

NORTON

SAINT-GOBAIN

clipper

Transforming
surfaces
...and beyond

CG MULTI 430

USER MANUAL

Translated instruction manual




SAINT-GOBAIN



CE Declaration of conformity

The undersigned manufacturer:

**SAINT - GOBAIN ABRASIVES S.A.
190 BD. J. F. KENNEDY
L-4930 BASCHARAGE**

Declares that the following new equipment:

"Floor Polishing Sander": **CG MULTI 430 230V**
CG MULTI 430 110V

Code: **70184632739**

Code: **70184632993**

complies with the provisions of the Guidelines:

- **"MACHINERY" 2006/42/EC**
- **"LOW VOLTAGE" 2014/35/ EC**
- **"ELECTROMAGNETIC COMPATIBILITY" 2014/30/EC**

Valid for machines with a serial number from: 4503430198001

Where technical documents are kept:

Saint-Gobain Abrasives 190, Bd. J. F. Kennedy 4930 BASCHARAGE, LUXEMBOURG

This declaration of conformity lapses if the product is processed or modified without our consent.

Bascharage, 12/04/2023.

François Chianese, authorized representative and responsible for the technical file.
Bascharage, Luxembourg

CG MULTI 430

USER MANUAL

1	BASIC SAFETY TIPS	6
1.1	<i>Pictograms</i>	6
1.2	<i>ID plate machine</i>	7
1.3	<i>Prevention tips at certain phases of operation</i>	7
2	GENERAL DESCRIPTION OF THE MACHINE	9
2.1	<i>Brief description</i>	9
2.2	<i>Composition</i>	10
2.3	<i>Technical data</i>	12
2.4	<i>Vibration emission statement</i>	13
2.5	<i>Noise emission statement</i>	14
3	ASSEMBLY AND START-UP	15
3.1	<i>Adjusting the height of the man-dead handle</i>	15
3.2	<i>Mounting tools</i>	16
3.3	<i>Additional weights (optional)</i>	22
3.4	<i>Mode de operation</i>	23
3.5	<i>Starting the machine</i>	24
4	USING THE CG MULTI 430	25
4.1	<i>Work environment</i>	25
4.2	<i>Method of work</i>	25
5	TRANSPORT AND STORAGE OF THE CG MULTI 430	26
5.1	<i>Safety in transport</i>	26
5.2	<i>Conduct of transport and lifting</i>	26
5.3	<i>Machine storage</i>	26
6	MAINTENANCE	27
7	BREAKDOWNS: CAUSES AND REPAIR	28
7.1	<i>Failure behavior</i>	28
7.2	<i>Instructions for defect detection and remedies</i>	28
7.3	<i>After-sales service</i>	29
7.4	<i>Parts</i>	30

1 BASIC SAFETY TIPS

The CG MULTI 430 is exclusively intended for floor preparation, grinding and polishing of floors (flat surfaces or with a slope <2%).

Any other - or extended - use, contrary to the manufacturer's advice, will be considered non-compliant. The resulting damage shall not be the responsibility of the manufacturer. The risk will be taken exclusively by the user. Use in accordance with the requirements also includes compliance with the instructions for use and the inspection and maintenance conditions.

1.1 Pictograms

Advice and warnings are represented by pictograms on the machine. You will find the following symbols on the CG MULTI 430. Here is their explanation:



Mandatory reading of the user manual
before using the machine



Mandatory hearing protection







Mandatory hand protection



Mandatory vision protection

1.2 ID plate machine

Important information can be found on the following insert attached to your machine:

 <p>190, Bd. J.F. Kennedy L-4930 BASCHARAGE LUXEMBOURG</p>	Code: Machine code
	Mod: Machine model
	Type: Machine type
	Year : Year of production
	W= Weight kg
	P= Power kW
	 = Ø of work mm
Serial N°:	 = Rotational speed RPM
Serial Number	

1.3 Prevention tips at certain phases of operation

Before work begins:

