

NORTON

SAINT-GOBAIN

Transforming
surfaces
...and beyond



SURFACE SOLUTIONS

AUTOMOTIVE AFTERMARKET

—
2026-27

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EVERYTHING YOU NEED ALL IN ONE PLACE

From initial metal working and repair to the final detailing and polishing, Norton delivers powerful, precise, and intuitive solutions that elevate every step of the car body repair process.



PERSONAL PROTECTION
EQUIPMENT



METAL WORKING



BONDING & SEALING

TOTAL 360° SOLUTIONS



POLISHING



MICROFINISHING



MASKING &



EXPLORE OUR TOTAL
360° SOLUTIONS



SURFACE PREPARATION
& FINISHING



PAINT

METAL WORKING

Maximise productivity from the very first repair stage. Norton delivers powerful, precision-engineered solutions for cutting, grinding, reshaping, sanding, cleaning, and removing rust or excess material from high-strength steel and modern automotive substrates - helping body shops work faster, reduce effort, and achieve consistent results.

PRODUCT HIGHLIGHT: NORTON RAZORSTAR® QUICK CHANGE DISCS

The topsize coating and extremely sharp grit enable cooler cutting, higher cut rate and better tool control, whilst delivering exceptional performance. **See page 20.**

SURFACE PREPARATION & FINISHING

Speed up preparation while maintaining total control. Whether sanding bare metal, filler, primer, basecoat, clearcoat, plastics, or composites, Norton systems are designed to reduce process time and improve finish quality. Film discs, foam-backed discs, mesh abrasives, and Cyclonic Multi-Air provide faster cutting and superior dust extraction. In final repair stages, Norton non-woven products, Rotolo Foam, and waterproof sheets ensure reliable, first-time-right results - minimising rework and maximising efficiency.

PRODUCT HIGHLIGHT: NORTON ELECTRIC SANDERS & NORTON CYCLONIC®

Innovative, lightweight machines deliver outstanding power in a compact, ergonomic design. When paired with the Norton Cyclonic® abrasive sanding system, they unlock superior surface preparation and finishing results. **See page 46 and page 62.**

MASKING & PAINT

Improve paint shop efficiency from preparation to application. Our performance masking tapes provide clean edges and reliable heat resistance, while specialist solutions simplify complex areas. The Norton Paint System streamlines paint preparation, mixing, and spraying - reducing cleaning time, lowering solvent consumption, and improving operator comfort and visibility.

PRODUCT HIGHLIGHT: NORTON CHALLENGER TAPE

Excellent resistance to paint, solvents and lacquer thinners, along with outstanding tape-to-tape adhesion. **See page 85.**

MICROFINISHING

Deliver flawless finishes with less time and effort. Norton's abrasives, compounds, and accessories are engineered to simplify the finishing process, enabling body shops to achieve high-gloss, mirror-shine results quickly and consistently.

PRODUCT HIGHLIGHT: NORTON PURE ICE FILM DISCS Q175

Ultra-thin film backing provides multiple benefits including excellent flexibility, conforming to contours in the car body. Water based No-Fil® stearate coating resists loading and eliminates pigtailed. **See page 98.**

POLISHING

Restore perfection, faster. Farécla compounds, powered by advanced Engineered Abrasive Technology, remove scratches, sanding marks, swirls, holograms, and oxidation quickly and permanently. The result: fewer steps, reduced material usage, and a superior finish.

PRODUCT HIGHLIGHT: FARÉCLA G3 PRO RANGE

A comprehensive range of detailing products designed to clean, restore and finish surfaces including automotive paintwork, boat surfaces, wood lacquers and more. **Visit www.farecla.com**

BONDING & SEALING

Increase reliability and confidence in every repair. OneBond adhesive and sealing solutions combine advanced formulation with practical application performance - helping body shops improve repair quality and reduce downtime.

PRODUCT HIGHLIGHT: ONEBOND WINDSCREEN ADHESIVES

Suitable for installing and replacing windscreens, back lights, quarter glass, and other automotive glazing, including sun and panoramic roofs.

PERSONAL PROTECTIVE EQUIPMENT

Protect people while maintaining productivity. Norton's range of respiratory masks, gloves, eyewear, and protective clothing ensures safety, comfort, and compliance - supporting uninterrupted performance in the body shop. **See page 109.**

A FULL ABRASIVE OFFER

MANUAL OPERATIONS

		APPLICATION				
PRODUCT	TOOL	METAL	FILLER	PRIMER	PAINT	CLEAR COAT
CUT SHEETS	SANDING BLOCK	VULCAN				
			NORTON PRO, MULTI-AIR & MULTI-AIR PLUS			
				BEARTEX HAND PADS & THINFLEX		
		MESHPOWER				
NORTON PRO PLUS	HAND OR SANDING BLOCK			NORTON PRO, NORTON PRO PLUS		
SHEETS	HAND OR SANDING BLOCK	BEARTEX				
		Q775 FILM, NORTON PRO				
				BLACK ICE WATERPROOF PAPER		
ROLLS	HAND OR SANDING BLOCK	R222				
		H231/G131				
			CYCLONIC MULTI-AIR			
			NORTON PRO			
		MESHPOWER				
SPONGES	HAND			SOFT-TOUCH SPONGES		

MACHINE OPERATIONS

		APPLICATION				
PRODUCT	TOOL	METAL	FILLER	PRIMER	PAINT	CLEAR COAT
THIN WHEELS	RIGHT ANGLE GRINDER	VULCAN				
FIBRE DISCS		NORZON, METAL				
FLAP DISCS		VULCAN, X-TREM, FLEXI-FLAP				
RAPID STRIP	RIGHT ANGLE OR DIE GRINDER	RS, RSF, RST, TR Plus				
SPEEDLOK	DIE GRINDER	BLAZE & XTREME MINI-FLAP DISCS & SPEEDLOK DISCS, BEARTEX				
CLOTH DISCS	ROTARY SANDER	NORZON				
CYCLONIC MULTI-AIR DISCS	ORBITAL SANDER	CYCLONIC MULTI-AIR				
MULTI-AIR DISCS	ORBITAL SANDER	MULTI-AIR BLAZE				
		MULTI-AIR NORZON				
		MULTI-AIR				
			MULTI-AIR			
MULTI-AIR SOFT-TOUCH DISCS	ORBITAL SANDER			MULTI-AIR		
				MULTI-AIR		
MESHPower DISCS	ORBITAL SANDER	MESHPower				
SELF-GRIP ⁺ DISCS	ORBITAL SANDER	VULCAN				NORTON ICE
		NORTON PRO				
			NORTON PRO, NORTON PRO FILM			
					PURE ICE Q175, Q775 FILM	
MULTI AIR CUT SHEETS	ORBITAL SANDER	MULTI-AIR NORZON				
			MULTI-AIR			
MESHPower CUT SHEETS	ORBITAL SANDER	MESHPower				
POLISHING COMPOUNDS	RIGHT ANGLE GRINDER / POLISHER					LIQUID ICE
SELF-GRIP DISCS	ORBITAL SANDER				NORTON ICE	
					SUPERFLEXIBLE Q775	



EXCELLENCE TRAINING CENTRES

It is our goal to establish a long-term relationship with our customers, with a strong emphasis on sharing our professional skills, process knowledge and providing up-to-date information regarding industry developments.

Our Excellence Training Centres in France, Italy, Germany and Poland, are fully equipped facilities offering professional technical locations for hands-on training based on best practices in repair shops.

Our training sessions are held on a regular basis and are open to everyone! If you are interested in participating, please contact your local Norton representative to arrange a suitable date.


NORTON

SAINT-GOBAIN

Advantage

THE NORTON ADVANTAGE:
WE CAN VISIT YOU ANY TIME,
ANY PLACE, ANYWHERE.

Our mobile demonstration centre allows us to meet you anywhere, for a demonstration by our technicians. This provides the opportunity to "put to the test" our Norton AdvANTage program, demonstrating the benefits of Norton's innovative products in your own working environment.

METAL WORKING

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STEP DRILLS, CARBIDE BURRS, WIRE BRUSHES	32
Step drills	
Carbide burr kit	
Hand brushes	

CUTTING & GRINDING

Designed for all rough applications including: weld removal, surface preparation, metal removal, reshaping and cutting rusted and corroded materials. Norton Vulcan is the choice of the professional, cutting quickly and comfortably.



VULCAN CUTTING DISCS **+++++**



VULCAN



TYPE 41



- Regarding 1.0 and 1.6mm thick discs, high-performance abrasive grain yields up to 50% more cuts than standard AlOx products
- Strong bond system in disc formula provides longer life, reduces workpiece burn and lowers the need for deburring
- Wide range of disc sizes available for cutting and grinding using a straight grinder or angle grinder in small or hard-to-reach areas

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	QUALITY TIER	PK QTY
50 x 1 x 6.35	80	A 60 T-BF41	66252842745	+++++	50
50 x 2 x 6.35	80	A 60 T-BF41	66252842746	+++++	50
63 x 1 x 10	80	A 60 T-BF41	66252828195	+++++	50
63 x 1 x 6.35	80	A 60 T-BF41	66252828238	+++++	50
63 x 2 x 6.35	80	A 60 T-BF41	66252828239	+++++	25
76 x 1 x 6.35	80	A 60 T-BF41	66252828240	+++++	50
76 x 1 x 8.0	80	A 60 T-BF41	66252832234	+++++	50
76 x 1 x 10	80	A 60 T-BF41	66252828241	+++++	50
76 x 1.6 x 8.0	80	A 60 T-BF41	66252832235	+++++	50
76 x 1.6 x 10	80	A 46 T-BF41	66252828242	+++++	50
76 x 2 x 6.35	80	A 60 T-BF41	66252828243	+++++	25
76 x 2 x 8	80	A 60 T-BF41	66252828244*	+++++	25
76 x 2 x 10	80	A 60 T-BF41	66252828245	+++++	25
76 x 3.2 x 10	80	A 36 T - BF 41	66252849618	+++++	25
100 x 1 x 10	80	A 60 T-BF41	66252828246	+++++	50
100 x 1 x 16	80	A 60 T-BF41	66252828247	+++++	50
100 x 1.6 x 16	80	A 60 T-BF41	66252849447	+++++	50

* Made-to-order

VULCAN



TYPE 41


CORDLESS
COMPATIBLE

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	QUALITY TIER	PK QTY
115 x 1 x 22.23	80	A 60 T-BF41	66252925431	++++	25
115 x 1.6 x 22.23	80	A 46 S -BF41	66252925432	++++	25
125 x 1 x 22.23	80	A 60 T-BF41	66252925433	++++	25
125 x 1.6 x 22.23	80	A 46 S -BF41	66252925434	++++	25



VULCAN CUTTING DISCS



TYPE 41


CORDLESS
COMPATIBLE

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	QUALITY TIER	PK QTY
115 x 1 x 22.23	80	A 60 T-BF41	66252833400	++++	25
125 x 1 x 22.23	80	A 60 T-BF41	66252833402	++++	25
125 x 1.6 x 22.23	80	A 60 T-BF41	66252833403	++++	25



VULCAN GRINDING DISCS



TYPE 01



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	QUALITY TIER	PK QTY
50 x 6 x 6.35	80	A 24 R-BF01	66252828248	+++++	10
63 x 6 x 10	80	A 24 R-BF01	66252828249	+++++	10
76 x 7 x 10	80	A 24 R-BF01	66252828250	+++++	10



VULCAN GRINDING DISCS



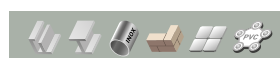
TYPE 27



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	QUALITY TIER	PK QTY
115 x 6.4 x 22.23	80	A 30 S-BF27	66252925513	++++	10
125 x 6.4 x 22.23	80	A 30 S-BF27	66252925514	++++	10



NORTON MULTI MATERIAL



TYPE 41


CORDLESS
COMPATIBLE

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1 x 22.23	80	C 60 T-BF41	66252833258	25
125 x 1 x 22.23	80	C 60 T-BF41	66252918924	25



SPINDLES

- Spindles for use on straight grinders
- These products guarantee correct mounting of cutting discs and grinding wheels, even when the wheel arbor does not match the original machine

SIZE	ART. NO.	PK QTY
6mm	07660739614	1
8mm	07660739616	1
10mm	07660739615	1



PNEUMATIC STRAIGHT CUT-OFF KIT

- Kit designed for quick cutting in collision repair applications
- Machine is delivered with a fixed safety guard and a soft grip to prevent discomfort. It is lightweight, only 0.8kg, and with low noise and low air consumption
- All included Norton Vulcan wheels are 76mm to fit the 3" machine
- High-performance cutting disc 1.0mm, for more cuts and longer disc life
- Metal/Inox 7.0mm grinding disc designed for rough applications

DESCRIPTION	QTY IN KIT	ART. NO.
Norton straight cut-off tool	1	78072756398
Norton Vulcan Inox cutting-off wheel for straight grinder	50	
Norton Vulcan Metal-Inox grinding wheel for straight grinder	10	
Norton standard glasses	1	
Norton tool bag	1	

PANEL PREPARATION & WELD GRINDING

Weld grinding and stock removal is often required during major collision repair jobs. Norton offers a number of fibre discs and self-grip discs for medium and heavy material removal from metal.



NEW NORTON RAZORSTAR®

INNOVATION

- A breakthrough innovation of razor-sharp ceramic grain with a tough microstructure cuts faster and removes more material. This is combined with the highest percentage of grains applied to the backing in an upright position for razor-sharp cutting
- The sharp grain and topline layer combine to significantly reduce heat generation, resulting in less thermal damage of the work piece
- Unique, patented grain geometry means new, sharp cutting edges are exposed as the grain fractures during grinding providing consistent cut rate and unparalleled disc life



SIZE (mm)	GRIT	MAX. RPM	PK QTY	ART NO.
115x22	36+	13300	25	66254434179
125x22	36+	12000	25	66254434181
150x22	36+	10200	25	63642598628
180x22	36+	8600	25	66254434506



NORTON BACK-UP PADS

- The curved ribs keep the pad and abrasive cooler while retaining a level of flexibility across the pad
- For tougher grinding operations
- Conforms ISO 15636
- Grits 36+ and finer

SIZE (mm)	THREAD	DENSITY	MAX. RPM	PK QTY	ART NO.
115	M14	Rigid	13300	5	66254442905
125	M14	Rigid	12200	5	66254442902
180	M14	Rigid	8600	5	66254442907





NorZon

MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.

NORZON FIBRE DISCS F827



- Sharp NorZon grain provides fast cutting action and high stock removal of old paint and rust, smoothing down welding beads, light deburring and blending
- The 0.8mm fibre backing and full resin bond system makes the disc strong, flexible and long lasting
- The fibre discs are impregnated with active cooling agents, which prevent the workpiece from burning

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	63642539615	63642536483	63642533063	25
50	69957360053	63642539620	63642533064	25
60	63642539616	69957360057	63642533065	25
80	63642539617	63642539622	63642533066	25
120	63642533055	63642533056	63642533068	25



MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.

NORTON METAL F100



- Tough, aluminium oxide grain and additional grinding additives make F100 ideal for steel and metal alloys
- The 0.8mm/0.6mm thick fibre backing provides good product life in metal removal applications

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	66623385741	66623385768	66623385760	25
40	66623385745	66623385770	66623385752	25
50	66623385747	66623385773	66623385793	25
60	66623385748	66623385775	66623385749	25
80	66623385750	66623385776	66623385746	25
120	66623385757	66623385779	66623385739	25

BACKING PADS

- Suitable for F827 & F100
- M14 nut - medium hardness

DIMENSIONS	DENSITY	ART NO.	PK QTY
115 x 22mm	Medium	69957382825	5
125 x 22mm	Medium	69957382826	5
180 x 22mm	Medium	69957382827	5



DEBURRING & RUST/PAINT REMOVAL

To help reduce processing time and lower costs, Norton flap discs are engineered for applications from light stock removal to blending, providing a high quality finish every time.



X-TREME R860 **+++++**



- 100% sharp NorZon grain for a faster cut from the very beginning
- Tough polyester backing for excellent product life and more material removal with one disc
- Ideal on medium to high pressure applications on carbon steel and hard metals

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	78072726071	78072726076	10
60	78072726074	78072726077	10
80	78072726075	78072726078	10



MOUNTING

Fits directly on angle grinders which have a tightening nut.



MOUNTING

Fits directly on angle grinders which have a tightening nut.

VULCAN FLAP DISCS ++++



- Self-sharpening zirconia grain provides aggressive stock removal when needed and with lighter pressure, deburrs, blends and removes old paint layers and corrosion, on the periphery or interior of doors and wheel arches
- Strong cotton cloth backing provides strength, flexibility and wear resistance
- Optimised flap configuration and increased abrasive density makes this range ideal for all low and medium pressure applications on all metal types

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642502311	63642502315	10
60	63642502312	63642502317	10
80	63642502313	63642502318	10
120	63642502314	63642502326	10



MOUNTING

Fits directly on angle grinders which have a tightening nut.

VORTEX RAPID BLEND DISCS ++++

- Combination of high-performance grain and unitised construction means finishing time is reduced and part quality is increased
- Thick nylon web resists loading, shedding and provides long product life
- 2-in-1 action; can cut like an 80-grit flap disc and finish like a finishing disc
- The undersized backing plate means the disc can be used for longer before being replaced, reducing total abrasive cost

DIMS	CAP CODE	MAX RPM	GRADE	ART. NO.	PK QTY
115 mm	U2305	12000	VORTEX 5AM	66254429268	10
125 mm	U2305	12000	VORTEX 5AM	66254496323	10

CLEANING

Make light work of removing unwanted coatings and rust from metallic components with this range of products for stripping and cleaning.

This range of Rapid Strip discs have a strong open web structure that combines aggressive stock removal with a cool, conformable action that will not damage the workpiece.

