

**NORTON**

SAINT-GOBAIN

Transforming  
surfaces  
...and beyond

ABRASIVE SOLUTIONS

# MARINE APPLICATIONS



SAINT-GOBAIN



Emirates FLY

Ω  
OMEGA

TOYOTA

Emirates  
FLY BETTER

McDonald's logo

skyCITY

5G





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### MASKING

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## Transforming surfaces ...and beyond

For applications in the manufacture, to repair, maintenance and renovation of composite, metal and wooden boats, Norton provides the most powerful, precise and user-friendly abrasive solutions. In grinding, shaping or finishing, when choice and value are required, we provide the widest portfolio of abrasives and system components together with expert knowledge from more than 135 years of experience.

Norton is a true full service value partner regardless of the application and our passion is delighting our customers, making them more profitable, everyday and helping to reshape the nautical industry, together.



## CUTTING & GRINDING

For the manufacture of structural components including steel or aluminium frames, Norton offers precision cutting solutions in the form of diamond blades and cutting discs. Norton cutting discs can be used on metal, fibreglass and glass reinforced plastic.

**PRODUCT HIGHLIGHT:**  
**Norton Quantum**  
See page 16.



## MASKING & WIPING

For demarcation and protection applications in reconditioning and maintenance and repair jobs, masking tapes are essential. Norton offers a number of different tapes with unique properties that address many needs on all surfaces.

**PRODUCT HIGHLIGHT:**  
**Norton Hi-Temp Tape**  
See page 80.



## SHAPING & DEBURRING

From grinding processes to shape metal to specific dimensions for hull frames and interior component parts, to bonding preparation in the renovation of an exterior surface, Norton offers a full solution of standard size and mini 'SpeedLok™' abrasives.

**PRODUCT HIGHLIGHT:**  
**Norton Blaze Flap discs**  
See page 27.



## NORTON PAINT SYSTEM

An effective solution for preparing, mixing and spraying paint, offering a faster, cleaner solution, saving time and solvent usage. Unlike other systems, the Norton Paint System can be used without the hard cup for better visibility during spraying and a lightweight, more comfortable experience.

See page 84.



## STRIPPING & CLEANING

From grinding metal to removing stubborn paint layers and anti-fouling, you need abrasives that can be relied on to work fast and last! The Norton range of non-woven discs offers a huge variety of solutions for scale and rust removal as well as blending applications to ensure the surface is fully prepared for the final process stages.

**PRODUCT HIGHLIGHT:**  
**Norton Blaze Rapid Strip**  
See page 44.



## POLISHING

After surface repairs, a high gloss finish can be achieved on gelcoat using Norton abrasives and compounds for the finishing and polishing stages. Whether working on a small or large area, Norton can be relied upon to provide the best solution.

**PRODUCT HIGHLIGHT:**  
**Norton Liquid Ice Xtra Cut**  
See page 88.



## SANDING

Whether it's an interior or exterior surface that needs sanding, Norton has a solution. Breathe easy with MeshPower and Multi-Air, the ultimate dust extraction solutions that make light work of clean-up. New Norton A2750P 14+1 hole discs are ideal for sanding composite materials, making them ideal for use in marine repair.

**PRODUCT HIGHLIGHT:**  
**Norton A2750P**  
See page 58.



## PERSONAL PROTECTION EQUIPMENT

Norton offers respiratory masks, gloves, glasses and hearing protection when in the boat yard or workshop.

See page 92.

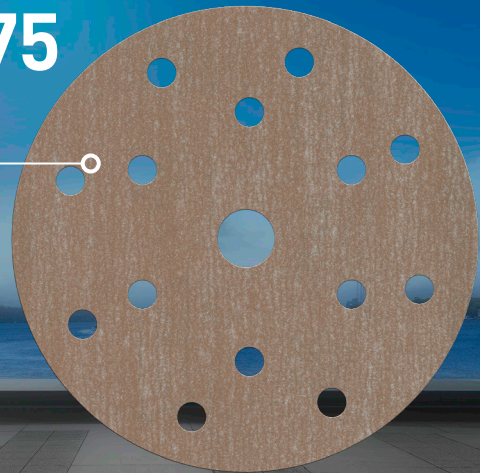
# LATEST PRODUCTS

## **NEW** NORTON A275

### 14+1 HOLE SANDING DISCS

Developed especially for use on composite materials, the new 14+1 hole A275 discs are made from premium aluminium oxide grain for fast material removal when sanding.

The strong paper backing and No-Fil coating combine for clog-resistance and long disc life.



**NORTON**  
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**MESH-POWER™**

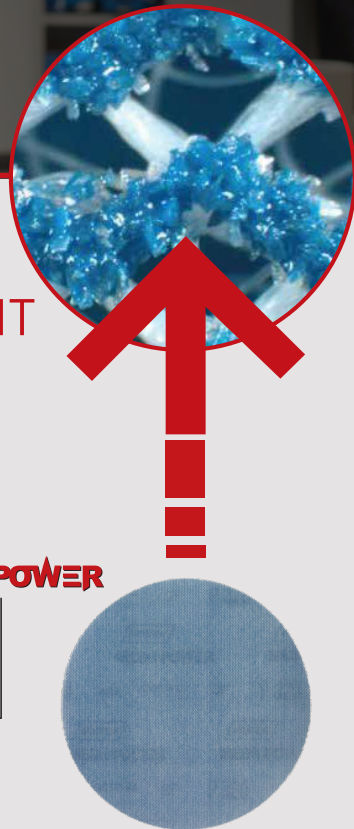
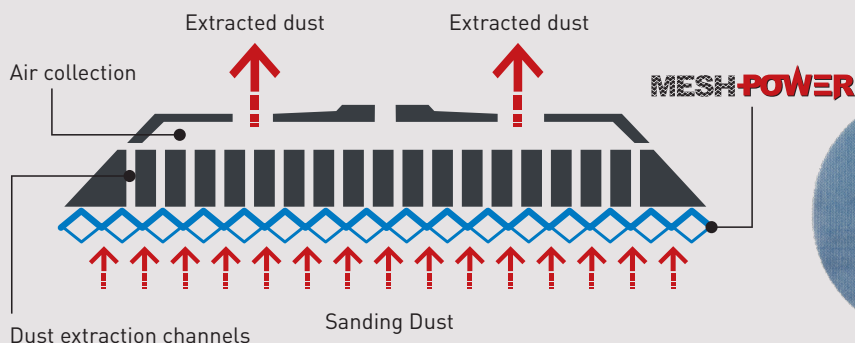
**CERAMIC ADVANTAGE**

### WHY CHOOSE A CERAMIC ABRASIVE?

Ceramic grain provides the ultimate material removal, best productivity, longest life and finest finish.



## POWERFUL DUST EXTRACTION MEANS A CLEANER ENVIRONMENT

The open mesh construction of the backing allows dust particles to flow freely through thousands of tiny holes, creating a virtually dust free sanding environment. Better for your health, better for your application and better for your business!





## CUTTING TO BLENDING FOR METAL AND COMPOSITE STRUCTURES

<p>STEP</p> <p style="font-size: 48px; font-weight: bold;">1</p>	<p style="font-size: 24px; font-weight: bold;">CUTTING</p> <p style="font-weight: bold;">NORTON QUANTUM</p> <p>When speed is key, reach for none other than Norton Quantum, thanks to its ceramic grain, it cuts through metal, aluminium and stainless steel with ease and precision.</p>		
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<p>STEP</p> <p style="font-size: 48px; font-weight: bold;">2</p>	<p style="font-size: 24px; font-weight: bold;">DEBURRING &amp; SHAPING</p> <p style="font-weight: bold;">NORTON BLAZE R980 FLAP DISC</p> <p>A high performance flap disc for use with medium to high pressure on metal, stainless steel and gelcoat.</p>		
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<p>STEP</p> <p style="font-size: 48px; font-weight: bold;">3</p>	<p style="font-size: 24px; font-weight: bold;">BLENDING &amp; REFINING</p> <p style="font-weight: bold;">VORTEX RAPID PREP (SCM) DISC</p> <p>Vortex grain technology combines the cutting speed of coarse grits with the finish of fine grits. A durable product for blending, finishing, cleaning, and light deburring</p>		
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# PROCESS CHARTS



## GELCOAT FINISHING

<p>STEP</p> <p>1</p>	<p><b>SURFACE PREPARATION</b> <b>DISCS: NORTON A275 &amp; MESHPOWER</b></p> <p>For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair</p> 	
<p>STEP</p> <p>2</p>	<p><b>MASKING</b> <b>MASKING TAPE</b></p> <p>For masking internal or external boat surfaces, Norton Bear offers a range of solutions. Our tapes are made from high quality material and can be easily removed without leaving residue.</p> 	
<p>STEP</p> <p>3</p>	<p><b>PAINTING</b> <b>NORTON PAINT SYSTEM</b></p> <p>The most effective system for preparing, mixing and spraying paints which provides a fast, clean solution allowing paint to be stored and reused.</p> 	
<p>STEP</p> <p>4</p>	<p><b>GELCOAT FINISHING</b> <b>NORTON ICE XTRA CUT POLISHING COMPOUND</b></p> <p>Removes scratches in one step after sanding with P2000 grade discs. Provides a high gloss finish on top and clear coat surfaces.</p> 	



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# CUTTING & GRINDING

Diamond blades can be used to cut glass reinforced plastic (GRP), carbon fibre, plastic composites, laminate and fibreglass in the manufacture and repair of cracks and damage in hulls, bulkheads, decks, cabin curves, cores and liners. They cut fast and with precision, making light work of any application when used on an angle grinder. Use grinding wheels in structural repair to grind and bevel cracks to cut back to the undamaged material before filling or bonding with resin.

## FOR ANGLE GRINDER

Diamond Blades

Cutting Discs

Grinding Discs

**12**

## FOR MINI ANGLE GRINDER

Cutting Discs

Grinding Wheels

**17**

# CUTTING & GRINDING

## ANGLE GRINDERS



### DIAMOND BLADES

Cutting fibreglass and composite materials to size is necessary in both the manufacture and repair of all types of boats. Whether cutting large panels, or replacing an existing area, Norton offers diamond blades designed to provide a clean, precise cut.



### NORTON CLIPPER PRO UNI DUCTILE



- Vacuum-brazed blade for dry cutting GRP, carbon fibre, PVC, clay and fibreglass reinforced resin
- Can also be used on ductile iron, metals and wood ripping

DIAMETER (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.
115	22,23	2,8	70184694459
125	22,23	2,8	70184694460
230	22,23	3,1	70184694462

# NORTON ESSENTIAL MULTI MATERIAL



- High density diamond blade for fast cutting and extreme life
- Segmented diamond blade
- For stainless, aluminium, brass, bronze, cast iron, concrete, copper, fibreglass composites, masonry, natural stone, wood, tiles, ceramic and concrete
- Exceptional vacuum brazed



DIAMETER (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.
100	16/20/22,23	2,5	70184602107
115	20/22,23	2,5	70184602108
125	20/22,23	2,5	70184602109
180	20/22,23	2,5	70184602110
230	20/22,23	2,5	70184602111



## CUTTING & GRINDING ANGLE GRINDERS

### CUTTING DISCS

Norton cutting discs are made for use on metal, steel and stainless steel for hull structures, interior and exterior components including hand rails, cleats, frames, ladders, platforms, propeller shafts, and rusted bolts where they provide long life and a smooth cut.



### NORTON QUANTUM



- Premium aggressive NorZon heavy duty grain
- Revolutionary bond technology
- Long lasting wheel
- Lowest total abrasive costs
- High metal removal rate

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	125	1,0x22,23	T41-Z46Y	25	66253371187



### NORTON BLUEFIRE (STAINLESS STEEL)



- Ultra thin fast cut reinforced straight wheel for fast cutting off where minimal material loss is desired
- For stainless steel, alloy steels, cast iron and hard ferrous metals
- Fillers free of Iron, sulphur and chlorine

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	100	1,0x16,0	T41-A46Z	25	66252841300
		1,0x16,0	T41-A46Z Tin	10	66253371235
	115	1,0x22,23	T41-A46Z	25	66252829482
		1,0x22,23	T41-A46Z Tin	10	66253371236
	125	1,0x22,23	T41-A46Z	25	66252829925
		1,0x22,23	T41-A46Z Tin	10	66253371237

## NORTON BDX (STAINLESS STEEL)



- Ultra thin fast straight cutting wheel with low material loss
- For stainless steel, alloy steels & hard ferrous metals.
- Durable resin bond for fast cutting while retaining excellent wheel life
- Fillers free of Iron, sulphur and chlorine

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	100	1,0x16,0	T41-A46T	50	66252846390
	115	1,0x22,23	T41-A46T	50	66252846391
	125	1,0x22,23	T41-A46T	50	66252846392



## NORTON BLUEFIRE (METAL)



- Designed with aluminium oxide grain for general purpose fast cutting of metals
- Durable resin bond for fast cutting while retaining excellent wheel life
- Fillers free of Iron, sulphur and chlorine

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	100	2,5x16,0	T41-A36T	10	66252841303
	115	2,5x22,23	T41-A36T	10	66252841304
	125	2,5x22,23	T41-A36T	10	66252841305
	180	2,5x22,23	T41-A24T	10	66252841308
	230	2,5x22,23	T41-A24T	10	66252841313



## NORTON ALU



- Specially developed grain and bond system to cut tough aluminum without clogging
- Counteracts loading and glazing to offer fast, easy and free cutting

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	115	1,6x22,23	T41-A46Q	10	66252828233
	125	1,6x22,23	T41-A46Q	10	66252828234



## CUTTING &amp; GRINDING ANGLE GRINDERS

## GRINDING WHEELS

Before and after metal parts are welded together in the manufacture of boat structures, they need to be prepared. Pre-welding preparation calls for bevelling of the surface, post welding, removal and flattening of the joining weld seam. Norton grinding discs can also be used for smaller operations including deburring after cutting and rough cleaning.



## NORTON BLUEFIRE



- A24S Aluminium oxide grain
- Excellent depressed centre grinding wheel, for fast stock removal
- For mild steel and hard ferrous metals
- Durable resin bond designed for grinding while retaining excellent wheel life

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
27	100	6,0x16,0	T27-A24S	10	66252841321
	115	6,0x22,23	T27-A24S	10	66252841322
	125	6,0x22,23	T27-A24S	10	66252841323
	180	6,0x22,23	T27-A24S	10	66252841324
	230	6,0x22,23	T27-A24S	10	66252841325



## NORTON MULTI MATERIAL - UTG



- One wheel for all materials
- The easy choice in general trade
- No lost time due to wheel changing
- Quick, comfortable and versatile
- For stainless steel aluminium, masonry, ceramic, PVC and rubber

TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
<b>CUTTING &amp; GRINDING</b>					
27	100	3,0x16,0	T27-C30P	10	66252811006
	115	3,0x22,23	T27-C30P	10	66252811007
	125	3,0x22,23	T27-C30P	10	66252811008



## MINI ANGLE GRINDER

When small areas require rework, a large disc and machine is not necessary. Using a smaller cutting or grinding disc on a mini grinder can be a great way to quickly repair cracks, blisters and crazing.

## NORTON BLUEFIRE



- Ultra thin fast cut reinforced straight wheel for fast cutting off where minimal material loss is required
- For stainless steel, alloy steels, cast iron and hard ferrous metals
- Fillers free of iron, sulphur and chlorine



TYPE	DIA (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.
41	76	1,0x10,0	T41-A60T	25	66252828241

## SPINDLE/MANDREL



For use on straight grinders. With these you are guaranteed to mount your cutting off or grinding wheel in the correct way, even if the arbor of the wheel doesn't match the original machine. Use these spindles to mount your wheels safely and securely.

SIZE	DESCRIPTION	PK QTY	ITEM No.
6mm	Spindle for straight grinder	1	07660739614
8mm	Spindle for straight grinder	1	07660739616
10mm	Spindle for straight grinder	1	07660739615



**NORTON**

SAINT-GOBAIN

**BEAR-TEX®**

## FINISHING SOLUTIONS CONVENIENT DISPENSER BOX

**Thin, resilient, dependable allowing you to flex your finish.**

Bear-Tex® Thin-flex™ has been specifically developed in a convenient dispenser box keeping the product contaminate free and easy to dispense. The pre-perforated roll makes it easy to tear to the required length.



# NORTON

SAINT-GOBAIN

SURFACE  
PREPARATION

# SHAPING & DEBURRING

After initial cutting and grinding, the frame or component parts need to be shaped to specific dimensions, or levelled in preparation for the next stage. During general repairs where steel or aluminium needs to be welded, Norton offers a choice of products to bevel and prepare joining edges, or flatten and blend weld seams ready for the next stage. Often, during renovation, the composite area to be bonded must be prepared before applying fibreglass (in core repair for instance) and Norton offers a number of abrasives to accommodate all steps of this process.

## ANGLE GRINDERS

Fibre Discs

Semi Flexible Discs

Flap Discs

21

## STRAIGHT GRINDERS

Flap Wheels

BearTex Flap Wheels

Spirabands

31

## MINI ANGLE GRINDERS

Speedlok Discs

Mini Flap Discs

27

## FILE BELT MACHINES

File Belts

38

# SHAPING & DEBURRING ANGLE GRINDERS

SURFACE  
PREPARATION



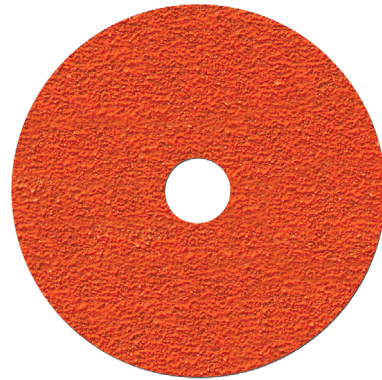
## FIBRE & SEMI FLEXIBLE DISCS

Choose a fibre or semi-flexible disc for the removal of burrs and edges left from cutting metal or fibreglass. The strong backing makes fibre discs tough and resistant to breaking. For more aggressive applications including stripping paint or scale build up from boats, use a flap disc as the multiple layers of abrasive and convex shape makes light work of contoured surfaces. Always use fibre and semi-flexible discs with a suitable backup pad.

