 12px;">COARSE</div> <div style="font-size: 10px;">60 grit</div> </div>	<div style="background-color: #FFD700; border-radius: 50%; width: 60px; height: 60px; margin: 0 auto; display: flex; flex-direction: column; justify-content: center; align-items: center;"> <div style="font-weight: bold; font-size: 12px;">MEDIUM</div> <div style="font-size: 10px;">80 grit</div> </div>	<div style="background-color: #FFD700; border-radius: 50%; width: 60px; height: 60px; margin: 0 auto; display: flex; flex-direction: column; justify-content: center; align-items: center;"> <div style="font-weight: bold; font-size: 12px;">FINE</div> <div style="font-size: 10px;">120 grit</div> </div>
FOR STRIPPING ROUGH OR BUILT-UP SURFACES	FOR REMOVING SURFACE IMPERFECTIONS	FOR CREATING A SURFACE KEY PRIOR TO APPLYING FIRST COAT

FLEXIBLE CLOTH-BACKED SANDPAPER SHEETS FOR HAND SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
280 x 230	Assorted: 1 x 60, 1 x 80, 1 x 120	3 sheets	63642526734

FLEXIBLE CLOTH-BACKED SANDPAPER ROLLS FOR HAND SANDING



Size L (m) x W (mm)	Grit	Article No.
5 x 115	60	66261055383
5 x 115	80	66261055384
5 x 115	120	66261055386



Wet & Dry Range

- For surface smoothing
- Flexible and long lasting
- Use wet and dry to achieve a finer finish
- Suitable for hand sanding

Wet & Dry is ideal for removing fine scratches and creating a satin smooth finish on paint and metal.

Constructed from premium grade aluminium oxide grains, Wet & Dry is self-sharpening, which provides a consistent scratch pattern and is suitable for both wet and dry sanding - ideal for finer sanding and finishing on metal and painted surfaces

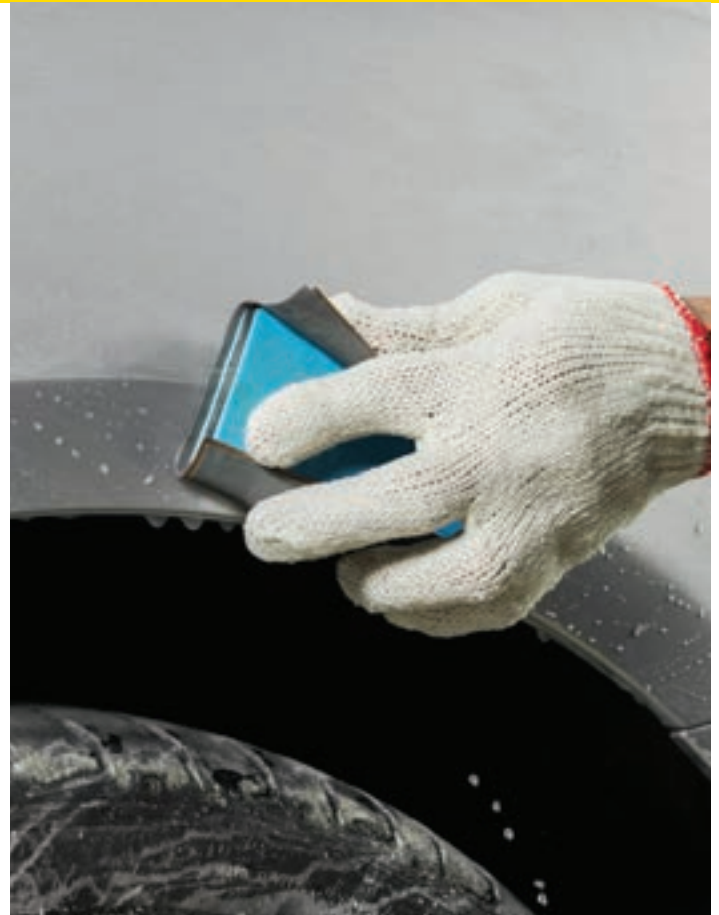
Wet & Dry features a durable and waterproof latex backing paper, which aids in finer sanding and finishing, as well as prolonging the life of the product.

Applications

Use dry to gently remove surface material and reduce the appearance of scratches. Use with clean water to wet sand surfaces for a satin gloss finish.