- Read this user manual carefully.
- Is familiar with the environment at the point of intervention. This working environment includes, for example, difficulties of execution, obstacles to traffic, respect for ground loads, the necessary safety marking delimiting the site in relation to public traffic and the possibility of emergency intervention in the event of an accident.
- Make sure there are no metal parts or a sudden discontinuity at ground level. In case of contact with any anomaly, the machine could jump and cause damage to the operator, other people, or things.
If possible, remove any abnormalities before working with the machine. Otherwise, work at a safe distance from these anomalies.
- Ensuring that the soil is homogeneous.
- Check regularly to see if tools are fixed correctly.
- Use the machine only with its protective housings and electrical case covers attached.
- Check that the protective housing slides vertically and freely. When using the machine, the protective housing must always be in contact with the ground.
- For dry use, use only with a dust vacuum cleaner. (A connection nozzle is provided for this purpose)
- Check that all hoses (suction and water supply) are not damaged and properly connected.

- Wear safety glasses at work.
- Use only NORTON or manufacturer-approved tools. Using other tools may cause damage to the machine.
- Never use the machine in the rain.

Machine with electric motor

- Unplug the machine from the electrical outlet before starting any repair or handling.
- Avoid contact of electrical connections with splashes of water or moisture.
- The machine can cause explosions when used near flammable materials or flammable steams.
- Do not use this machine near fuels, combustible powders, solvents, or other flammable materials.
- Keep the electric cable away from hot faces.
- Keep electrical components dry. Always store the machine in a dry place.
- The machine must absolutely be properly grounded. If in doubt, have electrical connections checked by a qualified electrician.
- If the machine stops for no apparent reason, turn off the main power supply to the machine. Only a qualified electrician is qualified to study and solve the problem.
- Using the machine with a damaged electrical cable caused short circuits.
- Do not use the electrical cable to move and/or pull the machine.
- Do not plug into the power outlet with a non-regulatory outlet or by forcing on the cable.

2 GENERAL DESCRIPTION OF THE MACHINE

Any modification to the machine, altering the initial properties of the machine, can only be carried out by Saint-Gobain Abrasives S.A., which alone is authorized to confirm the conformity of the machine. Saint-Gobain Abrasives S.A. retains the right to make any technical or design changes to the machine without prior notice.

2.1 *Brief description*

A robust and high-performance machine, the CG MULTI 430 is specially designed for floor preparation, grinding and polishing.

- Floor preparation is a rough grinding of the surface carried out in order to make the surface flat, but with an accentuated roughness.
- Grinding is the procedure that goes from the initial roughing stage to the polishing stage.
 - The blank is made with aggressive tools to remove the material necessary to obtain a flat surface,
 - Polishing reduces surface roughness to obtain smoothing and gloss of the surface by using tools that are less and less aggressive (finer and finer grains).

2.2 Composition



1	Dead man handle		
2	Adjustment handle		
3	Suction nozzle		
4	Engine head		
5	Frame		
6	Water tank		

Dead man handle (1)

The dead-man handle allows the machine to be started while being very safe for the user.

Adjustment handle (2)

A hook adjusts the height of the man-dead handle to fit each user

Suction nozzle (3)

This nozzle allows you to connect a dust vacuum cleaner during use.

Engine head (4)

Allows grinding and other operations.

Frame (5)

The frame has a solid but compact construction. It can be separated from the motor head for easy transport.

2.3 Technical data

	CG MULTI 430 230V	CG MULTI 430 110V
Engine	2,2 kW / 3 HP 230V 1~ 50 Hz	1.5 kW / 2 HP 110V 1~ 50 Hz
Engine protection	IP55	
Working width	430 mm	
Number of heads	1 or 3	
Diameter of a head	430 or 140 mm	
Rotational speed	800 min ⁻¹	600 min ⁻¹
Suction diameter	Ø 40 mm	
Dimensions of unfolded machine (L x W x H)	700 x 460 x 1320 mm	
Mass	81 kg	
IP	IP 54	