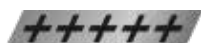


BLAZE
RAPID STRIP

- Nylon fibre composition, impregnated with high-performance ceramic abrasive grain provides flexibility, so the discs do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Cut costs by replacing some processes, multiple applications can be carried out with only one disc
- Leaves the surface thoroughly cleaned to ensure excellent adhesion for the next stage of the process



BLAZE RAPID STRIP WHEELS



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Cut costs by replacing some processes, multiple applications can be carried out with only one disc
- Leaves the surface thoroughly cleaned to ensure excellent adhesion for the next stage of the process



DIMENSIONS (mm)	GRADE	MAX RPM	ART. NO.	PK QTY
100 x 13 x 12	Extra coarse	8000	66623304856	25
150 x 13 x 12	Extra coarse	8000	66261099378	15



BLAZE RAPID STRIP SPEEDLOK DISCS **+++++**



- For use on flexible grinders, straight grinders and drills
- Ideal for rust removal from small intricate areas

DIMENSIONS (mm)	GRADE	MAX RPM	ART. NO.	PK QTY
100	Extra coarse	8000	66623303921	5

MOUNTING

Use with TR+ holder, order separately



BLAZE RAPID STRIP DISCS **+++++**

- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	CAP CODE	GRADE	MAX RPM	ART. NO.	PK QTY
115 x 22	R9101	Extra coarse	12000	66623303783	10
125 x 22	R9101	Extra coarse	11000	66623303916	10
178 x 22	R9101	Extra coarse	8000	66623303920	10



BEARTEX HIGH STRENGTH DISCS **+++**

- Abrasive and nylon formulation won't tear when used on burrs and sharp edges
- Smear-proof resin binders help to produce a great finish every time without the need for rework

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100 x 10 x 8	Medium	66254429562	10

BearTex

WHEEL HOLDER

- Tool holders for Rapid Strip discs



DIMS (mm)	ART NO.	PK QTY
100 x 13 x 12	07660707022	10
150 x 13 x 22	07660707023	12

TR+ HOLDER

- Suitable for Rapid Strip discs
- TR+ ATTACHMENT: TR+
- For 100mm SpeedLok TR+ discs



ART. NO.	PK QTY
63642586196	1



- Nylon fibre composition of the wheel, impregnated with abrasive, gives Rapid Strip wheels flexibility so they do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Good material removal for applications where less pressure is required



RAPID STRIP SPEEDLOK DISCS



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100	Coarse	63642585751*	5

* Made-to-order



RAPID STRIP WHEELS RSF



- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	CAP CODE	GRADE	MAX RPM	ART. NO.	PK QTY
115 x 22	R4108	Coarse	12000	66254423036	10
SOFT	R4108	Coarse	12000	66254423035	10
125 x 22	R4108	Coarse	12000	63642585749	10
HARD	R4108	Coarse	12000	66261030655	10



RAPID STRIP WHEELS RST



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100 x 13 x 6	Coarse	63642557742	10
100 x 25 x 6	Coarse	63642557745	5
150 x 13 x 8	Coarse	63642557743	10



MOUNTING

Use with TR+ holder, order separately

QUICK CHANGE DISCS FOR SMALL AREAS

Known as 'Quick Change Discs' for their convenience and speed during disc changeover, these mini discs have a special fastening system which enables discs to be changed quickly so no time is wasted during the application process. Designed for blending, breaking edges and removing parting lines and machine marks, the discs are small in diameter, ideal for hard-to-reach areas and mild contours as well as small, flat surfaces.



RAZORSTAR

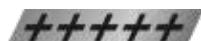
NORTON RAZORSTAR® **INNOVATION**



- The extremely sharp grit enables better tool control and an exceptionally high cut rate
- The topline coating, combined with the innovative shaped grain, cuts significantly cooler, reducing and even eliminating burn
- The heavy polyester backing supports excellent material removal while remaining flexible enough to adapt to corners and contours when used with a smaller backup pad
- When used with lighter pressure, RazorStar® quick change discs produce a surface finish comparable to a 60 grit
- The RazorStar® grain delivers exceptional performance on special alloys used in the aerospace industry

DIA (mm)	GRIT	RPM	ART. NO.	PK QTY
50 mm	36+	5700 - 13400	66254459347	50
75 mm	36+	3800 - 8900	66254459349	50

BLAZE X-TREME LIFE DISCS R980



- Premium ceramic grain delivers powerful cutting performance on stainless steel, inconels, chromium cobalt and titanium, even at medium pressure
- Premium ceramic alumina abrasive grain provides a cool, fast cut and a long product life
- Supersize layer contains active filler which promotes cool cutting and longer product life

DIA (mm)	GRIT	ART. NO.	PK QTY
50 mm	36	63642597039	50
	50	63642597045	50
	60	63642597050	50
	80	63642597052	50
75 mm	36	63642597053	50
	50	63642597057	50
	60	63642597060	50
	80	63642597062	50



BLAZE

MACHINES

For use on pneumatic tools and pencil grinders.

MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

BLAZE F980 +++++



- Patented ceramic grain delivers an outstanding cut rate, which significantly outperforms similar competitor products
- The self-lubricating, advanced supersized treatment reduces heat build-up, loading and glazing on stainless steel, titanium and super alloys. High-performance resins offer superior grain retention, which extends the product life and keeps the disc effective for longer

DIA (mm)	GRIT	ART. NO.	PK QTY
50 mm	36	66261058704	25
	50	66261058705	25
	60	63642597050	50
75 mm	36	66261058708	25
	50	66261058709	25
	60	66261058711	25



BLAZE

MACHINES

For use on pneumatic tools and mini angle grinders.

MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.



NorZon

MACHINES

For use on pneumatic tools and mini angle grinders.

NORZON DISCS R884 ++++



- Premium self-sharpening NorZon grain delivers fast cutting capability and high stock removal rates
- The SpeedLok fixing system makes changing the discs quick and easy, reducing process time
- Grinding, blending and finishing are all possible using the same tool, as NorZon discs are available in a wide range of grit sizes

DIA (mm)	GRADE	ART. NO.	PK QTY
50 mm	36	63642560882	50
	50	69957389455	50
	60	63642556396	50
	80	63642560884	50
	120	63642560885	50
75 mm	36	63642560886	50
	50	69957389465	50
	60	63642560887	50
	80	63642560888	50
	120*	66261137003	50

*supersize



BLAZE

MACHINES

For use on pneumatic tools and mini angle grinders.

BLAZE MINI FLAP DISCS R980 +++++



- A mini version of the flap disc, ideal for cleaning and removing metal from flanges, panels, and finishing prior to applying primer
- Extra heavy-duty plastic backing supports aggressive applications where more pressure is required
- Ceramic SG abrasive provides longer life than any other flap disc
- Supersize layer contains active filler for cool cutting and long product life

GRIT	50mm	RECOMMENDED BACK UP PAD	PK QTY
40	66261120104	63642556629	10
60	66261120109		10
80	66261120110		10

X-TREME MINI FLAP DISCS R860



- Ideal for cleaning, removing metal and finishing welds before applying primer
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard-to-reach areas

GRIT	75 mm	50 mm	RECOMMENDED BACK UP PAD	PK QTY
40	63642527476	66261180892	63642556629	10
60	66261180904	66261180893		10
80	63642527482	66261180894		10



X-TREME

MACHINES

For use on pneumatic tools and mini angle grinders.

X-TREME MINI-FLEXI FLAP DISCS R860



- Blend and finish small, curved surfaces and contours with the flexible flap construction making light work of small welds, rust and metal
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard-to-reach areas

GRIT	50 mm	PK QTY
40	66261180889	10
60	66261180890	10
80	66261180891	10



MACHINES

For use on pneumatic tools and mini angle grinders.



BLAZE
RAPID STRIP

MOUNTING

Roll-on/roll-off system using a nylon threaded male button on a pad

BLAZE RAPID STRIP



- Heavily coated with super-sharp ceramic alumina grains, which ensures this disc will last twice as long as competitor products
- Use for multiple operations including stripping, cleaning and finishing, provides a comparable finish to a medium surface conditioning disc
- The open structure will not shed on rusted surfaces or load on soft metals

GRIT	GRADE	ART. NO.	PK QTY
50	Extra coarse	66623303912	25
75	Extra coarse	66261096557	25
100	Extra coarse	66623303921	5



Rapid
STRIP

MOUNTING: TR: Roll-on/roll-off system using a nylon threaded male button on a pad

RAPID STRIP



- Nylon fibre composition of the wheel, impregnated with abrasive, gives Rapid Strip wheels flexibility so they do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
50 mm	Extra coarse	63642588173	10
75 mm	Extra coarse	63642588175	10

VORTEX RAPID BLEND OPEN



- An advanced grain technology delivers a controlled cut rate, consistent finish to the workpiece, and a long product life that results in fewer disc changes
- The open web structure allows the operator to blend in 3 dimensions; using the face, edge and back of the disc
- Open web structure avoids loading, even on soft metals

GRIT	50 mm	75 mm	PK QTY
Medium	66254497067	66254497068	25



VORTEX
RAPID BLEND

MOUNTING: TR: Roll-on/roll-off system using a nylon threaded male button on a pad

VORTEX RAPID PREP SCM



- Features a thick layer of specialised Vortex grain, which extends product life and eliminates grit sequences by combining the cutting speed of a coarse grit and the finishing qualities of a fine grit
- The advanced resin system and specialised Vortex grain imparts a superior smear-free finish and will not load on aluminium and other similar soft metals
- Resistant to edge wear, disc lasts up to four times longer than competitor products

DIA (mm)	CAP CODE	GRADE	TR	TS	PK QTY
50 mm	S2103	Extra coarse	66623378336		50
	S2203	Coarse	66623378340		50
	S2303	Medium	66623378342		50
	2403	Fine	66623378345		50
	S2503	Very fine	66623378347		50
75 mm	S2103	Extra coarse	66623378337		25
	S2203	Coarse	66623378341	66623378350	25
	S2303	Medium	66623378343		25
	2403	Fine	66623378346		25
	S2503	Very fine	66623378348		25



VORTEX
RAPID PREP

MACHINES

For use on pneumatic tools and mini angle grinders.

MOUNTING

TS: Turn-on/turn-off system using a metal-to-metal fixing on pad (TS) with spindle. TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.



Rapid
PREP

MACHINES

For use on pneumatic tools and mini angle grinders.

RAPID PREP AO SCM ++++



- The open structure resists loading on softer metals so the disc can be used for longer before being changed, reducing downtime and overall abrasive cost
- A high content of abrasive throughout the disc means the cut rate is consistently high throughout its life
- A flexible disc which conforms to contours of the part

DIA	CAP CODE	GRADE	TR	TS	PK QTY
50 mm	S2108	Extra coarse	66623378355		50
	S2208	Coarse	66623378359	66623378374	50
	S2308	Medium	66623378363		50
	S2408	Fine	66623378366		50
	S2508	Very fine	66623378372	66623378378	50
75 mm	S2108	Extra coarse	66623378356		50
	S2208	Coarse	66623378360		50
	S2308	Medium	66623378364		50
	S2508	Very fine	66623378373		50
	S2408	Fine	66623378382		50



MINI ANGLE GRINDER

- Model: Norton Mini Angle grinder 50mm (2")
- 22.000 MAX RPM (0,45 HP)
- Designed for use with the quick-change back-up pad, SpeedLok and mini flap discs
- Use with 38mm and 50mm quick change sanding discs and spindle mounted sanding specialties only. The accessories must have a rated speed greater than the speed marked on the tool

DESCRIPTION	ART NO.	EXHAUST DIRECTION	THROTTLE TYPE	AIR CONSUMPTION	COLLET CHUCK	WEIGHT OF TOOL
50mm (2") 22.000 MAX RPM (0.45 HP) mini angle grinder	66261177765	Rear	Level	85 l/min	6mm	0.742 kg

APPLICATION TIPS:



- Air tools require regular lubrication throughout the life of the tool. The air motor and bearing use compressed air to power the tool. As moisture in compressed air will rust the air motor, it must be lubricated daily. An inline oiling device is recommended.



- This is an UNGUARDED tool and should NEVER be used with cut-off discs or other bonded abrasive grinding wheels. Never use any product that has a MAX RPM rating less than the RPM marked on the tool.

MINI ANGLE GRINDER KIT

- Ideal for metal car body work, the kit contains an assortment of abrasive SpeedLok discs of the most popular grades for stripping, deburring and surface blending, and the Norton mini right angle grinder
- The Norton mini grinder inside the kit is compact, lightweight and ideal for use on small or awkward areas.
- The SpeedLok quick change system means discs can be changed quickly, reducing downtime and speeding up the job

DESCRIPTION	QTY IN KIT	ART. NO.
50mm Quick Change Holder TR	1	69957300298
50mm Vortex Rapid Prep SCM medium discs	10	
50mm Blaze F980 P36 discs	25	
50mm Blaze Rapid Strip extra coarse discs	10	
Tool bag	1	
Norton mini right angle grinder	1	



Machine to be used with 38 and 50mm discs ONLY

MINI ANGLE GRINDER KIT

STRIPPING TO BLENDING METAL

INCLUDES MACHINE & ABRASIVES (50mm)

- The kit contains an assortment of abrasive SpeedLok discs of the most popular grades for stripping, deburring and surface blending, and the Norton mini right angle grinder
- The Norton mini grinder inside the kit is compact, lightweight and ideal for use on small or awkward areas
- The SpeedLok quick change system means discs can be changed quickly, reducing downtime and speeding up the job
- All products come in a handy Norton tool bag, which can be reused



DESCRIPTION	QTY IN KIT	ART. NO.
Mini angle grinder Ø 50mm (2") 22.000 MAX RPM (0.45 HP)	1	78072707340
SpeedLok Blaze Ø 50mm R980 P36	5	
SpeedLok Blaze Ø 50mm R980 P50	5	
SpeedLok Blaze Ø 50mm R980 P60	5	
SpeedLok Blaze Ø 50mm R980 P80	5	
SpeedLok Blaze Ø 50mm F980 P36	5	
SpeedLok Blaze Ø 50mm F980 P50	5	
SpeedLok Blaze Ø 50mm F980 P60	5	
SpeedLok Blaze Ø 50mm F980 P80	5	
Vortex Rapid Blend Ø 50mm	5	
Rapid Strip Blaze Ø 50mm TR	5	
High strength medium disc Ø 50mm	5	
Pad for mini angle grinder Ø25 x 6mm - medium	1	
Pad for mini angle grinder Ø50 x 6mm - hard	1	
Safety glasses – standard	1	
Norton bag	1	

QUICK CHANGE DISC HOLDER TR

- TR ATTACHMENT: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle
- QUICK CHANGE HOLDER TR

TR/TS	DIMS	Medium	Hard	PK QTY
TR	50 mm	07660717817	63642586931	1
	38 mm	63642556629		1
TR	75 mm	63642556631	66254401460	1



QUICK CHANGE DISC HOLDER TR+

- Suitable for Rapid Strip discs
- ATTACHMENT: TR+
- For 100mm SpeedLok TR+ discs

DIMS	DENSITY	ART. NO.	PK QTY
6 mm	Hard	63642586196	1



FILE BELTS

Narrow width multi-purpose belts for sanding hard-to-reach areas. Designed with ceramic grain to offer the best productivity and efficiency. Can be used for paint removal, cleaning, removing rust, sanding welding points and much more.



PNEUMATIC FILE BELT SANDER

- The Norton pneumatic file belt sander makes life easier when used in hard-to-reach and awkward applications and areas
- Use with Norton file belts for stock removal, deburring or surface preparation and defect removal on corners, contours and tight areas
- Small but powerful file belt sander with 0.5 hp motor, for a mighty output
- Ergonomic soft grip improves manoeuvrability and reduces operator fatigue



DESCRIPTION	ART NO.	BELT SIZE	HORSEPOWER	FREE SPEED	RECOMMENDED OPERATING PRESSURE	TOOL WEIGHT
Pneumatic file belt sander	77696091766	10x330mm	0.5	18.000rpm	6.2 bar	0.82 kg



PNEUMATIC FILE BELT KIT

- The kit contains a wide assortment of premium ceramic and non-woven file belts, complete with pneumatic file belt sander
- The ultimate solution for all applications from removal of rust and corrosion, deburring, blending and finishing panels
- Machine is 10x330mm. All belts are 10x300mm to fit the machine

DESCRIPTION	QTY IN KIT	ART. NO.
File belt machine	1	
File belt R929 P60	20	
File belt R929 P80	20	
File belt 10x330mm BearTex: Coarse	10	78072707299
File belt 10x330mm BearTex: Medium	10	
File belt 10x330mm BearTex: Fine	10	
Norton tool bag	1	

FILE BELTS R929 +++++



- Combined SG and aluminium oxide abrasive grain provides an outstanding cut rate even at low to medium pressure and imparts an excellent surface finish
- Featuring a strong polyester cloth backing and phenolic bond with active fillers for a cool and fast cut

GRIT	20mm x 520mm	10mm x 330mm	PK QTY
40	66623303272	66623303110	10
60	66261029755	66261144369	10
80	66623303275	66623303270	10
120	66623303276	66623303271	10



RAPID PREP SURFACE CONDITIONING FILE BELTS +++++

- Strong synthetic mesh and aluminium oxide abrasive bonded together with a smear resistant adhesive
- Open construction of non-woven material for tough cutting action without clogging or loading
- Ideal for removing paint, rust, adhesives, coatings and sealant corrosion in hard-to-access areas

GRADE	10mm x 300mm	PK QTY
Coarse	69957360172	10
Medium	63642578004	10
Very Fine	69957360176	10

HANDY ROLLS

Great for manual sanding operations especially on curved surfaces thanks to the flexibility of the cloth backing. Available in grades from stripping to finishing.



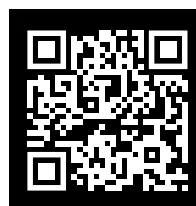
HANDY ROLLS R222

- Aluminium oxide abrasive is sharp enough to remove material with manual pressure
- Cloth backing provides flexibility for sanding round pipes, contours and curves, can also be torn easily to size
- Resin bond system promotes excellent grain adhesion for applications from deburring to blending and finishing
- Some grits are now made with up to 29% recycled materials, including grain, cotton cloth backing and packaging box, and are supported by an EPD certificate
- All packaging boxes are 100% recycled, and some grits are now made with up to 45% recycled content and are supported by an Environmental Product Declaration.



GRIT	38mm x 25m	PK QTY
40	63642531828	1
50	63642531826	1
60	63642531824*	1
80	63642531821*	1
100	63642531817*	1
120	63642531812*	1
150	63642531809*	1
180	63642531806*	1
220	63642531803*	1
240	63642531800*	1
280	63642536425	1
320	63642531797	1
400	63642531794	1
600	63642539150	1

* Made with recycled content



**SCAN TO VIEW
EPD CERTIFICATION**

STEP DRILLS, CARBIDE BURRS, WIRE BRUSHES

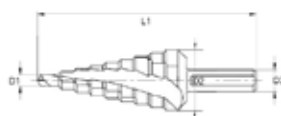
Drilling, cleaning and removing rust, paint, corrosion and weld spatters.