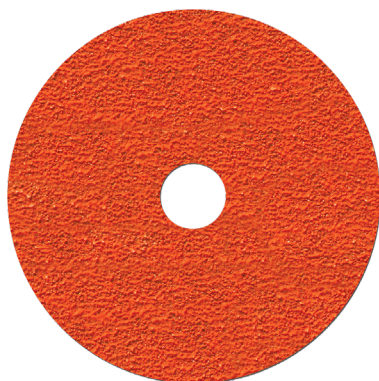
### NORTON BLAZE F980



- Ideal for use in the repair of fibreglass, stainless steel and composites
- Use for deburring the casting mould edges of metal boat parts
- High performance ceramic grain works well in tough, heavy duty applications with high material removal and long life



DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P24	25	66261053168
	P36	25	66261053170
	P50	25	66261085524
	P60	25	66261062965
	P80	25	66261062966
	P120	25	66254436181
115x22	P24	25	69957398000
	P36	25	69957398001
	P50	25	69957398002
	P60	25	69957398003
	P80	25	69957398004
	P120	25	66254425332
125x22	P24	25	69957398005
	P36	25	69957398006
	P50	25	69957398007
	P60	25	69957398008
	P80	25	69957398009
	P120	25	66254409084
178x22	P24	25	69957398010
	P36	25	69957398011
	P50	25	69957398012
	P60	25	69957398013
	P80	25	69957398014
	P120	25	66254411528



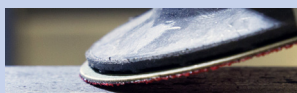
## NORTON BLAZE X F970



- Ideal for use in the repair of fibreglass, carbon steel and composites
- Use for deburring the casting mould edges of metal boat parts
- High performance ceramic grain works well in tough, heavy duty applications with high material removal and long life
- Non-supersized making these discs ideal for use on carbon steel

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
115x22	P36	25	69957370193
	P50	25	69957370194
	P60	25	69957370195
	P80	25	69957370196
125x22	P36	25	69957370197
	P50	25	69957370198
	P60	25	69957370199
	P80	25	69957370200
178x22	P36	25	69957370201
	P50	25	69957370202
	P60	25	69957370203
	P80	25	69957370204

## FIBRE DISC BACK UP PADS



### NYLON FIBREGLASS REINFORCED

- Curved ribs allow air to flow through the pad, keeping the abrasive cooler
- The ribs also provide flexibility when used on curves such as the hull
- Strong fibreglass reinforcement is ideal for tough grinding applications
- For use with grit 36 and finer



DIM	THREAD	DENSITY	MAX RPM	PK QTY	ITEM No.
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#### STANDARD BACK-UP PADS

100mm	M10-1.5	Medium	15300	1	66623320044
115mm	M14-2.0	Medium	13300	1	66623320045
125mm	M14-2.0	Medium	12200	1	66623320046
180mm	M14-2.0	Medium	8500	1	66623320047

#### TURBO BACK-UP PADS

100mm	M10-1.5	Medium	15300	1	66623320033
115mm	M14-2.0	Medium	13300	1	66623320034
125mm	M14-2.0	Medium	12200	1	66623320048
180mm	M14-2.0	Medium	8500	1	66623320049

# F226 / VA113 METAL



- A general purpose disc for use on a variety of metals, wood and composite materials
- Has a good, consistent cut rate when used with medium pressure
- Tough aluminium oxide grain is ideal for light weld grinding and blending as well as removing coatings and burrs



DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P16	25	66623320424
	P24	25	66623320440
	P36	25	66623320436
	P50	25	66623320428
	P60	25	66623320432
	P80	25	66623320420
	P100	25	66623320422
	P120	25	66623320448
115x22	P24	25	66623320439
	P36	25	66623320435
	P60	25	66623320431
	P80	25	66623320419
125x22	P16	25	66623320447
	P24	25	66623320438
	P36	25	66623320434
	P50	25	66623320426
	P60	25	66623320430
	P80	25	66623320423
	P100	25	66623320421
178x22	P16	25	66623320441
	P24	25	66623320437
	P36	25	66623320433
	P60	25	66623320429
	P80	25	66623320418
178x22	P100	25	66623320415
	P120	25	66623320417

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.	
100x16	P16	25	66623324044	
	P24	25	66623324045	
	P36	25	66623324046	
	P60	25	66623324048	
	P80	25	66623324049	
	P100	25	66623324050	
	P120	25	66623324051	
	115x22	P16	25	66623324052
		P24	25	66623324053
		P36	25	66623324054
P60		25	66623324056	
P80		25	66623324057	
P100		25	66623324058	
P120		25	66623324059	
125x22		P16	25	66623324060
	P24	25	66623324061	
	P36	25	66623324062	
	P60	25	66623324064	
	P80	25	66623324065	
	P100	25	66623324066	
	P120	25	66623324067	
	178x22	P16	25	66623324068
		P24	25	66623324069
		P36	25	66623324070
P60		25	66623324072	
P80		25	66623324073	
P100		25	66623324074	
P120		25	66623324075	

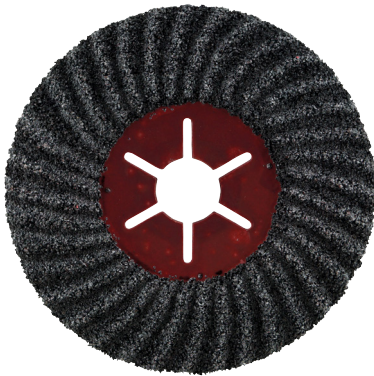
## FIBRE DISC BACK-UP PAD DENSITY GUIDE



**RIGID** suitable for tough grinding operations & where very high stock removal is required such as chamfering.



**HARD DENSITY** suitable for coarse applications and higher stock removal such as chamfering, welded seam or deburring work.



## ZEC SEMI FLEXIBLE DISCS



- A silicon carbide discs made from heavy duty fibre coated with multiple layers of a special resin bonded abrasive
- Ideal for fast removal of rust, old coatings, paint and epoxy resins from metal, stone and fibreglass

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
102x16	P16	5	66623322058
	P24	5	66623322059
	P36	5	66623322060
115x22	P16	5	66623322064
	P24	5	66623322065
	P36	5	66623322066
125x22	P16	5	66623322070
	P24	5	66623322071
	P36	5	66623322072
180x22	P16	5	66623322076
	P24	5	66623322077
	P36	5	66623322078

## SEMI FLEXIBLE DISC BACK UP PADS



### NYLON FIBREGLASS REINFORCED

- Specifically designed backing pads for semi flexible discs
- Delivers greater support to the abrasive and keeps the disc cooler when grinding

DIMENSIONS (mm)	DENSITY	MAX RPM	PK QTY	ITEM No.
100x16	Medium	15300	1	66623320044
115x22	Medium	13300	1	66623322079
180x22	Medium	8500	1	66623322080

# FLAP DISCS

Flap discs are effective for lapping, cropping and trimming of hulls and grinding and removing weld seams. They cut faster and provide a better finish than fibre discs while having the added benefit of longer life thanks to the flap construction. They're durable and can be used not only on metal but also on fibreglass and composite materials.

## NORTON BLAZE R980P

MAXIMUM PERFORMANCE **+++++**



- A high performance flap disc for use with medium to high pressure on metal, stainless steel and gelcoat
- Ceramic alumina grain on a polyester backing ensures cut rate and life is maintained
- A versatile disc for structural repair applications on fibreglass and metal
- Use to remove gelcoat, repair gouges or grind edges of newly formed pieces



DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P40	10	66254412097
	P60	10	66261193211
	P80	10	66254412098
115x22	P40	10	66261183487
	P60	10	66261183488
	P80	10	66261183489

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
125x22	P40	10	66261190002
	P60	10	66261190003
	P80	10	66261190004
178x22	P40	10	66261183495
	P60	10	66261183496
	P80	10	66261183497

## NORTON XTREME R860



- R860 flap discs offer a high-end zirconia solution designed to reduce process costs through more aggressive cutting, improved quality, longer life, and higher material removal
- Aggressive zirconia grain for high initial cut
- Strong polyester cloth & reinforced fibreglass backing for excellent product life and more material removal per disc



DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P40	10	78072761224
	P60	10	78072761228
	P80	10	78072761259
	P120	10	78072761283
115x22	P40	10	78072761260
	P60	10	78072761261
	P80	10	78072761262
	P120	10	78072761280

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
125x22	P40	10	78072761264
	P60	10	78072761265
	P80	10	78072761267
	P120	10	78072761282



## NORTON NORLINE R842



- Versatile product for rough grinding and deburring on steel and stainless steel
- Self-sharpening zirconium abrasive grain
- High & regular cut rate at medium and low pressures
- Excellent price-performance ratio

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P40	5	77696088177
	P60	5	77696088176
	P80	5	77696088178
	P120	5	63642580352
115x22	P40	5	77696088179
	P60	5	77696088180
	P80	5	77696088181
	P120	5	63642580353

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
125x22	P40	5	77696088184
	P60	5	77696088185
	P80	5	77696088186
	P120	5	63642580356
180x22	P40	5	63642580358
	P60	5	63642580360
	P80	5	63642580364
	P120	5	63642580367



## NORTON BDX



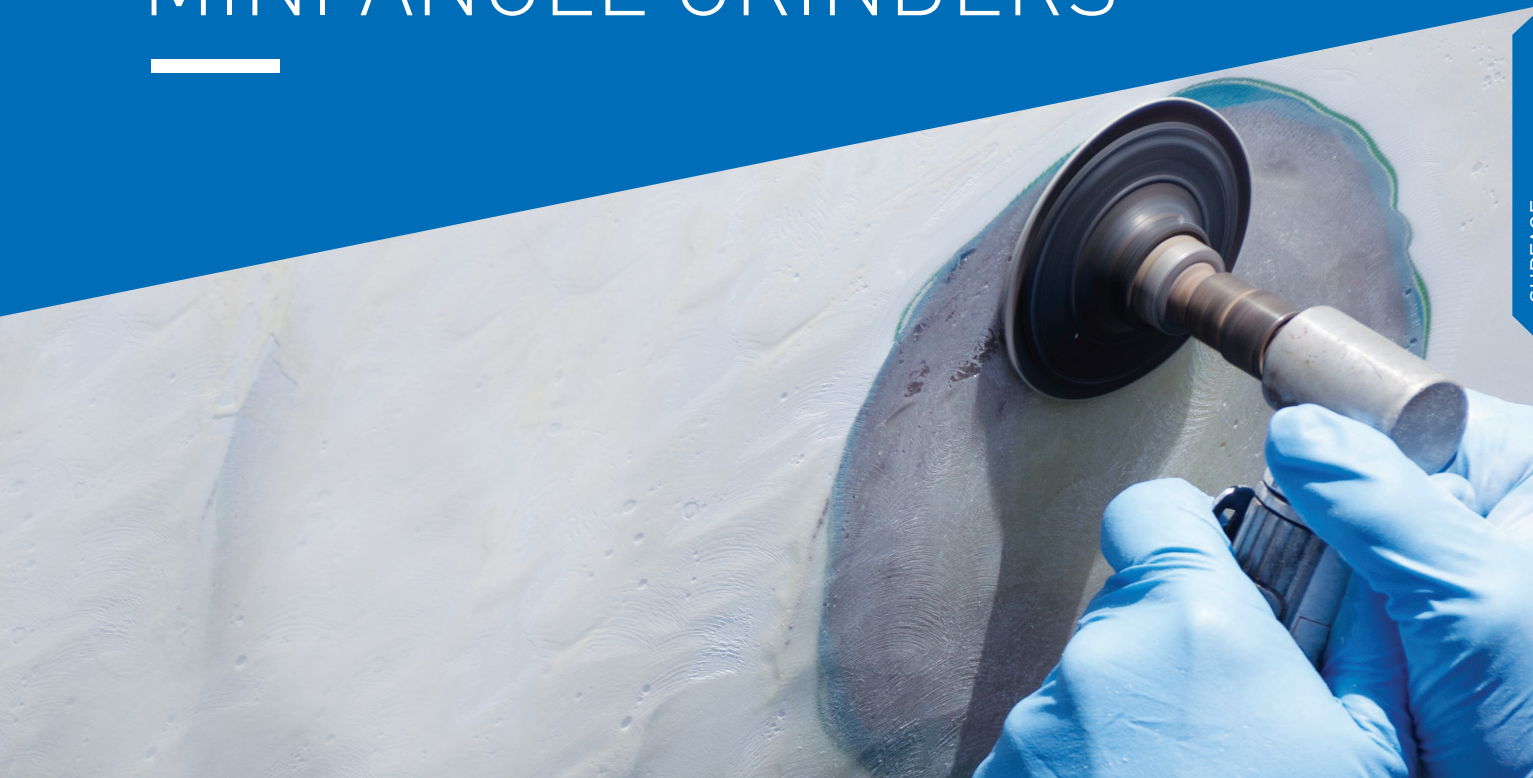
- Versatile product for rough grinding and deburring on steel and stainless steel as well as softer metals like aluminium
- Self-sharpening zirconium abrasive grain
- High & regular cut rate at medium and low pressures

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
100x16	P40	10	78072760000
	P60	10	78072760001
	P80	10	78072760002
	P120	10	78072760003
115x22	P40	10	78072760004
	P60	10	78072760005
	P80	10	78072760006
	P120	5	63642580353

DIMENSIONS (mm)	GRIT	PK QTY	ITEM No.
125x22	P40	10	78072760008
	P60	10	78072760009
	P80	10	78072760010
	P120	10	78072760011

# SHAPING & DEBURRING MINI ANGLE GRINDERS

SURFACE  
PREPARATION



## SPEEDLOK DISCS

For applications on small areas, SpeedLok™ discs can access areas other larger discs can't. They're just as effective, but have the added benefit of working quickly and efficiently in tight spaces. Quick fix attachment system 'SpeedLok' does exactly as suggested, locks onto the machine with one twist, reducing wasted downtime.

## NORTON BLAZE R980P - 3 PLY



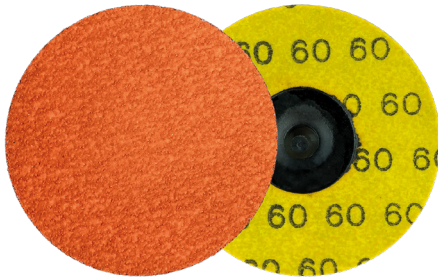
- Small diameter discs perfect for grinding off hardened gelcoat in stress crack repair applications
- Aggressive surface removal over smaller and intricate areas
- Can also be used on steel, stainless steel, inconels and titanium with great durability and life



DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
50	P36	25	5,700-13,400	66261162318
	P50	25		66261162320
	P60	25		66261162322
	P80	25		66261162324
	P120	25		66261043386

## SHAPING & DEBURRING MINI ANGLE GRINDERS

SURFACE PREPARATION



DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
75	P36	25	3,800-8,900	66261162328
	P50	25		66261162330
	P60	25		66261162332
	P80	25		66261162334
	P120	25		66261043392

## NORTON BLAZE R980P - 2 PLY



- Small diameter discs perfect for grinding off hardened gelcoat in stress crack repair applications
- Aggressive surface removal over smaller and intricate areas
- Can also be used on steel, stainless steel, inconels and titanium with great durability and life

DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
50	P36	25	5,700-13,400	63642595470
	P60	25		63642595476
	P80	25		63642595478
	P120	25		63641043421
75	P36	25	3,800-8,900	63642595479
	P60	25		63642595481
	P80	25		63642595493
	P120	25		63642595425

## SPEEDLOK BACK UP PADS



### BACK-UP PADS FOR MINI ANGLE GRINDER



DIMENSIONS (mm)	TYPE	PK QTY	RPM	ITEM No.
<b>6mm spindle</b>				
50	Medium	1	19,000	66261055103
75	Medium	1	12,800	66261055105
75	M14-2,0	1	12,800	63642587305
	Adaptor	1		63642587997

# NORTON MERIT



- Aluminium oxide small diameter discs ideal for general purpose applications
- Ideal for surface removal over smaller and intricate areas
- Strong cotton laminated backing providing durability for edge wear and fray resistance



DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
50	P36	100	5,700-13,400	69957399706
	P50	100		69957399708
	P80	100		69957399710
	P120	100		69957399712
75	P36	50	3,800-8,900	69957399718
	P50	50		69957399720
	P80	50		69957399722
	P120	50		69957399724

## MINI FLAP DISCS

# NORTON BLAZE R980P



- For aggressive applications where high material removal is required, on stainless steel, titanium and super alloys
- Supersize layer applied to the grain reduces heat generation for better quality results through reduced burn
- Ideal for grinding through laminate layers in the repair and refinishing process



DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
50	P40	10	11,500-15,000	77696090146
	P60	10		77696090147
	P80	10		77696090148
75	P40	10	7,500-10,000	77696090151
	P60	10		77696090152
	P80	10		77696090153