Due to Wet & Dry anti-clogging technology and self-sharpening aluminium oxide abrasive grain, any grade of Wet & Dry can be used on:

- ✓ METAL
- ✓ PAINT



Grades/Grits

Depending on your application will depend on the grade/ grit you need. Wet & Dry comes in three grades:

VERY FINE 180 grit	VERY FINE 280 grit	EXTRA FINE 400 grit
FOR SMOOTHING LIGHT SURFACE IMPERFECTIONS	FOR CREATING A SURFACE KEY PRIOR TO APPLYING A FINAL COAT	FOR CREATING A SATIN SMOOTH FINISH ON PAINT OR VARNISH

WET & DRY SANDPAPER SHEETS FOR HAND SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
280 x 230	Assorted: 1 x 180, 2 x 280, 1 x 400	4 sheets	63642526747

General Purpose Range

- Suitable for general purpose hand sanding and preparation jobs
- Strip and remove surface imperfections
- Produces a smooth, even finish
- Suitable for hand sanding

General Purpose is our entry level sandpaper, which can tackle small DIY jobs with ease.

Constructed from aluminium oxide grains, General Purpose provides good surface removal and a consistent scratch pattern, to help smooth and remove surface imperfections.

Applications

Suitable for hand sanding on wood and paint, General Purpose is perfect for beginner hobbyists and DIYers.

General Purpose is a good value product that tackles small sanding and preparation jobs with ease. General Purpose can be used on:

- ✓ **WOOD**
- ✓ **PAINT**



Grades/Grits

Depending on your application will depend on the grade/ grit you need. General Purpose comes in three grades:

EXTRA COARSE 40 grit	MEDIUM 70 grit	FINE 100 grit
FOR STRIPPING ROUGH OR BUILT-UP SURFACES	FOR REMOVING SURFACE IMPERFECTIONS	FOR CREATING A SURFACE KEY PRIOR TO APPLYING FIRST COAT

GENERAL PURPOSE SANDPAPER SHEETS FOR HAND SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
280 x 230	Assorted: 1 x 40, 2 x 70, 2 x 100	5 sheets	66261135685
280 x 230	40 Grit	5 sheets	66261135689
280 x 230	70 Grit	5 sheets	66261135688
280 x 230	100 Grit	5 sheets	66261135687

Dual-Grit Flexible Sanding Sponges

- Long-lasting thanks to being washable and reusable
- Flexible, yet durable sponge making them ideal for contour and flat sanding
- A choice of two different grits on each sponge, helps minimise switching between products when sanding
- Ideal for large and small scale sanding jobs

Dual-grit flexible sanding sponges are flexible, yet durable and are suitable for use on a range of materials. Each sponge is long lasting and reusable, as they can be washed after each use.

Dual-grit flexible sanding sponges each come with two different grits - one side consists of a coarser grit, whereas the other side has a finer grit. The dual grits minimise switching between products and helps you achieve the desired surface finish with ease.

Applications

These sanding sponges are ideal for projects that have contours, as the sponge is flexible enough to adapt to the surface, as well as reach into small, hard-to-reach areas. They can also be used for flat sanding and are comfortable to hold.

Dual-grit flexible sanding sponges can be used on:

- ✓ WOOD
- ✓ METAL
- ✓ VARNISH
- ✓ PAINT



Grades/Grits

Depending on your application will depend on the grade/grit you need. Dual-grit flexible sanding sponges comes in two versions:

VERY COARSE	COARSE	COARSE	FINE
36 grit	60 grit	60 grit	100 grit
FOR STRIPPING ROUGH OR BUILT-UP SURFACES	FOR STRIPPING ROUGH OR BUILT-UP SURFACES	FOR STRIPPING ROUGH OR BUILT-UP SURFACES	FOR REMOVING SURFACE IMPERFECTIONS

DUAL GRIT FLEXIBLE SANDING SPONGES FOR HAND SANDING



Size L x W x T (mm)	Grit	Pack Qty	Article No.
100 x 68 x 25	Coarse/Very Coarse	1	63642558595
100 x 68 x 25	Fine/Coarse	1	63642558593
100 x 68 x 25	Coarse/Very Coarse	4	66261151452
100 x 68 x 25	Fine/Coarse	4	66261151449

Flexible Finishing Pads

- Long-lasting thanks to being washable and reusable
- Flexible design making them ideal for contour and flat sanding
- Use wet and dry to achieve a finer finish
- Ideal for small scale sanding jobs