STEP DRILLS HSSM2-TIN



- Ideal for drilling repetitive holes in metal sheets or tubes
- Fast penetration, centre and drill in one operation
- Works optimally on steel, cast iron, brass and plastics
- Can also be used on stainless steel and bronze
- Covers most common materials and hole dimensions



$L_1 \times D_1 \times D_2 \times D_3$ (mm)	STEPS	HOLE DIAMETERS (mm)	MAX HOLE DEPTH (mm)	PK QTY	ITEM ART NO.	ART NO.
65x4x12x6	9	4-5-6-7-8-9-10-11-12	3	1	78072765476	5539553847
75x4x20x8	9	4-6-8-10-12-14-16-18-20	4	1	5539553840	
100x4x30x10	14	4-6-8-10-12-14-16-18-20-22-24-26-28-30	4	1	5539553845	

X-TREM CUT 5 **+++++** CARBIDE BURR KIT

- Longer life, faster stock removal and better finish than double cut carbide burrs
- For use on steel, stainless steel, cast iron, nickel alloys, cobalt alloys and titanium
- Ideal for fast weld removal and cleaning

SHAPE	D ₁ xL ₁ xD ₂ xL ₂ (mm)	ART NO.	PK QTY	ART NO.
A	12x25x6x70	78072753479	1	78072756854
C	12x25x6x70	78072753481	1	
D	12,7x10,8x6x,56	78072756783	1	
F	12x25x6x70	78072753486	1	
L	12x30x6x75	78072756853	1	



BRUSHES **+++** WITH PLASTIC HANDLE

- Hand brush for cleaning works in hard-to-reach areas
- Ergonomic plastic grip for better comfort in use

L ₁ xL ₂ xL (mm)	NUMBER OF ROWS	PK QTY	ART NO.
PLASTIC HAND NORMAL STEEL STRAIGHT WIRE 0.30 mm			
265x140x25	1R	12	66254405470
PLASTIC HAND STAINLESS STEEL STRAIGHT WIRE 0.30 mm			
265x140x25	1R	12	66254405471
PLASTIC HAND BRASS CRIMPED WIRE 0.30 mm NON-SPARK			
265x140x25	1R	12	66254405473



NON-SPARK **++++** HAND BRUSH

- For precision cleaning operations in environments where 'traditional' wire brushes may create sparks

L ₁ xL ₂ xL (mm)	WIRE	ROWS	PK QTY	ART NO.
SPB				
200x18x45	0,20	3x6R	12	66254405474



SURFACE PREPARATION & FINISHING

MANUAL SANDING

PRE-CUT ROLLS

Cyclonic Multi-Air pre-cut rolls**36**

CUT SHEETS & SHEETS

Cut sheets

Sheets**37**

ROLLS

MeshPower rolls

Self-grip rolls

Paper rolls**41**

SANDING BLOCKS, KITS & HOSES

Sanding blocks

Hoses

Sanding block kits**43**

MANUAL SANDING

PRE-CUT ROLLS

Norton Cyclonic pre-cut rolls are made using the latest technology to ensure that each stage of sanding provides the best finish for the next stage of the process, minimising sanding time, increasing productivity and providing the perfect surface finish prior to painting.



CYCLONIC
MULTI-AIR

As part of the Norton Cyclonic Sanding System, these rolls provide the best solution for panel preparation, from filler levelling to primer sanding.



CYCLONIC
MULTI-AIR

CYCLONIC MULTI-AIR PRE-CUT ROLLS +++++



- As part of the Cyclonic sanding system, the colour-coded backing represents each application step for fast and easy product selection in panel preparation, from filler levelling to primer sanding, speeding up the process
- Self sharpening ceramic grain delivers superior cutting performance and longer life than other abrasive grains. Ceramic grains also cut cooler, and wear more evenly, providing consistent sanding results and a distinctly uniform scratch pattern
- The No-Fil® formula prevents premature clogging of the abrasive, extending sanding time
- The self-grip backing is available in two dimensions that fit all sanding blocks for a fast and easy process from start to finish

STEP	COLOUR	APPLICATION	72mm x 12m	115mm x 12m	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (Heavy Duty)	66261151791	69957305936	1	4
1	Green	Stripping & filler levelling	66261151792	69957305937	1	4
2	Red	Filler finishing	66261151793	69957305939	1	4
3	Salmon	Primer sanding	66261151794	69957305940	1	4

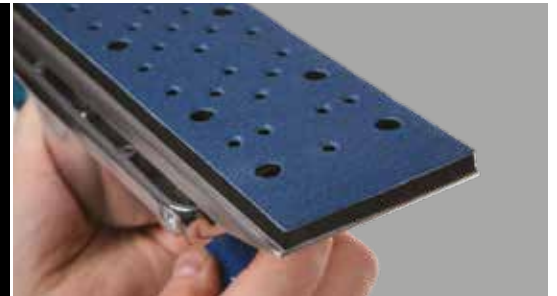
CUT SHEETS & SHEETS

Manufactured to the most exacting standards, Norton's range of sanding sheets are second to none. Each product within the portfolio is designed to deliver a high-quality, consistent finish at every stage of your process. Whether you are dry sanding primer, deburring, or removing scratches, Norton has a sanding sheet for your application.



MULTI-AIR

Norton Multi-Air cut sheets are specially designed for dry sanding operations, to cut faster, run cooler, resist loading and last longer than conventional sandpaper.



MULTI-AIR WITH NORZON TECHNOLOGY H835 +++++



- Aggressive cutting performance for heavy applications including paint stripping and removal of body filler when sanding and flattening sharp edges, whilst imparting a consistent and uniform scratch pattern
- Heavy E-weight paper backing adds resistance to help this range withstand tough removal of filler on bare metal



MULTI-AIR
WITH NORZON TECHNOLOGY

GRIT	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
40	69957394450	69957394452	50	200
60	69957394358	69957394453	50	200
80	69957394360	69957394454	50	200
120	69957394361	69957394455	50	200

* Made-to-order

MANUAL SANDING

MULTI-AIR PLUS A975 +++++



MULTI-AIR⁺



- The advanced No-Fil® coating both prevents build-up of dust and avoids premature clogging. In very fine grits, it can be used for final dry sanding before spraying, without the risk of developing runs
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear resistant in all the applications
- Specifically designed for paint sanding from levelling filler to finishing primer

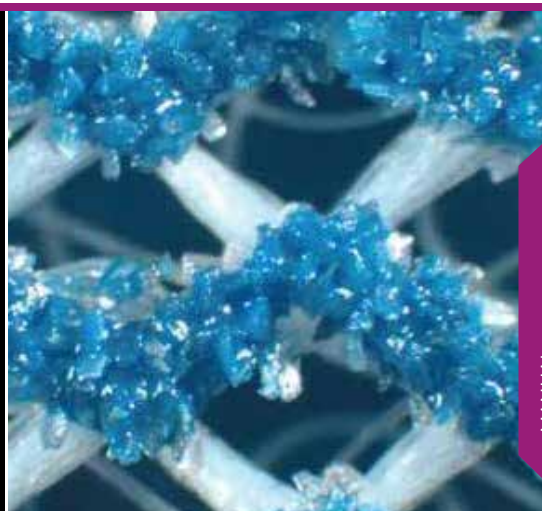
GRIT	 70 x 125 mm	 70 x 198 mm	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
80	69957394456	69957394470	69957394463	69957394479	50	200
120	69957394457	69957394472	69957394464	69957394481	50	200
150	69957394458*	69957394473	69957394465	69957394482	50	200
180	69957394459	69957394474	69957394466	69957394483	50	200
220	69957396408*	69957396410	69957396406	69957396414	50	200
240	69957394460	69957394475	69957394467	69957394484	50	200
280		69957396411*	69957396407*	69957396415*	50	200
320	69957394461	69957394477	69957394468	69957394485	50	200
400	69957394462	69957394478	69957394469	69957394486	50	200

* Made-to-order



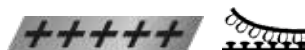
MESH-POWER™

Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional. Designed with thousands of holes that are created by a unique mesh matrix, the MeshPower structure provides excellent dust extraction in any application. A reduction in clean up time is also a welcome benefit for any busy sander!



MANUAL
SANDING

MESHPOWER CERAMIC M920



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties which means the abrasive stays sharper and lasts longer than the aluminium oxide version
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



GRIT	 70 x 125 mm	 70 x 198 mm	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
80	69957325770	69957325962	69957325986	69957326057	50	200
120	69957325772	69957325963	69957325987	69957326062	50	200
180	69957325773	69957325964	69957325988	69957326063	50	200
240	69957325774	69957325965	69957325990	69957326065	50	200
320	69957325775	69957325966	69957325991	69957326068	50	200

NORTON MULTI-AIR PAD SAVER



DIMENSIONS	TYPE/GRADE	ART NO.	PK QTY
70 x 198mm	Multi-Air	69957328431	1
70 x 400mm	Multi-Air	69957328432	1



PRO

NORTON PRO A275 **++++**

- Aluminium oxide abrasive grain for manual sanding of all paint layers and lacquer, until smoothing clear coat
- No-Fil® layer helps to prevent loading, meaning sheets can be used for longer
- Sheets can be used for manual sanding at size (230x280mm) or folded/cut and used with an orbital machine or manual sanding block, pre-cut sheets (115x280mm) are also for use by hand or with an orbital sander

GRIT	DIMENSION	ART. NO.	PK QTY
80	230 x 280mm	63642558015	50
100		63642585256	50
120		63642558016	100
150		63642586145	100
180		63642558017	100
220		63642586139	100
240		63642558018	100

GRIT	DIMENSION	ART. NO.	PK QTY
280	230 x 280mm	63642585742	100
320		63642586132	100
360		63642586133	100
400		63642586134	100
500		63642586136	100
600		63642586137	100
800		63642586138	100

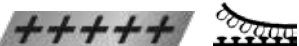
* Made-to-order

ROLLS

A range of high-performance abrasive rolls for fairing, shaping, sanding and finishing panels, boats, plugs and moulds. They are easy to use and compatible with any sanding block, file and fairing board.



MESHPower ROLLS CERAMIC M920



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties which mean the abrasive stays sharper and lasts longer than other rolls
- Ideal for a wide range of surfaces and applications including primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic in panel repair, spot repair and bumper repair on used or new panels
- The abrasive grain is impregnated with No-Fil® coating, which resists clogging and extends the product life
- Works perfectly wet or dry, by hand or with a machine



GRIT	70mm x 10m	115mm x 10m	PK QTY	BOX QTY
60	78072712625	78072712624	1	4
80	69957326171	69957326269	1	4
120	69957326176	69957326270	1	4
180	69957326178	69957326271	1	4
240	69957326179	69957326272	1	4
320	69957326182	69957326273	1	4

MESH-POWER



PRO

NORTON PRO PAPER ROLLS A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gelcoat, aluminium, wood and composite materials

GRIT	100mm x 50m	115mm x 50m	PK QTY
80	63642591122	69957380739	2
120	63642591123	69957380761	2
150	69957391073	69957380765	2
180	63642591124*	69957380767	2
220	63642590924	69957380769	2
240	63642590927	69957380777	2
280		69957380778	2
320	63642591649*	69957380779	2
400	69957391077*	69957380781	2
500		69957396696	2

* Made-to-order



SELF-GRIP ROLLS H231



- Thanks to the E-weight paper backing combined with a premium resin bond, this aluminium oxide roll is designed for heavy-duty sanding on metal, filler, primer, wood and solid surfaces
- Anti-static No-Fil® treatment applied to the abrasive prevents clogging when in use

GRIT	115mm x 25m	PK QTY
40	69957391121	2
60	69957391123	2
80	69957391133	2



PRO

NORTON PRO SELF-GRIP ROLLS A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, wood, fibreglass and composites

GRIT	115mm x 25m	PK QTY
120	69957391218	2
150	69957391219	2
180	69957391220	2
220	69957391221	2
240	69957391222	2
320	69957391224	2
400	69957391225	2

SANDING BLOCKS, KITS & HOSES

Multi-Air sanding blocks are ergonomic, resistant and built for the best dust extraction. The special rubber grip provides good handling.

All the Multi-Air blocks are provided with a regulating valve to regulate suction power and optimise air/dust flow.



MULTI-AIR SANDING BLOCKS

- The perfect partner for Norton abrasives for high dust extraction, including Norton Cyclonic, Multi-Air or MeshPower, for cut sheets or rolls, available in a range of sizes for any product dimension
- An in-built air chamber keeps sanding dust-free and the workplace clean
- Robust, impact resistant plastic body that has been built to last and stand up to the rigours of day-to-day use
- Comfortable rubber grip helps the user maintain control over the process



MULTI-AIR



70 x 125 mm

69957396645



70 x 198 mm

69957396646



70 x 400 mm

69957396648



115 x 230 mm

69957396644

PK QTY

1

ATTACHABLE HOSE

- A 4 m long flexible tube
- Supplied together with a conical universal adapter

DESCRIPTION	ART NO.	PK QTY
25/30mm x 4m	07660767979	1





SANDING BLOCK STARTER KIT



- Contains one sanding block in the following dimensions:
 - 70 x 125mm
 - 70 x 198mm
 - 70 x 400mm
 - 115 x 230mm
- Also contains valve and adaptor for fixing to the machine

DESCRIPTION	QTY IN KIT	ART. NO.
Starter kit	1	69957396649



MULTI-AIR SANDING BLOCK KIT



- Manual sanding block with a set of 3 self-gripping interchangeable plates: straight, concave and convex
- For use with 150mm Multi-Air discs, in self-grip or Soft-Touch
- Kit contains an air valve

DESCRIPTION	QTY IN KIT	ART. NO.
Multi-Air sanding block kit	1	77696024493





SURFACE PREPARATION & FINISHING

MACHINE SANDING

SANDING DISCS

Cyclonic Multi-Air discs & starter kit

Cyclonic back-up pads

Multi-Air discs

MeshPower discs

Multi-Air back-up pads & interfaces

NorZon discs

Norton Pro & Pro Plus discs

Norton Pro & Pro Plus smart repair discs

Norton Pro film discs

Norton A293

Self-grip back-up pads & interfaces

D.A. Sander, Vacuum & Accessories

46

MACHINE SANDING

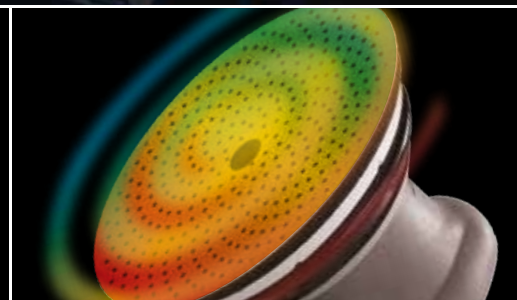
SANDING DISCS

Norton has a sanding disc for every automotive refinish application. From cost effective aluminium oxide and aggressive NorZon grain to the highest performance ceramic sheets and discs, including Norton Cyclonic, the ultimate solution for the whole repair process. With standard, self-gripping, perforated and mesh backed discs, paint stripping, smoothing body filler, flattening sharp edges and sanding door panels has never been easier.



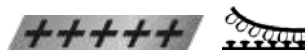
CYCLONIC
MULTI-AIR

Norton Cyclonic is the ultimate all-in-one sanding system for car repair, colour-coded by application for quick and easy product selection. The next generation in sanding technology. The range includes: discs, rolls, dispenser and accessories.



CYCLONIC
MULTI-AIR

CYCLONIC MULTI-AIR A975

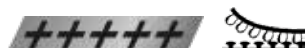


- Made with super sharp ceramic A975 grain and No-Fil® technology for the ultimate cutting performance and a longer product life than conventional grain types. Ceramic grains also cut cooler and wear more evenly for a consistent finish
- For finishing applications, finer grade discs have a thin foam backing which adapts to surface contours for a smooth, consistent finish. Use with a Multi-Air back-up pad for the best performance
- Ultra precise laser cutting technology produces a flatter disc, increasing the abrasive surface area and optimising dust extraction
- Self-grip backing and easy to align hole configuration reduces downtime wasted between disc changes

STEP	COLOUR	APPLICATION	BACKING	 150 mm	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (heavy duty)	Self-Grip	66261151661	100	400
1	Green	Stripping & filler levelling	Self-Grip	66261151676	100	400
2	Red	Filler finishing	Self-Grip	66261151683	100	400
3	Salmon	Primer sanding	Micro Soft-Touch	66261151796	50	400
4	Fuchsia	Primer finishing	Micro Soft-Touch	66261151672	50	400
Optional	Turquoise	Fadeout & blending	Micro Soft-Touch	66261151684	50	400

MOUNTING: To be used on 150mm Multi-Air back-up pads on an orbital sander.

CYCLONIC MULTI-AIR STARTER KIT



- This unique starter kit contains 30 Cyclonic Multi-Air sanding discs, 5 of each step and 1 back-up pad, providing all your customers need to trial the new sanding system

ART. NO.	PK QTY
66261151852	1



NORTON CYCLONIC DISPENSER

- A handy storage unit for organising and dispensing the full range of Norton Cyclonic discs and rolls
- One dispenser fits two discs, and two multiple units can be fixed together to store the whole range

ART. NO.	PK QTY
66261151832	1



A SIMPLE APPLICATION PROCESS

	STEP	APPLICATION	SHAPE / BACKING	BACK-UP PAD	MACHINE / MANUAL	FINISHING GUIDE
	BLUE	Optional STRIPPING & LEVELLING (heavy duty)	 Self-Grip	Hard	 5mm Orbit	80 / 100
	GREEN	1 STRIPPING & FILLER LEVELLING	 Self-Grip	Hard / Medium	 5mm Orbit	120 / 150
	RED	2 FILLER FINISHING	 Self-Grip	Medium	 5mm Orbit	220 / 240
	SALMON	3 PRIMER SANDING	 Micro Soft-Touch	Medium	 2,5mm Orbit	320 / 400
	FUCHSIA	4 PRIMER FINISHING	 Micro Soft-Touch	Medium / Soft	 2,5mm Orbit	500 / 600
	TURQUOISE	Optional FADEOUT & BLENDING	 Micro Soft-Touch	Soft	 2,5mm Orbit	800 / 1000

NEW CYCLONIC BACK-UP PADS

- The new Cyclonic back-up pad optimises the performance of Cyclonic discs
- High density hole configuration means you simply 'stamp' the sander on to the disc
- +30% increased dust extraction prevents clogging, extending the life of the abrasive disc
- Delivers smoother finishes and a cleaner workspace
- Works with multiple abrasive hole patterns for maximum versatility
- Available in 150 mm soft, medium, and hard densities.
- We offer two versions
 - One compatible exclusively with NORTON DAS-e only
 - One compatible with NORTON DASP sander, Mirka, Festool and Rupes ones. This includes M8 and 5/16" screws, one metal and three fibre ring spacers to fit all the most common sanders on the market.