**USE A RECOMMENDED SPEEDLOK BACK-UP PAD**



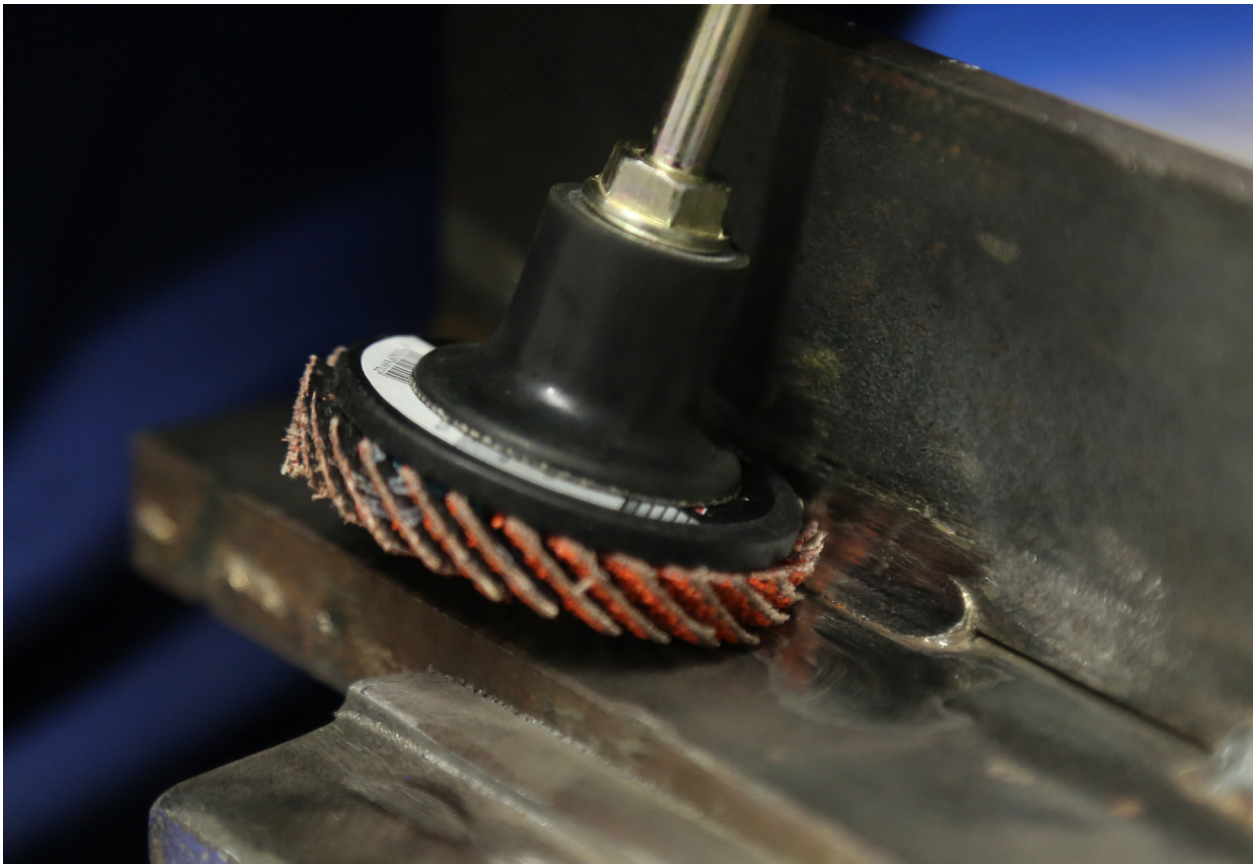
## NORTON BLUEFIRE R884P



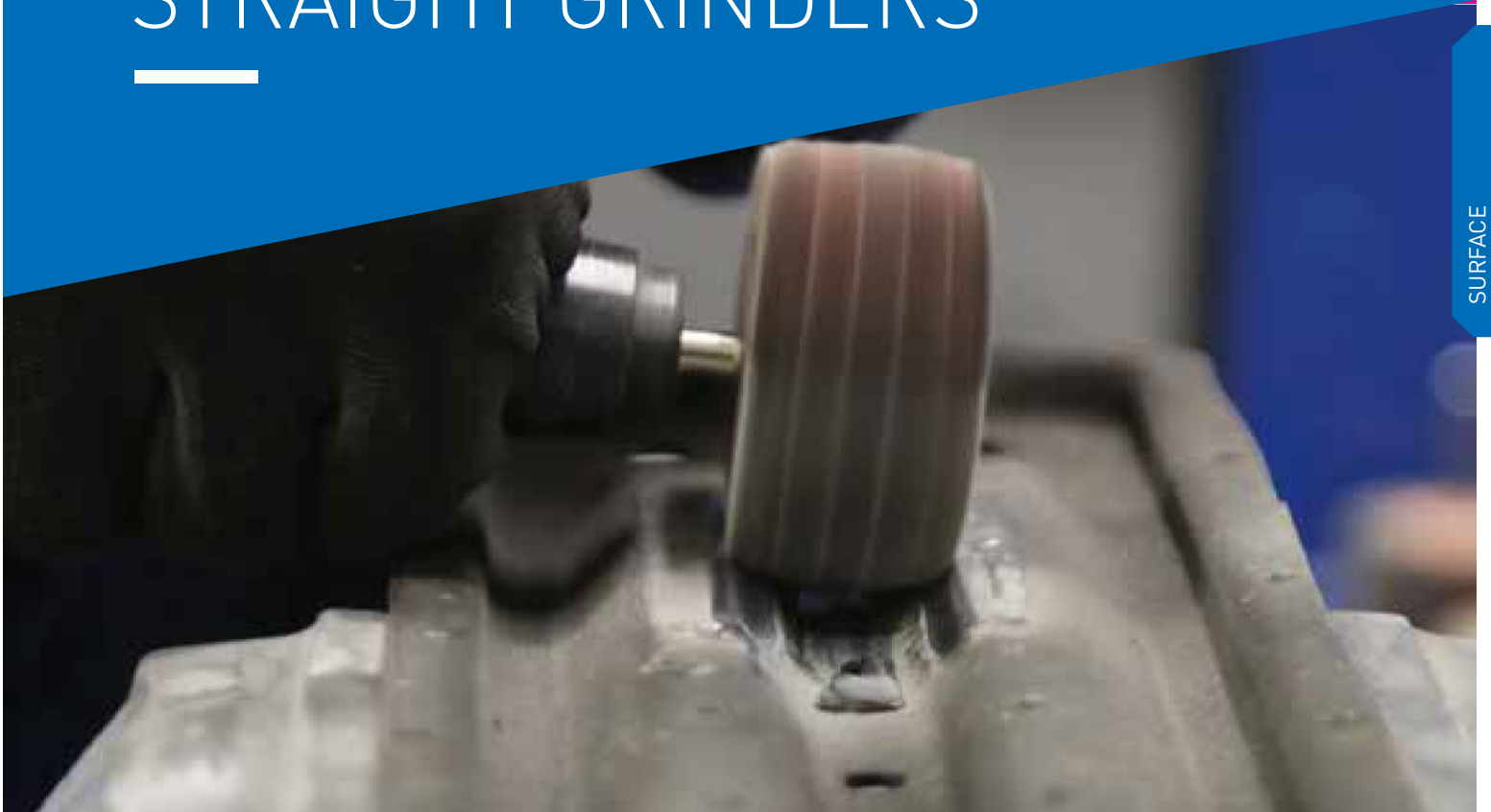
- Ideal for applications where high material removal is required on stainless steel, titanium and super alloys
- Semi-openkote construction retards loading on aluminium applications
- Ideal for grinding in small and difficult to access areas

**USE A RECOMMENDED SPEEDLOK BACK-UP PAD**

DIMENSIONS (mm)	GRIT	PK QTY	RPM	ITEM No.
50	P40	10	11,500-15,000	77696090166
	P60	10		77696090167
	P80	10		77696090168
75	P40	10	7,500-10,000	77696090171
	P60	10		77696090172
	P80	10		77696090173



# SHAPING & DEBURRING STRAIGHT GRINDERS



## FLAP WHEELS

All the advantages of the larger flap wheels, but with the added benefits of being easy to control and accessing small and hard to reach areas with ease. Ideal for curves and corners for paint and rust removal. The life of a flap wheel is also longer than standard SpeedLok™ discs, allowing more grinding time from one product.

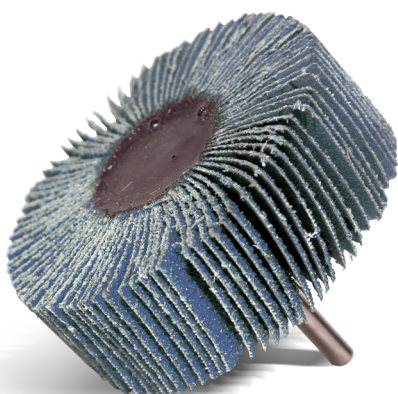
## NORTON QUANTUM R928

### HIGH PERFORMANCE **+++++**

- The best choice for use on stainless steel, inconels, chromium cobalt, titanium and hard materials
- Aggressive cutting removes defects quickly and effectively without gouging the surface, or needing rework
- Ceramic aluminium oxide grain ensures excellent durability and long life
- Ideal for shaping, blending, edge breaking and weld removal on stainless steel and alloys in the manufacture of metal components



DIMENSIONS DIA X W X S (mm)	GRIT	PK QTY	RPM	ITEM No.
50 x 30 x 6	P60	10	5,700 - 9,500	69957301297
	P80	10		69957301298



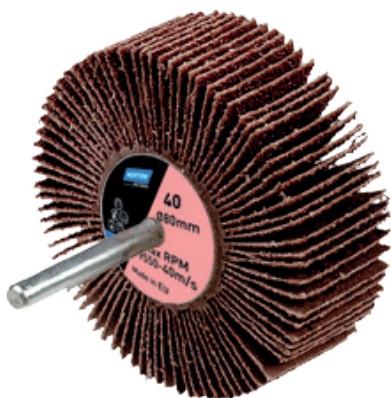
## NORTON NORZON R822



- Self sharpening Zirconia alumina grain for use on stainless steel and resistant alloys
- Ideal for grinding, shaping, blending, edge breaking and weld removal
- Aggressive cutting action means faster finish per part, maximising throughput
- Achieves a good linear finish thanks to load resistance for a regular cut rate

DIMENSIONS DIA X W X S (mm)	GRIT	PK QTY	RPM	ITEM No.
25 x 15 x 6	P60	10	11,500 - 19,000	66261148032

Norzon R822 flap wheels are made to order in multiples of 100 wheels



## NORTON BDX R207 PLUS



- A universal product for grinding applications on steel and stainless steel
- The new generation premium aluminium oxide grain ensures an excellent cut and long product life
- Good cutting action, conforms to the surface thanks to the flexible cotton backing
- Achieves a good, linear cut rate thanks to loading resistance capabilities

DIMENSIONS DIA X W X S (mm)	GRIT	PK QTY	RPM	ITEM No.
10 x 10 x 3	P60	10	28,600 - 47,700	66261133072
	P80	10		66261133073
	P120	10		66261133074
	P150	10		66261133075
	P180	10		66261133076
	P320	10		66261133077
10 x 15 x 3	P60	10	28,600 - 47,700	66261133078
	P80	10		66261133079
	P120	10		66261133080
	P150	10		66261133081
	P180	10		66261133082
	P320	10		66261133083
15 x 5 x 3	P60	10	19,000 - 31,800	66261133084
	P80	10		66261133085
	P120	10		66261133086
	P150	10		66261133087
	P180	10		66261133088
	P320	10		66261133089



† +25% performance upgrade

DIMENSIONS DIA X W X S (mm)	GRIT	RPM	ITEM No.
15 x 10 x 3	P60	19,000 - 31,800	66261133090
	P80		66261133091
	P120		66261133092
	P150		66261133093
	P180		66261133094
	P320		66261133095
15 x 15 x 3	P60	19,000 - 31,800	66261133096
	P80		66261133097
	P120		66261133098
	P150		66261133099
	P180		66261133100
	P320		66261133101
20 x 10 x 3	P120	14,300 - 23,900	66261133102
	P150		66261133103
	P180		66261133104
30 x 5 x 3	P60	9,500 - 15,900	66261133105
	P80		66261133106
	P120		66261133107
	P240		66261133108
	P320		66261133109
30 x 10 x 3	P60	9,500 - 15,900	66623321481
	P80		66623321482
	P120		66623321483
	P150		66623321484
	P180		66261133110
	P240		66623321485
	P320		66623321486
20 x 10 x 6	P80	14,300 - 31,800	66261133111
	P120		66261133112
	P150		66261133113
	P180		66261133114
25 x 10 x 6	P80	11,500 - 19,000	66261133115
	P120		66261133116
	P180		66261133117
25 x 15 x 6	P60	11,500 - 19,000	66261133118
	P80		66261133119
	P120		66261133120
	P150		66261133121
25 x 20 x 6	P180	11,500 - 19,000	66261133122
	P80		66261133123
	P120		66261133124
25 x 25 x 6	P180	11,500 - 19,000	66261133125
	P80		66261133126
	P120		66261133127
	P150		66261133128
	P180		66261133129

DIMENSIONS DIA X W X S (mm)	GRIT	RPM	ITEM No.
30 x 5 x 6	P60	9,500 - 15,900	66261133130
	P80		66261133131
	P120		66261133132
	P150		66261133133
	P180		66261133134
	P240		66261133135
30 x 10 x 6	P320		66261133136
	P60	9,500 - 15,900	66623321487
	P80		66623321488
	P120		66623321489
	P150		66623321490
	P180		66261133137
P240	66623321491		
30 x 15 x 6	P320		66623321492
	P400		66261133138
	P60	9,500 - 15,900	66623321493
	P80		66623321494
P120	66623321495		
P150	66623321496		
30 x 30 x 6	P180		66261133139
	P240		66261133140
	P320		66261133141
	P60	9,500 - 15,900	69957301230
	P80		69957301231
	P120		69957301232
P150	69957301233		
P180	69957301234		
P240	69957301235		
40 x 10 x 6	P320		69957301236
	P60	7,100 - 12,000	66623321497
	P80		66623321498
	P120		66623321499
P150	66623321500		
40 x 15 x 6	P180		69957301237
	P240		66623321501
	P320		66623321502
	P60	7,100 - 12,000	66623321503
P80	66623321504		
P120	66623321505		
P150	69957301238		
40 x 20 x 6	P180		69957301239
	P240		69957301240
	P320		69957301241

DIMENSIONS DIA X W X S (mm)	GRIT	RPM	ITEM No.
40 x 20 x 6	P60	7,100 - 12,000	66623321506
	P80		66623321507
	P120		66623321508
	P150		69957301242
	P180		69957301243
	P240		69957301244
40 x 25 x 6	P60	7,100 - 12,000	66623324400
	P80		66623324401
	P120		66623324402
50 x 10 x 6	P60	5,700 - 9,500	69957301245
	P80		69957301246
	P120		69957301247
	P150		69957301248
	P180		69957301249
	P240		69957301250
	P320		69957301251
50 x 15 x 6	P60	5,700 - 9,500	66623321509
	P80		66623321510
	P120		66623321511
	P150		69957301252
	P180		69957301254
	P240		69957301255
	P320		69957301256
50 x 20 x 6	P60	5,700 - 9,500	66623321512
	P80		66623321513
	P120		66623321514
	P150		69957301257
	P180		69957301258
	P320		69957301259
50 x 25 x 6	P60	5,700 - 9,500	66623324403
	P80		66623324404
	P120		66623324405
50 x 30 x 6	P60	5,700 - 9,500	66623321515
	P80		66623321516
	P120		66623321517
	P150		66623321518
	P180		69957301260
	P240		66623321519
	P320		69957301261
60 x 15 x 6	P60	4,800 - 7,900	66623321520
	P80		66623321521
	P120		69957301262
	P150		69957301263
	P240		69957301265
	P320		69957301266

DIMENSIONS DIA X W X S (mm)	GRIT	RPM	ITEM No.
60 x 20 x 6	P60	4,800 - 7,900	66623321522
	P80		66623321523
	P120		66623321524
	P150		69957301267
	P180		69957301268
	P240		69957301269
60 x 30 x 6	P320	4,800 - 7,900	69957301270
	P40		69957301271
	P60		66623321525
60 x 40 x 6	P80	4,800 - 7,900	66623321526
	P120		66623321527
	P150		66623321528
	P240		66623321529
	P320		66623321530
	60 x 50 x 6		P60
P80		66623321532	
P120		66623321533	
P150		69957301272	
60 x 50 x 6	P240	4,800 - 7,900	69957301273
	P40		69957301274
	P60		66623321534
	P80		66623321535
	P120		66623321536
	P150		69957301275
80 x 15 x 6	P240	3,600 - 6,000	69957301276
	P320		69957301277
	P60		69957301278
80 x 20 x 6	P80	3,600 - 6,000	69957301279
	P120		69957301280
	P150		69957301281
80 x 30 x 6	P60	3,600 - 6,000	69957301282
	P80		69957301284
	P120		69957301285
80 x 40 x 6	P150	3,600 - 6,000	69957301286
	P40		69957301287
	P60		66623321537
	P80		66623321538
	P120		66623321539
	P150		69957301288
80 x 40 x 6	P240	3,600 - 6,000	69957301289
	P320		69957301290
	P60		66623321540
80 x 40 x 6	P80	3,600 - 6,000	66623321541
	P120		69957301291
	P150		69957301292
	P240		69957301293

DIMENSIONS DIA X W X S (mm)	GRIT	RPM	ITEM No.
80 x 50 x 6	P60	3,600 - 6,000	66623321542
	P80		66623321543
	P120		66623321544
	P150		69957301294
	P240		69957301295
	P320		69957301296

All BDx Flap Wheels are sold in boxes of 10 pieces



## SHAPING & DEBURRING STRAIGHT GRINDERS

### SPIRABANDS

Spirabands are abrasive rings made from reinforced cotton cloth backing and ceramic, zirconium or aluminium oxide abrasive. They're ideal for small jobs on curved parts like portholes and small profiles where precision is needed.