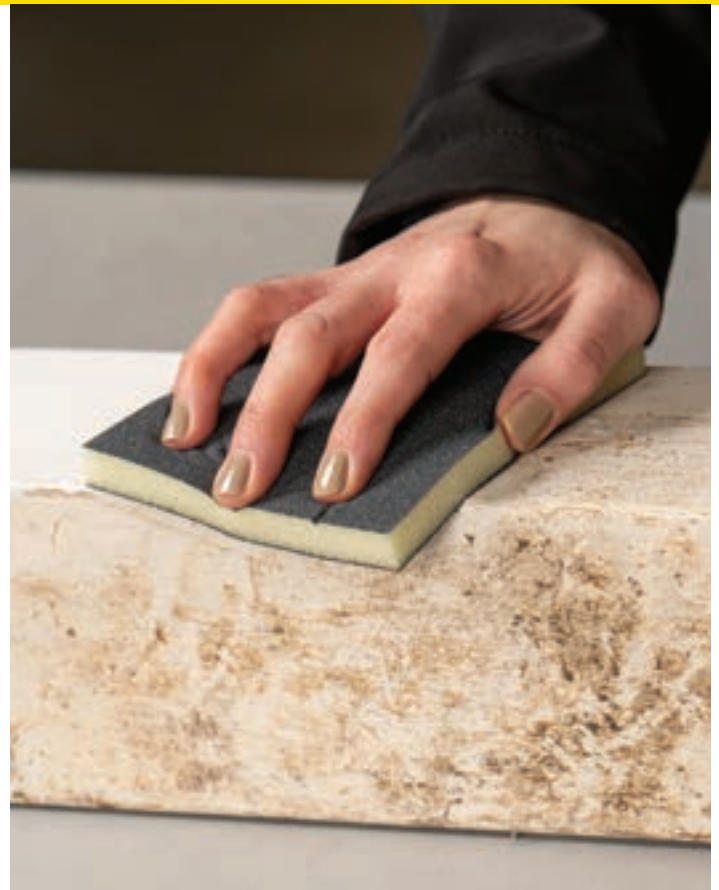
Flexible finishing pads are flexible and are suitable for use on a range of materials. Each pad is long lasting and reusable, as they can be washed after each use.

Available in coarse, medium and fine, flexible finishing pads are ideal for smaller jobs, such as sanding and preparing stair parts, mouldings and even copper piping.

Applications

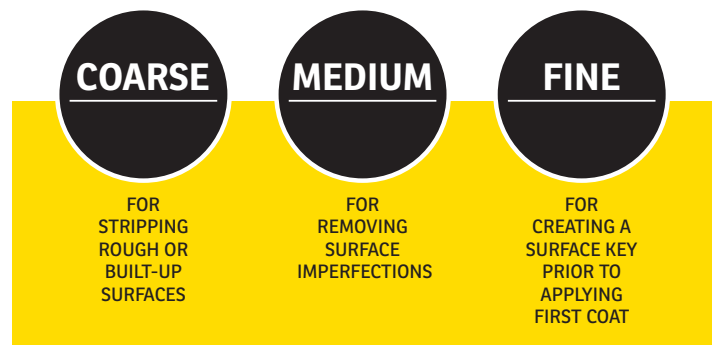
Flexible finishing pads can be used on:

- ✓ WOOD
- ✓ METAL
- ✓ PLASTER
- ✓ PAINT



Grades/Grits

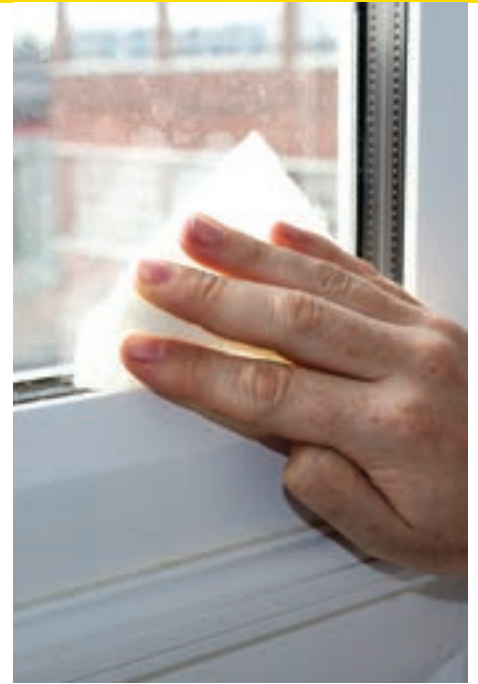
Depending on your application will depend on the grade/ grit you need. Flexible sanding pads come in three grades:



FLEXIBLE FINISHING PADS FOR HAND SANDING



Size L x W x T (mm)	Grit	Pack Qty	Article No.
123 x 98 x 12	Coarse	5	66623305883
123 x 98 x 12	Medium	5	66623305882
123 x 98 x 12	Fine	5	66623305881



Non-Woven Pads

What are non-woven pads?