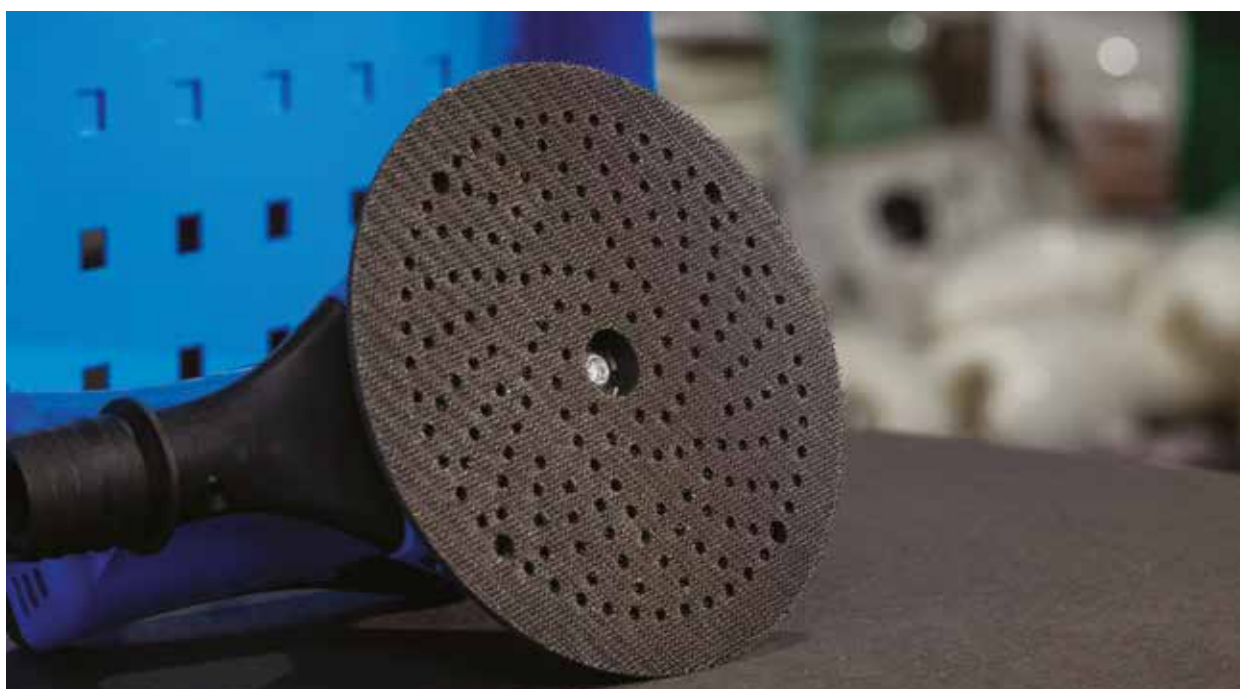


CYCLONIC
MULTI-AIR



DIAMETER	Cyclonic Back-up Pad Compatible with Norton DAS-e only	ART NO.	PK QTY
150 mm	Soft	78072775197	1
150 mm	Medium	8834109150	1
150 mm	Hard	78072775195	1

DIAMETER	Cyclonic Back-up Pad Compatible with Norton DAS-p & all other major brands	ART NO.	PK QTY
150 mm	Soft	8834101555	1
150 mm	Medium	8834101554	1
150 mm	Hard	8834101553	1



MULTI-AIR



YouTube

Made with premium abrasive grain, Multi-Air discs provide substantially longer life thanks to excellent dust extraction, which reduces clogging, and faster cut than conventional abrasives. Available with a Soft-Touch backing.

MULTI-AIR WITH NORZON TECHNOLOGY H835 +++++

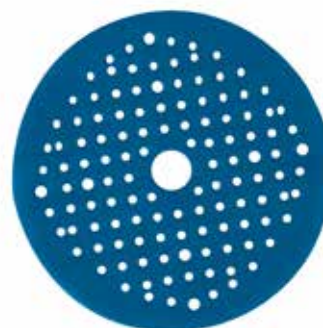


- Sharp NorZon grains cut through old paint layers, body filler and smooth sharp edges with ease, and the open coating helps to prevent clogging
- High-strength E-weight paper backing is tear-resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing



GRIT	150 mm	PK QTY	BOX QTY
40	66261086898	50	200
60	66261086903	50	200
80	66254434876*	50	200
120	66261086905	100	400

* Made-to-order

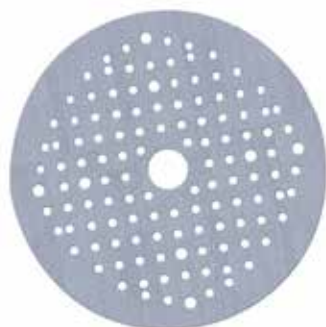


MULTI-AIR
WITH NORZON TECHNOLOGY

MOUNTING

For use with a Multi-Air back-up pad on an orbital sander.

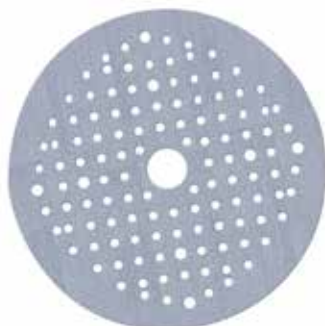
MACHINE SANDING



MULTI-AIR⁺

MOUNTING

For use with a 125mm and 150mm medium or hard Multi-Air back-up pad on an orbital sander.



MULTI-AIR⁺
SOFT TOUCH

MULTI-AIR PLUS A975

- SG ceramic blended with heat-treated aluminium oxide grains provides a high, fast cut rate on primer, paint, composites, marine gelcoat, and non-ferrous metals
- The blend of grain provides a consistent and uniform scratch pattern, maintaining the desired surface finish and excellent wear resistance
- In P80 - P120 discs, the backing is thicker for more aggressive use, P150 - P80 is thinner, for better flexibility in finer applications
- The unique hole configuration and No-Fil[®] coating resists loading to extend disc life by up to two times longer than conventional discs when sanding dry or wet. Disc colour will not transfer to the surface of the working area

GRIT	 125 mm	 150 mm	PK QTY	BOX QTY
80	63642563535	63642565916	100	400
120	63642563536	63642523429	100	400
150	63642563537	63642523430	100	400
180	63642563538	63642565920	100	400
220	-	63642523434	100	400
240	63642563540	63642523435	100	400
280	-	63642523436	100	400
320	63642563542	63642523437	100	400
400	63642563543	63642565925	100	400
500	66254477930	66254477924	100	400
600	-	63642532657	100	400
800	66254477934	66254477926	100	400

MULTI-AIR PLUS SOFT-TOUCH A975

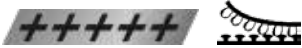
+++++ 

- Premium, SG ceramic grain blended with heat-treated aluminium oxide grains provide excellent cutting action for a very high-level finish
- The foam backing is colour-coded to aid quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear-resistant backing
- Unique hole configuration and No-Fil[®] coating significantly improves load resistance with no risk of colour transfer thanks to the pigment-free layer

COLOUR	GRIT	APPLICATION	 150 mm	PK QTY	BOX QTY
Red	220	Sanding filler before primer	66261110863	20	120
Salmon	320	Sanding cataphoretic coats and primer	63642595575	20	120
Yellow	400	Sanding polyurethane primer	63642595577	20	120
Blue dark	500	Sanding polyurethane primer	66254477927	20	120
Fuchsia	600	Primer finishing	08834113643	20	120
Blue	800	Cutting back lacquer before a flush joint	66254477932	20	120
White	1000	Blending on clear coat	63642536301	20	120
Green	1500	Before polishing and buffing	66261110864	20	120

MOUNTING For use with a Multi-Air back-up pad on an orbital sander.

MULTI-AIR PLUS STARTER KIT A975



- Contains a Multi-Air back-up pad and variety of discs with the Multi-Air hole configuration, providing all you need to trial the Multi-Air Process system



GRIT	DESCRIPTION	QTY IN KIT	ART. NO.	PK QTY
	Medium Multi-Air Pad	1		
P80	Multi-Air Plus	5		
P120	Multi-Air Plus	5		
P240	Multi-Air Plus	5		
P320	Multi-Air Plus	5	69957395370	1
P400	Multi-Air Plus	5		
P400	Multi-Air Plus Soft-Touch	5		
P500	Multi-Air Plus Soft-Touch	5		
P800	Multi-Air Plus Soft-Touch	5		



MACHINE SANDING

MESH-POWER™

Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional.

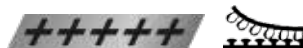


APPLICATION GUIDE

GRIT	APPLICATION	BACK-UP PAD	DA SANDER	RPM
P80	Heavy stripping, reinforced filler levelling	Multi-Air HARD	Orbit 5mm	
P120	Paint stripping, filler levelling			
P180	Filler sanding, plastic sanding (bumpers)	Multi-Air MEDIUM	Orbit 2,5mm	
P240	Filler sanding, plastic finishing (bumpers)			
P320	Panel sanding, primer sanding			
P400	Primer finishing			



MESHPower CERAMIC M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than the aluminium oxide version
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic in panel repair, spot repair and bumper repair on used or new panels
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the disc
- Abrasive can be used wet or dry for the perfect result



GRIT	150 mm	203 mm	PK QTY	BOX QTY
60	78072712627	78072712626*	50	400
80	69957325723	69957326072	50	400
120	69957325730	69957326073	50	400
180	69957325731	69957326075	50	400
240	69957325732	69957326076	50	400
320	69957325733	-	50	400
400	69957325736	-	50	400

* Made-to-order

MOUNTING

For best performance, use with Multi-Air back-up pad, and for longer pad life, use with the pad saver

MULTI-AIR BACK-UP PADS

- The Multi-Air back-up pad draws dust into a collection chamber for optimal airflow and powerful dust extraction
- The innovative design delivers high-performance and a smoother, unblemished work surface. This is alongside the additional benefit of a clean working environment.
- Multi-Air back-up pad 150mm is available in 3 densities (125mm in medium and soft).
- Packed in individual boxes with Festool and Rupes adapters, M8 and 5/16" bolts, 1 metal and 3 fibre ring spacers to fit all the most common sanders in the market



DENSITY APPLICATIONS			
Hard	Heavy-duty sanding, best for flat surfaces or dimensions		
Medium	Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites, metal		
Soft	Final sanding, to obtain the best finishes		

SIZES	TYPE	ART NO.	PK QTY
125mm	Soft	63642563534*	1
	Medium (Suitable for Festool)	63642563533	1
	Medium HT** (Compatible with most common brands such as Dynabrade, Rupes, except Festool)	66261067436	1
150mm	Soft	63642560605	1
	Medium HT** (Suitable for Festool and Rupes)	63642585872	1
	Medium HT** - Fixed screw (Compatible with most common brands such as Dynabrade, Rupes, except Festool. No Adapters & spacers)	63642582245	1
	Hard	07660719198	1
	Adapter for Rupes SK2	66261131280	1

* Made-to-order ** High Temperature

MULTI-AIR INTERFACE PADS

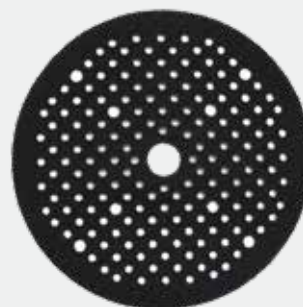
DIAMETER	ART NO.	PK QTY
125 mm	63642585864	16
150 mm	07660719359	12
150 mm	8834106189 CYCLONIC	12



PAD SAVER



DIAMETER	TYPE / GRADE	ART NO.	PK QTY
150 mm	Multi-Air	69957328425	1
150 mm	14+1 holes	69957328430	1





NORZON H835



- Sharp NorZon grains cut through old paint layers, body filler and smooth sharp edges with ease and the open coating helps to prevent clogging
- High-strength E-weight paper backing is tear-resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing

GRIT	 NO HOLES 150 mm	 7 HOLES 150 mm	 15 HOLES 150 mm	 8 HOLES 203 mm	PK QTY
40	69957390933	69957391250*		69957391263	25
40			66254444904		50
60	69957390940	69957391255*		69957391268	25
60			66254444905		50
80	69957391248	69957391256*	66254444908	69957391269	50
120	69957391249	69957391257*		69957391272	50
120			66254444909		100

* Made-to-order

NORTON PRO PLUS A975 +++++



- Using a combination of SG and premium heat-treated aluminium oxide grains, Norton Pro Plus provides excellent cutting with a uniform scratch pattern on primer, paint, composites, marine gelcoat, non-ferrous metals and ceramic coatings
- Thanks to the combination of premium grain, Pro Plus has the most aggressive yet cool cut with excellent wear resistance, lasting up to twice as long as conventional discs
- In P80 - P120 discs, the backing is thicker for more aggressive use, P150 - P80 has a thinner paper backing for better flexibility in finer applications
- The No-Fil® coating resists loading to extend disc life when sanding dry or wet. Disc colour will not transfer to the surface of the working area



PRO+

MACHINE
SANDING

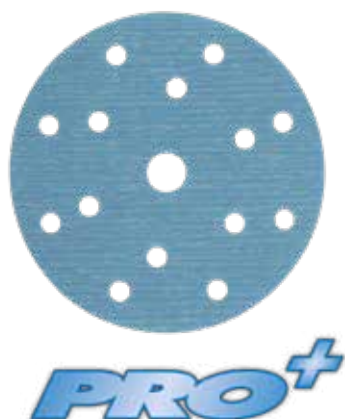
GRIT	7 HOLES 150 mm	15 HOLES 150 mm	PK QTY	BOX QTY
80	63642527655*	66254477881	100	400
120	63642527659*	66254477879	100	400
150	63642527657*	66254477882	100	400
180	63642527661*	66254477883	100	400
220	63642527662*	66254477884	100	400
240	63642527666*	66254477885	100	400
280		66254477886	100	400
320	63642527669*	66254477887	100	400
400	63642527670*	66254477888	100	400
500	66254476604*	66254476601	100	400
600		63642532659	100	400
800		66254479091	100	400

MOUNTING

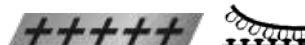
For use with a 150mm Norton back-up pad on an orbital sander.

* Made-to-order

MACHINE SANDING



NORTON PRO PLUS SOFT TOUCH A975



- Premium, SG ceramic grain blended with heat-treated aluminium oxide grains provide excellent cutting action for a very high level finish
- The foam backing is colour coded to aid quick product identification for each stage of sanding and increasing the quality of surface finish by conforming to curves, edges and contours
- Fibre-reinforced latex paper creates a flexible and tear resistant backing
- No-Fil® coating is both water based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer

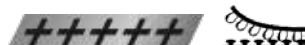
MOUNTING: For use with a medium 150mm Norton self-grip back-up pad on an orbital sander



COLOUR	GRIT	APPLICATION	15 HOLES 150 x 14 mm	PK QTY	BOX QTY
Salmon	320	Sanding polyurethane primer	66261108763	20	80
Yellow	400	Sanding polyurethane primer	66261108817	20	80
Blue dark	500	Sanding polyurethane primer	66261108819	20	80
Blue	800	Cutting back lacquer before a flush joint	66261108820	20	80
White	1000	Retouching clear coat	66261108822	20	80
Green	1500	Before polishing and buffing	66261110861	20	80



NORTON PRO PLUS SMART REPAIR A975



- When an operation calls for more precision or is in a small area, the Norton Smart repair system offers a premium sanding solution in small disc size
- Using a combination of SG and premium heat-treated aluminium oxide grains, Norton Pro Plus provides excellent cutting performance
- The self-grip fixing system allows quick, easy disc changing, reducing downtime and increasing productivity
- Reinforced B-weight latex paper provides better tear resistance and flexibility

MOUNTING

To be used on 76mm pad.
Use interface pad with finer grits.
See page 61.

GRIT	NO HOLES 76 mm	PK QTY	BOX QTY	GRIT	NO HOLES 76 mm	PK QTY	BOX QTY
80	63642575308	50	200	320	63642575531	50	200
120	63642575521	50	200	400	63642575532	50	200
150	63642575526	50	200	500	63642575533	50	200
180	63642575527	50	200	800	63642575534	50	200
220	63642575528	50	200	1000	63642575535	50	200
240	63642575529	50	200				

NORTON PRO A275



- Heat-treated high-performance aluminium oxide grain provides Norton Pro with a fast cut rate and a consistent, uniform scratch pattern
- Discs are flexible and tear resistant due to their fibre-reinforced latex paper backing which is heavier in grits P80 to P120 for more aggressive applications and lighter weight in finer grits for more flexibility
- The No-Fil® layer is added to resist loading and is pigment-free, which eliminates the risk of colour transfer to the surface
- MOUNTING: Norton Pro discs are for use on orbital sanders with 150mm and 203mm back-up pads. For detailed information see page 60-61



PRO

MACHINE
SANDING

GRIT	 NO HOLES 150 mm	 7 HOLES 150 mm	 15 HOLES 150 mm	 8 HOLES 203 mm
80	63642585184	63642557950*	66254405540	63642585236
100	63642585186	63642586135*	66254405542	
120	63642569701	63642557954*	66254405528	63642585243
150	63642569702	63642586141*	66254405530	
180	63642585190	63642586142*	66254405546	63642585245
220	63642585194	63642586143*	66254405548	
240	63642585197	63642557955*	66254405549	63642585248
280	63642585199	63642586144*	66254405550	
320	63642569704	63642557959*	66254405539	
360	63642585205*	63642586148*	66254405551	
400	63642585214	63642557962*	66254405552	
500	63642585217	63642586150*	66254405553	
600	63642585220	63642557964*	66254405554	
800	63642585223	63642584990*	66254405555	
PK QTY	100	100	100	100
BOX QTY	100	400	400	100

MOUNTING

* Made-to-order

For use with 150mm and 203mm Norton back-up pad on an orbital machine





PRO
SOFT TOUCH

NORTON PRO SOFT TOUCH A275



- Soft-Touch discs have a colour coded foam backing designed to make sanding curves and contours easy and product identification instant
- Premium, heat-treated aluminium oxide grain delivers a rapid cut rate and outstanding performance with a fluid and linear sanding result without cutting through to the paint layer
- The No-Fil® layer resists dust build-up on the disc, maintaining excellent cutting action throughout the disc life
- Fibre-reinforced latex paper backing makes discs tear resistant and flexible, supporting applications from sanding to finishing



COLOUR	GRIT	APPLICATION	15 HOLES 150 x 14 mm	PK QTY	BOX QTY
Yellow	400	Sanding polyurethane primer	66623382802	20	80
Blue dark	500		66623382803	20	80
Turquoise	800	Cutting back lacquer before a flush joint	66623382805	20	80
White	1000	Retouching clear coat	66623382806	20	80

MOUNTING

For use with a medium 150mm Norton self-grip back-up pad on an orbital sander

NORTON PRO FILM Q275 **++++**



- Flexible film backing is resistant to tearing and provides a consistent scratch pattern which reduces rework
- No-Fil® layer on the abrasive prevents dust build-up during sanding for significantly longer disc life
- Heat-treated aluminium oxide grain for fast material removal and excellent performance on paint, varnish and fillers



PRO
FILM



15 HOLES
150 mm

GRIT		PK QTY	BOX QTY
80	77696085879	100	400
120	77696088028	100	400
150	77696088145	100	400
180	77696088146	100	400
220	77696088147	100	400
240	77696088149	100	400
320	77696088150	100	400



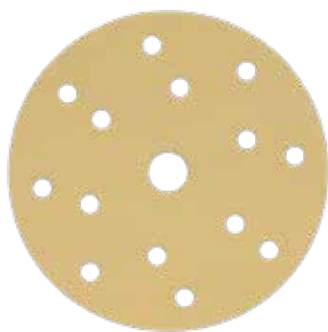
15 HOLES
150 mm

GRIT		PK QTY	BOX QTY
400	77696088151	100	400
500	77696088152	100	400
600	77696088153	100	400
800	77696088154	100	400
1000	77696088155	100	400
1200	77696088156	100	400
1500	77696088388	100	400

MOUNTING

For use with a 150mm Norton self-grip back-up pad on an orbital sander

MACHINE SANDING



NORTON A293 +++



- No-Fil® stearate treatment on top of high-performance aluminium oxide abrasive reduces clogging and dust build-up in all sanding applications for a smooth finish
- Light and flexible paper backing provides a consistent scratch pattern, with a smooth surface finish in fine applications.
- Durable and performing disc for sanding applications on paint and solid surfaces



15 HOLES
150 mm

GRIT		PK QTY	BOX QTY
NEW 40	78072710207	50	200
NEW 60	78072710208	50	200
80	78072710209	100	400
120	78072710197	100	400
150	78072710210	100	400
180	78072710211	100	400
220	78072710212	100	400



15 HOLES
150 mm

GRIT		PK QTY	BOX QTY
240	78072710216	100	400
280	78072710219	100	400
320	78072710221	100	400
400	78072710222	100	400
500	78072710224	100	400
600	78072710226	100	400
800	78072710227	100	400



SELF-GRIP BACK-UP PAD



- Spindle mounted back-up pad
- Ideal for all self-grip discs

DIAMETER	PERFORATIONS	TYPE	SOFT	MEDIUM	HARD	PK QTY
150 mm	No perforations	5/16" & M8		66623338436		1
	6+1 holes	5/16" & M8		66623338445	66623338446	1
	8+1 holes	5/16" & M8		66623338448*		1
	15 holes	5/16" & M8	66623338452	66623338450	66623338451	1
203 mm	8 holes	M5		69957371442*		3

* Made-to-order

DIAMETER	TYPE	ART NO.	PK QTY
150mm	Adapter for Rupes SK2	66261131280	1

NORTON PRO SELF-GRIP FOAM INTERFACES

- Super soft interfaces with 10mm foam thickness for the best finish even on curved surfaces

DIAMETER	PERFORATIONS	ART NO.	PK QTY
76 mm	No perforations	69957394589*	10
150 mm	6+1 holes	07660707383	10
	15 holes	07660719360	10



NORTON SELF-GRIP DUO FOAM INTERFACES

- Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system, which features the 'flat-top mushroom' shape

DIAMETER	PERFORATIONS	ART NO.	PK QTY
76 mm	No perforations	63642567831	12
150 mm	No perforations	63642567836*	6
	6 holes	63642567837*	6
	14+1 holes	63642567840	6

* Made-to-order



MACHINE SANDING

MACHINES & ACCESSORIES

Norton Abrasives offers a comprehensive range of sanders and accessories, engineered to meet the evolving demands of the automotive body shop. From surface preparation to microfinishing, our solutions offer unparalleled performance and efficiency, along with excellent dust extraction.