2.4 Vibration emission statement

Declared vibration emission value according to **EN 12096**

Machine Model / Code	Measured emission value vibration a m/s ²	Uncertainty K m/s ²	Tool used Model / Code
CG MULTI 430 230V 70184632739	1.6	0.5	Lutron Type: VB-8201HA Serial Number: Q258053
CG MULTI 430 110V 70184632993			

- Values determined according to the procedure described in Annex F of EN **13862**
- The measurements are made with new machines. The actual values on site can vary significantly (from single to double) with the conditions of use, depending on:
 - Treated materials
 - Machine wear
 - Lack of maintenance
 - Tool not suitable for application
 - Tool in poor condition
 - Non-specialized operator
 - Etc...
- The time of exposure to vibration is also a function of the work performance (related to the adequacy of machine / tool / material to be treated / operator)
- In assessing the risks due to hand-arm vibration, account shall also be taken, over a working day, of the time of actual use of the machine at full capacity; It is not uncommon to find that this time of effective use is limited to 50% of the total working time, taking into account all stops (breaks, preparation of work, movement of the machine, assembly of tools, etc.).

2.5 *Noise emission statement*

Machine Model / Code	Sound pressure level	Uncertainty K
CG MULTI 430 230V 70184632739	72 dB(A)*	2.5 dB(A)
CG MULTI 430 110V 70184632993		

*Average value of four-point measurements with a two-meter sound level meter

- The measurements are made with new machines. Actual values on site may vary with conditions of use, depending on:
 - Machine wear
 - Lack of maintenance
 - Tool not suitable for application
 - Tool in poor condition
 - Non-specialized operator
 - Etc...
- The measured values relate to an operator, in a normal position of use, as described in this manual.

3 ASSEMBLY AND START-UP

The machine is delivered assembled, fully equipped and ready to operate. Before using the machine for the first time, please follow these few instructions.

3.1 *Adjusting the height of the man-dead handle*

You can adjust the height of the man-dead handle to have a comfortable position. To do this:

- Hold the adjustment handle to release the rotation of the man-dead handle.
- Adjusts the height of the handle. Release the handle to lock the position.



3.2 *Mounting tools*

3.2.1 Support for non-woven pads

To use the non-woven pad you need a specific support.



To set this support you must:

- Turn off the power to the machine and disconnect it from the power grid.
- Set the dead-man handle to the highest position using the adjustment handle.



- Lay down the machine.



- Lock the head in the tool change position using the indexers.



- To set up the support, simply center it on the head of the machine and make a slight rotation to lock it.



3.2.2 Brushes

To set a brush, you must:

- Turn off the power to the machine and disconnect it from the power grid.
- Set the dead-man handle to the highest position using the adjustment handle.



- Lay down the machine.



- Lock the head in the tool change position using the indexers.



- Simply center the brush on the head of the machine and make a slight rotation to lock it.



3.2.3 Planetary with hook-and-loop support

To use the sanding discs (Ø 150) or the non-woven pad (Ø 140) it is necessary to install the planetary with the hook-and-loop support.



To set the planetary you must:

- Turn off the power to the machine and disconnect it from the power grid.
- Set the dead-man handle to the highest position using the adjustment handle.