Non-woven pads are very different to traditional types of abrasive products such as sandpaper, sanding sponges and sanding pads. Rather than grit/grain being applied to the product, which is seen in sanding paper, sponges and pads – non-woven pads consist of a web of nylon fibres, which are bonded together and saturated with abrasive grains. This produces a cushioned, three-dimensional material that is pliable, flexible and very long-lasting.

Non-woven pads are also available in non-abrasive versions, which are perfect for tough cleaning jobs on a wide range of materials.

What are the benefits of using abrasive non-woven pads?

Non-woven pads are incredibly versatile, as well as being waterproof, washable and resilient. They can also be used for both wet and dry sanding on a range of materials.

- Resists clogging
- Will not rust and are non-conductive
- Very smooth, more consistent scratch pattern
- Very long product life
- Will not tarnish surfaces
- Can be used with chemical strippers
- Can be thoroughly washed after each use
- Suitable for dry and wet sanding

- Suitable for flat, contour and detail sanding
- Conforms to tight curves and narrow grooves
- Can be cut into any shape or size
- Excellent value for money

What are the benefits of using non-woven pads that are non-abrasive?

Non-woven pads are also available without the abrasive grain applied, creating a very durable cleaning pad. Non-abrasive products still retain benefits such as being waterproof, washable and reusable.

- Perfect for tough cleaning jobs
- Suitable for cleaning jobs in the home, garage or workshop
- Does not scratch or tarnish surfaces
- Conform to tight curves and narrow grooves
- Can be used wet or dry
- Can be used alone or with cleaning agents
- Can be cut into any shape or size
- Excellent value for money

Flexible Removal Pads

- Long-lasting thanks to being washable and reusable
- Flexible design is ideal for contour and flat sanding
- Use wet or dry
- Can be used alongside chemical strippers

Flexible Removal Pads are ideal for light deburring, surface removal and creating a matte satin finish on metal surfaces. They can be used on a range of materials to remove surface coatings and contaminants.

Flexible Removal Pads are useful at home, in the workshop and even on trade jobs. Ideal for cleaning barbecue grills, removing surface rust from tools and metal, removing paint and surface coatings and even smoothing wood - Flexible Removal Pads are a multi-purpose and versatile product.

Applications

Removal pads can be used on:

- ✓ WOOD
- ✓ METAL
- ✓ PAINT

Grades/Grits

Depending on your application will depend on the grade/grit you need. Flexible Removal Pads are available in:

COARSE



FLEXIBLE REMOVAL PADS FOR HAND SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
150 x 115	Coarse	5	66261127462

Flexible Finishing Pads

- Long-lasting thanks to being washable and reusable
- Flexible design is ideal for contour and flat sanding
- Use wet or dry
- Ideal for finishing and removing defects in a range of materials

Flexible Finishing Pads are designed to be used on a range of materials and are beneficial for both DIY and professional projects.

For woodworkers, Flexible Finishing Pads are capable of finishing door and window frames, blending paint, scuffing varnish and even help to achieve an ideal surface key for applying further coats of paint or varnish.

When working with metal materials, finishing pads are perfect for finishing metal surfaces including aluminium and aluminium coatings.

Flexible Finishing Pads are essential for achieving professional results when hand finishing metal and wood projects, prior to final polishing or applying final coats of paint, varnish or stain.

Applications

Flexible Finishing Pads can be used on:

- ✓ **WOOD**
- ✓ **METAL**
- ✓ **VARNISH**
- ✓ **PAINT**



Grades/Grits

Depending on your application will depend on the grade/grit you need. Flexible Finishing Pads are available in:



FLEXIBLE FINISHING PADS FOR HAND SANDING



Size L x W (mm)	Grit	Pack Qty	Article No.
150 x 115	Fine	5	66261127471

Flexible Cleaning Pads

- Suitable for cleaning round the home, garage or workshop
- Tear resistant
- Conforms to tight curves and narrow grooves
- Can be used alone or with cleaning agents

Flexible Cleaning Pads are non-abrasive, durable and long-lasting. They are gentle enough to use on materials such as glass, yet tough enough to tackle dirt and grime with ease. Flexible Cleaning Pads can be used to clean grout and tiles, PVC window frames and doors, as well as taps and fittings. They can even be used to lightly rub down primer and even highlighting wood, making them an essential item in the home or workplace.