NEW DUAL ACTION SANDER ELECTRIC DAS-E **+++++**

- Excellent power-to-weight ratio.
- Ergonomic front-mounted control panel provides maximum comfort, and allows the machine to be easily used with one hand.
- Excellent dust extraction for maximum performance, a cleaner working environment and prolonged lifetime of the machine.
- Universal hole pattern, ideal for Norton Cyclonic and Norton MeshPower discs and sheets.
- Low vibration and reduced noise guarantees a smoother, fatigue-free experience.
- Long-life electric brushless motor guarantees reliability and efficiency.
- Reactive braking system stops the pad moving immediately on shut down.
- Detachable power supply can be positioned away from the machine, making the machine lighter and the work area safer. Compatible with the full range of Norton electric machines.
- Crafted partially from recycled plastic, reducing environmental impact without compromising on durability or performance.





MODEL	DAS-e 150mm/5.0 ELECTRIC SANDER	DAS-e 150mm/2.5 ELECTRIC SANDER	OS-e 70x198mm ELECTRIC SANDER
Article No	8834106174 NEW	8834106175 NEW	8834106176 NEW
Orbit	5.0mm	2.5mm	2.5mm
Speed (rpm)	4,000-10,000	4,000-10,000	4,000-10,000
Weight	1.150kg	1.150kg	1.120kg
Power	350W	350W	350W
Voltage	220-240V	220-240V	220-240V
Noise Level LpA	77 db [A]	77 db [A]	77 db [A]
Noise Power Level LwA	77 db [A]	77 db [A]	77 db [A]
Vibration	2.85 m/s ²	3.27 m/s ²	3.36 m/s ²
Warranty	3 YRS	3 YRS	3 YRS

Packaging with DAS-e Electrical sander complete with Power Supply and 10 clips for vacuum hoses fixing

ACCESSORIES



DAS-e (tool only)
150/5.0: 8834106177
150/2.5: 8834106178



OS-e 70x198/2.5mm (tool only)
8834106179

Compatible with
Norton DAS-e only



Cyclonic Back-up Pad
Soft: 78072775197
Medium: 8834109150
Hard: 78072775195



Norton Sleeve
with Power Supply retainer
3.8m: 8834106259
6.8m: 8834106260
9.8m: 8834106261



Power Supply
8834106182



Power Cord Extension + 8 Clips
3m long: 8834106195
6m long: 8834106196



Antistatic Vacuum Hose
4m: 8834106202
7m: 8834106204
10m: 8834106205



10x Clips
8834106197



**Y Connector
for vacuum**
8834106201



**Braking System
for DAS-e**
8834106170



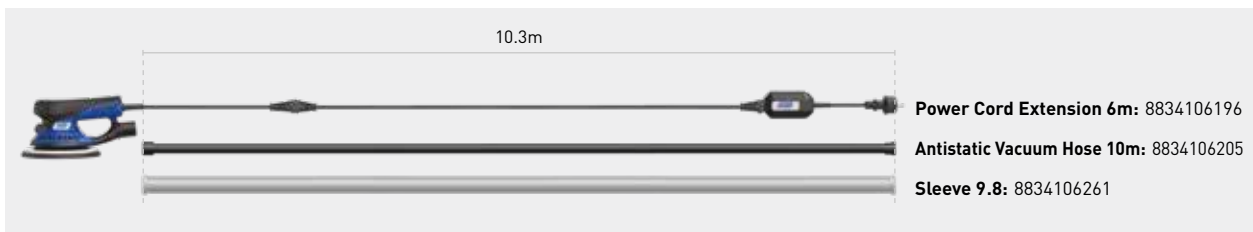
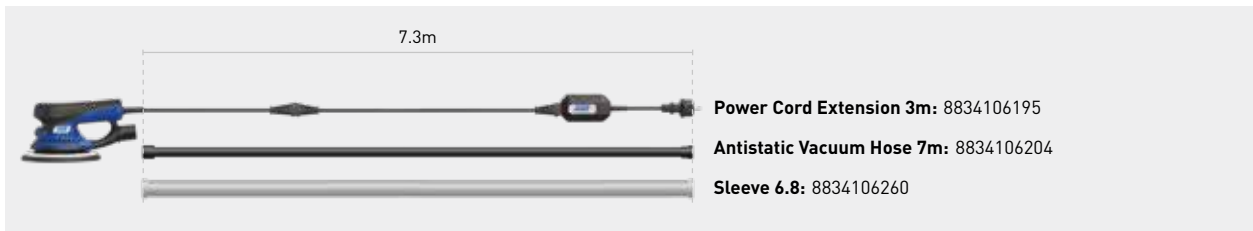
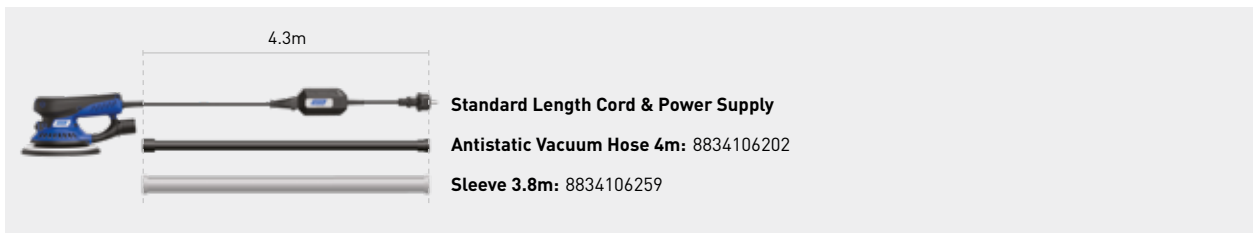
Back-up Pad for OS-e
8834106165
Spare Shaft for OS-e
8834109148



Cyclonic interface
8834106189

MACHINE SANDING

POWER CORDS, HOSES & SLEEVES



DUAL ACTION SANDER PNEUMATIC DAS-P

- Compact, lightweight and ergonomic sander designed to reduce vibration and hand/arm fatigue when used over long periods, for better sanding control
- Available in two rotational orbit sizes; 5mm for faster sanding and 2.5mm for an excellent finish
- Includes a 360° adjustable muffler-cap to reduce sharp noise and a metal-muffler inside to reduce oil accumulation, designed to ensure smooth running and extend machine life
- 12.000 rpm, adjustable speed, best sanding results were achieved when used with the Multi-Air back-up pad, that is included inside the box



MODEL	PAD SIZE	DIA. ORBIT	VACUUM	WEIGHT	ART NO.
150/5.0	6" / 152mm	5 mm	Central vacuum	750g	78072723478
150/2.5	6" / 152mm	2.5 mm	Central vacuum	710g	78072723484





Antistatic vacuum hose included

NORTON VACUUM SYSTEM CV4E

- A reliable, mobile, and effective vacuum, which can be used with or without power tools
- Powerful vacuum technology with an automatic filter cleaning system, ideal for moderate dust levels in body shops and workshops
- User-friendly control panel and NONSTOPVAC! system ensures constant vacuuming, significantly reducing downtime and maintaining high suction performance
- Very practical accessory organisation directly on the vacuum thanks to the holder, supports and compartments
- Includes a 4m long antistatic hose with a 29mm inner diameter

DESCRIPTION	VOLUME	FILTER CLASS	DIMENSIONS	WEIGHT	ART NO.
CV4E 40:M	40 L	M (medium hazard)	625 x 385 x 545mm	21 kg	78072755386

PNEUMATIC MODULE KIT

- Allows the connection of pneumatic tools to the vacuum
- Easy to install directly under the control panel
- Use a co-axial pneumatic hose to complete the system

DESCRIPTION	QTY IN KIT	ART. NO.
Pneumatic module kit	1	78072755387



ANTISTATIC CLEANER KIT

- Kit includes a floor brush, handle, crevice tool and a metal extension kit 0.50m (2 pieces)
- The antistatic accessories are designed to protect against any electric shock that may occur during use

DESCRIPTION	QTY IN KIT	ART. NO.
Chrome extension tubes 0.5m	2	78072756753
Transport handle	1	
Dry floor tool	1	
Vacuum crevice tool	1	

VACUUM SYSTEM ACCESSORIES

- Accessories for Norton Vacuum System CV4
- Suitable for electric and pneumatic option
- All hoses are suitable for most common vacuums
- Antistatic accessories protect against any static shocks that may occur during use



DESCRIPTION	APPLICATION	TYPE/DIMENSIONS	PK QTY	ART NO.
Flat filter	For vacuum CV4E/P	Class M	1	78072756714
Fleece filter bags	For vacuum CV4E/P		10	78072756715
PE bag	For vacuum CV4E/P		1	78072756716
Transport handle kit	For vacuum CV4E/P		1	78072756754
Box adaptor kit	For vacuum CV4E/P	Suitable for most common systems	2	78072756755
Remote control kit	For vacuum CV4E/P		1	78072756756
Co-Axial vacuum hose	For vacuum	4m	1	8834106206
		7m		8834106207
		10m		8834106208
Antistatic vacuum hose	For vacuum	4m	1	8834106202
		7m		8834106204
		10m		8834106205
Sleeves	For vacuum	3.8m	1	8834106259
		6.8m		8834106260
		9.8m		8834106261
Y Connector for vacuum	For connecting 2 hoses to the vacuum		1	8834106201
10x Clips				8834106197

DEFECT GUIDE COAT

- Quickly identifies pinholes and deep scratches in primer to ensure the total primed area is sanded prior to top coating
- Does not require masking and takes no time to dry
- Does not contain solvents and can be used for both wet and dry sanding

VOLUME	ART NO.	PK QTY
100g	77696072696	6





INCLUDES:

- 1x trolley
- 2x machine holder
- 1x phone holder

Other accessories are sold separately

THE CYCLONIC DISPENSER IS SOLD SEPARATELY.

PLEASE REFER TO PAGE 47.

NORTON WORKING STATION

- Portable, two-sided work station for use in a body shop to store products close to the repair area
- Large storage shelves and drawers
- Durable metal construction
- Swivel front wheels
- Compact dimensions and effortless assembly and disassembly
- Customisable from top to bottom
- Compatible with all Norton tools and abrasives, including Norton Vacuum System CV4E
- Can be used by two at the same time

ART NO.

PK QTY

66254427951

1



NORTON SMART STATION

- Compatible with Norton Vacuum System CV4E for less dust and a cleaner working environment
- Portable, compact and durable construction
- Increases operator mobility and reduces time spent searching for tools and supplies
- Customisable thanks to the range of matching accessories
- Comes with the exclusive Cyclonic Dispenser for a complete sanding solution

ART NO.

PK QTY

66254427986

1

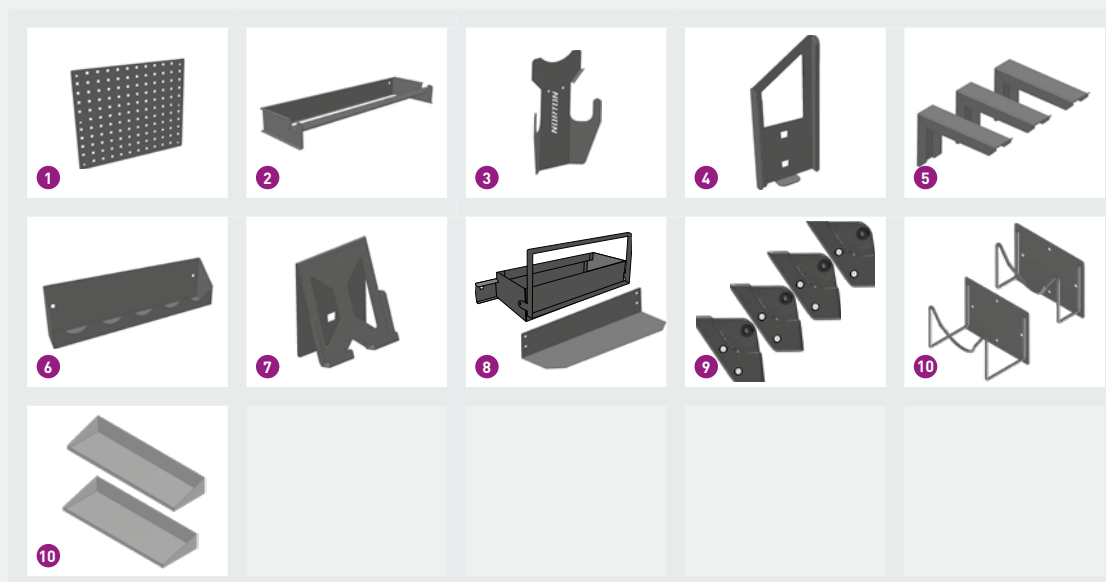
INCLUDES:

- 1 machine and 1 hose holder
- Fixing corners for Vacuum System CV4E
- Set of shelves
- Cyclonic Dispenser

Other accessories are sold separately

WORKING STATION & SMART STATION ACCESSORIES

DESCRIPTION	ART NO.	WORKING STATION	SMART STATION
1 Vertical panel	66254427953	✓	
2 Paper roller	66254427966	✓	
3 Machine holder	66254427968	✓	
4 Sanding block holder	66254427971	✓	✓
5 Tape holder (3 units)	66254427972	✓	✓
6 Spray holder	66254427973	✓	
7 Mobile phone holder	66254427977	✓	✓
8 Waste bag holders	66254427978	✓	
9 Set of 4 fixing holders to VAC CV4E	66254434791		✓
10 Set machine holder & hose holder	66254435609	✓	✓
11 Set of shelves	63642598433	✓	✓



BODY SHOP TROLLEY

- A practical work station for use in a body shop to store products close to the repair area
- Metal trolley is portable for moving to different areas
- Three shelves are included for maximum product storage

ART NO.	PK QTY
66254425276	1

THE CYCLONIC DISPENSER IS SOLD SEPARATELY.
PLEASE REFER TO PAGE 47.





SURFACE PREPARATION & FINISHING

FINISHING

ROTOLO FOAM

Norton Pro Plus

Norton MAX

Norton Pro

72

BEARTEX NON-WOVEN

Rotolo rolls

BearTex hand pads

BearTex discs

Scuff Gel

Back-up pads

75

WATERPROOF SHEETS

Waterproof sheets

Sanding block for waterproof paper

78

SANDING SPONGES

Double sided sanding sponges

Soft touch sanding sponges

80

ROTOLO FOAM

Rotolo Foam pre-cut sheets are ideal for fine sanding on round edges, contours and curves, providing a smooth finish on primers and top coats. The secret of Rotolo Foam lies in the combination of premium abrasive sanding paper and special foam backing. Rotolo is pre-cut to guarantee a straight edge when a piece is torn and prevents scratches from an unevenly torn edge.



NORTON PRO PLUS A975 +++++

- The best of the best Norton SG ceramic grain, combined with heat-treated aluminium oxide, gives an outstanding cut rate
- Fibre reinforced paper combined with flexible foam backing is ideal for use on round edges, contours and curves without breaking through the paint
- No-Fil® treatment prevents clogging, increasing performance and lifetime
- Units are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	120	Sanding of body filler	66261108905	1	2
Orange	150		66261108906	1	2
Purple	180		66261108984	1	2
Red	220	Sanding of finishing filler	66261108986	1	2
Electric Blue	240		66261108989	1	2
Grey	280		66261108990	1	2
Salmon	320	Sanding cataphoretic coats and primer	66261108991	1	2
Yellow	400		66261108993	1	2
Blue dark	500		66261108994	1	2
Fuchsia	600	Sanding polyurethane primer	66261108995	1	2
Turquoise	800		66261108996	1	2
White	1000		66261108997	1	2
Green	1500	Before polishing and buffing	66261108998	1	2

NORTON MAX A295 +++++

- White aluminium oxide grain is specially selected for finer sanding and finishing applications due to the quality of surface finish, and the No-Fil® layer reduces clogging and improves product life
- Light flexible paper backing gives a smooth and consistent finish throughout the whole process
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Units are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage



LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Purple	180	Sanding of body filler	66261032478	1	2
Red	220	Sanding of finishing filler	66261032479	1	2
Electric Blue	240	Sanding of finishing filler	63642533809	1	2
Grey	280	Sanding cataphoretic coats and primer	63642533808	1	2
Salmon	320	Sanding cataphoretic coats and primer	63642533807	1	2
Yellow	400	Sanding polyurethane primer	63642533806	1	2
Blue dark	500	Sanding polyurethane primer	63642533805	1	2
Fuchsia	600	Sanding polyurethane primer	63642534524	1	2
Turquoise	800	Cutting back lacquer before a flush joint	63642533848	1	2
White	1000	Retouching clear coat	63642557616	1	2





NORTON PRO A275 ++++

- Norton Pro A275 is a premium abrasive available in the full grit range for all common sanding and finishing applications
- Flexible foam backing is ideal for use on round edges, contours and curves without breaking through the paint
- Rolls are washable, meaning dust is removed, and each section can be reused
- Rolls are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	120	Sanding of body filler	63642535316	1	2
Orange	150		63642557584	1	2
Purple	180		63642557599	1	2
Red	220	Sanding of finishing filler	63642557600	1	2
Electric Blue	240		63642557602	1	2
Grey	280	Sanding cataphoretic coats and primer	63642557604	1	2
Salmon	320		63642557606	1	2
Pink	360	Sanding polyurethane primer	63642557607	1	2
Yellow	400		63642557608	1	2
Blue dark	500		63642557611	1	2
Fuchsia	600		63642557612	1	2
Turquoise	800	Cutting back lacquer before a flush joint	63642557613	1	2
White	1000	Retouching clear coat	63642557616	1	2
Green	1500	Before polishing & buffing	63642557617	1	2

BEARTEX NON-WOVEN

BearTex is made from abrasive grain bonded to synthetic nylon to provide a pliable, long-lasting solution for cleaning, finishing and blending applications on curved or flat surfaces. The open mesh construction does not load with dust and shapes itself to contours for a uniform finish.