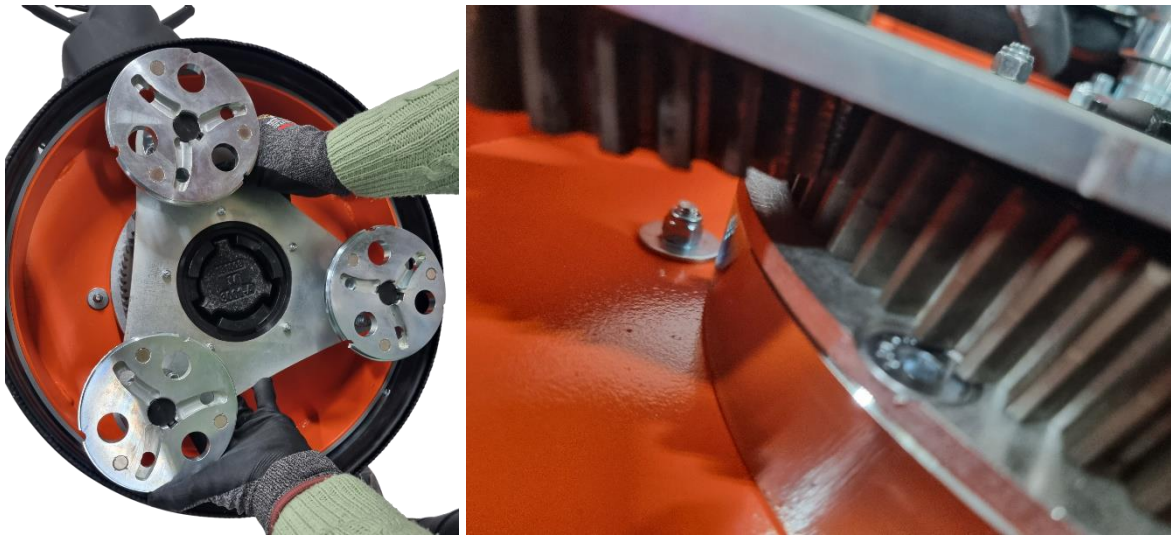
- Lay down the machine.



- Lock the head in the tool change position using the indexers.



- Center the planetary on the head of the machine (taking care to set up the gears) and make a slight rotation to lock it.



3.3 *Additional weights (optional)*

For some jobs, the use of additional weights (optional: 310593025) may be necessary to be more aggressive.





3.4 Mode de operation

It is possible to change the position of the head with the chassis. This allows to have 2 working modes.

It is necessary to change the position of the 2 indexers



<p>Fixed head: All weight on head, more aggressive.</p>	<p>Floating head: Wheels on the ground, more maneuverable.</p>
	

3.5 Starting the machine

- Adjust the height of the man-dead handle in a comfortable position for you.
- Press on the button below the handle
- Then tighten one of the two handles (right or left)
- Release the button

As long as one of the two handles is held tight the machine remains in operation. As soon as the two handles are released the machine stops.



4 USING THE CG MULTI 430

4.1 Work environment

Before starting the work, check the following:

- Free the machine installation site from anything that could hinder the progress of the work.
- Ensure proper lighting of the site.
- Place the electrical wires and dust hose in such a way as to avoid any possibility of damage by the tools.
- Ensure that the view is constantly clear on the evolution of the machine
- Ensure that it is possible to intervene at any time in the flow of operations.
- Keep any other person away from the area of activity, to avoid any accident.

4.2 Method of work

The CG MULTI 430 is a manual driving machine.

To obtain an optimal result when working with the machine, it must not stagnate at one point, it must on the contrary be in perpetual motion under penalty of seriously degrading the floor.

For each tool chosen (depending on the work to be done), here are the different steps to follow:

- Set up the tools (Do not forget to disconnect the machine before any intervention)
- Connect the vacuum cleaner to the nozzle provided for this purpose.
- Start the vacuum cleaner.
- Start the machine.
- Carry out a passage with the machine on the entire surface to be treated.
- Turn off the machine.
- Turn off the vacuum cleaner.
- Check the condition of the soil: the marks left by the tools must be homogeneous.
- If necessary, the previous steps can be repeated until the desired result is achieved.

5 TRANSPORT AND STORAGE OF THE CG MULTI 430

Follow the following instructions for transporting and storing the machine.

5.1 *Safety in transport*

Always disassemble tools before transporting or moving the machine.

5.2 *Conduct of transport and lifting*

The machine can be moved on flat ground using its wheels. Raise the sanding head of the machine by pressing the dead-man handle so that it no longer touches the ground and then move the machine using its wheels.

A carrying handle is provided, for manual transport.

5.3 *Machine storage*

Before a long period of machine inactivity, clean the machine completely. Store the machine in a dry, clean, temperature-stable place.