For tackling tough grease and grime, use a liquid detergent with the Flexible Cleaning Pad to help make cleaning, easier and faster.

Applications

Flexible Cleaning Pads can be used for cleaning:

- ✓ WOOD
- ✓ PLASTIC
- ✓ GLASS
- ✓ TILES AND CERAMICS

Grades/Grits

Flexible Cleaning Pads are non-abrasive and do not contain any abrasive grits.

NON-ABRASIVE



FLEXIBLE CLEANING PADS



Size L x W (mm)	Grit	Pack Qty	Article No.
150 x 115	Non-Abrasive	5	66261127456

Steel Wool

- Highly versatile and can be used on a range of materials
- Can be cut to desired length
- Can be used alongside chemical cleaners, strippers and polishes
- Reusable and long-lasting

Steel wool has a wide range of uses, but is ideal for cleaning, as well as highlighting and rubbing wood.

Coarse Steel Wool

Coarse steel wool is more suited to removing paint, varnish or rust from surfaces and can be used for cleaning and surface preparation prior to applying coats of paint, varnish and surface treatments. Coarse steel wool can also be combined with chemical strippers when tackling tougher cleaning and stripping tasks such as cleaning engines and machinery, or stripping multiple layers of paint and varnish by hand.

Medium Steel Wool

Medium steel wool is more tailored to cleaning and removing surface imperfections and preparing surfaces for the final stages of preparation. Medium steel wool can be used on its own to clean lead and copper pipes, metal fittings and tools, or combined with chemical cleaners or strippers to tackle tougher jobs, such as cleaning BBQs. When used on wood, medium steel wool is effective at finishing wood to create a surface key.



Fine Steel Wool

Fine steel wool is better suited for buffing and polishing jobs, making it an ideal choice when polishing chrome or brass. It can also be used with chemical strippers and polish to help make light work of cleaning and polishing. When used on wood, fine steel wool can help to remove fine burs and remove minor imperfections to create a good surface key. Fine steel wool can also be used for dulling varnish and paint, prior to a final coat.

Grades/Grits

Depending on your application will depend on the grade/ grit you need. Steel wool comes in three options:

FINE 200g (approx.)	MEDIUM 200g (approx.)	COARSE 200g (approx.)
FOR FINE DULLING OF VARNISH AND PAINT PRIOR TO FINAL COAT. FINE FINISHING OF WOOD AND POLISHING OF CHROME AND BRASS	FOR REMOVING SURFACE IMPERFECTIONS AND LIGHT SCRATCHES. ALSO FOR CLEANING COPPER, LEAD AND BRASS.	FOR CLEANING HEAVILY SOILED OR RUSTY SURFACES

STEEL WOOL



Weight (g)	Grit	Pack Qty	Article No.
200	Coarse	1	63642526773
200	Medium	1	63642526772
200	Fine	1	63642526771

Accessories

Decorator Sponges

- Suitable for washing down paintwork and wallpaper hangings
- Removes paint/paste from decorating tables
- Clean-up spills and splashes
- Suitable for cleaning a range of surfaces, including tiles

To ensure your workspace is kept clean and tidy, a decorator sponge is an essential product to keep at hand. Suitable for washing down walls and surfaces, as well as soaking up spillages or leaks, decorator sponges help prep and clean on the job, easily.



DECORATOR SPONGES



GRADE	Pack Qty	Article No.	Barcode
Heavy Duty	1	63642561436	5010352438500



How to Order

DIY and Trade Customers

Oakey products are available from a wide range of reputable distributors, located nationwide in the UK. To buy in store or online, visit our website: www.oakey-abrasives.co.uk to find a distributor.

Distributors

Become a Stockist

If you would like to become an Oakey stockist, then please contact our Customer Service Team on:

Telephone: 01785 279 553

Email: sga-uk@saint-gobain.com

For further details, please visit our website: www.oakey-abrasive.co.uk

Place An Order

If you already have an account with Saint-Gobain Abrasives UK, then you can easily place an order via EDI, contacting our Customer Services Team or liaising with your local Sales Representative.

Telephone: 01785 279 553

Email: sga-uk@saint-gobain.com

Are you registered on MyAbrasives?

Distributors can now order Oakey products online via **MyAbrasives**, the new online order system from Saint-Gobain Abrasives.

Register today - call our Customer Service Team and start using **MyAbrasives** today.



Notes



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www.oakey-abrasive.co.uk