NON-WOVEN APPLICATION GUIDE

BearTex

- BearTex is made from silicon carbide and aluminium oxide grains bonded to synthetic resins to provide a cushioned, 3D material which is pliable, long-lasting and provides an excellent finish without cutting through the undercoat/paint layer
- The open mesh construction is both flexible and waterproof, meaning that it will not load, shapes itself to the contours of any surface, and is washable and reusable
- From cleaning to finishing, BearTex can be used in many body shop applications as it is available in pads, rolls, and discs in very fine to micro fine grades

COLOUR	GRADE	GRIT GENERATED	FEATURES	APPLICATIONS
RED	Very fine	P320/400	Quick and aggressive cut. Tear-resistant.	Cutting back surface inside a brand new part.
GREY	Ultra fine	P600/800	Quick cut, uniform finish. Incredibly flexible, yet tear-resistant.	Finishing a primer on sharp edges. Gentle cutting back before flush joint. Can be used with Scuff Gel.
GOLD	Micro fine	P1000	Ideal for pearls and metallics.	Cleaning of clear coat or lacquer. Can be used with Scuff Gel.
WHITE	Non-abrasive	-	Use on all surfaces.	For final cleaning.

FINISHING

ROTOLO BEARTEX PRE-CUT ROLLS +++

- Flexible, durable and perfect for use on contoured surfaces or hard-to-reach areas. Comes in a roll dispenser for easy storage and access to the product
- Available in silicon carbide (S) or aluminium oxide (A)

COLOUR	GRADE	DIMENSION	ART. NO.	PK QTY
BEARTEX THIN FLEX				
Red	Very fine A	115mm x 25m	77696042073	1
Grey	Ultra fine S	115mm x 25m	77696042075	1
BEARTEX STANDARD				
Red	Very fine A	115mm x 25m	77696009598	1
Grey	Ultra fine S	115mm x 25m	77696042071	1
Gold	Micro fine A	115mm x 25m	66261124481	1
White	Non-abrasive	115mm x 25m	66261124480	1





STANDARD ROLLS BEARTEX



- For cleaning and blending applications

COLOUR	GRADE	100mm x 10m	115mm x 25m	PK QTY
Red	Very fine A	66261018301	63642587694	2
Grey	Ultra fine S	66254470984	66623301430	2



PRE-CUT HAND PADS BEARTEX



- Excellent flexibility, easy to tear, for dry or wet use. Combine the grey and gold pads with Norton Scuff Gel to clean, degrease and abrade in one step.

COLOUR	GRADE	152 x 229mm	PK QTY
Red	Very fine A	66261058000	600 (20x3)
White	Non-abrasive	66261058001	60 (20x3)
Grey	Ultra fine S	66261058002	60 (20x3)
Gold	Micro fine A	66261058005	30 (10x3)



THIN-FLEX HAND PADS BEARTEX



- Thinner than standard BearTex, when greater precision is needed. Flexible and durable, for use on contoured surfaces and hard-to-reach areas.

COLOUR	GRADE	APPLICATION	115 x 230mm	PK QTY
Red	Very fine A	For use before primer and on primer surfaces. Removes rust and cleans off metal.	63642506166	100 (25x4)
Grey	Ultra fine S	Ideal for blending applications. Final scuffing of primer. Flexible. Non-loading.	63642506167	100 (25x4)
Gold	Micro fine A	Use for fine finishing and clear blend prep. Ideal for pearls and metallics.	66261113519	100 (10x10)

PLAIN DISCS BEARTEX +++

- Three-dimensional discs that conform to panels and uneven surfaces, thanks to the nylon fibre impregnated with abrasive

COLOUR	GRADE	150 mm	PK QTY
Red	Very fine A	63642557497	10
Grey	Ultra fine S	63642557498	10



DISCS BEARTEX +++



- Three-dimensional discs that conform to panels and uneven surfaces, thanks to the nylon fibre impregnated with abrasive
- Hole configuration designed to extract dust from the surface for a cleaner working environment and better surface finish

COLOUR	GRADE	7 HOLES 150 mm	PK QTY
Red	Very fine A	69957383151	10
Grey	Ultra fine S	69957383158	10
Gold	Micro fine A	69957383162	10



SCUFF GEL

- Norton Scuff Gel is formulated to clean, degrease and abrade in one step
- Designed for use with grey and gold BearTex pads, using Scuff Gel gives better paint adhesion
- The water based formula with very low in V.O.C (Volatile Organic Compounds) rinses easily and leaves no mess.

APPLICATIONS	ART NO.	WEIGHT	PK QTY
Use with grey and gold BearTex pads	63642574653	700 grams	6 bottles



BACK-UP PADS

DIAMETER	DENSITY	ART NO.	PK QTY
150 mm	Medium	69957382843*	1

* Made-to-order



WATERPROOF SHEETS

When hand sanding in wet applications, waterproof sandpaper is the product of choice. Offering flexibility, cleaner sanding and a consistent finish, choose from silicon carbide or aluminium oxide abrasive.



**BLACK
ice**

BLACK ICE T417 +++++

- Premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond gives flexibility to the sandpaper, without cracking or curling, ideal when used on vehicle contours
- Use with a sanding block on flat surfaces or by hand, the extended grit range into higher grades is ideal for finer finishing applications
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints

GRIT	230 x 280mm	PK QTY	GRIT	230 x 280mm	PK QTY
80	66261021180*	50	500	66261021192*	50
120	66261021183*	50	600	66261021193*	50
180	66261021185*	50	800	66261021195*	50
220	66261021186*	50	1000	66261021196*	50
240	66261021187*	50	1200	66261021197*	50
280	66261021188*	50	1500	63642534713	50
320	66261021189*	50	2000	63642534719	50
360	66261021190*	50	2500	63642565497	50

* Made-to-order

SANDING BLOCK FOR WATERPROOF PAPER

70 x 120mm	PK QTY
07660717789	12



NEW NORTON T419 ++++

- Improved product design and premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond combined with blue latex paper adds extra flexibility to the sandpaper and prevents cracking or curling, making it an ideal choice for sanding contours
- Higher grits are ideal for finer finishing applications
- Use with a sanding block on flat surfaces or by hand
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints



GRIT	230 x 280 mm	PK QTY	BOX QTY
80	78072771886*	50	200
120	78072771890*	50	200
180	78072771895*	50	200
240	69957365874*	50	200
320	69957365876	50	200
400	69957365878*	50	200
500	69957365879*	50	200
600	69957365880	50	200
800	69957365881	50	200
1000	69957365868	50	200
1200	69957365870	50	200

* Made-to-order

NORTON T489 ++++

- Sharp silicon carbide grain cuts through rust and corrosion fast
- Flexible backing conforms to curves and contours, making T489 ideal for use on panels, wings, wheel arches and bumpers
- Can be used on lacquer, paint, metal, glass and composites
- Can be used wet or dry

GRIT	230 x 280mm	PK QTY	GRIT	230 x 280mm	PK QTY
60	63642532956	25	320	63642532995	50
80	63642532988	50	360	63642532996	50
100	63642532989	50	400	63642532997	50
120	63642532990	50	500	63642532998	50
150	63642532991	50	600	63642532999	50
180	63642532957	50	800	63642533000	50
220	63642532992	50	1000	63642533001	50
240	63642532993	50	1200	63642533002	50
280	63642532994	50			



SANDING SPONGES

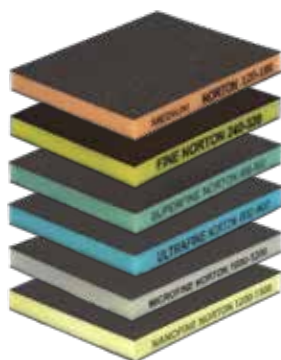
Depending on the application, different grades are needed to ensure a perfect end result.



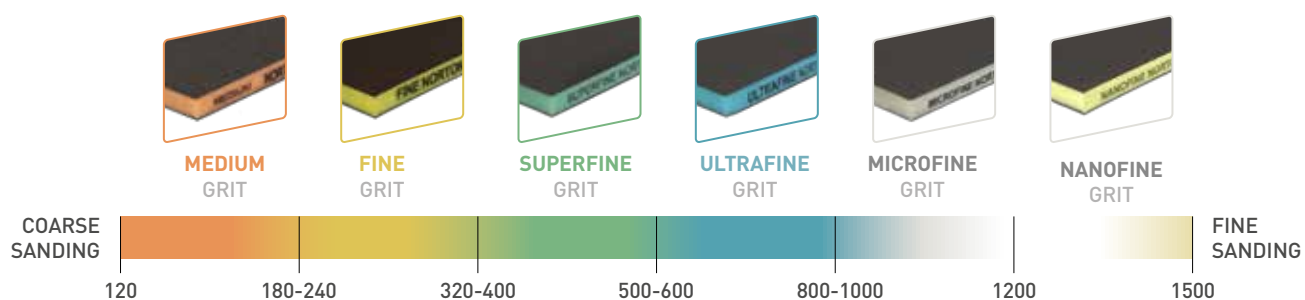
NEW DOUBLE-SIDED SPONGES



- Ideal for smoothing contours, edges, and complex shapes
- Excellent for blending and fine-tuning during bodywork preparation
- Designed to minimise over-sanding for a consistent finish
- Colour coded for easier identification



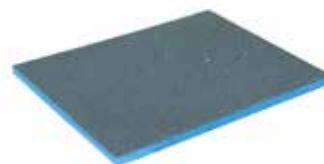
COLOUR	GRIT	120 x 98 x 12mm	FINISHING EQUIVALENT	PK QTY
Orange	Medium	66254458389	120-180	100
Yellow	Fine	66254458393	240-320	100
Green	Super fine	66254458394	400-500	100
Blue	Ultra fine	66254458399	600-800	100
White	Micro fine	66254458400	1000-1200	100
Cream	Nano fine	08834108911	1200-1500	100



SOFT TOUCH SANDING SPONGES



- Thanks to the soft foam sponge backing, these sponges conform to the most complex shapes
- They generate a finer finish than conventional coated abrasives and when used wet, have a very long life



GRADE	FINISHING EQUIVALENT	APPLICATION	140 x 115 x 5 mm	PK QTY
Medium	120-180	Scuffing, shaping filler	63642550599	20
Fine	320-400	Feather edging, scuffing primer & new parts before painting	63642550601	20
Super fine	500-600	Preparing panel for base coat	63642550602	20
Ultra fine	800-1000	Sanding base coat, removing clear coat defects	63642550603	20
Micro fine	1200-1500	Clear coat sanding, removing minor defects	63642550604	20





MASKING & PAINT

MASKING TAPES

Gold & Orange tape

Masking tape

Premium perforated trim tape

Standard foam tape

Polyethylene tape

Fine line tape

Double-sided attachment foam tape

MASKING FILM

Plastifilm

Dispenser & cutter for Plastifilm

KRAFT PAPER

Premium kraft paper

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NORTON PAINT SYSTEM

Disposable kits

Refill kits

Reusable hard cup

Universal paint cups and adapters

Mixing cups

Accessories

92

92

92

MASKING TAPES

Norton offers a range of masking tapes suitable for a number of body shop applications. All tapes readily conform to contours and adhere to most surfaces and irregular shapes. Our masking tapes are also resistant to a broad range of temperatures.



GOLD MT960 +++++

- Gold tape is designed for fine line paint masking on many substrates
- Resists baking temperatures of up to 120°C for one hour without leaving residue on the surface
- Thin and resistant (rice) paper tape will not peel paint off when removed and provides excellent masking line sharpness

DIMENSIONS	ART NO.	PK QTY
19mm x 50m	66261067434	24
25mm x 50m	66254490982	36
38mm x 50m	66261067435	12
50mm x 50m	66254490986	18



ORANGE TAPE +++++

- Professional masking tape, excellent for curves, contours and irregular surfaces
- Excellent adhesion to all surface types (paints, plastic films etc.) thanks to the solvent-based rubber adhesive, good stretchability
- Resists baking temperatures up to 120°C for 30 minutes or 90°C for 1 hour
- UV protection withstands indoor and outdoor use for 3 days without leaving any residue on the surface

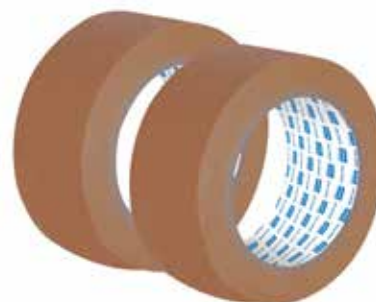
DIMENSIONS	ART NO.	PK QTY
18mm x 55m	78072709627	48
24mm x 55m	78072709628	36
36mm x 55m	78072709629	24
48mm x 55m	78072709630	20



CHALLENGER TAPE

- Excellent resistance to paint, solvents, lacquer thinners, Challenger Tape shows outstanding tape to tape adhesion
- Saturated semi-crepe paper based masking tape makes Challenger Tape particularly suited to oven baking painting operations up to 100°C and 30 minutes
- Optimised for most surfaces and well suited to both metallic and plastic alike

DIMENSIONS	ART NO.	PK QTY
18mm x 45m	66261133208	48
24mm x 45m	66261133211	36
36mm x 45m	66261133214	24
48mm x 45m	66261133216	18



PREMIUM MT543

- For demanding applications, contours and irregular surfaces, Norton Premium tape does not bleed through, seep or leave residue when removed
- Excellent adhesion on all surface types thanks to the rubber solvent-based adhesive. Resists baking temperatures of up to 100°C for 30 minutes
- Compatible with most common paints and lacquers used in the body shop

DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
18mm x 50m	69957394601	48	48
24mm x 50m	69957394602	36	48
30mm x 50m	66261193492	32	48
36mm x 50m	69957394603	24	48
78mm x 50m	69957394604	24	48

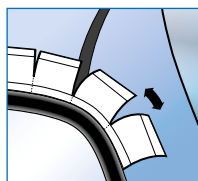
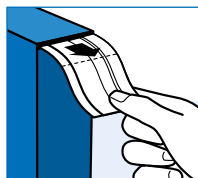


MEDIUM MT323

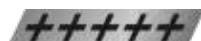
- Ideal for use in oven dry cycles with resistance to temperatures up to 80°C
- Easy to remove without tearing and will not leave any residue on the surface
- Highly flexible with a good level of adhesion, which easily conforms to contours or irregular shapes and surfaces
- Can be used universally as the tape is compatible with the most common types of paints and lacquers

DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
18mm x 50m	69957394605	48	48
24mm x 50m	69957394609	36	48
36mm x 50m	69957394611	24	48
48mm x 50m	69957394614	24	48





PREMIUM PERFORATED TRIM TAPE



- For protecting rubber trims and body side mouldings during spraying
- The tape is pre-perforated for easy tear off and is flexible to follow contours and tight curves
- Only one size and thickness, plastic strip fits all types of rubber trim
- High quality adhesive with no residue upon removal

DIMENSIONS	ART NO.	PK QTY
50mm x 10m	66261194743	10



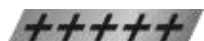
STANDARD FOAM TAPE



- Recessed adhesive causes no paint edge or rubbing down, provides reliable protection of painted edges quickly, and is easy to apply

DIMENSIONS	ART NO.	PK QTY
13mm x 50m	66254470735	1
19mm x 35m	66254470744	1

POLYETHYLENE TAPE - 357

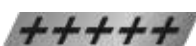


- Excellent adhesion to all surfaces for edge protection and wrapping
- Water and heat resistant

DIMENSIONS	ART NO.	PK QTY
50mm x 50m	07660717720	24



BLUE FINE LINE TAPE

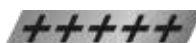


- Used for the demarcation of the most delicate paint work, Fine Line tape conforms easily to the tightest contours without wrinkling
- Vinyl backing does not leave adhesive residue when the tape is removed, even after baking at 150°C for 30 minutes
- 0.13mm thickness allows extremely precise demarcation of the area to be painted
- Elongation of 150% provides excellent flexibility

DIMENSIONS	ART NO.	PK QTY
3mm x 55m	66261194993	10
6mm x 55m	66261194994	10
9mm x 55m	66261194995	10
12mm x 55m	66261194996	10
19mm x 55m	66261194997	10



GREEN FINE LINE TAPE



- Norton Green fine line masking tape uses a thermally stabilised PVC backing with a rubber-based pressure-sensitive adhesive.
- It's highly flexible, easy to curve and will hold and cleanly remove from surfaces in temperatures up to 150°C for 1 hour
- Green colour, 0.15 mm thickness

DIMENSIONS	ART NO.	PK QTY
6mm x 55m	66261121870	10
12mm x 55m	66261121890	10





DOUBLE-SIDED ATTACHMENT FOAM TAPE **+++++**

- High-density foam tape is coated with high strength acrylic adhesive on both sides, with red polyethylene release liner, for bonding medium to large mouldings and accessories
- High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces
- Used for many applications including: attaching body side mouldings, cladding, door edges, emblems, fascia rub strips, garnish mouldings, interior trim panels, rocker panel mouldings and pillar covers

DIMENSIONS	ART NO.	PK QTY
6mm x 18m x 1.1mm	63642505620	12
12mm x 18m x 1.1mm	63642505621	12
22mm x 18m x 1.1mm	63642505622	12



RUBBER CLEANING WHEEL

- For pinstripe and adhesive tape removal without surface damage
- Specially designed with a ventilated structure which helps to prevent melt down or marking of the paint coating

DESCRIPTION	DIMENSION	ART NO.	PK QTY
Cleaning Wheel	100 x 15 x 6mm	07660707987	8
Spindle	6mm	07660718162	8

MASKING FILM

Norton Plastifilm provides the perfect solution for protecting car bodywork when spraying primer, paint or varnish. Available in three qualities: Standard, Premium and Ultra.