6 MAINTENANCE

In order to maintain quality over time, during the preparation of your floors and for a safe and trouble-free operation of the machine, follow the following maintenance plan:

		Before the start of labor	During tool switching	At the end of the day	Weekly	During an outage	After damage
Whole machine	Visual inspection (general condition, tightness)						
	Clean						
Tool and removable housing	Clean						
Electric motor cooling fins	Clean						
Motor housing	Clean						
Accessible screws and nuts	Tighten						

Machine maintenance

Perform machine maintenance with the engine off and tools stationary. Separate the machine from the electrical grid before performing maintenance.

Machine cleaning

The lifespan of your machine depends a lot on its maintenance. Clean it at the end of each day.

7 BREAKDOWNS: CAUSES AND REPAIR

7.1 Failure behavior

In the event of a breakdown during use, turn off the machine, and disconnect it from the electrical network. Work on the electrical system of the machine can only be carried out by a qualified electrician.

7.2 Instructions for defect detection and remedies

Failure	Possible source	Resolution
Difficulty starting	No electricity	Check the fuse on your power supply
	Power cable section too weak	Change power cable
	Problem with the switch	Can only be solved by a qualified electrician
	Problem with the engine	Consult an electric motor maintenance workshop
	Faulty power cable	Change power cable

7.3 *After-sales service*

When ordering spare parts, always indicate:

- a. The serial number (seven digits)
- b. Part Number
- c. Exact description
- d. Number of rooms desired
- e. Exact address
- f. Please avoid indications such as "as soon as possible" or "urgent" but clearly indicate the desired shipping method: "express", "by plane", etc.

If you do not indicate the desired shipping method, we will send the parts by the means considered the most reasonable, without necessarily being the fastest.

With accurate indications, you will avoid problems and sending errors.

In case of uncertainty, please send us the defective part.

In the event that the parts are covered by the warranty, the shipment of the defective part is mandatory.

Order engine spare parts directly from the manufacturer or a representative: you will save time and money!

This machine was manufactured by Saint-Gobain Abrasives S.A.:

190 J. F. Kennedy Bd.

L-4930 BASCHARAGE

Grand Duchy of Luxembourg

Tel.: 00352 50 401 1

Fax. : 00352 50 16 63

<http://www.construction.norton.eu>

Email: sales.nlx@saint-gobain.com

7.4 Parts

For spare parts lists, please visit the Norton Clipper Aftermarket website at:

<https://spareparts.nortonabrasives.com>

For quick access, you can also use the QR Code below using your mobile phone:



This electronic catalog provides you with exploded and spare parts lists for different Norton Clipper machines so you can find the references you need.

You can get technical support, spare parts and diamond blades from our local distributors.

SAINT-GOBAIN ABRASIVES
INDUSTRIEWEG 21
9420 ERPE-MERE
BELGIUM
TEL: +32(0) 2 267 21 00

SAINT-GOBAIN CONSTRUCTION
PRODUCTS CZ A.S
DIVIZE ABRASIVES
SMRČKOVA 2485/4
180 00 PRAHA 8
TEL: +420 255 719 326 FAX: +420 255 719 321

SAINT-GOBAIN ABRASIVES A/S
DYBENDALSVÆNGET 2,
DK-2630 TAASTRUP
DENMARK
TEL: +45 4675 5244

PO BOX 643706
FORTUNE TOWER OFFICE 2106
JLT BLOCK C
(NEXT TO METRO STATION)
JUMEIRA LAKE TOWER, DUBAI
UNITED ARAB EMIRATES
TEL: +971 4 431 5154
FAX: +971 4 431 5434

SAINT-GOBAIN ABRASIVES
RUE DE L'AMBASSADEUR - B.P.8
78,702 CEDEX CONFLANS
FRANCE
TEL: +33 (0)1 34 90 40 00
FAX: +33 (0)1 39 19 89 56

SAINT-GOBAIN ABRASIVES GMBH
BIRKENSTRASSE 45-49
D-50389 WESSELING
GERMANY
TEL: +49 (0) 2236 703-0
FAX: +49 (0) 2236 703-730

