



ONE POLISH, THREE PADS. BUFFING/POLISHING SYSTEM

Creating a high gloss finish is now easy as 1, 2, 3. Just apply some Norton Liquid Ice Extra-Cut and start with Super Cut Wool Pad Step 1 or Orange Waffle Pad to remove all sand scratches. Switch to Step 2 Blue Foam Cutting Pad to remove any swirl marks. Switch to Step 3 White Foam Finishing Pad to produce a high gloss finish and deliver a quality paint job to a satisfied customer. Norton Liquid Ice allows you to finish the job faster so you can get the job done right the first time, every time.



QUALITY THAT PAYS™

FEATURES & BENEFITS

- Norton Liquid Ice-Extra Cut is water soluble which makes for an easy clean-up and VOC compliant
- 1 polish and 3 pads make a simple system that is easy to use and reduces inventory
- No cross contamination of product
- The premium micro-fine abrasives remove swirl marks and sand scratches quickly and efficiently



Step 1

Use the Super Cut Wool Pad (make sure to spur the wool pad before starting to condition and remove loose yarns or dry polish) or the Orange Waffle Pad marked "1". Apply Norton Liquid Ice Extra-Cut to the work area. To prevent slinging, spread over the work area with the polishing pad before starting machine. Buff (with pad slightly on edge) using medium pressure at 1000-1200 RPM for Wool or 1200-1400 RPM for the Orange Waffle Pad. Remove all sand scratches with the wool pad before moving to step #2.



Step 2

Use the Blue Cutting Foam Pad marked "2". Repeat step 1 except turn the buffer RPM up to 1500. Remove all swirl marks before moving to step #3.



Step 3

Use the White Finishing Foam marked "3" using the same procedure at 1500 RPM to remove the finest swirl marks and produce a high gloss finish.

TECH TIP

Shake the Extra Cut Compound and Machine Glaze well before using.

BEST PRACTICE - FOR DARK VEHICLES

Use Ultra-Fine Machine Glaze for a totally swirl free, high-gloss finish where the absolute best finish is required. Use on its own for fine scratch removal, or as Step 3 in place of Norton Liquid Ice Extra-Cut. Be sure to keep a thin wet film on the surface for several passes.



Clean-Up and Protection

Remove all buffing residue and add paint protection with Norton Liquid Ice Clean-Up/Detailer Spray. Wipe clean with a Norton Blue Magnet Micro Fiber Cloth. Be sure to remove the tag from the cloth before use.



Back-Up Pad Mounting System

The Norton Liquid Ice Back-Up Pad has a special centering device to ensure perfect balance. The recessed backing of the Waffle Foam Pads fit perfectly around the Norton Liquid Ice Back-Up Pad, and is centered when properly attached.



Norton Liquid Ice Extra-Cut

Water soluble Liquid Ice Extra-Cut is easy to use and easy to clean up. It is engineered to be used with a selection of 3 pads, depending on the finish required.

PART #	DESCRIPTION	PKG	PKG/CASE
636425-97116	Quart	1	4
636425-06078	Gallon	1	2

TECH TIP

Shake well before using.



Norton Liquid Ice Ultra-Fine Machine Glaze

Use on its own for fine scratch removal or as Step 3 in place of Liquid Ice Extra-Cut to eliminate swirl marks and produce a high gloss finish. Ideal for dark colored vehicles.

PART #	DESCRIPTION	PKG	PKG/CASE
636425-06092	Quart	1	4

TECH TIP

Shake well before using.



Norton Liquid Ice Clean-Up / Detailer Spray

The detailer spray easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet micro fiber wipe.

PART #	DESCRIPTION	PKG	PKG/CASE
636425-42082	32oz. Spray Bottle	1	4
636425-04402	Blue Magnet Microfiber Cloth	5	4



Norton Liquid Ice Pads

These pads are engineered to work with Liquid Ice Extra-Cut to achieve the optimal cut in the least amount of time while producing the best finish.

PART #	DESCRIPTION	PKG	PKG/CASE
636425-42080	NorGrip Back Up Pad (5/8"-11)	1	3
636425-42077	9" Super Cut Wool Pad – Step 1	1	6
636425-42078	9" Blue Cutting Foam Pad – Step 2	1	6
636425-42079	9" White Finishing Foam Pad – Step 3	1	6
636425-06379	9" Waffle Pad - Orange - Step 1	1	6
636425-06380	9" Waffle Pad - Blue - Step 2	1	6
636425-06381	9" Waffle Pad - White - Step 3	1	6



Norton Liquid Ice 3" Pads

For small spot repair areas, the 3" pads work just the same as the larger pads with Liquid Ice Extra-Cut.

PART #	DESCRIPTION	PKG	PKG/CASE
636425-06128	NorGrip Back Up Pad (5/16"-24)	10	1
636425-43832	3" Super Cut Wool Pad – Step 1	10	4
636425-05459	3" Blue Cutting Foam Pad – Step 2	10	4
636425-05460	3" White Finishing Foam Pad – Step 3	10	4



NORTON

SAINT-GOBAIN

LIQUIDice®

BUFFING/POLISHING
SYSTEM

EASY AS 1,2,3!

REMOVE SCRATCHES
WITH A SINGLE PRODUCT.

Rather than changing compounds and pads to achieve a high gloss finish, you only need to change the pad.

Norton Norton Liquid Ice Extra-Cut matches the cut of the pad to the work. Remove imperfections effortlessly for a quality job with a finish that shines.



✓ NO-RISK TEST

NORTON is so confident of the superior performance of its automotive aftermarket refinishing products, as recommended for specific applications, that we invite in-shop tests against any other brand of abrasive, masking, buffing or structural adhesive products on the market.

TO MAKE IT AS EASY as possible for users to make their own judgment of the time, labor and money savings advantages of Norton products, and to assure users that they have absolutely nothing to lose and everything to gain by conducting an in-shop test.

- 1 The test will be conducted in the user's own shop, on their machines and their work pieces.
- 2 If the Norton product tested proves completely unsatisfactory, the user will receive a full refund.
- 3 If the Norton product tested performs at a lower level than the product presently being used, the user will receive an adjustment to make up the difference in performance.
- 4 THE USER IS THE FINAL JUDGE OF PERFORMANCE

QUALITY THAT PAYS™

www.facebook.com/NortonAbrasivesNA | www.youtube.com/NortonAbrasives | www.nortonabrasives.com

CUSTOMER SERVICE:

USA Toll Free: 1 (800) 456-8444
CAN Toll Free: 1 (800) 263-6565
Toll Free Fax: 1 (888) 383-2249

FORM #7895 REV. 03/19

© Saint-Gobain March 2019.

Norton, Norton Liquid Ice, NorGrip and "Reshaping Your World" are registered trademarks; Blue Magnet and "Quality that Pays" are trademarks of Saint-Gobain Abrasives.

Vehicle images provided courtesy of Ford Motor Company.