PLASTIFILM ULTRA +++++

- Made from a tough, water-resistant, and tear-resistant high density polyethylene+ that prevents sweating and leaves no marks when used on damp cars
- Impregnated with an anti-paint-flaking treatment for excellent paint absorption and no bleed-through of water/solvent-based products
- Heat resistant up to 110°C, making it safe to use in the spray booth
- The material is also fully recyclable

DIMENSIONS	ART NO.	PK QTY
4m x 150m	63642504273	1
5m x 120m	63642504393	1
6m x 100m	63642504396	1



PLASTIFILM PREMIUM ++++

- High-density polyethylene resistant to water and solvent-based paint
- Heat resistant up to 110°C, making it safe to use in the spray booth and infra-red drying
- Static treatment applied to the film means it moulds instantly to the car for faster throughput with better precision and saving time
- Corona treatment prevents imprinting and marking on damp vehicles and eliminates humidity between the film and coating

DIMENSIONS	ART NO.	PK QTY
4m x 150m	66623341457	1
5m x 120m	66623341458	1





PLASTIFILM STANDARD

- Made from transparent polyethylene, which can be easily trimmed to size and gives excellent visibility throughout the process
- Closed surface structure prevents paint from leaking through and avoids the requirement for rework
- Can be compressed to minimum dimensions, making it easy to store, producing less waste overall

DIMENSIONS	ART NO.	PK QTY
4m x 150m	66623341451	1
4m x 300m	66623341454	1
5m x 120m	66623341455	1

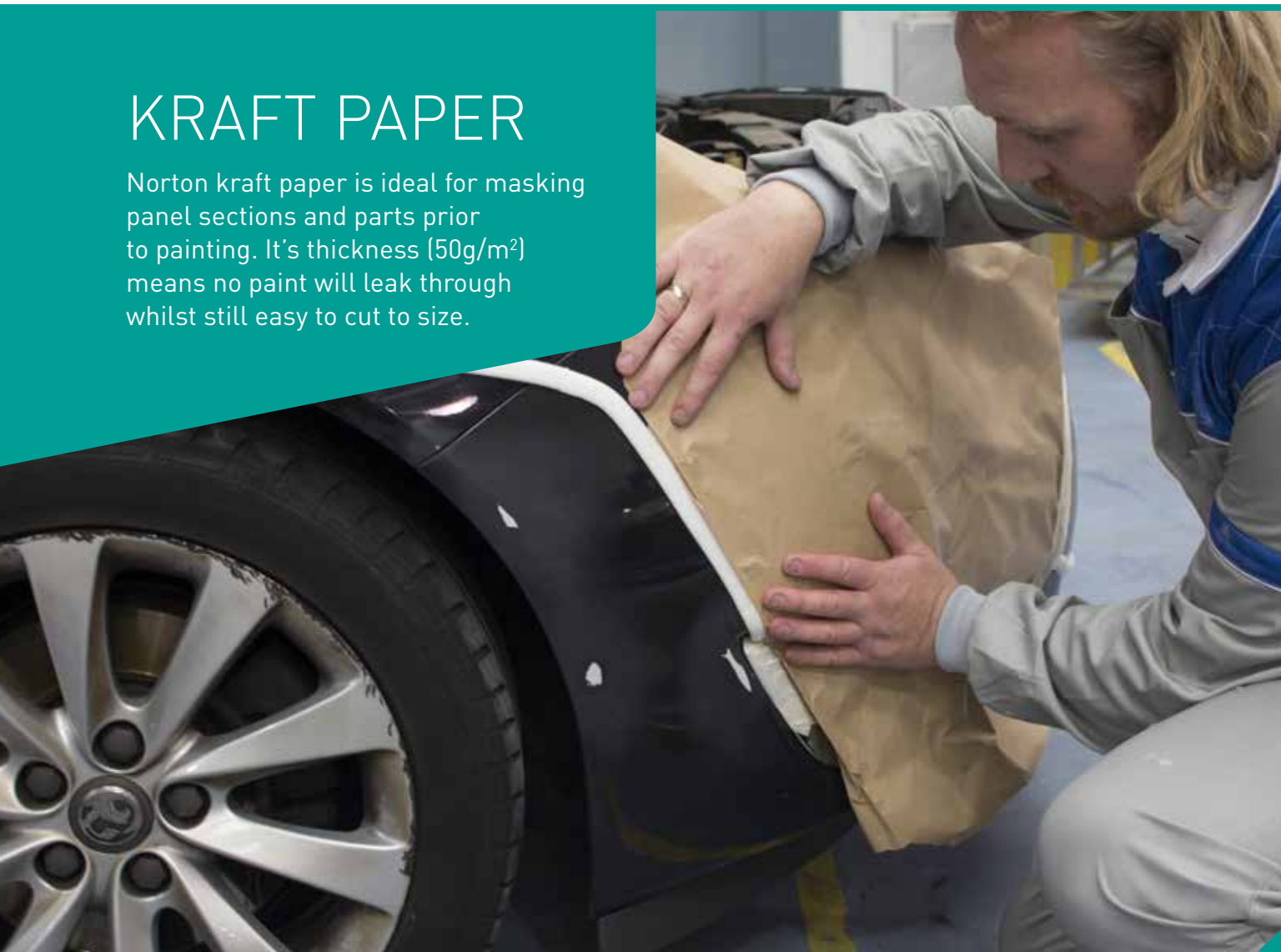
ACCESSORIES

DESCRIPTION	ART No.	PK QTY
Dispenser for Plastifilm	66623341459	1
Cutter for Plastifilm	07660708055	50



KRAFT PAPER

Norton kraft paper is ideal for masking panel sections and parts prior to painting. It's thickness (50g/m²) means no paint will leak through whilst still easy to cut to size.



PREMIUM KRAFT PAPER **+++++**

- Thick paper prevents paint from leaking through
- Can be used for water and solvent-based paints
- Recycled paper for a more environmentally friendly solution

DIMENSIONS	ART NO.	PK QTY
200mm x 300m	66261133230	1
400mm x 300m	66261127558	1
450mm x 300m	66261133231	1
600mm x 300m	66261133232	1
800mm x 300m	66261133233	1
900mm x 300m	66261127561	1
1200mm x 300m	66261127562	1
1500mm x 300m	66261133306	1



NORTON PAINT SYSTEM

The most effective and productive solution for preparing, mixing and spraying paints, the Norton Paint System provides a faster and cleaner solution and saves on cleaning time and solvent usage, allowing paint to be stored and reused.

The Norton Paint System also enables the operator to paint in all positions, without any risk of the paint leaking.

The easy-to-assemble system ensures a consistent spray pattern, convenient storage of paint, as well as easy and clean disposal of the entire unit.

A complete range of products and accessories is also available.



DISPOSABLE KIT

- Two different kits are available with different mesh weights built into the filter inside the lids: 190 μ , 125 μ and 80 μ mesh
- Refer to the paint manufacturer's recommendation for the correct filter mesh. Each kit comes complete with lids with membranes, liners, rings, plugs and a mixing bar

VOLUME (ml)	FILTER 80 μ	FILTER 125 μ	FILTER 190 μ	PK QTY
250		63642504727	63642504734	48
750	63642504739	63642504742	63642504744	48

REFILL KITS INCLUDES LIDS / CAPS

- A refill kit is available for when the paint cup needs to be refilled
- Each kit contains lids with membrane and plug

VOLUME (ml)	FILTER 125μ	PK QTY
750	63642504747	24



REUSABLE HARD CUP

- The reusable mixing cup has pre-printed mixing ratio scales for greater convenience

VOLUME (ml)	ART NO.	PK QTY
250	07660721650	8
750	07660721651	8



DISPENSERS

- Suitable for storage of liners and rings

DESCRIPTION	SIZE	ART NO.	QTY PER DISPENSER	BOX QTY
Lid and ring dispenser	All Sizes	07660721656	Holds 25 M/L lids or rings or 50 small lids or rings	1



ADAPTERS

- The new improved Norton Paint System can only be used with the new adapter series A.1



Adapter 2A.1



Adapter 5A.1



Adapter 9A.1



Quick Connect (QCC)

COMPATIBLE WITH	MODELS	ADAPTER	ART NO.	PK QTY
Accuspray	10, 12s, 19, 19c	18A.1 3/8 Female, 18 Thread (NSP)	63642571614*	4
Airgunsa	AZ3, AZ5, AZ30 HTE, AZ40 HTE	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Asturo	OM Green	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
	ECO/SSP	18A.1 3/8 Female, 18 Thread (NSP)	63642571614*	4
Binks	Mach 1, 1SL, 95, 95SL, 95SLV, M.Featherlite,	18A.1 3/8 Female, 18 Thread (NSP)	63642571614*	4
	2001, 2001SS, 2001V, Model 7, SV-100 Siphon	18A.1 3/8 Female, 18 Thread (NSP)	63642571614*	4
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV,GFHV 510, FLG4	15A.1 3/8 Male, 19 Thread (BSP)	63642501355	4
	TGHV-635, JGX-501, 502, FUN Gravity	10A.1 Elbow Swive Nut 1/4 Fe19 Thread (BSP)	63642571593*	4
	506, 507, 510, EXL 520S, FLG 606, 626, 693, 694, VTX	18A.1 3/8 Female, 18 Thread (NSP)	63642571614*	4
Eminent	E13	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Graco	600 Side Cup Mount	10A.1 Elbow Swive Nut 1/4 Fe19 Thread (BSP)	63642571593*	4
IWATA	W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400, LPH 440	2A.1 16mm Female, 1,5mm Thread	63642501558	4
	W300, LPH300	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
	Supernova WS400, LS400	43A.1 1/4 Male, 19 Thread	63642501564	4
	LPH-80 Mini Spray Gun	31A.1 1/8 Male 28 Thread (BSP)	63642501568*	4
	LPH-50 Mini, LPH-100, W-100G, RG3L, W-71	10A.1 Elbow Swive Nut 1/4, Fe19 Thread (BSP)	63642571593*	4
	W-100, Siphon	25A.1 1/4 Female, 19 Thread (BSP)	63642571649*	4
Kremlin	M 21 G	6A.1 1/4 Male, 19 Thread (BSP)	63642501560	4
Sagola	475 Mini-Gun	12A.1 10mm Male, 1,0mm Thread	63642501563*	4
SATA	SATAjet 2000 HVLP w/o QCC, SATAjet RP w/o QCC, SATA LM 2000 HVLP/RRP, SATA KLC HVLP/RRP, KLC P, SATAjet 90	9A.1 16mm Male, 1,5mm Thread	63642501559*	4
	SATA Jet 3000/4000/5000	40A.1 12mm Male, 1,5mm Thread	63642501539	4
	SATAjet B NR 92,NR 95 HVLP	2A.1 16mm Female, 1,5mm Thread	63642501558	4
	SATA LM B 92	5A.1 12mm Male, 1,5mm Thread	63642501540*	4
	SATA Mini-Jet 1, 2, 3	12A.1 10mm Male, 1,0mm Thread	63642501563*	4
Tekna	Tekna Cooper, Prolite, Quick Clean	15A.1 3/8 Male, 18 Thread (NSP)	63642501355	4
Walcom	FX GEO, FX HVLP	8A.1 12mm Male, 1,0mm Thread	63642501566*	4



NEW UNIVERSAL PAINT CUPS

- Calibrated mixing cups for precise measurement, enhanced accuracy and reduced waste
- Reusable hard cup and ring for cost and time savings
- Versatile and reliable, compatible with the most popular spray guns
- Available in 4 sizes: 200ml, 400ml, 650ml, and 800ml
- Colour-coded lids for quick identification:
- Lids; 125 µm (light blue) 90 µm (clear) and 80µm (red).
- UV resistant kits, with black liner and lid.

VOLUME (ml)	 FILTER 80µ	 FILTER 125µ	 FILTER 190µ	 UV RESISTANT FILTER 125µ	 LIDS KIT FILTER 125µm	MOQ
200		66254451724	66254451727		08834111720*	1 Kit
400		66254451725	66254451728	08834111714		1 Kit
650	08834105273	66254451726	66254451729	08834111719	08834111721*	1 Kit
800		66254451823	66254451824			1 Kit

* Lids kits contain just 50 lids, 08834111720 compatible with 200&400 ml and 08834111721 compatible with 650&800ml Universal Paint Cups
One kit (designed for 50 uses) includes: 50 Liners, 50 Lids, 20 Plugs, 1 Ring, and 1 Hard Cup

TIP:

Achieve perfect mixing
with Norton Mixing Bar
Art. No:
66254405711



NEW ADAPTERS FOR UNIVERSAL PAINT CUPS

COMPATIBLE WITH	MODELS	ADAPTER	ART NO.	PK QTY
DeVilbiss	UPC-Adapter	Outer G3/8	66254467722	1
	UPC-Adapter	MiniDV1	08834112434*	5
WALTER/AVALON/WALCOM	UPC-Adapter	M16*1.5	66254467767	1
HELVINA	UPC-Adapter	Inner; G3/8	66254467779*	5
IWATA	UPC-Adapter	WS400/LS400 Outer G1/4	66254467768	1
	UPC-Adapter	W400 Inner; M16*1.5	66254467837	1
	UPC-Adapter	side-cup Inner; G1/4	66254467841*	5
	UPC-Adapter	LPH-18-1/8 Inch Male28	8834108894*	5
SAGO	UPC-Adapter	4100/4500/4600InnerM18*1.5	66254467838*	5
SAGOLA	UPC-Adapter	3300G Outer;M12*1.5	66254467839*	5
SATA	UPC-Adapter	1000-111,1500BRP	66254467719*	5
	UPC-Adapter	JET5500	66254467842	1
	UPC-Adapter	minijet	66254467843	1
M12	UPC-Adapter	1-Mending Gun	8834108892*	5

* Made-to-order



MIXING CUPS

- Disposable plastic mixing cups for paint preparation and storage
- Printed with seven different mixing ratios for accurate measuring, and base feet which protect against cold transfer during mixing

DESCRIPTION	SIZE (ml)	ART NO.	PK QTY	BOX QTY
Mixing cup	400	66261140644	25	200
Lid for 400ml mixing cup		66261140652	50	400
Mixing cup	650	66261140653	25	200
Lid for 650ml mixing cup		66261140655	50	400
Mixing cup	1300	66261140659	25	200
Lid for 1300ml mixing cup		66261140665	50	400
Mixing cup	2240	66261140668	25	100
Lid for 2240ml mixing cup		66261140670	50	200



PAINT STRAINER

- Disposable paint-strainer, filters paint before spraying
- High-quality paper and mesh give the highest purity in the preparation of waterborne, basecoat and clear-coat paints

DESCRIPTION	BLUE FILTER 125μ	WHITE FILTER 190μ	PK QTY
Paint Strainer	63642530324	63642530358	4 x 250 pcs



ACCESSORIES

DESCRIPTION	SIZE	ART NO.	PK QTY
Mixing bar		66254405711	250
Painting Overall	M	66254428976	10
	L	66254428977	10
	XL	66254428978	10



ADAPTER WITH ACTUATOR & MEMBRANE

The new actuator inside the adapter has been specially designed to pierce the membrane inside the lid, allowing the paint to flow through when the cup is attached to the spray gun.



MICRO FINISHING

NORTON ICE RANGE

Discs

Foam interfaces

Rosette discs & blocks

98

LIQUID ICE

Liquid Ice Compounds

102

ACCESSORIES

Polishing heads

Clothes & Tack rags

Clay range

104

HEADLIGHT KIT

Headlight repair kit

107

MICROFINISHING

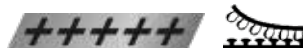
NORTON ICE RANGE

The Ice range is a complete solution of abrasive discs, compounds, polishing heads, cloths and accessories designed to provide the ultimate finish. Combine Liquid Ice polishing compounds with Pure Ice Q175 or Norton Ice discs to remove defects quicker, more effectively and thereby reduce polishing time.



PUREice

PURE ICE FILM DISCS Q175



- The ultra-thin film backing provides multiple benefits, including excellent flexibility, allowing conformity to contours in the car body, and it helps the discs to remain flat and prevent curling
- Patented resin technology promotes excellent grain adhesion that keeps the disc effective for longer and imparts a consistent finish that's easier to buff out
- Water-based No-Fil® stearate coating resists loading, eliminates pigtails, and further extends the life of the product
- Colour-coded grits provide an at-a-glance identification of the correct product across all hole configurations, including the dust reducing Multi-Air disc

COLOUR	GRIT	NO HOLES 76 mm	PK QTY	BOX QTY		15 HOLES 150 mm	MULTI-AIR 150 mm	PK QTY	BOX QTY
Black	800	66261119954	50	300		66261110837		50	300
Red	1000	66261110859	50	100		66261110838	66261113819	50	300
Green	1200	66261119955	50	300		66261110839		50	300
Blue	1500	66261110860	50	100		66261110840	66261113821	50	300

MOUNTING

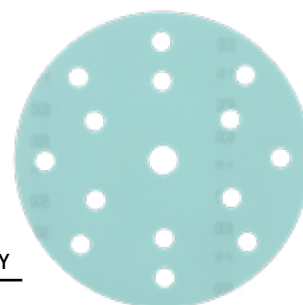
For better results, use with the Norton Self-Grip Duo Foam Interfaces.

* Made-to-order

SUPERFLEXIBLE Q775 FILM

- Durable and very flexible film backing conforms better to the surface
- Superior fine grit abrasive for an excellent finish
- Consistent scratch pattern and even finish, easy to blend

COLOUR	GRIT	76mm	15 HOLES 150 mm	PK QTY	BOX QTY
Turquoise	600	77696083755	78072723111	25	100
Citrine	800	77696083757	78072723112	25	100
Amber	1200	77696083761	78072723115	25	100
Rose	1500	77696083762	78072723116	25	100
Jade	2000	77696083763	78072723117	25	100
Meteorite	3000	77696083764	78072723118	25	100



MOUNTING

To be used with pad

SUPERFLEXIBLE Q775 FILM

- Durable and very flexible film backing conforms better to the surface
- Superior fine grit abrasive for an excellent finish
- Consistent scratch pattern and even finish, easy to blend

COLOUR	Grit	170 x 130mm	PK QTY	BOX QTY
Turquoise	600	66623390551	25	100
Citrine	800	66623390552	25	100
Amber	1200	66623390554	25	100
Rose	1500	66623390555	25	100
Jade	2000	78072723119	25	100
Meteorite	3000	78072723120	25	100

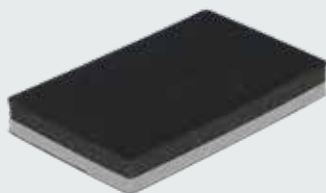


SANDING BLOCK - SOFT

- Super soft foam sanding pad moulds to the curves and contours of all surfaces
- Norgrip-Duo attaches to the abrasive quickly and easily for quick product changeover
- Helps to provide an even finish and prevent scratches in the surface

ART NO.	PK QTY
78072742353	8





DUAL SANDING BLOCK - RIGID/SOFT

- Double-sided block with soft and rigid foam to support abrasive during sanding
- Norgrip Duo fixing allows the abrasive to be changed quickly and easily, and prevents surface scratches

ART NO.	PK QTY
78072742355	4



FOAM INTERFACES



- Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system, which features the 'flat-top mushroom' shape

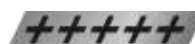
DIAMETER (mm)	NO HOLES	6 HOLES	15 HOLES	PK QTY
76 mm	63642567831			12
150 mm	63642567836*	63642567837	63642567840	6

* Made-to-order



ice

NORTON ICE DISCS Q255



- Polish in spot repair applications faster thanks to the uniform cut, smooth finish and lower scratch depth
- The open mesh foam backing moulds to the surface for even distribution of pressure for a consistent finish
- The mesh foam is waterproof, making the disc washable and reusable, and can also be used by hand
- Colour-coded discs make grit identification possible at a glance

COLOUR	GRADE	DIA (mm)	ART NO.	PK QTY	BOX QTY
Blue	1500	80 mm	66623324958	12	24
Fuchsia	2000		66623324955	12	24
Green	3000		66623324956	12	24
Blue	1500	150 mm	66623324933	15	60
Fuchsia	2000		66623324952	15	60
Green	3000		66623324954	15	60

NORAX U458 - MICROFINISHING DISC **+++++**

- Effectively removes nibs and defects, easy to polish out
- Long life thanks to the micro 3D structure
- Colour-coded for fast grit identification
- Use wet for better performance
- Use with a sanding block or suitable machine pad
- Self-adhesive waterproof film backing for quick and easy disc change



GRIT	GRIT GENERATED	COLOUR CODE DISCS/LABEL	32 mm	PK QTY	BOX QTY
X5	2500-3000	KHAKI	66254431740	100	5 rolls x 100 pcs
X7	2000-2500	PURPLE	66254431741	100	5 rolls x 100 pcs
X9	1500-2000	GREEN	66254431742	100	5 rolls x 100 pcs

U458 is authorised for sale only in the EU, Turkey, UK, Morocco and South Africa and is to be used exclusively in those countries.