SAINT-GOBAIN KFT ABRASIVES.
1225 BUDAPEST
BÁNYALÉG U. 60/B.
HUNGARY
TEL: +36 1 371 22 50
FAX: +36 1 371 22 55

SAINT-GOBAIN ABRASIVI S.P.A
VIA PER CESANO BOSCONI 4
I-20094 CORSICO MILANO
ITALY
TEL: +39 02 44 851
FAX: +39 02 44 78 266

SAINT-GOBAIN ABRASIVES S.A.
190 J.F. KENNEDY STREET
L-4930 BASCHARAGE
GRAND DUCHY OF LUXEMBOURG
TEL: +352 50 401 1
FAX: +331 83 717 792
GREEN NO. (FRANCE): 0800 906 903

SAINT-GOBAIN ABRASIVES, S.A.
2 ALLEY OF FIG TREES
AIN SEBAË - CASABLANCA
MOROCCO
TEL: +212 5 22 66 57 31
FAX: +212 5 22 35 09 65

SAINT-GOBAIN ABRASIVES BV
GROENLOSEWEG 28
7151 HW EIBERGEN
P.O. BOX 10
7150 AA EIBERGEN
THE NETHERLANDS
TEL: +31 545 466466
FAX: +31 545 474605

SAINT-GOBAIN ABRASIVES AS
KARIHAUGVEIEN, 89
0186 OSLO
NORWAY
TEL: +47 63 87 06 00
FAX: +47 63 87 06 01

SAINT-GOBAIN HPM POLSKA SP. Z O.O.
UL. NORTON 1, 62-600 KOŁO
62-600 KOŁO
POLAND
TEL: +48 63 26 17 100
FAX: +48 63 27 20 401

SAINT-GOBAIN ABRASIVOS, L. DA
ZONA INDUSTRIAL DA MAIA I-SECTOR
VIII, NO. 122
APARTADO 6050
4476 - 908 MAIA
PORTUGAL
TEL: +351 229 437 940
FAX: +351 229 437 949

SAINT-GOBAIN GLASS
BUSINESS UNIT ABRASIVI
LUCRU PUNCT: LOC. VETIS, JUD.
SATU MARE 447355
STR. CAREIULUI 11
INDUSTRIAL PARK RENOVATIO
ROMANIA
TEL: +40 261 839 709
FAX: +40 261 839 710

SG HPM RUS
58, F. ENGELS STR.
STROENIE 2
105082 MOSCOW
RUSSIA
TEL: +74 955 408 355
FAX: +74 959 373 224

SAINT-GOBAIN ABRASIVES (PTY) LTD
2 MONTEER ROAD
ISANDO 1600
P.O. BOX 67
SOUTH AFRICA
TEL: +27 11 961 2000
FAX: +27 11 961 2184/5

SAINT-GOBAIN ABRASIVOS, S.A.
CTRA. FROM GUIPÚZCOA, KM. 7,5
E-31195 BERRIOPLANO (NAVARRA)
SPAIN
TEL: +34 948 306 000
FAX: +34 948 306 042

SAINT GOBAIN ABRASIVES AB
GÅRDSFOGDEVÄGEN 18A
168 66 BROMMA • SVERIGE
SWEDEN
TEL: +46 8 580 881 00
FAX: +46 8 580 881 30

SAINT-GOBAIN INOVATIF MALZEMELER
VE ASINDIRICI SAN. TWITCH. ACE.
ALTAYÇEŞME MAH. ÇAMLI SOK. NO:21
ESAS OFIS PARK KAT:9 34843
MALTEPE, İSTANBUL • TURKEY
TEL: 0090-216-217 12 50
FAX: 0090-216-442 40 74

SAINT-GOBAIN ABRASIVES LTD.
UNICORN HOUSE UNIT 1, AMISON CLOSE
REDHILL BUSINESS PARK
STAFFORD ST161WB
UNITED KINGDOM
TEL: +44 1785 279 553
FAX: +44 1785 213 487



Saint-Gobain Abrasifs
190 Rue J.F. Kennedy
L-4930 Bascharage
Grand Duche de Luxembourg
Tel: +352 50 4011
Fax: +331 83 717 792
no. vert (France) 0800 906 903

www.nortonabrasives.com/fr-fr