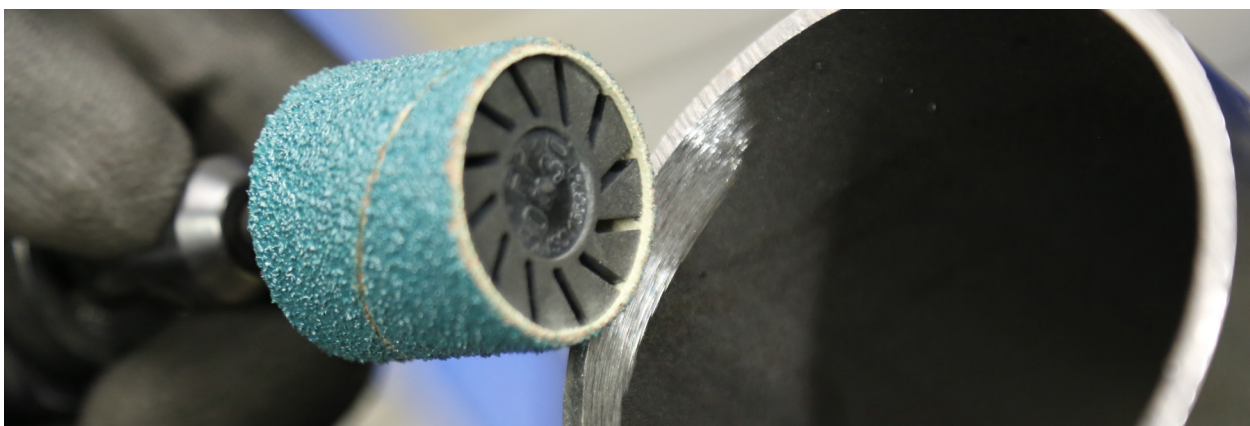
## NORTON BLAZE R920



- The best choice for use on stainless steel, inconels, chromium cobolt, titanium and extremely hard materials
- Premium ceramic alumina grain provides longer life versus any other spiraband on stainless, titanium and super alloys
- Reinforced cotton backing is heavy for improved wear resistance and excellent durability



DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
25 x 25	P60	25	69957339697
	P80	25	69957339698
30 x 30	P60	25	69957339807





## NORTON NORZON R822



- Ideal for use on composites, fibreglass, plastic, wood and steel to shape or grind the surface
- Sharp zirconia grain cuts fast and is self shapening so the spiraband can be used for longer before dulling
- Reinforced cotton backing is heavy for improved wear resistance and excellent durability

DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
25 x 25	P40	25	69957339592



## NORTON BDX R265



- Ideal for use on composites, fibreglass, plastic, wood and steel to shape or grind the surface
- Sharp zirconia grain cuts fast and is self shapening so the spiraband can be used for longer before dulling
- Reinforced cotton backing is heavy for improved wear resistance and excellent durability

DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
10 x 10	P80	25	69957339222
	P150		69957339223
10 x 20	P80	25	69957339224
	P150		69957339227
	P240		69957339228
13 x 10	P80	25	69957339434
	P150		69957339437
13 x 25	P80	25	69957339438
	P150		69957339439
15 x 10	P60	25	69957339441
	P150		69957339442
15 x 30	P40	25	69957341404
	P60		69957339444
	P80		69957339445
	P150		69957339446
	P240		69957339449
19 x 25	P40	25	69957341410
	P60		69957339450
	P80		69957339461
	P120		69957341412
	P150		69957339464
	P240		69957339465

DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
22 x 20	P40	25	69957341413
	P50		69957339474
	P60		69957339475
	P80		69957339500
	P120		69957341426
25 x 25	P150	25	69957339503
	P40		69957339504
	P50		69957339443
25 x 40	P60	25	69957339523
	P80		69957339532
	P150		69957339545
25 x 50	P40	25	69957341443
	P80		69957342519
25 x 20	P40	25	69957342523
	P60		69957339548
	P80		69957339549
30 x 20	P150	25	69957339554
	P40		69957339556
	P50		69957339557
30 x 30	P60	25	69957339558
	P80		69957339565
	P150		69957339566
30 x 40	P80	25	69957342524

DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
38 x 25	P40	25	69957342525
	P60		69957339572
	P80		69957339581
	P120		69957342526
38 x 40	P40	25	69957342527
	P80		69957342528
45 x 30	P40	10	69957339591
	P50		69957339672
	P60		69957339674
	P80		69957339675
	P150		69957339676
51 x 25	P40	10	69957339677
	P60		69957339678
	P80		69957342531
	P150		69957339681

DIMENSIONS DIA X W (mm)	GRIT	PK QTY	ITEM No.
51 x 40	P40	10	69957342533
	P80		69957342535
	P120		69957342542
60 x 30	P40	10	69957339683
	P60		69957339687
	P80		69957339688
75 x 30	P40	10	69957342547
	P60		69957339689
	P80		69957339690

## NORTON MANDRELS

- Rubber expanding mandrel gives a forging finish
- Easy to mount and easy to remove spirabands from serrated rubber holder by turning slightly to the right

DIMENSIONS DIA X W X S (mm)	RPM	PK QTY	ITEM No.
10 x 10 x 6	33,250 - 47,700	1	07660783029
10 x 20 x 6	33,250 - 47,700	1	07660717573
13 x 10 x 6	25,500 - 36,700	1	07660783030
13 x 25 x 6	25,500 - 36,700	1	07660705185
15 x 10 x 6	22,000 - 31,800	1	07660717629
15 x 30 x 6	22,000 - 31,800	1	07660705182
19 x 25 x 6	17,500 - 25,100	1	07660717567
22 x 20 x 6	14,700 x 21,700	1	63642562578
25 x 25 x 6	13,000 - 19,100	1	07660705183
30 x 20 x 6	11,000 - 15,900	1	07660717630
30 x 30 x 6	11,000 - 15,900	1	07660707918
38 x 25 x 6	8,700 - 12,600	1	07660717568
45 x 30 x 6	9,000 - 10,600	1	07660705196
51 x 25 x 6	7,400 - 9,400	1	07660705184
60 x 30 x 6	6,500 - 8,000	1	07660717631
75 x 30 x 6	4,500 - 6,400	1	07660739762

Drum holder maximum speed based on 25 m/s.  
 Holders can run up to 30 m/s with suitable abrasives.



# SHAPING & DEBURRING FILE BELT MACHINES

SURFACE  
PREPARATION



## FILE BELTS

Thanks to their long, narrow shape, file belts lend themselves well to grinding, shaping and removing burrs in small or hard to reach areas. Depending on the grit used (coarse to fine), they can also be used for blending to prepare for the finishing stage.



### NORTON BLAZE R980P



- Ideal for material removal, roughing and finishing applications in hard to access areas
- SG Ceramic grain continually exposes new cutting surfaces for long belt life even at high pressure
- High performance resin system reducing heat generation and delivering maximum performance
- YY polyester backing for coarse grits providing a fast and consistent cut rate

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
10 x 330	P40	50	66261030010
	P60		66261030011
	P80		66261030012
12 x 305	P40	50	69957398018
	P60		69957398019
	P80		69957398020

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
12 x 330	P40	50	66261030013
	P60		66261030014
	P80		66261030015
12 x 457	P40	50	69957398021
	P60		69957398022
	P80		69957398023

## NORTON BLAZE R980P



- Ideal for material removal, roughing and finishing applications in hard to access areas
- SG Ceramic grain continually exposes new cutting surfaces for long belt life even at high pressure
- High performance resin system reducing heat generation and delivering maximum performance
- YY polyester backing for coarse grits providing a fast and consistent cut rate



DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
12 x 610	P40	50	69957398024
	P60		69957398025
	P80		69957398026
20 x 457	P40	50	69957398027
	P60		69957398028
	P80		69957398029

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
20 x 520	P40	50	69957398030
	P60		69957398031
	P80		69957398032

## NORTON NORZON R824



- Ideal for material removal, roughing and finishing applications in hard to access areas
- Norzon grain continually exposes new cutting surfaces for long belt life even at high pressure
- Extremely durable for use on wood, metal, steel, plastics, composites and fibreglass
- Cotton backing for moderate to light pressure applications



DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
10 x 330	P40	10	66623322250
	P60		66623322245
	P80		66623322246
13 x 330	P40	10	66623322251
	P60		66623322244

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
20 x 520	P40	10	66623322247
	P60		66623322249
	P80		66623322248



# NORTON R293



- Ideal for material removal, roughing and finishing applications in hard to access areas
- Premium aluminium oxide with a small amount of SG abrasive for extended product life
- Active filler delivering improved life on metal applications
- Heavy polyester cloth providing good performance with improved grain adhesion

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
13 x 455	P40	10	66623321294
	P60		66623321478
	P80		66623321479

DIMENSIONS L X W (mm)	GRIT	PK QTY	ITEM No.
30 x 533	P40	10	66623321250
	P60		66623321251
	P80		66623321252
	P120		66623321253



**NORTON**

SAINT-GOBAIN®

SURFACE  
PREPARATION

# STRIPPING & CLEANING

Make light work of removing rust and scale from metal propellers, rudders, anchors or railings, or removing layers of old paint, varnish, wax or lacquer from internal or external wooden or composite parts with Norton non-woven discs. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they can withstand aggressive use, yet prevent gouging or rework.

## ANGLE GRINDERS

Blaze Rapid Strip	<b>42</b>
Rapid Blend	
Vortex Rapid Prep	

## MINI ANGLE GRINDERS

Blaze Rapid Strip	<b>45</b>
Rapid Strip	
Rapid Blend	
Vortex Rapid Prep	

## DIE GRINDERS

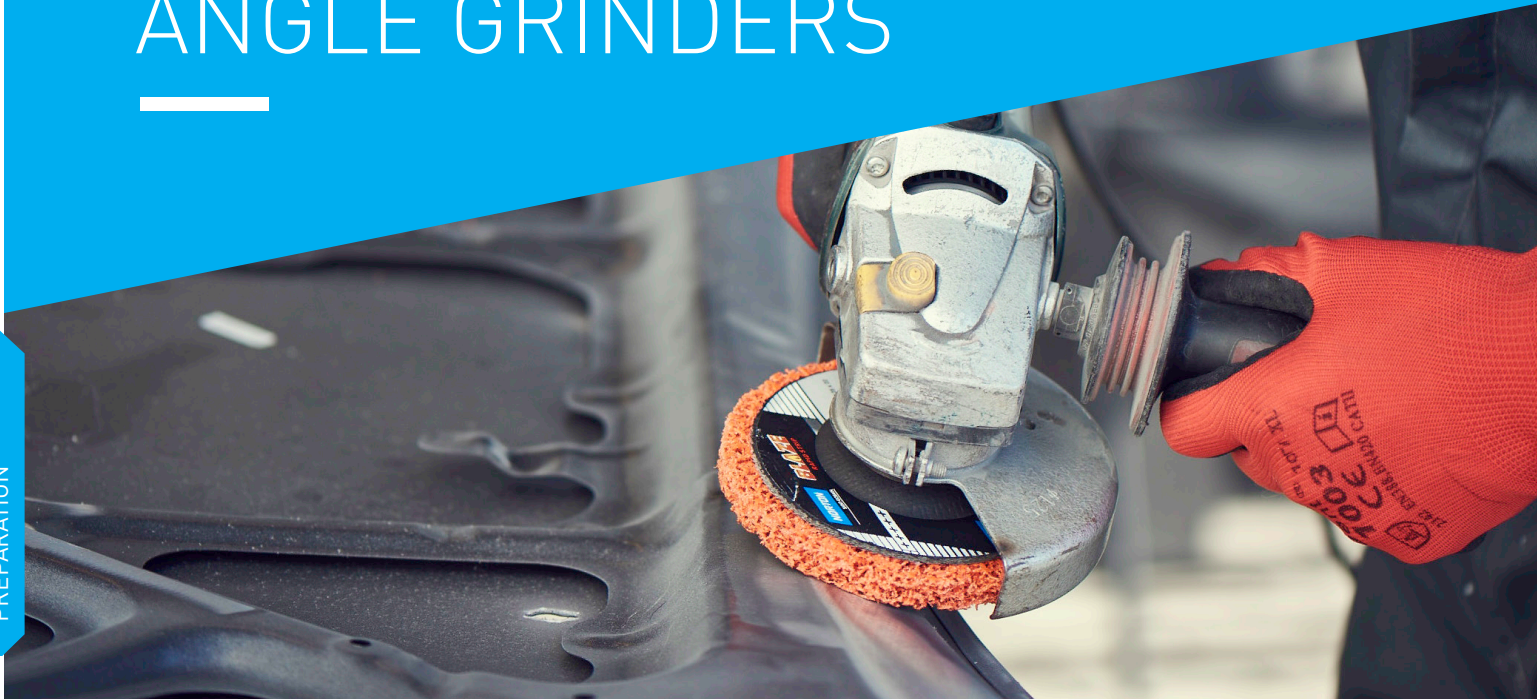
Blaze Rapid Strip	<b>48</b>
Rapid Strip	

## MANUAL USE

K283 Handy Roll	<b>50</b>
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# STRIPPING & CLEANING ANGLE GRINDERS

SURFACE  
PREPARATION



## NON-WOVEN DISCS


Make light work of removing rust and scale from metal propellers, rudders, anchors or railings, or removing layers of old paint, varnish, wax or lacquer from internal or external wooden or composite parts with Norton non-woven discs. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they're stiff enough to withstand aggressive use, but soft enough to prevent gouging or rework.



### BLAZE RAPID STRIP DPC TYPE 27



- The best choice for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in hull or external component repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the process
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer

SHAPE	DIMENSIONS (mm)	CAP CODE	PK QTY	RPM	ITEM No.
	100 x 16	R9101	10	15,000	63642509505
	115 x 22	R9101	10	12,000	66623303783
	125 x 22	R9101	10	11,000	66623303916
	178 x 22	R9101	10	8,000	66623303920

## RAPID STRIP DPC TYPE 27



- A general purpose disc for removing coatings and light contaminants from many materials
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life



SHAPE	DIMENSIONS DIA X H (mm)	CAP CODE	PK QTY	RPM	ITEM No.
	100 x 16	R4101 (Rapid Strip)	10	15,000	66261030651
	115 x 22	R4101 (Rapid Strip)	10	12,000	66261009649
	125 x 22	R4101 (Rapid Strip)	10	11,000	66261030655
	178 x 22	R4101 (Rapid Strip)	10	8,000	66261009586

## VORTEX RAPID BLEND DPC TYPE 27



- A thick nylon web for longer life and resists loading
- High performance engineered grain delivering aggressive, fast stock removal reducing cycle times and increasing part quality
- Can be used in place of or in sequence with fibre or flap discs for improved part quality
- Undersized backing plate giving a longer useable diameter



SHAPE	DIMENSIONS (mm)	GRADE	CAP CODE	PK QTY	RPM	ITEM No.
	115 x 22	5AM	U2305	10	12,000	66254429268
	125 x 22	5AM	U2305	10	11,000	66254496323



## RAPID BLEND NEX DPC TYPE 27



- A unitized construction with varying weave from open structure for deburring to tighter for finishing
- Fine silicon carbide for a smooth, controlled blending/finishing application
- Finish faster with a wide range of products to suit all finishing requirements, even to a mirror shine
- Can be used on the flat side and the edge for large or small finishing applications

SHAPE	DIMENSIONS (mm)	TYPE	CAP CODE	PK QTY	RPM	ITEM No.
	115x12x22	NEX2SF	U4401	10	12,000	66261020546
	125x12x22	NEX2SF	U4401	10	11,000	66254496320

## RAPID PREP DISCS

### SCM SELF-GRIP



- Quality aluminium oxide grain to achieve a burr-free, ready to paint finish in fewer steps without damaging the base material
- Durable product for blending, finishing, cleaning, and light deburring
- A very consistent finish throughout the life of the disc thanks to the Clean Bond™ technology which prevents smearing and loading on soft materials

DIMENSIONS (mm)	GRADE	CAP CODE	PK QTY	ITEM No.
100	Coarse	S2208	10	66254441834
	Medium	S2308	10	66254441841
	Very Fine	S2508	10	66254441849
115	Coarse	S2208	10	66254441836
	Medium	S2308	10	66254441842
	Very Fine	S2508	10	66254441850
125	Coarse	S2208	10	66254441838
	Medium	S2308	10	66254441844
	Very Fine	S2508	10	66254441848
178	Coarse	S2208	10	66254441840
	Medium	S2308	10	66254441846
	Very Fine	S2508	10	66254441852

## SELF GRIP BACK UP PADS



DIMS (mm)	ATTACHMENT	PK QTY	ITEM No.
100	M10-1.5	1	66623321808
115	M14-2.0	1	66623321815
125	M14-2.0	1	66623321828
178	M14-2.0	1	66623321807

# STRIPPING & CLEANING MINI GRINDERS



SURFACE PREPARATION

## NON-WOVEN DISCS

Get all the benefits of larger non-woven discs with the added advantage of accessing small and hard to reach areas. SpeedLok™ discs for mini-grinders make light work of removing rust and scale from awkward steel or stainless steel components like railings, handles and cleats. They're also ideal for removing layers of old paint and gelcoat in crack or bubble repair. Not only do they work fast, the amount of material removed is easily controlled by the pressure applied during the application as they're stiff enough to withstand aggressive use, but soft enough to prevent gouging or rework.

## BLAZE RAPID STRIP



- The best choice for use in small and awkward areas for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in boat repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the process
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer



DIMENSIONS DIA X H (mm)	CAP CODE	PK QTY	RPM	TR	TR+
50	R9101	25	20,000	66623303912	-
75	R9101	25	15,000	66261096557	-
100	R9101	5	8,000	-	66261137035*

\* Use with TR+ holder Item Code 63642586196

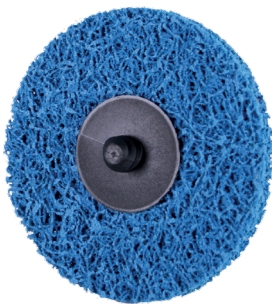


## RAPID STRIP



- A general purpose disc for removing coatings and light contaminants from many materials in small or hard to reach areas
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life

DIMENSIONS (mm)	CAP CODE	PK QTY	RPM	TR	
50	R4101	1 x 10pk	20,000	63642588173	
75	R4101	1 x 10pk	15,000	63642588175	



## VORTEX RAPID BLEND



- Advanced grain technology delivering a controlled cut rate with consistent finish
- Abrasive grain is distributed around the entire disc so all three faces can be used
- The disc does not load so provides a great finish throughout the life of the disc

DIMENSIONS (mm)	GRADE	CAP CODE	PK QTY	RPM	TR	
50 - Open Structure	Medium	U2311	25	22,000	66254497067	
75 - Open Structure	Medium	U2311	25	15,000	66254497068	
75 - Closed Structure	5AM	U2305	40	15,000	66254413661	



## RAPID BLEND NEX



- Excellent for blending alloys, polishing and finishing to a bright finish on stainless steel
- Abrasive grain is distributed around the entire disc so all three faces can be used
- The disc does not load so provides a great finish throughout the life of the disc

DIMENSIONS (mm)	GRADE	CAP CODE	PK QTY	RPM	TR	
75	6AM	U2301	40	15,000	66261014912	

# RAPID PREP A/O SCM



- For general purpose cleaning and conditioning, gain high material removal, long life and consistent, smear-free finishes, even on high nickel content alloys
- The layer of grain throughout the product extends life as the grain does not sit on top of fibres
- Flexible backing enables the disc to conform to contours
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented



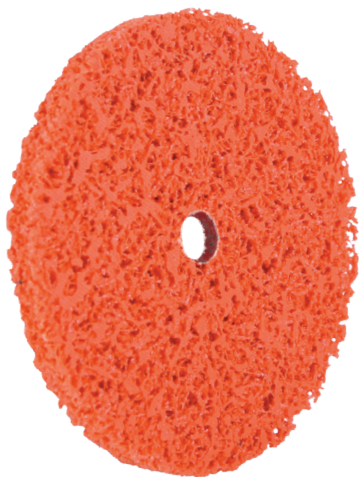
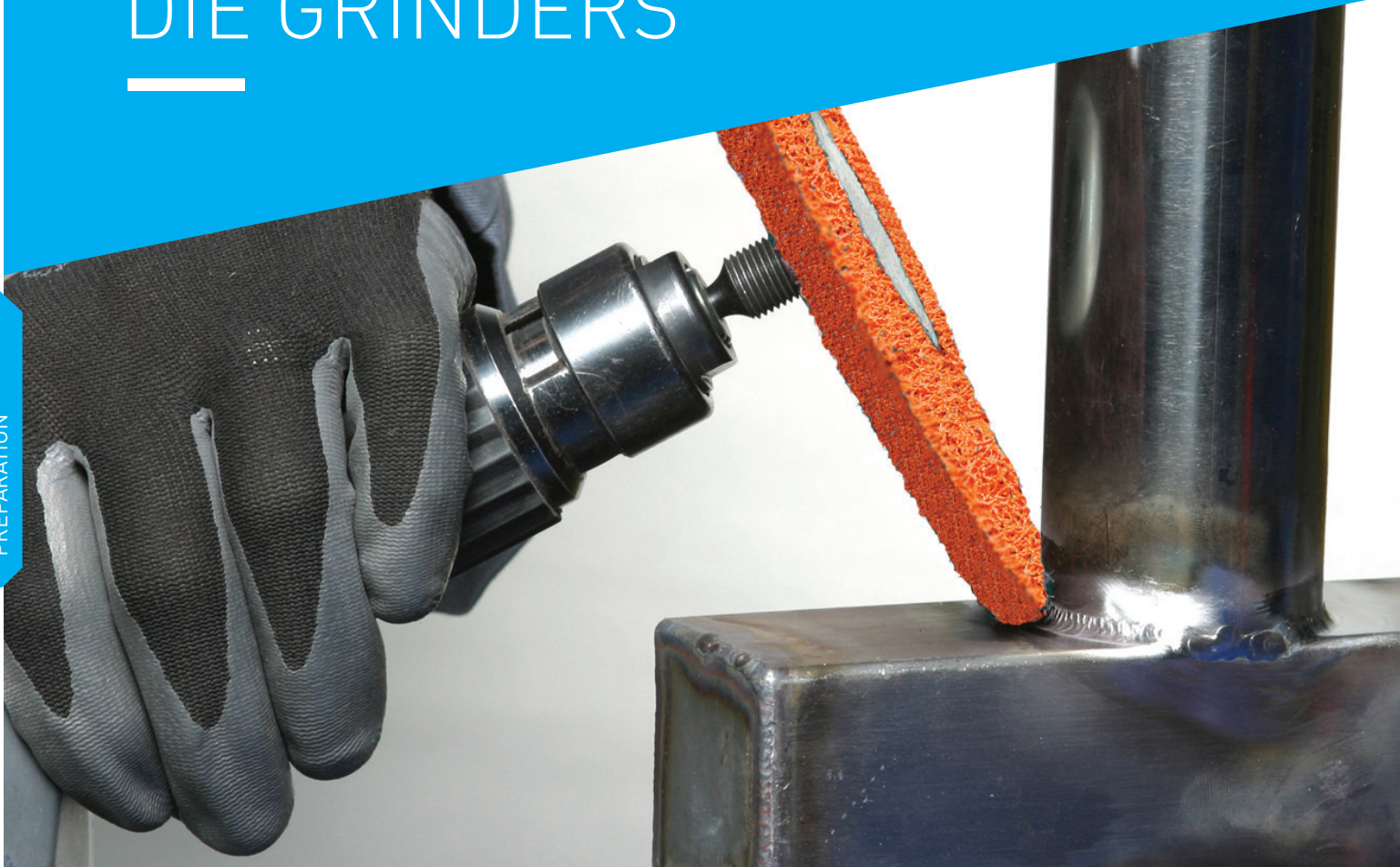
DIMENSIONS (mm)	GRADE	CAP CODE	PK QTY	TR	
50	Coarse	S2208	50	66261009191	
	Medium	S2308	50	66261009190	
	Very fine	S2508	50	66261009189	
	Coarse	S2208	25	66261009194	
	Medium	S2308	25	66261017522	
	Very fine	S2508	25	66261009192	



SURFACE PREPARATION

# STRIPPING & CLEANING DIE GRINDERS

SURFACE  
PREPARATION



## BLAZE RAPID STRIP



- The best choice for use in awkward areas for cleaning and removing rust, residue, corrosion, coatings, paint, light weld splatter and surface contaminants in boat repair
- Can be used on metal, wood, fibreglass, and composites to leave the surface thoroughly clean and well prepared for the next stage of the process, Ceramic aluminium oxide grain ensures excellent durability and long life
- When used with pressure, Blaze will strip the surface and when used with lighter pressure will finish like a surface finishing disc, without gouging the surface
- Self sharpening grain made from micro crystals means Blaze has twice the life versus other ceramic disc, staying sharper for longer

DIMENSIONS DxWxB (mm)	CAP CODE	PK QTY	RPM	ITEM No.
<b>STANDARD</b>				
100 x 6	R9101	5	8,000	66623334345
100 x 16	R9101	5	8,000	66623340168
180 x 22	R9101	5	4,500	66623340177

# RAPID STRIP



- A general purpose disc for removing coatings and light contaminants from many materials
- Leaves the surface well prepared for the next stage of the process
- Will not load on sticky coatings like adhesives and soft metals, or snag or shed while in use
- Nylon fibres, flexible resin technology and extra course grain for aggressive cutting and long life

DIMENSIONS DxWxB (mm)	CAP CODE	PK QTY	RPM	ITEM No.
<b>STANDARD</b>				
100x6	R4101	5	8,000	66261016412
180x22	R4101	5	4,500	66261010021
<b>SPINDLE MOUNTED</b>				
100x13x6	R4101	10	8,000	07660701217
<b>SPINDLE MOUNTED - LARGE AREA</b>				
100x25x6	R4101	5	8,000	07660705466



SURFACE PREPARATION



# STRIPPING & CLEANING MANUAL USE

SURFACE  
PREPARATION



## NORTON K283 HANDY ROLL



- Thin strips of aluminum oxide abrasive with cloth backing designed for removing rust, scale, corrosion and paint from wood and metal
- The abrasive cuts through the surface with ease
- The cloth backing provides excellent flexibility for consistent sanding on tubes, curves and spindle shaped components where conformity to the surface is important
- Handy dispenser unit for easy storage and product accessibility in everyday use

DIMENSIONS WxL (mm)	GRIT	PK QTY	ITEM No.
25mm x 50m	P40	1	66623320800
	P60	1	66623320795
	P80	1	66623320801
	P100	1	66623320804
	P120	1	66623320811
	P150	1	66623320812
	P180	1	66623320821
	P240	1	66623320818
40mm x 50m	P320	1	66623320815
	P40	1	66623320798
	P60	1	66623320797
	P80	1	66623320803
	P100	1	66623320806
	P120	1	66623320810

DIMENSIONS WxL (mm)	GRIT	PK QTY	ITEM No.
40mm x 50m	P150	1	66623320808
	P180	1	66623320820
	P240	1	66623320816
	P320	1	66623320814
50mm x 50m	P40	1	66623320799
	P60	1	66623320796
	P80	1	66623320802
	P100	1	66623320805
	P120	1	66623320809
	P150	1	66623320807
	P180	1	66623320819
	P240	1	66623320817
	P320	1	66623320813

# NORTON

SAINT-GOBAIN



SANDING

# SANDING

Whether preparing surfaces for bonding in the repair of core related damage, sanding gelcoat and laminate, smoothing filler or resin, or preparing barrier coats ahead of paint or varnish applications, Norton offers a wide variety of sanding discs, sheets and rolls for use on Dual Action (DA) sanders, machines or hand blocks.

## MACHINE SANDING

Heavy Duty Sanding Discs

Sanding Discs

Finishing Discs

Back-up Pads & Accessorie for Discs

Defect Guide Coat

Cut Sheets

Sanding Blocks & Kits

52

## MANUAL SANDING

Waterproof Sheets & Sanding Block

Rolls

Long Sanding Files

Sponges & Hand Pads

Scuff Gel

66

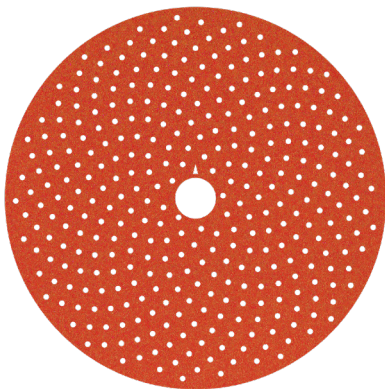
# MACHINE SANDING



## DISCS

Abrasive discs are used widely for applications from stripping to finishing, depending on the grit and abrasive type. Use with a Dual Action (DA) sander to speed up the process on larger areas. The Norton range is wide, providing a solution for any application and offering many benefits including superior dust extraction and anti-clogging for an excellent finish.

## HEAVY DUTY SANDING



### BLAZE MULTI-AIR CYCLONIC A995



- The Multi-Air Cyclonic technology optimizes an ingenious spiral-hole vacuum configuration in conjunction with a specialized cutting process for maximum dust extraction and a cleaner work environment.
- Unlike die-punched designs that cause deformation at the hole where material can collect to reduce cut and the ability to extract dust, our precision laser-cut holes are true and flat and aid in directing dust into the holes to reduce airborne contamination, which is critical for thinner waterborne coatings.
- This unique Norton multi-hole pattern fits any random orbital vac-hole configuration without aligning the holes to the backup pad.

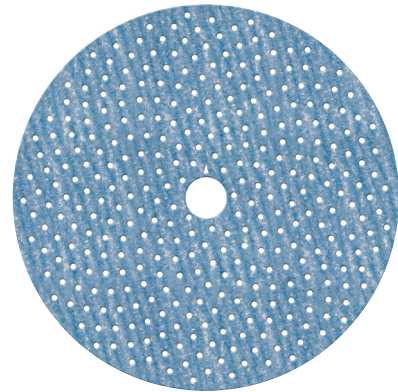
DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
125	P80	Multi	50	63642597500
	P100	Multi	50	69957367757
	P120	Multi	50	63642597501
	P150	Multi	50	63642597502
	P180	Multi	50	63642597503

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
150	P40	Multi	25	63642597515
	P80	Multi	50	63642597505
	P100	Multi	50	69957367758
	P120	Multi	50	63642597506
	P150	Multi	50	63642597507
	P180	Multi	50	63642597508
	P220	Multi	50	63642597509

## MULTI-AIR CYCLONIC A975



- The Multi-Air Cyclonic technology optimizes an ingenious spiral-hole vacuum configuration in conjunction with a specialized cutting process for maximum dust extraction and a cleaner work environment.
- Unlike die-punched designs that cause deformation at the hole where material can collect to reduce cut and the ability to extract dust, our precision laser-cut holes are true and flat and aid in directing dust into the holes to reduce airborne contamination, which is critical for thinner waterborne coatings.
- This unique Norton multi-hole pattern fits any random orbital vac-hole configuration without aligning the holes to the backup pad.



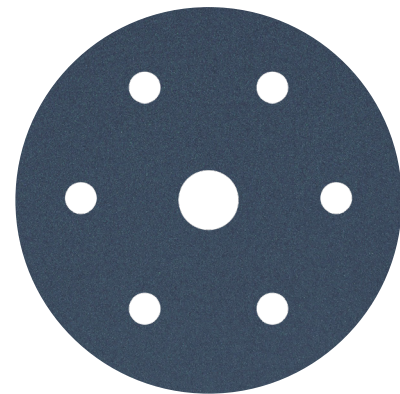
DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
76	P80	Multi	50	77696095005
	P120	Multi	50	77696095006
	P150	Multi	50	77696095007
	P180	Multi	50	77696095008
	P240	Multi	50	77696095010
	P320	Multi	50	77696095011
	P400	Multi	50	77696095012
	P500	Multi	50	77696095013
	P600	Multi	50	77696095014
	P800	Multi	50	77696095015
P1000	Multi	50	77696095016	

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
150	P80	Multi	50	77696007770
	P120	Multi	50	77696007773
	P150	Multi	50	77696007774
	P180	Multi	50	77696007775
	P240	Multi	50	77696007777
	P320	Multi	50	77696007781
	P400	Multi	50	77696007784
	P500	Multi	50	77696007785
	P600	Multi	50	77696007786
	P800	Multi	50	77696007787
P1000	Multi	50	77696007788	

## BLUE FIRE NORZON H835, H875

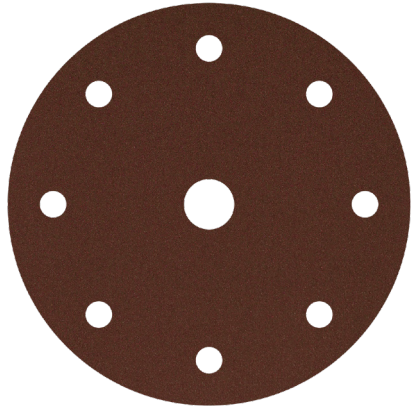


- Sharp Norzon grains cut through hard coatings, old paint layers, filler and can smooth sharp edges with ease without clogging, ideal for anti-fouling stripping hulls
- High strength E-weight paper backing makes discs strong, tear resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system ensures the grain stays intact for longer for maximum productivity for the life of the disc



DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
150	Z36E	None	25	66261123590
	Z40E	None	25	66261123589
	Z80E	None	25	66261123588
150	Z40	6+1	50	69957391250
	Z60	6+1	50	69957391255
	Z80	6+1	50	69957391256
	Z120	6+1	50	69957391257

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
200	Z36E	None	25	66261123593
	Z40E	None	25	66261123592
	Z80E	None	25	66261123591
200	Z36E	8	25	66261123598
	Z40E	8	25	66261123597
	Z80E	8	25	66261123596



# H231



- Aluminium oxide abrasive for roughing and intermediate sanding of wood, at a great price/performance ratio for antifouling
- Finer grits are ideal for preparing to polish metal, for sanding plastic and smoothing filler
- Grains are given an anti-static charge with open coat so won't clog during use, providing good surface quality

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
125	P40	None	50	66623320596
	P60	None	50	66623320597
	P80	None	50	66623320598
	P120	None	100	66623320599
	P180	None	100	66623320600
	P240	None	100	66623320691
125	P40	8	50	66623320498
	P60	8	50	66623320499
	P80	8	50	66623320500
	P100	8	100	66623320501
	P120	8	100	66623320502
	P180	8	100	66623320503
150	P40	None	50	66623320714
	P60	None	50	66623320715
	P80	None	50	66623320716
	P120	None	100	66623320717
	P180	None	100	66623320718
	P240	None	100	66623320719
150	P40	6+1	50	66623320682
	P60	6+1	50	66623320683
	P80	6+1	50	66623320684
	P100	6+1	100	66623320685
	P120	6+1	100	66623320686
	P150	6+1	100	66623320687
150	P180	6+1	100	66623320688
	P240	6+1	100	66623320689
	P40	8+1	50	66623320720
	P60	8+1	50	66623320721
	P80	8+1	50	66623320722
	P100	8+1	100	66623320723
150	P120	8+1	100	66623320724
	P150	8+1	100	66623320725
	P180	8+1	100	66623320726
	P240	8+1	100	66623320752

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
180	P40	None	50	66623320567
	P60	None	50	66623320568
	P80	None	50	66623320569
	P120	None	100	66623320571
	P180	None	100	66623320601
200	P240	None	100	66623320602
	P40	None	50	66623320606
	P60	None	50	66623320607
	P80	None	50	66623320608
	P100	None	500	66623320610

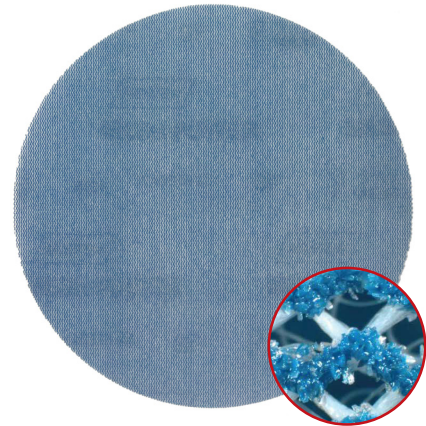




# SANDING

## NORTON MESHPOWER M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- The ceramic grain, combined with the mesh backing structure means less pressure is required even on vertical panels, to remove material and less dust is generated for a more comfortable sanding experience
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair
- No-fil® technology is applied to the abrasive grain for longer product life and a consistent cut
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go




DIMENSIONS (mm)	GRIT	PK QTY	BOX QTY	ITEM No.
	P60	50	400	78072712627*
	P80	50	400	69957325723
	P120	50	400	69957325730
	P180	50	400	69957325731
	P240	50	400	69957325732
	P320	50	400	69957325733
	P400	50	400	69957325736
	P60	50	400	78072712626*
	P80	50	400	69957326072*
	P120	50	400	69957326073*
	P180	50	400	69957326075*
	P240	50	400	69957326076*
	P320	50	400	69957326077*
	P400	50	400	69957326078*

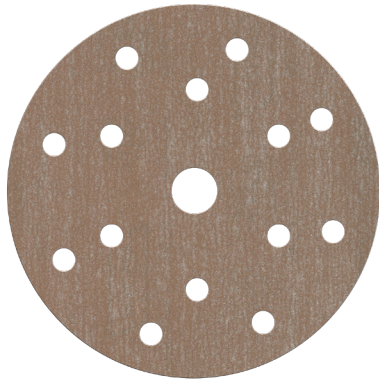
### MOUNTING

For best results, use with the medium or hard Multi-Air back up pad, and for longer pad life, use with the pad saver. See page 57.