MOUNTING

To be used with a specific sanding block, or on the dedicated pad of the denibbing sanding machine

DOUBLE SIDE SANDING BLOCK - NORGRIP DUO

- Double-sided block with hard and medium density to support abrasive during sanding
- Versatile manual sanding block
- PSA/self-adhesive for easy and fast fixing

DESCRIPTION	ART. NO.	PK QTY
30mm sanding block - hard & medium density	66254431890	9



MICROFINISHING

LIQUID ice

When only the perfect finish is acceptable, use Liquid Ice polishing compounds and accessories. By reducing the number of polishing steps required, Liquid Ice XtraCut, Quickcut and OEM are a practical solution to improve productivity and quality of work.

Reduce polishing time and overall bodyshop costs with Liquid Ice, which reduces the number of steps required to get that showroom shine. Compounds are 0% silicon and water-based, so they are contamination-free for a more environmentally friendly solution.



A polished finish can be achieved on most common clear coats using only Liquid Ice Xtra Cut, a single-step process. Use the single-step process for quick applications and good results. If holograms appear or if a higher gloss finish is required (on black, metallic or pearl coating), use Liquid Ice Quick Cut and OEM, a dual-step process. The dual-step process delivers accurate results and an exceptional finish.

SINGLE-STEP PROCESS

POLISHING - STEP 1 REMOVE SCRATCHES AFTER 2000 OR FINER

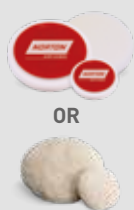


LIQUID ICE
XTRA CUT

+

OR

+



RED BACKED
WHITE FLAT CUTTING
FOAM OR LAMBSWOOL



RED MICROFIBRE
CLOTH

PROTECTION REMOVE EXCESS COMPOUND RESIDUE & PAINT PROTECTION



DETAILER
SPRAY

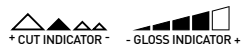
+



BLACK MICROFIBRE
CLOTH

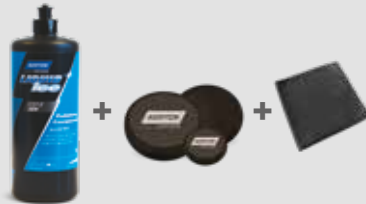


LIQUID ICE - XTRA CUT

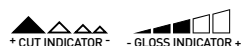


- Remove scratches in a single step after grade 2 and finer
- For best results, use with hard foam or lambswool polishing heads
- Only one step is required for the most common clear coat applications, for high gloss finishing and fast application

VOLUME	ART NO.	PK QTY
1 Litre	66623339742	6 bottles

DUAL STEP PROCESS	POLISHING - STEP 1 REMOVE SCRATCHES AFTER 1500	POLISHING - STEP 2 REMOVE HOLOGRAMS & IMPROVE GLOSS (DEEPER COLOUR)	PROTECTION REMOVE EXCESS COMPOUND RESIDUE & PAINT PROTECTION
	+ CUT INDICATOR + - GLOSS INDICATOR -	+ CUT INDICATOR + - GLOSS INDICATOR -	
	 LIQUID ICE QUICK CUT + OR + WHITE BACKED WHITE WAFFLE CUTTING FOAM OR LAMBSWOOL + WHITE MICROFIBRE CLOTH	 LIQUID ICE OEM + BLACK BACKED BLACK FINISHING FLAT FOAM + BLACK MICROFIBRE CLOTH	 DETAILER SPRAY + BLACK MICROFIBRE CLOTH

LIQUID ICE - QUICK CUT

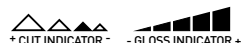


- Polish after grade 15, use with hard foam or lambswool for best results
- Follow with OEM and black-backed finishing foam to achieve a perfect gloss finish

VOLUME	ART NO.	PK QTY
1 Litre	66254429419	6 bottles



LIQUID ICE - OEM



- To remove holograms and clouds and improve gloss for a final finish

VOLUME	ART NO.	PK QTY
1 Litre	66261191537	6 bottles



LIQUID ICE DETAILER SPRAY

- Liquid Ice Detailer Spray cleans up excess buffing residue and provides paint protection
- Simply spray on and wipe off with a Blue Magnet microfiber cloth for the perfect showroom shine

VOLUME	ART NO.	PK QTY
1 Litre	63642574651	4 bottles





FOAM POLISHING HEADS

- An excellent combination of density and softness for polishing and creating shine
- The open cell design allows the compound to flow through and is held in the foam during use with little or no splattering

DESCRIPTION	BACKING COLOUR	DIMENSIONS (mm)	DENSITY / SHAPE	ART NO.	PK QTY
Cutting foam - white flat	Red	80 x 25	Hard / flat	63642537215	4 x 5 pcs
		150 x 30		63642537212	10 x 2 pcs
Cutting foam - white waffle	White	80 x 25	Hard / waffle	63642541544	4 x 5 pcs
		150 x 30		63642541644	10 x 2 pcs
Finishing foam - black flat	Black	80 x 25	Soft / flat	66254441987	4 x 5 pcs
		150 x 30		66254441985	10 x 2 pcs
General purpose foam - orange flat		80 x 25	Firm / flat	66623339749	4 x 5 pcs
		150 x 30		77696068719	10 x 2 pcs
		150 x 50		66623339748	10 x 50 pcs
Support pad - super comfort		125 - M14	Soft	63642541545	10 pcs



NORWOOL LAMBSWOOL POLISHING HEADS

- Norwool polishing heads are made from lambswool natural fibres for cool cutting and immediate shine
- Available in small and large sizes for all polishing needs

DIAMETER	ART NO.	PK QTY
150 mm	63642567955	6
76 mm	63642567956	12



BACK-UP PAD

- Made from neoprene rubber for optimal pressure dissipation
- Chamfered edges allow the pads to adhere to the contours of bodywork and reduce the risk of edge-cut
- Specially designed for microfinishing

DIMENSIONS	ART NO.	PK QTY
76mm - 5/16"	63642567810	6
150mm - M14	63642567812	3

MICROFIBRE CLOTHS

- High-quality micro-fibres are lint-free for streak-free cleaning and won't scratch paint, or clear coat, leaving a high gloss shine
- To eliminate any possibility of scratching the surface, each cloth is laser cut, and the care sticker is removable
- Each cloth absorbs eight times its weight in water and dries in half the time of a standard towel
- Perfect for polishing applications, washing, cleaning and detailing cars, trucks, boats, motorcycles and delicate surfaces and can be washed and reused, saving money

COLOUR	DIMENSIONS (mm)	ART NO.	PK QTY
Red	400 x 400	66261108196	20
White		66261108197	20
Black		66261108200	20



BLUE MAGNET MICROFIBRE CLOTH

- Blue Magnet is the ultimate performance cleaning cloth for general purpose applications such as dusting, drying, polishing and waxing
- Absorbs eight times its weight in water, dries faster than chamois material and is ultra soft, reusable and machine washable
- Blue Magnet can be used dry or slightly damp to easily remove dirt, grease and dust from most surfaces, including metal, paint, glass, plastic and leather

DIMENSIONS (mm)	ART NO.	PK QTY
400 x 400	63642504402	5



COTTON TACK RAG

- The 100% bleached cotton (15 threads per sq. inch) is coated with an adhesive resin, which picks up and retains particles effectively
- Solvent and silicon-free, so it won't cause surface contamination

DIMENSIONS (mm)	ART NO.	PK QTY
420 x 750	07660708050	20 x 10pcs





NON-WOVEN TACK RAG

- Polyester cloth impregnated with resin to absorb small particles and invisible dust between coats, preparing the surface prior to painting
- The non-woven construction gives strength and tear resistance

DIMENSIONS (mm)	ART NO.	PK QTY
320 x 400	07660708051	10 x 10pcs



CLAY FINISHING SOLUTIONS

- For best results, use with the Norton Detailer Spray to give a flawless showroom finish
- Clay Disc - for finishing large surface areas by machine. With a soft foam backing, the disc is ideal for curved and contoured surfaces during fine surface preparation
- Clay Glove - ideal for manual finishing of difficult-to-reach areas, such as the edge of panels

DESCRIPTION		GRADE	ART NO.	PK QTY
Ø150mm CLAY DISC	Surface Preparation	Fine	66261140440	1
CLAY GLOVE	Fine Surface Preparation	Fine	66261140439	1



CLAY STARTER KIT

- The Norton Clay Starter Kit contains 1 Clay Disc, 1 Clay Glove, 1 Liquid Ice Detailer Spray and 1 Blue Magnet Microfibre Cloth

DESCRIPTION	QTY IN KIT	ART. NO.
Ø150mm Clay Disc Fine Surface Preparation	1	
Clay Glove Fine Surface Preparation	1	
Liquid Ice - Detailer Spray 1 litre	1	66261140442
Blue Magnet Microfibre cloth (400x400mm)	1	
Instruction sheet	1	





HEADLIGHT REPAIR KIT

- Ideal for quick restoration of headlights that are discoloured or chipped

DESCRIPTION	QTY IN KIT	ART. NO.
Mini Orbital Sander 76mm (pneum)	1	
Mini Rotary Polisher 76mm (pneum)	1	
Orange Tape	1	
Foam interface 76mm	1	
Norton A975 discs 76mm P500	50	
Norton SuperFlexible discs 76mm Q775 P800	25	
Norton SuperFlexible discs 76mm Q775 P1500	25	
Norton SuperFlexible discs 76mm Q775 P3000	25	
Farécla G360 Super Fast Compound 500g	1	78072769407
Farécla G3 Wax Premium Liquid 500ml	1	
Farécla G Mop 3" Yellow Compounding Foam	2	
Farécla G Pro applicator waffle pads (1 white + 1 black)	1	
Norton Liquid Ice Detailer Spray - 1l	1	
Norton Blue Microfibre Cloths - 400x400mm	2	
Norton Polybag 600D 38x23x28cm	1	
Process chart	1	





PERSONAL PROTECTION EQUIPMENT

MASKS

Masks & filter pad replacements

110

SAFETY GLASSES

Safety glasses

Glasses safety information

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OVERALLS

Painting overall

Body shop overall

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PERSONAL PROTECTION EQUIPMENT

MASKS

The Norton range of personal protection equipment is designed to provide the highest standard of protection in the workplace. All products adhere to the most stringent European directives and regulations. Our approach to safety in the workplace is taken very seriously and products are designed to the most rigorous standards to guarantee optimum personal safety and user comfort.



DUAL CARTRIDGE RESPIRATOR MASK EN405:2001+A1:2009 CE 2834

- Soft, non-allergenic material is smooth and comfortable to wear on the face
- Patented hygienic form guard maintains the shape of the mask and its cleanliness after use
- Low-profile cartridge provides unimpeded vision to the user
- Cradle suspension and adjustable head straps give the user a secure and comfortable fit
- Filter replacement pads are low maintenance and can be frequently replaced to prevent replacing the mask itself

MODEL	PRODUCT DESCRIPTION	PROTECTION LEVEL	ART NO.	PK QTY
2016	Dual cartridge respirator mask	FFA A2P2	66254482016	1
2017	Particulate filter pad replacement	P2	66254482017	12

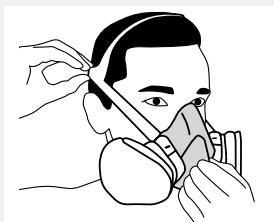


Hygienic form guard to maintain shape and cleanliness

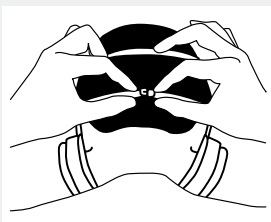


Low-profile cartridge for improved vision

USAGE ADVICE



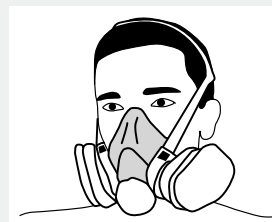
Place the respirator over the mouth and nose, then pull the head harness over the crown of the head.



Attach the bottom straps behind the neck.



Tighten the top strap by pulling on the ends to obtain a secure and comfortable fit. Tighten bottom straps by pulling on the ends or loosen by pushing out on the buckle tab.



Check respirators each time you enter a contaminated area.

NORTON UPHOLDS THE FOLLOWING EUROPEAN DIRECTIVES FOR RESPIRATORY MASKS:

- Directive 89/656/CEE of 30 November 1989: on the use of PPE by workers. It stipulates the employers' obligations
- The PPE required for work must be provided free of charge
- PPE must comply with the legal provisions in force
- The employer must have, at its disposal, the information needed for proper use of the product. The rules and conditions of use must be defined
- The user must be informed, and training provided
- Directive 89/686/CEE of 21 December 1989: on the design, market entry, free circulation of PPE within the European Union. This Directive has evolved and been modified by 95/58/CEE
- The essential requirements to be met by PPE in order to be put on the European market
- The specific texts provide a classification with regard to hazards



PERSONAL PROTECTION EQUIPMENT

SAFETY GLASSES

Providing eye protection for metal, welding, cutting, grinding and sanding applications.



SAFETY GLASSES STANDARD EN 166

- Ideal for general-purpose applications, protects from dust and paint particles
- Markings on the frame and lens indicate conformity to quality and safety standards

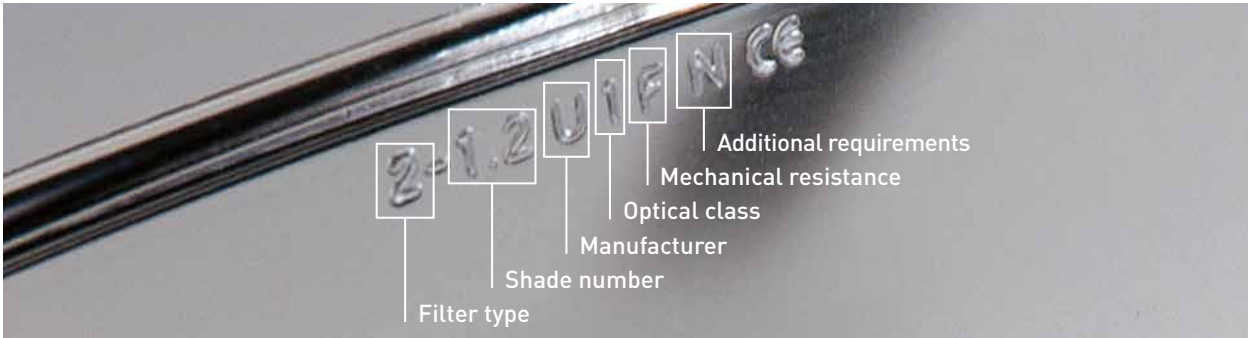
MODEL	PRODUCT DESCRIPTION	ART NO.	PK QTY	BOX QTY
2025	Standard glasses	66254482025	1	10

STANDARDS AND LEGISLATION FOR GLASSES

Directive 89/686/EEC (Design) describes the essential requirements to be met in order to sell protective glasses on the European market.

PPE from the European Union must bear a marking testifying to its compliance with the Directive 89/686/EEC. All our glasses comply with Directive 89/686/EEC and EN 166 which describes "Technical Performance Standards". Our premium glasses comply with the EN 175 which describes "equipment for eye and face protection during welding and allied process".

The "CE" marking appears on the smallest packaging unit.



UNDERSTANDING LENS MARKING

2	1.2	U	1	F	N
FILTER TYPE	SHADE NUMBER	MANUFACTURER	OPTICAL CLASS	MECHANICAL RESISTANCE	ADDITIONAL REQUIREMENTS
2 - Code No: indicates the type of filter. 2 & 3 = UV C - Enhanced colour recognition for lenses category 2 or 4	1.2 - Indicates the shade of the lens (between 1.2 & 8 for spectacles & goggles)	U - Manufacturers identification	1 - Optical class 1 = permanent wear 3 = occasional wear	F - Symbol for mechanical strength (F for low impact) T - Symbol for resistance to high-speed particles at extremes of temperature (-5°C & +55°C) follows impact grade	K - K Symbol for resistance to surface damage by fine particles N - Symbol for resistance to fogging of lenses

UNDERSTANDING FRAME MARKING

U	EN 166	F
MANUFACTURER	OPTICAL CLASS	MECHANICAL RESISTANCE
U - Identification of the manufacturer	EN 166 - Optical class (1 = permanent wear, 3 = occasional wear)	F - Symbol for mechanical strength (F for high speed particles, low energy) T - Symbol for resistance to high speed particles at extremes of temperature (-5°C & +55°C) follows impact grade



PERSONAL PROTECTION EQUIPMENT

OVERALLS

Protect clothes from paint, dust and damage with Norton overalls. Overalls are washable and reusable and available in medium, large and extra large sizes.



PAINTING OVERALL

- The light polyester fabric makes the painting overall breathable, anti-static and washable and reusable
- Available in sizes medium, large and extra large

MODEL	SIZE	ART NO.	PK QTY
8976	Medium	66254428976	10
8977	Large	66254428977	10
8978	Extra-large	66254428978	10



BODY SHOP OVERALL

- Made from polycotton, the body shop overall is breathable, washable and reusable
- Can be worn for all applications, protecting clothes from marks, tears, spills and splashes
- Available in sizes medium, large and extra large

MODEL	SIZE	ART NO.	BOX QTY
8314	Medium	07660718314	5
8315	Large	07660718315	5
8316	Extra-large	07660718316	5

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www.nortonabrasives.com

www.youtube.com/NortonAbrasivesEMEA

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SURFACE SOLUTIONS AUTOMOTIVE AFTERMARKET 2026-2027

SAINT-GOBAIN