\*Order on request

## MESHPOWER APPLICATION GUIDE

GRIT	APPLICATION	BACK-UP PAD	DA SANDER	RPM
P60	Heavy stripping & removing anti-fouling layers	Multi-Air HARD	Orbit 5mm	
P80	Heavy stripping & sanding composites			
P120	Paint stripping & filler levelling			
P180	Filler sanding & levelling	Multi-Air MEDIUM	Orbit 2.5mm	
P240	Filler finishing			
P320 & 400	Final sanding & finishing			



## NORTON A275



- Premium, heat-treated aluminium oxide grains provide a fast cut rate in the final, finer sanding stages of deck sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating significantly improves load resistance and eliminates the risk of colour transfer thanks to the pigment free layer

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
150	P80	None	100	66623320456
	P120	None	100	66623320457
	P180	None	100	66623320458
	P240	None	100	66623320459
	P320	None	100	66623320460
	P600	None	100	66623320681
	P800	None	100	66623324343
	P1200	None	100	66261131551
	P1500	None	400	66261131550
150	P80	6+1	100	66623320649
	P120	6+1	100	66623320650
	P150	6+1	100	66623320651
	P180	6+1	100	66623320652
	P240	6+1	100	66623320653
	P320	6+1	100	66623320654
	P400	6+1	100	66623320655
	P500	6+1	100	66623320666
	P600	6+1	100	66623320656
	P800	6+1	100	66623320659
	P1200	6+1	100	66623320657
	P1500	6+1	100	66623320658

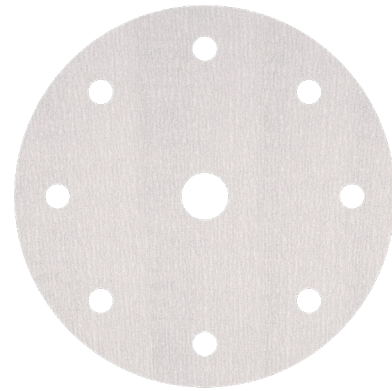
DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
150	P80	8+1	100	66623320576
	P120	8+1	100	66623320577
	P150	8+1	100	66623320578
	P180	8+1	100	66623320579
	P240	8+1	100	66623320580
	P320	8+1	100	66623320581
	P400	8+1	100	66623320582
	P500	8+1	100	66623320583
	P600	8+1	100	66623320584
	P800	8+1	100	66623320585
	P1200	8+1	100	66623320586
150	P80	14+1	100	69957370033
	P120	14+1	100	69957370034
	P150	14+1	100	69957370035
	P180	14+1	100	69957370036
	P240	14+1	100	69957370037
	P320	14+1	100	69957370038
	P400	14+1	100	69957370039
	P500	14+1	100	69957370040
	P600	14+1	100	69957370041
	P800	14+1	100	69957370042
	P1200	14+1	100	69957370043
P1500	14+1	100	69957370044	



# NORTON NO-FIL H233/A297



- Premium, heat-treated aluminium oxide grains provide a fast cut rate in the final, finer sanding stages of deck sanding
- Strong latex paper creates a flexible and tear resistant backing
- No-Fil® coating significantly improves load resistance due to a non-loading stearate



DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
200	P36	None	50	66623320566
	P80	None	100	66623320551
	P120	None	100	66623320552
	P180	None	100	66623320553
	P320	None	100	66623320630



DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	ITEM No.
200	P36	8+1	50	66623320732
	P40	8+1	50	66623320680
	P60	8+1	50	66623320664
	P80	8+1	100	66623320751
	P120	8+1	100	66623320739
	P180	8+1	100	66623320753
	P240	8+1	100	66623320631
	P320	8+1	100	66623320632



**NORTON**

SAINT-GOBAIN

**MESH-POWER™**

Transforming surfaces  
...and beyond

## POWERFUL CERAMIC GRAIN




Provides the ultimate material removal, best productivity, longest life and finest finish.

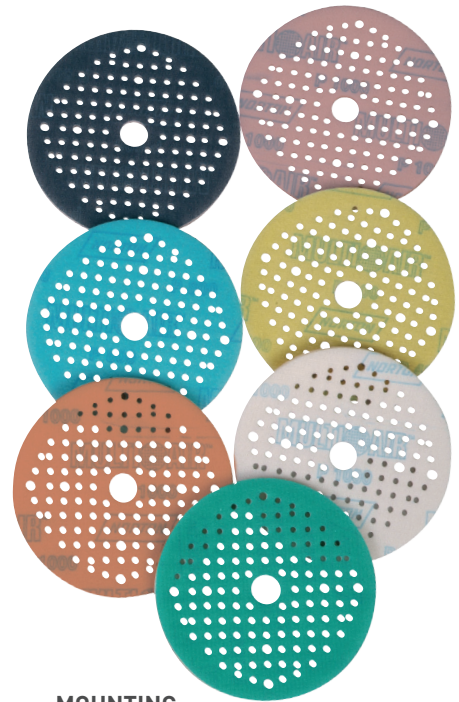


## NORTON PRO SOFT TOUCH A975



- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer

DIMENSIONS (mm)	GRIT	COLOUR	No. HOLES	PK QTY	BOX QTY	ITEM No.
 150	P320	Salmon	Multi	20	63642595575	
	P400	Yellow	Multi	20	63642595577	
	P500	Dark blue	Multi	20	66254477927	
	P800	Turquoise	Multi	20	66254477932	
	P1000	White	Multi	20	63642536301	
	P1500	Green	Multi	20	????	




### MOUNTING

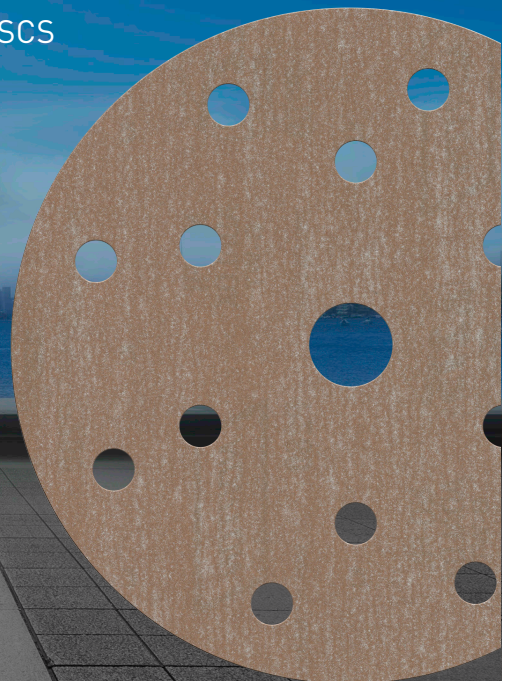
For best results use with the 150mm Norton back-up pad on an orbital machine. See page 58.

## NEW NORTON A275 14+1 HOLE DISCS



- Premium aluminium oxide grains provide a fast cut in all sanding applications on composites, primer, paint or wood
- Strong paper backing is tear resistant whilst still giving maximum flexibility
- No-Fil® coating and hole configuration significantly improves load resistance for longer disc life

DIMENSIONS (mm)	GRIT	No. HOLES	PK QTY	BOX QTY	ITEM No.
 150	80	14+1	100	400	69957370033
	100	14+1	100	400	69957370034
	120	14+1	100	400	69957370035
	150	14+1	100	400	69957370036
	180	14+1	100	400	69957370037
	240	14+1	100	400	69957370038
	320	14+1	100	400	69957370039
	400	14+1	100	400	69957370040
	500	14+1	100	400	69957370041
	600	14+1	100	400	69957370042
	800	14+1	100	400	69957370043
	1200	14+1	100	400	69957370044
	1500	14+1	100	400	69957370045



### MOUNTING

For best results use with the 150mm Norton back-up pad on an orbital machine. See page xx.

## FINISHING

### PURE ICE FILM DISCS Q175



- The ultra-thin film backing provides excellent flexibility which, when used with a foam interface, conforms very well to contours, helping the disc to sand evenly, even on the curves of a hull
- Patented resin technology promotes excellent grain adhesion that keeps the disc sharper for longer and imparts a consistent finish that's easier to buff out
- Water based No-Fil® stearate coating resists loading, eliminates pigtails and further extends the life of the product
- Colour coded grits provide an at-a-glance identification of the correct product across all hole configurations



DIMENSIONS (mm)	GRIT	COLOUR	No. HOLES	PK QTY	ITEM No.
76	P800	Black	No hole	50	77696088701
	P1000	Red	No hole	50	77696088702
	P1200	Green	No hole	50	77696088703
	P1500	Blue	No hole	50	77696088704
150	P800	Black	No hole	50	77696088713
	P1000	Red	No hole	50	77696088714
	P1200	Green	No hole	50	77696088715
	P1500	Blue	No hole	50	77696088716

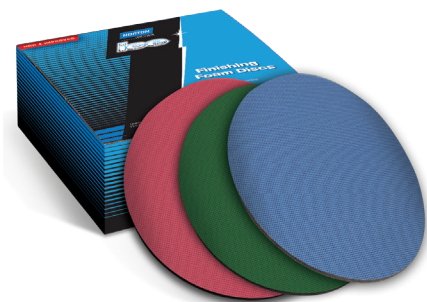
#### MOUNTING

For best results, use with the Norton self grip Duo Foam interface. See page 58.

### NORTON ICE Q255

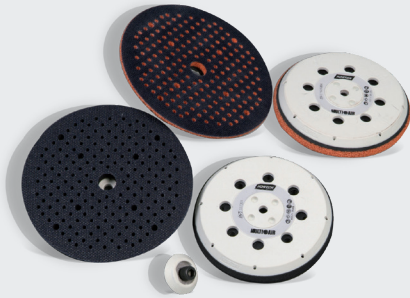


- Polishes out gelcoat on small and large crack repairs thanks to the uniform cut, smooth finish and lower scratch depth
- The foam backing moulds to the surface for even distribution of pressure for consistent finish
- The mesh foam is waterproof, making the disc washable and reusable and discs can also be used by hand without a machine for accessing between cracks
- Colour coded discs make grit identification possible at-a-glance



DIMENSIONS (mm)	GRIT	COLOUR	PK QTY	ITEM No.
80	1500	Blue	12	66623324958
	2000	Pink	12	66623324955
	3000	Green	12	66623324956
150	1500	Blue	15	66623324933
	2000	Pink	15	66623324952
	3000	Green	15	66623324954


## MULTI-AIR BACK-UP PADS



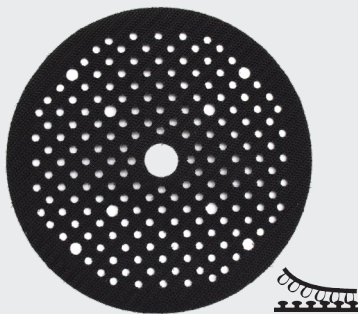
The Multi-Air back up pad draws dust into a collection chamber for optimal airflow and powerful dust extraction

DENSITY	APPLICATIONS
Medium	Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites, metal
Soft	Final sanding, to obtain the best finishes

Packed in individual boxes with Festool and Rupes adapter, M8 & 5/16" bolts, 1 metal and 3 fibre ring spacers.

DIMENSIONS	TYPE	ART NO.	PK QTY
150mm	Soft	63642560605	1
	Medium HT** (Suitable for Festool and Rupes)	63642585872	1
	Medium HT** - Fixed screw (Compatible with most common brands such as Dynabrade, Rupes, except Festool)	63642582245	1

## MULTI-AIR ACCESSORIES



## NORTON MULTI-AIR PAD SAVER

DIMENSIONS	TYPE/GRADE	ART NO.	PK QTY
150mm	Multi-Air	69957328425	1
	14 + 1 holes	69957328430	1
70 x 198mm	Multi-Air	69957328431	1
70 x 400mm	Multi-Air	69957328432	1

## NORTON SPEED-GRIP BACK-UP PADS

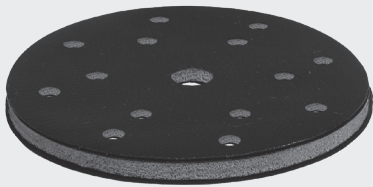
Self-grip back-up pads are available in four hole configurations, three densities & with a versatile attachment system (M8 & 5/16" + key + 3 washers)

To improve the versatility of Norton discs, a complete range of interface pads and conversion interfaces are also available



DIAMETER	PERFORATIONS	TYPE	DENSITY			PK QTY
			SOFT	MEDIUM	HARD	
150mm	6+1 holes	5/16" & M8		66623320038		1
	14+1 holes	5/16" & M8	66623338452	66623338450	-	1
	8+1 holes	5/16" & M8	-	66623320039	-	1
	NH Female	M14	-	63642567812	-	1
	NH Male	5/16"	-	66623320007	-	1
	6H Male	5/16"	-	66623320010	-	1
200mm	No holes	M14	-	66623320011	-	1

## SPEED-GRIP INTERFACE PADS



### NORTON PRO SPEED-GRIP FOAM INTERFACE

Super soft interfaces with 10mm foam thickness for the best finish even on curved surfaces.

DIAMETER	PERFORATIONS	ART NO.	PK QTY
76mm	No holes	63642505457	10
150mm	6+1 holes	66623320015	5
	14+1 holes	07660719360	10



## DEFECT GUIDE COAT

- Quickly identifies pinholes and deep scratches in primer to ensure the total primed area is sanded prior to top coating
- Does not require masking and takes no time to dry
- Does not contain solvents and can be used for both wet and dry sanding

VOLUME	PK QTY	ITEM No.
100g	6	77696072696



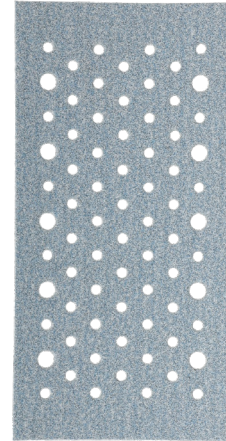
## CUT SHEETS



To ensure a flat finish when sanding large surfaces, a sanding block is a good tool to use. Norton offers a number of blocks in different dimensions as well as the abrasives to apply to them. With the Multi-Air hole configuration, dust is extracted from the surface to ensure a high quality finish.

### MULTI-AIR PLUS A975



- The advanced No-Fil® coating both prevents build-up of dust and avoids premature clogging, in very fine grits it can be used for final dry sanding
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear resistant in all the applications
- Specifically designed for paint sanding from levelling filler to finishing primer
- With the self-grip backing, the Multi-Air Plus is easily affixed or removed from the sanding block as required

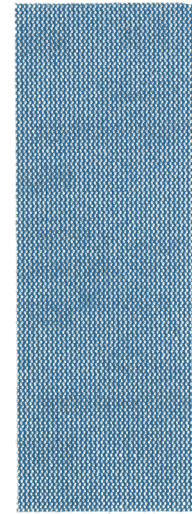


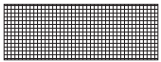
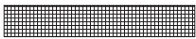
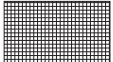
DIMENSIONS (mm)	GRIT	PK QTY	BOX QTY	ITEM No.
70x198 	P80	50	200	69957394470
	P120	50	200	69957394472
	P180	50	200	69957394474
	P240	50	200	69957394475
	P280	50	200	69957396411
	P320	50	200	69957394477
115x230 	P80	50	200	69957394479
	P120	50	200	69957394481
	P180	50	200	69957394483
	P240	50	200	69957394484
	P280	50	200	69957396415
	P320	50	200	69957394485

# NORTON MESHPOWER M920

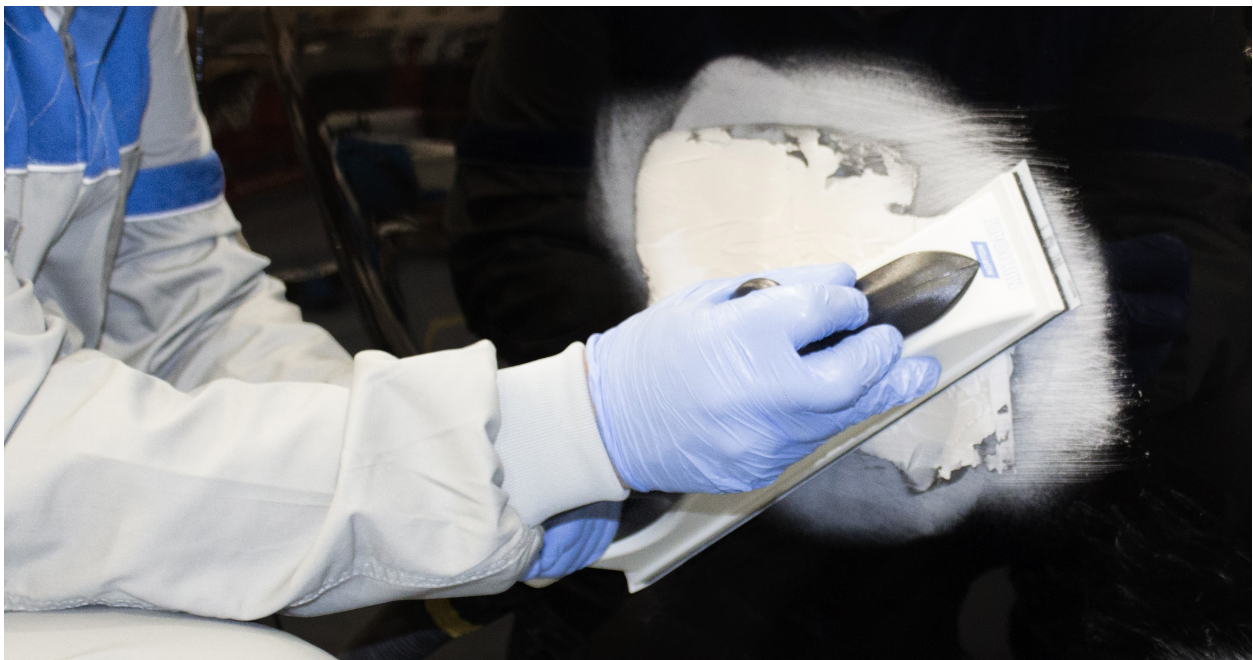


- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repairs
- No-fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



DIMENSIONS (mm)	GRIT	PK QTY	BOX QTY	ITEM No.
70x198 	P80	50	200	69957325962*
	P120	50	200	69957325963*
	P180	50	200	69957325964*
	P240	50	200	69957325965*
	P320	50	200	69957325966*
70x420 	P80	50	200	69957325986*
	P120	50	200	69957325987*
	P180	50	200	69957325988*
	P240	50	200	69957325990*
	P320	50	200	69957325991*
115x230 	P80	50	200	69957326057*
	P120	50	200	69957326062*
	P180	50	200	69957326063*
	P240	50	200	69957326065*
	P320	50	200	69957326068*

\*Order on request



## MULTI-AIR SANDING BLOCKS



- The perfect partner for Norton abrasives for high dust extraction, including Norton Cyclonic, Multi-Air or MeshPower, for cut sheets or rolls, available in a range of sizes for any product dimension
- An in-built air chamber keeps sanding dust-free and the workplace clean
- Robust, impact resistant plastic body that has been built to last and stand up to the rigours of day-to-day use
- Comfortable rubber grip helps the user maintain control over the process



**MULTI-AIR**

				PK QTY
70 x 198mm	70 x 400mm	115 x 230mm	Sanding block kit	
69957396646	69957396648	69957396644	77696024493	1

## ATTACHABLE HOSE

- The 4m flexible tube comes with a universal conical adaptor that can be connected to any vacuum system.
- This universal adaptor can be removed to be connected directly to an adapted vacuum system.



DESCRIPTION	ART NO.	PK QTY
25/30mm x 4m	07660767979	1

## SANDING BLOCK DEMO STARTER KIT

Contains one sanding block in the following dimensions:

- 70 x 125mm
- 70 x 198mm
- 70 x 400mm
- 115 x 230mm

Also contains valve and adaptor for fixing to the machine

DESCRIPTION	ART NO.	PK QTY
Starter kit	69957396649	1



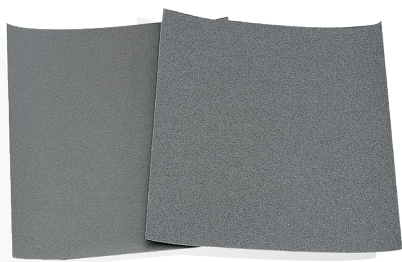
SANDING

# MANUAL SANDING



## WATERPROOF SHEETS

All Norton's sandpaper sheets are designed to be used wet, which produces less dust and prevents clogging meaning longer life and a smoother surface compared with dry sanding. Use with a block for best results, see page 65.



## BLACK ICE



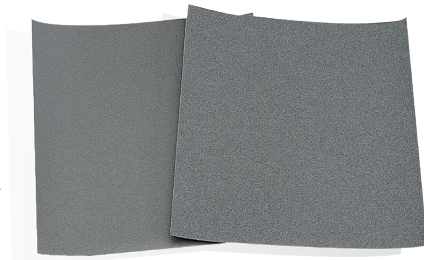
- Premium abrasive grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond gives flexibility to the sandpaper, without cracking or curling, ideal when used on contours
- Use with a sanding block on flat surfaces or by hand, the extended grit range into higher grades is ideal for finer finishing applications
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints

GRIT	PK QTY	230 x 280mm
240	50	66261139388
320	50	66261139386
400	50	66261139385
600	50	66261139383
800	50	66261139382
1000	50	66261139381
1200	50	66261139380
1500	50	66261139379
2000	50	66261139378

# TUFBAK T419



- Premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond gives flexibility to the sandpaper, without cracking or curling, ideal when used on vehicle contours
- Use with a sanding block on flat surfaces or by hand, the extended grit range into higher grades is ideal for finer finishing applications
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints



GRIT	PK QTY	230 x 280mm
60	50	77696096815
80	50	77696096816
100	50	76696096817
120	50	77696096818
150	50	77696096819
180	50	77696096820
220	50	77696096821
240	50	77696096822
280	50	77696096823

GRIT	PK QTY	230 x 280mm
320	50	77696096824
360	50	77696096825
400	50	77696096826
600	50	77696096828
800	50	77696096830
1000	50	77696096831
1200	50	77696096832
1500	50	78072712896
2000	50	78072712897

SANDING

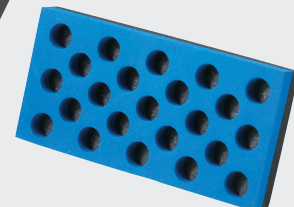
## SANDING BLOCK FOR WATERPROOF PAPER

70 x 120mm	PK QTY
07660701889	12



## HOLEY BLOCK

135 x 65 x 17mm	PK QTY
636642503729	8



## DUAL DENSITY WET SANDING BLOCK

135 x 65 x 12mm	PK QTY
63642503728	12



# NORTON A275



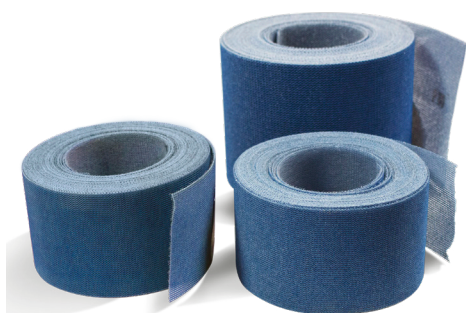
- Premium aluminium oxide grains provide a fast cut in all sanding applications on composites, primer, paint or wood
- Strong paper backing is tear resistant whilst still giving maximum flexibility
- No-Fil® coating significantly improves load resistance increasing sanding sheet life



GRIT	PK QTY	230 x 280mm	GRIT	PK QTY	230 x 280mm
80	50	66261131634	280	100	66261131627
100	100	66261131633	320	100	66261131626
120	100	66261131632	400	100	66261131624
150	100	66261131631	500	100	66261131623
180	100	66261131630	600	100	66261131622
220	100	66261131629	800	100	66261131621
240	100	66261131628	1200	100	66261131619

## ROLLS & SPONGES

Norton sanding rolls come in a number of grit sizes for applications from more aggressive stripping to finer sanding and finishing or creating a key prior to painting.



# NORTON MESHPOWER M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than equivalent aluminium oxide versions
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic for hull, crack and spot repair
- No-fit® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results

GRIT	75mm x 10m	115mm x 10m	PK QTY	BOX QTY
P80	69957326171	69957326269	1	4
P120	69957326176	69957326270	1	4
P180	69957326178	69957326271	1	4
P240	69957326179	69957326272	1	4
P320	69957326182	69957326273	1	4

## BLAZE MULTI-AIR CYCLONIC A995



- The Multi-Air Cyclonic technology optimizes an ingenious spiral-hole vacuum configuration in conjunction with a specialized cutting process for maximum dust extraction and a cleaner work environment.
- Unlike die-punched designs that cause deformation at the hole where material can collect to reduce cut and the ability to extract dust, our precision laser-cut holes are true and flat and aid in directing dust into the holes to reduce airborne contamination, which is critical for thinner waterborne coatings.
- The rolls are perforated every 70mm to reduce wastage



DIMENSIONS	GRIT	No. HOLES	PK QTY	ITEM No.
70mm x 8.2m	P40	Multi	1	69957365500

## MULTI-AIR CYCLONIC A975



- The Multi-Air Cyclonic technology optimizes an ingenious spiral-hole vacuum configuration in conjunction with a specialized cutting process for maximum dust extraction and a cleaner work environment.
- Unlike die-punched designs that cause deformation at the hole where material can collect to reduce cut and the ability to extract dust, our precision laser-cut holes are true and flat and aid in directing dust into the holes to reduce airborne contamination, which is critical for thinner waterborne coatings.
- The 70mm wide rolls are perforated every 70mm and the 115mm rolls are perforated every 115mm to reduce wastage



GRIT	70mm x 11.9m	115mm x 11.9m	PK QTY	BOX QTY
P80	63642506113	66261156064	1	4
P120	63642506114	66261156065	1	4
P150	63642506117	-	1	4
P180	63642506118	66261156067	1	4
P240	63642506120	66261156068	1	4
P320	63642506121	66261156070	1	4
P400	63642506122	66261156071	1	4
P500	63642506123	-	1	4
P600	63642506124	-	1	4



## NORTON SELF-GRIP A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gelcoat, aluminium, wood and composite materials
- Self grip backing means the abrasive can be used with sanding blocks of different sizes

GRIT	115mm x 25M	PK QTY	GRIT	115mm x 25M	PK QTY
P40	69957370000*	1	P150	69957370005	1
P60	69957370001*	1	P180	69957370006	1
P80	69957370002	1	P240	69957370007	1
P100	69957370003	1	P320	69957370008	1
P120	69957370004	1	P400	69957370009	1

\*H233 material



## SELF-GRIP G216



- Aluminium oxide abrasive cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Heavy paper backing strengthens the abrasive, making these rolls ideal for heavy sanding on filler, wood, fiberglass and composites
- Self grip backing means the abrasive can be used with sanding blocks of different sizes

GRIT	115mm x 25M	PK QTY
P36	66623321069	1
P40	66623321070	1
P80	66623321071	1

## NORTON PAPER ROLLS A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gelcoat, aluminium, wood and composite materials

GRIT	115mm x 10M	PK QTY
P80	66261133057	1
P120	66261133058	1
P150	66261133059	1
P180	66261133060	1



## NO-FIL PAPER ROLLS A297



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Heavy paper backing strengthens the abrasive, making these rolls ideal for heavy sanding on filler, wood, fiberglass and composites

GRIT	70mm x 50m	115mm x 50m	PK QTY
P80	66623321148	66623321149	1
P100	-	66623321150	1
P120	66623321151	66623321152	1
P150	-	66623321153	1
P180	66623321154	66623321155	1
P220	-	66623321009	1
P240	-	66623321156	1
P320	-	66623321157	1



SANDING



## ADALOX PAPER ROLLS G216



- Aluminium oxide abrasive cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Heavy paper backing strengthens the abrasive, making these rolls ideal for heavy sanding on filler, wood, fiberglass and composites

GRIT	70mm x 50m	115mm x 50m	PK QTY
P36	66623320869	66623320847	1
P40	66623320870	66623320774	1
P60	66623320844	66623320768	1
P80	66623320843	66623320773	1
P100	66623321139	66623320766	1
P120	66623320906	66623320830	1
P150	66623321005	66623321142	1



## NORTON K283 HANDY ROLL



- Thin strips of aluminum oxide abrasive with cloth backing designed for removing rust, scale, corrosion and paint from wood and metal
- The abrasive cuts through the surface with ease
- The cloth backing provides excellent flexibility for consistent sanding on tubes, curves and spindle shaped components where conformity to the surface is important
- Handy dispenser unit for easy storage and product accessibility in everyday use

DIMENSIONS WxL (mm)	GRIT	PK QTY	ITEM No.
25mm x 50m	P40	1	66623320800
	P60	1	66623320795
	P80	1	66623320801
	P100	1	66623320804
	P120	1	66623320811
	P150	1	66623320812
	P180	1	66623320821
	P240	1	66623320818
40mm x 50m	P320	1	66623320815
	P40	1	66623320798
	P60	1	66623320797
	P80	1	66623320803
	P100	1	66623320806
	P120	1	66623320810

DIMENSIONS WxL (mm)	GRIT	PK QTY	ITEM No.
40mm x 50m	P150	1	66623320808
	P180	1	66623320820
	P240	1	66623320816
	P320	1	66623320814
50mm x 50m	P40	1	66623320799
	P60	1	66623320796
	P80	1	66623320802
	P100	1	66623320805
	P120	1	66623320809
	P150	1	66623320807
	P180	1	66623320819
	P240	1	66623320817
	P320	1	66623320813

## ROTOLO FOAM A275



- Norton A275 is a premium abrasive available in the full grit range for all common sanding and finishing applications and thanks to the No-fil® treatment clogging is reduced, increasing product performance and life
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Rolls are packed in a handy dispenser box and have colour coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	PK QTY	BOX QTY	115mm x 25M
Purple	P180	1	2	66254499717
Electric blue	P240	1	2	66254499719
Salmon	P320	1	2	66254499721
Yellow	P400	1	2	66254499722
Dark Blue	P500	1	2	66254499723
Fuchsia	P600	1	2	66254499724
Turquoise	P800	1	2	66254499725



## BEARTEX ROTOLO PRE-CUT ROLLS

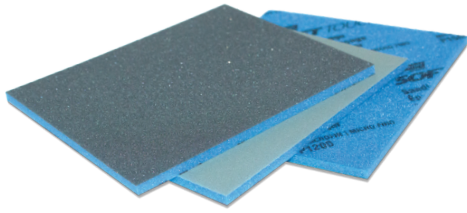


- Nylon web coated with abrasive grain which cuts well through any surface type including composites, wood, metal and fibreglass
- The open web construction prevents clogging from the abrasive dust and any excess dust can be rinsed as the product is washable
- The ultra flexible nature of the pads means they conform very well to contours and can be folded or rolled to access tight spaces
- Rolls are pre-cut so can easily be torn from the dispenser

DIMENSIONS (mm)	GRADE	COLOUR	CAP	PK QTY	ITEM No.
<b>STANDARD BEAR-TEX PERFORATED ROLLS</b>					
115x10m	Very fine A	Maroon	747	1	78072747745
	Very fine A	Green	796	1	78072747747
	Micro fine S	Grey	748	1	78072747748
	Non-abrasive	White	456	1	78072747749
<b>THIN FLEX PERFORATED ROLLS</b>					
115x10m	Very fine A	Maroon	F2504	1	77696042073
	Ultra fine S	Grey	F4807	1	77696042075



SANDING



## SOFT TOUCH SANDING SPONGES



- With a soft foam sponge backing, the abrasive conforms to the most complex surface shapes
- They generate a finer finish than conventional coated abrasives and when used wet, have a very long life

GRADE	GRIT	FINISH GENERATED	APPLICATION	140 x 115 x 6mm	BOX QTY
Medium	60	180/120	Scuffing, shaping filler	07660703074	20
Fine	100	400/320	Feather edging, scuffing primer, & new parts before painting	07660703075	20
Super fine	180	600/500	Preparing panel for base coat	07660703076	20
Ultra fine	220	1000/800	Sanding base coat, removing clear coat defects	07660703077	20
Micro fine	280	1500/1200	Clear coat sanding, removing minor defects	07660703078	20

## BEARTEX NON-WOVEN PADS

Norton BearTex handpads are a fantastic solution for conforming to contours thanks to the synthetic nylon. The nylon is impregnated with abrasive, which depending on the grade can be used for cutting through light paint layers to final cleaning.



## NON-WOVEN APPLICATION GUIDE

- BearTex is made from silicon carbide and aluminium oxide grains bonded to synthetic resins to provide a cushioned, 3D material which is pliable, long lasting and provides an excellent finish without cutting through the undercoat/paint layer.
- The open mesh construction is both flexible and waterproof, meaning that it will not load, shapes itself to the contours of any surface and is washable and reusable.
- From cleaning to finishing, BearTex can be used in many body shop applications as it is available in pads, rolls, and discs in very fine to micro fine grades.

COLOUR	GRADE	GRIT GENERATED	FEATURES	APPLICATIONS
RED	Very fine	P320/400	Quick and aggressive cut. Tear-resistant.	Cutting back surface inside a brand new part.
GREY	Ultra fine	P600/800	Quick cut, uniform finish. Incredibly flexible, yet tear-resistant.	Finishing a primer on sharp edges. Gentle cutting back before flush joint. Can be used with Scuff Gel.
GOLD	Micro fine	P1000	Ideal for pearls and metallics.	Cleaning of clear coat or lacquer. Can be used with Scuff Gel.
WHITE	Non-abrasive	-	Use on all surfaces.	For final cleaning.

# PRE-CUT HAND PADS BEAR-TEX



- Excellent flexibility, easy to tear, for use wet or dry.
- Combine the grey and gold pads with Norton Scuff Gel to clean, degrease and abrade in one step.



COLOUR	GRADE	GRIT GENERATED	150 x 230mm	PK QTY
Dark Tan	Med 740HD		66261074000	20
Grey	Med 746		66261074600	20
Maroon	V/Fine 777		66261077700	20
Maroon	V/Fine 747		66261074700	20
Green	V/Fine 796		66261079600	20
Grey	U/Fine 635		66261063500	20
Grey	M/Fine 748		66261074800	20
Gold	M/Fine 914		66261195914	20
White	Non-ab 456	Non-abrasive	66261045600	10

## SCUFF GEL

- Norton Scuff Gel is formulated to clean, degrease and abrade in one step.
- Designed for use with grey and gold BearTex pads, using Scuff Gel gives better paint adhesion.
- The water based formula rinses easily and leaves no mess.

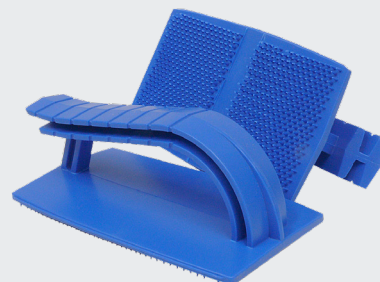


APPLICATIONS	ART NO.	WEIGHT	PK QTY
Use with grey and gold BearTex	63642574653	700 grams	6 bottles

Rinses off easily and completely. Water-based formula, very low in V.O.C (Volatile Organic Compounds)

## HAND PAD HOLDER

- Norton Hand Pad Holder is ideal for cleaning, scouring and finishing large flat areas
- Compatible with all grades of hand pads from 746 and finer
- Not recommended for use with 740HD or Thin Flex range



APPLICATIONS	ART NO.	PK QTY
Use with Bear-Tex Hand pads	66261047583	1



## THIN-FLEX HAND PADS BEAR-TEX



- Thinner than standard BearTex, when greater precision is needed
- Flexible and durable, for use on contoured surfaces and hard to reach areas

COLOUR	GRADE	APPLICATION	115 x 230mm	PK QTY
Maroon	Very fine A	For use before primer and on primer surfaces. Removes rust and cleans off metal.	63642506166	25
Grey	Ultra fine S	Ideal for blending applications. Final scuffing of primer. Flexible. Non loading.	63642506167	25



## BEARTEX ROTOLO PRE-CUT ROLLS



- Nylon web coated with abrasive grain which cuts well through any surface type including composites, wood, metal and fibreglass
- The open web construction prevents clogging from the abrasive dust and any excess dust can be rinsed as the product is washable
- The ultra flexible nature of the thin-flex pads means they conform very well to contours and can be folded or rolled to access tight spaces
- Rolls are pre-cut so can easily be torn from the dispenser

COLOUR	GRADE	APPLICATION	115mm x 10m	PK QTY
Maroon	Very fine A	For use before primer and on primer surfaces. Removes rust and cleans off metal.	77696042073	1
Grey	Ultra fine S	Ideal for blending applications. Final scuffing of primer. Flexible. Non loading.	77696042075	1

# NORTON

SAINT-GOBAIN



MASKING & WIPING

# MASKING & WIPING

For masking internal or external boat surfaces, Norton offers a range of solutions. Once the surface is clean and dry, mask the intricate areas using Fine Line Tape. Our tapes are made from high quality material and can be easily removed without leaving residue which requires further cleaning.

## MASKING

Masking Tape

Fine Line Tape

Double-sided Foam Tape

Cloth Tape

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## WIPING

Blue Magnet Microfibre Cloth

Cotton Tack Rag

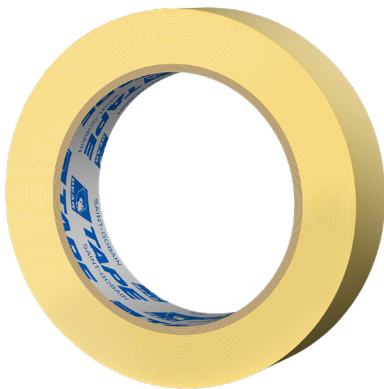
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# MASKING & WIPING



MASKING & WIPING

## MASKING TAPES



### MASKING TAPE - 150°



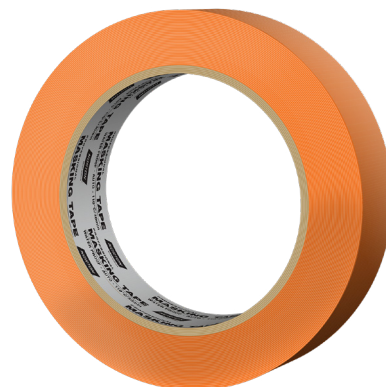
- Heat resistant up to 150° (30 minutes)
- For demanding applications, contours and irregular surfaces, does not bleed through, seep or leave residue when removed
- Rubber solvent based adhesive backing gives good adhesion on all surfaces
- Compatible with most common solvent based paints

DIMENSIONS	PK QTY	ITEM No.
18mm x 50m	48	66623320067
24mm x 50m	36	66623320068
36mm x 50m	24	66623320069
48mm x 50m	24	66623320070

## MASKING TAPE - 110°



- Heat resistant up to 110° (30 minutes)
- Premium performance, this tape provides clean removal with no residue and resists slivering
- Conforming to all shapes and contours with high flexibility and edge tear resistance this tape is ideal for all marine paint applications
- Excellent solvent and water resistance, this tape can be used with both paint systems



DIMENSIONS	PK QTY	ITEM No.
18mm x 50m	48	78072765231
24mm x 50m	36	78072765232
36mm x 50m	24	78072765233
48mm x 50m	24	78072765234

## FINE LINE TAPE



- Fine line tape is ideal for the demarkation of delicate paint work
- Conforms to the tightest contours without wrinkling
- Vinyl backing won't leave adhesive residue when the tape is removed
- Stretches to provide excellent flexibility



DIMENSIONS	PK QTY	ITEM No.
3mm x 55m	10	66261194993
6mm x 55m	10	66261194994
12mm x 55m	10	66261194996

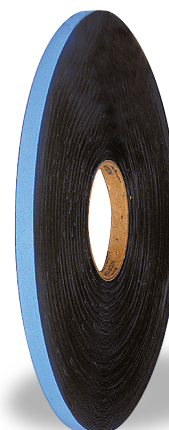


## DOUBLE-SIDED POLYURETHANE FOAM TAPE



- High-density foam tape is coated with high strength acrylic adhesive on both sides, with black polyethylene release liner, for bonding medium to large mouldings and accessories
- High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces
- Used for many applications including: attaching body side moldings, cladding, door edges, emblems, fascia rub strips, garnish moldings, interior trim panels, rocker panel moldings and pillar covers.

DIMENSIONS	PK QTY	ITEM No.
12mm x 10m	1	66623320087
12mm x 61m	1	66623320088





## CLOTH TAPE



- Strong and versatile yet easy to tear by hand. Constructed from 36 mesh cloth
- Limitless uses for repairing, binding, sealing, insulating and reinforcing
- Very strong adhesive that will stick to most clean, dry surfaces

DIMENSIONS	COLOUR	PK QTY	ITEM No.
50mm x 50m	Black	12	66623322255
50mm x 50m	Silver	12	66623322256

Other sizes a colours are available

## WIPING CLOTHS & RAGS



## BLUE MAGNET MICROFIBRE CLOTH

- Blue Magnet is the ultimate performance cleaning cloth for general purpose applications such as dusting, drying, polishing and waxing
- Absorbs 8 times it's weight in water, dries faster than chamois material and is ultra soft, reusable and machine washable
- Can be used dry or slightly damp to easily remove dirt, grease and dust from most surfaces including metal, paint, glass, plastic and leather

DIMENSIONS (mm)	PK QTY	ITEM No.
400 x 400	5	63642504402



## COTTON TACK RAG

- The 100% bleached cotton (15 threads per sq inch) is coated with an adhesive resin, which picks up and retains particles effectively
- Solvent and silicon free so won't cause surface contamination

DIMENSIONS (mm)	PK QTY	ITEM No.
456 x 914	12	07660749008

The Norton logo is a blue parallelogram with the word "NORTON" in white, italicized, sans-serif capital letters.

SAINT-GOBAIN®



# NORTON PAINT SYSTEM

The most effective system for preparing, mixing and spraying paints which provides a fast, clean solution allowing paint to be stored and reused. A major advantage of the Norton Paint System is that it can be used without the hard cup, the liner alone is strong enough to support the paint inside, and as it's sprayed, the vacuum inside the liner folds to reduce space and increase visibility when used at all angles, even upsidedown, without leaking.

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## PAINT SYSTEM

Disposable Kits

Reusable Hard Cups

Paint Strainer

Adapters & Accessories

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# NORTON PAINT SYSTEM



## DISPOSABLE KIT

- Two kits are available with different mesh weights built in to the filter inside the lids: 190 $\mu$  and 125 $\mu$
- Refer to the paint manufacturer's recommendation for the correct filter mesh.
- Each kit comes complete with lids with membranes, liners, rings, plugs and a mixing bar

VOLUME (ml)	PK QTY	FILTER 125 $\mu$	FILTER 190 $\mu$
250	48	63642504727	63642504734
750	48	63642504742	63642504744
950	24	63642504745	63642504746

## REUSABLE HARD CUP

- The reusable mixing cup has preprinted mixing ratio scales for greater convenience

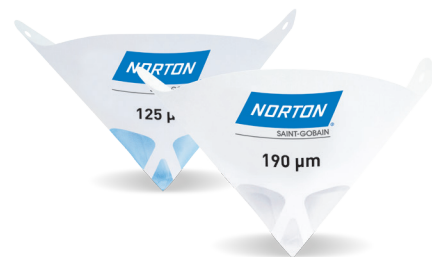
VOLUME (ml)	PK QTY	ITEM No.
250	8	07660721650
750	8	07660721651
950	4	07660721652



## PAINT STRAINER

- Disposable strainer filters the paint before it is sprayed
- High quality paper and mesh, gives the highest purity in the preparation of waterborne, basecoat and clear-coat paints

DESCRIPTION	PK QTY	BLUE FILTER 125µ	WHITE FILTER 190µ
Paint Strainer	4 x 250 pcs	63642530324	63642530358



## ADAPTERS

- The new improved Norton Paint System can only be used with the adapter serie A.1



Adapter 2A.1



Adapter 5A.1



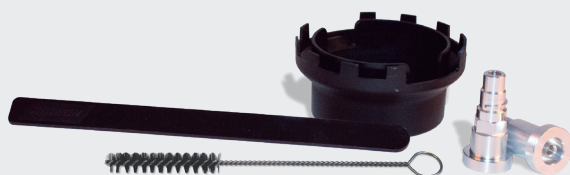
Adapter 9A.1



Quick Connect (QCC)

BRAND	MODELS	ADAPTER	ART No.	PK QTY
Accuspray	Issac	7A.1 3/8 Female, 18 Thread (BSP)	63642501581	4
Airgunsa	AZ3, AZ5, AZ30 HTE, AZ40 HTE	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Asturo	OM Green	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV,GFHV 510, FLG4	15A.1 3/8 Male, 19 Thread (BSP)	63642501355	4
	SRI Minigun	14A.1 7/16 Male, 14 Thread (UNC)	63642501565	4
Eminent	E13	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
IWATA	W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400, LPH 440	2A.1 16mm Female, 1.5mm Thread	63642501558	4
	W300, LPH300	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
	Supernova WS400, LS400	43A.1 1/4" Male, 19 Thread	63642501564	4
	LPH-80 Mini Spray Gun	31A.1 1/8 Male 28 Thread (BSP)	63642501568	4
Kremlin	M 21 G	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Sagola	475 Mini-Gun	12A.1 10mm Male, 1.0mm Thread	63642501563	4
	403 G, 433 G, 434 G, 444 G, 450 G, 4100 G, 4200 G, 4300	5A.1 12mm Male, 1.5mm Thread	63642501540	4
	4400 Xtreme, 4500 Xtreme	32A.1 18mm x 1,5mm Female Thread	63642501567	4
SATA	SATAjet 2000 HVLP w/o QCC, SATAjet RP w/o QCC, SATA LM 2000 HVLP/RRP, SATA KLC HVLP/RRP, KLC P, SATAjet 90	9A.1 16mm Male, 1.5mm Thread	63642501559	4
	SATA Jet 3000/4000/5000	40A.1 12mm Male, 1.5mm Thread	63642501539	4
	SATAjet B NR 92,NR 95 HVLP	2A.1 16mm Female, 1.5mm Thread	63642501558	4
	SATA LM B 92	5A.1 12mm Male, 1.5mm Thread	63642501540	4
	SATA Mini-Jet 1, 2, 3	12A.1 10mm Male, 1.0mm Thread	63642501563	4
TEKNA	TEKNA Cooper, Prolite, Quick Clean	15A.1 3/8 Male, 18 Thread (NSP)	63642501355	4
Sharpe	GT1,Platinum, Titanium, Cobalt, SGF 98	11A.1 Male 3/8 Net.18 (NPS)	63642501576	4
Walcom	FX GEO, FX HVLP	8A.1 12mm Male, 1.0mm Thread	63642501566	4
	Touch-up STM	22A.1 8mm Male, 0.75mm Thread	63642501577	4
	Suction gun	16A.1 3/8 Female, 19 Thread (BSP)	63642501583	4

## ACCESSORIES



DESCRIPTION	PK QTY	ITEM No.
Mixing bar	250	66254405711
Gun & adapter wash attachment	4	63642506281
Cleaning brush for NPS adapters	6	63642506317



**NORTON**

SAINT-GOBAIN



# POLISHING

The polishing stage is vital for removing final scratches from production gelcoat, creating a surface shine and adding to the protective barrier against future wear and tear.

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## POLISHING COMPOSITES

Liquid Ice Xtra Cut  
Polishing Heads & Lambswool  
Liquid Ice Detailer Spray

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## POLISHING METAL

Norton Rapid Polish

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# POLISHING COMPOSITES



## POLISHING COMPOSITES

When only the perfect finish is acceptable, use Norton Liquid Ice Xtra Cut compound and accessories. A practical solution to improve productivity, removing scratches in only one step after sanding with P2000 grade discs. Provides a high gloss finish on top and clear coat surfaces.



## LIQUID ICE XTRA CUT



- Remove scratches in a single step after grade 2000 and finer
- For best results, use with hard foam or lambswool polishing heads
- Only one step is required for the most common clear coat applications, for high gloss finishing and fast application

VOLUME	PK QTY	ITEM No.
1 Litre	6 Bottles	66623339742

### POLISHING - STEP 1 REMOVE SCRATCHES AFTER GRADE 2000 OR FINER



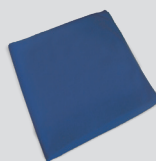
LIQUID ICE  
XTRA CUT

+



OR

+



BLUE  
MICROFIBRE  
CLOTH

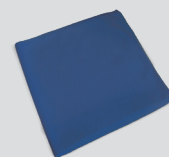
RED BACKED  
WHITE FLAT CUTTING FOAM  
OR LAMBSWOOL

### PROTECTION REMOVE EXCESS COMPOUND RESIDUE & PAINT PROTECTION



DETAILER  
SPRAY

+



BLUE  
MICROFIBRE  
CLOTH

## FOAM POLISHING HEADS

- An excellent combination of density and softness for polishing and creating shine
- The open cell design allows the compound to flow through and is held in the foam during use with little or no splattering



SIZE	PK QTY	DESCRIPTION	BACKING COLOUR	DENSITY / SHAPE	ITEM No.
150x30mm	10x2 pcs	Flat white cutting foam	Red	Hard / flat	63642537212
80x25mm	4x5 pcs	Flat white cutting foam	Red	Hard / flat	63642537215
150x30mm	10x2 pcs	White waffle cutting foam	White	Hard / waffle	63642541644
80x25mm	4x5 pcs	White waffle cutting foam	White	Hard / waffle	63642541544

## NORWOOL LAMBSWOOL POLISHING HEADS

- Made from lambswool natural fibers for cool cutting and immediate shine
- Provides a medium cut and fine finish



DIMENSIONS (mm)	PK QTY	ITEM No.
150	12	63642567955
76	6	63642567956

## LIQUID ICE DETAILER SPRAY

- Liquid Ice Detailer Spray cleans up excess buffing residue and provides paint protection
- Simply spray on and wipe off with a Blue Magnet microfibre cloth for the perfect shine

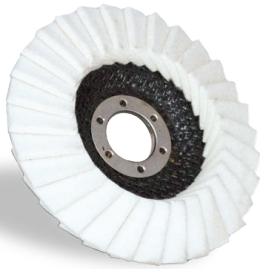


VOLUME	PK QTY	ITEM No.
Liquid Ice - Detailer Spray 946ml	4	63642542082

## POLISHING

### POLISHING METAL

Use the Norton Rapid Polish felt flap disc with the Norton polishing compound blocks. Select the desired finish depending on your application, whether a smooth, pre-polished finish is sufficient, or a mirror shine, each compound provides a different appearance. Simply hold the block to the rotating disc and apply to the surface to polish.



### NORTON RAPID POLISH

- Felt wool polishing pad without abrasive for a professional mirror shine without scratches
- Use with polishing compound blocks for best results

DIMENSIONS (mm)	GRADE	CAP CODE	RPM	PK QTY	ITEM No.
115x22	Non-abrasive	F0005	8,500	10	66254481899
125x22	Non-abrasive	F0005	7,700	10	63642573692



**NORTON**

SAINT-GOBAIN®



# PERSONAL PROTECTION EQUIPMENT

Designed for the highest level of protection against sanding dust, paint fumes and even anti-fouling. Safety in the workplace is one of Norton's top priorities and here you'll find all the protection equipment needed for repair applications.

## MASK

Dual Cartridge Respirator Mask  
Particulate Filter Replacement  
P2 Valved Disposable Masks

**90**

## GLOVES

Non-Sterile Nitrile Gloves

**92**

## GLASSES

Safety Glasses  
Safety Goggles

**92**

## EAR MUFFS & PLUGS

Ear Muffs  
Ear Plugs

**93**

# PERSONAL PROTECTION EQUIPMENT



## DUAL CARTRIDGE RESPIRATOR MASK CE EN140:1998 + AS/NZ STANDARD 1716:2003

- Easy fit head strap for quick and easy application
- Large and flexible sealing offering a greater level of protection
- Shielded exhalation valve protects from dust and heat
- Kit includes half face mask, A1 cartridge and P2 filter with holder

PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Dual cartridge respirator mask kit	A1 P2	1	77696094616

## MASK A1 FILTER REPLACEMENT

CE EN140:1998 + AS/NZ STANDARD 1716:2003

- Use with the Dual Cartridge Respirator mask to protect against dust and gas.
- Filter replacements are low maintenance and can be frequently replaced to prevent replacing the mask itself.
- A1 cartridges are certified and tested to Australian and New Zealand standards
- Products are packed in a sealed foil bag to protect them from sunlight, humidity and contamination from exposure to air prior to use



PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Particulate filter replacement for dual cartridge respirator mask	A1 P2	1 Pair	77696094617

## MASK P2 VALVED

AS/NZ STANDARD 1716:2012

- Exhalation valve delivering greater breathing comfort under hot or humid conditions
- Latex free dual straps and flexible aluminium nose piece providing a firm and comfortable fit
- Compact, lightweight design ensuring a good comfortable fit when used with glasses and goggles
- Large filter area does not impair breathing and voice communication



PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Disposable face mask	P2	3	77696094475

## MASK P2 VALVED - PAINT FUMES

AS/NZ STANDARD 1716:2012

- Active carbon filter reduces odours and protects against nuisance, organic vapour and acid gas below the occupational exposure limit
- Exhalation valve delivering greater breathing comfort under hot or humid conditions
- Latex free dual straps and flexible aluminium nose piece providing a firm and comfortable fit
- Compact, lightweight design ensuring a good comfortable fit when used with glasses and goggles



PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Disposable face mask - paint fumes	P2	2	77696094615



## SAFETY GLASSES AS/NZS 1337.1 : 2010

- Impact and scratch resistant lens offering maximum protection
- UV protection - 99% protection against harmful UV rays
- 180° view coverage offering wide angl vision without obstruction
- Soft moulded rubber nose piece ensuring comfort fit for extended periods

PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Safety glasses - grey	Medium Impact	1	77696094613

## SAFETY GLASSES - OVER GLASSES

AS/NZS 1337.1 : 2010



- Over glasses will fit over your prescription glasses with minimal fuss and are vented to reduce fogging of the lens
- Impact and scratch resistant lens offering maximum protection
- Full panoramic clear frame/lens has a wide vision field
- UV protection - 99% protection against harmful UV rays

PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Over glasses	Medium Impact	1	77696094614



## SAFETY GOGGLES AS/NZS 1337.1 : 2010

- Vented to reduce humidity build up giving clearer vision
- Impact and scratch resistant lens offering maximum protection
- Easily adjustable wide and comfortable single elastic
- UV protection - 99% protection against harmful UV rays

PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
Safety Goggles	Medium Impact	1	77696094473



## NON-STERILE NITRILE GLOVES

- Disposable gloves are designed for handling chemical compounds
- The gloves are powder-free and resistant to disinfectants
- Made from 100% synthetic nitrile rubber and latex-free to prevent skin irritation
- One size fits all

PRODUCT DESCRIPTION	PK QTY	ITEM No.
Nitrile gloves for chemical compounds	100	66252841530

## EAR MUFF - FOLDABLE - CLASS 5

AS/NZS 1270 : 2002

- Strong and high quality components ensure these ear muffs are sturdy and robust
- Lightweight and extremely comfortable, the padded ear cushion has a snug fit while offering comfort
- Easy storage and portability, these ear muffs are foldable delivering a compact design that is also easy to carry



CLASS	PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
5	Foldable Ear Muff	30db	1	77696094610

## EAR PLUG - DISPOSABLE - CLASS 5

AS/NZS 1270 : 2002

- Brightly coloured offering high visibility and worker compliance
- Smooth tapered shape for easy insertion and removal
- Un-corded design for quick and simple fitting
- Convenient storage case provides safe storage away from dirt and contaminants



CLASS	PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
5	Disposable Ear Plug	26db	1 Pair	77696094471

## EAR PLUG - REUSABLE - CLASS 4

AS/NZS 1270 : 2002

- Pliable tri-flange design providing a secure fit to help block out hazardous noise
- Washable soft material making the ear plugs reusable and helping to reduce landfill
- Corded, reusable ear plugs. The cord reduces the chance of losing the ear plugs
- Soft, smooth design offering comfortable extended wear and makes it easier to insert and remove



CLASS	PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
4	Reusable Ear Plug	24db	1 Pair	77696094609

## EAR BAND - REUSABLE - CLASS 3

AS/NZS 1270 : 2002

- Alternative to corded plugs where the cords could pose a tangle hazard
- Designed for people who are exposed to environments with intermittent noise hazards
- Soft pads rest partially in the ear for a balance of protection and comfort
- Ultra light weight delivering greater comfort for those with sensitive ears



CLASS	PRODUCT DESCRIPTION	PROTECTION LEVEL	PK QTY	ITEM No.
3	Ear Band - Reusable	19db	1	77696094472





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